

6450



# Studebaker



# Avanti

## CHASSIS AND BODY

# PARTS CATALOG



DECEMBER, 1963



PARTS AND SERVICE DIVISION

# Studebaker

AUTOMOTIVE SALES CORPORATION  
SOUTH BEND, INDIANA 46627

# Studebaker

1963-1964

*AVANTI*

MODEL R-Q

## CHASSIS AND BODY PARTS CATALOG

DECEMBER, 1963

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# INTRODUCTION

This CHASSIS and BODY PARTS CATALOG covers replacement parts for the STUDEBAKER Avanti passenger cars. Model symbol identification can be ascertained by checking car serial and engine numbers chart provided on page VI.

Complete information as to the use of each part including data as to interchangeability with reference to the passenger cars covered by this catalog is shown in this publication.

## ARRANGEMENT

For quick and easy reference the parts enumerated herein have been divided into major groups, each of which is designated by an index number as indicated on the title page.

Each major group is further divided into sub-groups such as "Engine mounting", "Cylinder block, Head and Gaskets," etc. which are numbered. (See pages VII thru IX for complete index.) These numbers have a dual purpose which is described in detail in paragraphs "Illustrations" and "Indexes."

## DEFINITION OF LOCATIONAL TERMS

All parts pertaining to a given vehicle, having the same function, but which are not interchangeable on that vehicle, are designated by right, left, upper, lower, front or rear in regard to the location in or on the vehicle when it is viewed from the rear facing forward: in other words as the part is viewed when one is seated facing forward in the vehicle.

Parts used only on right hand drive or left hand drive cars are indicated by "RHC," or "LHC," all other parts not so marked are used on both right or left hand drive vehicles.

## COMPONENTS OF KITS, SETS AND ASSEMBLIES

Components of Kits, Sets and Assemblies are listed in detail and when such components are also available separately a note is added indicating the set or kit of which the particular item is a component.

## ATTACHING PARTS

Attaching parts such as bolts, nuts, rivets, screws, washers, etc., are indented immediately following the part or parts with which they are used. Whenever two similar parts having the same attaching parts, such as right and left brackets are listed, they are placed immediately following one another and the attaching parts for both are covered by a single listing immediately thereafter. The quantities shown are the attaching parts necessary for both.

## ILLUSTRATIONS

Illustrations in this parts catalog are shown at the beginning of each major group or in the text immediately following the group or sub-group heading.

Assembly views, exploded views and cross sectional drawings are used throughout this publication to aid in location and identifying parts.

These illustrations show the typical construction of the various assemblies and component parts, and may not in all cases show the exact detail of each of the parts of the same general character.

The illustration plates referred to after the group or sub-group heading contain all illustrations covering that group or sub-group with a very few exceptions. In such cases where an item is not illustrated on the main plate a definite reference is made to the plate on which the particular part is illustrated.

Each illustrated part is given a specific illustration number in order to facilitate its quick location on the plate or text page and enables a quick determination of part number.

Each illustration number is a combination group number, sub-group number and specific item number.

The plate number is also a combination number indicating the group number and specific plate.

For example: Illustration No. 0102-1 on plate 01-2 indicates that the part is listed in Group 01. Sub-group 0102 and is the CYLINDER BLOCK indicated by illustration No. 0102-1.

## INDEXES

The INDEX OF MAJOR GROUPS, SUB-GROUPS and ILLUSTRATIONS is on pages VII thru IX.

The ALPHABETICAL INDEX of all parts with the exception of indented items is on pages X thru XX.

The NUMERICAL INDEX of all parts is located in back of book.

## HOW TO IDENTIFY PARTS LISTED IN THIS CATALOG

There are several ways to identify any parts quickly, using the various indexes.

The following instructions and examples are given as a guide.

1. If only the description of the parts is known:
  - A. Turn to alphabetical index and locate item by the noun name.
  - B. Turn to the group and sub-group shown opposite the noun name and determine the part number for the particular model.
2. If only the function of the part in the vehicle is known:
  - A. Turn to the index of major groups and sub-groups (pages VII and IX) and determine the number of the group in which the part is most likely to be listed. (Example—A cylinder head would be in the engine group 01.)
  - B. Review the illustrations which apply to the major group or allied groups. When the proper illustration is found, using the illustration number, turn to the proper group and determine the part number.
3. If only the part number is known and it is desired to ascertain a complete description of the part:
  - A. Refer to the numerical index and establish the group in which the part is listed.
  - B. Turn to the group shown opposite the part number and locate the part number and a complete description is available.

## INSTRUCTIONS

### CABLES AND WIRE

Studebaker Corporation's registered Cable address is "STUDINT", South Bend." All Standard Codes used.  
Telex Number S.B. 8741

EXPORT DEALERS should always confirm cables, telegrams and radiograms by a written order prominently marked "Confirmation."

The Studebaker Corporation cannot be responsible for errors resulting from incorrectly written or transmitted cablegrams, telegrams or radiograms.

### USE REGULAR "DEALER PARTS ORDER" FORM

When ordering parts by mail, use this form. It will expedite shipment. Never include a parts order in a letter covering other subjects.

## SHIPPING INSTRUCTIONS

### Domestic

Any preference as to the manner in which parts are to be shipped should be clearly stated on each order. In the absence of explicit instructions, parts will be shipped in the manner considered to be most satisfactory.

On Shipments valued at 100 dollars or over (except items quoted F.O.B. point of shipment), we will absorb the inland transportation costs to any point when shipped by a mode selected by us.

Where a consignee specifies a more expensive mode of transportation on shipments valued at 100 dollars or more, the amount of difference between freight and mode specified will be at consignee's expense.

Shipments valued at less than 100 dollars, where no specific mode of transportation is indicated, will be forwarded by the cheapest means available, at consignee's expense.

### Export

Export shipment of the following parts requires special boxing for which an additional charge is made:

|                                    |                                    |
|------------------------------------|------------------------------------|
| Engine Assemblies                  | Rear Axle Assemblies (car & truck) |
| V8 Short Block Assemblies          | Bodies (car & truck)               |
| Any part quoted F.O.B. South Bend. |                                    |

Export shipments weighing 100 lbs. or over, except for items quoted F.O.B. point of shipment, will be prepaid to any U.S. port of exit via transportation selected by us. Special transportation (air, express, etc.) is at dealer's expense. Transportation to port, on shipments of less than 100 lbs., is at dealers' expense.

## FINISH SYMBOLS

Letter symbols affixed to part numbers must be specified on orders as they denote finish as follows:

A—Nickel Plate  
B—Black Enamel or Japan  
J—Silver Plate

P—Prime  
V—Gold Plate

VP—Gold and Paint  
W—Chrome Plate  
WP—Chrome and Paint

# TELEGRAPH CODE

FOR USE IN U.S.A., CANADA AND MEXICO  
(ALL OTHER COUNTRIES USE "TECHNICAL LANGUAGE CODE")

To be used in all telegraph communications with Studebaker factories, branch offices, dealers and vendors. Telegraph expenses will be reduced by the constant, proper use of code words and the careful preparation of messages. Before making telegraph or telephone communications, always consider whether or not regular mail or air mail could serve the purpose.

In the Preparation of a Telegram:

1. When requesting information indicate whether reply is desired by:  
regular mail (REINS), air mail (RHYME), wire today (WHARF), or wire immediately (WHEAT).
2. Punctuations are transmitted "NO Charge". Use punctuations instead of the words "Stop", "Comma", "Quote", etc.
3. Figures should be written in figures rather than spelled out in words for communications within the United States.

The following telegram, as written contains 25 words.

"Wire immediately when you will ship 5 part No. 151080 cylinder head and 15 part No. 527834 screw. Our order No. 1234."

By the use of the code, the number of words can be reduced from 25 to 10 and will read as follows:

"WHEEZE 5-151080 head, 15-527834 screw, order 1234."

## TO CODE

## TO DECODE

**Order and Shipping Instructions**  
**Payment and Release Instructions**

ENTER ..... Enter order  
EXPRESS ..... Ship by express  
FREIGHT ..... Ship by freight  
PARCEL ..... Ship by parcel post  
AIREX ..... Ship by air express  
SPASM ..... Ship duplicate order of  
SPONGE ..... Ship by boat to Buffalo  
SPOON ..... Ship by boat to Duluth  
SPOUT ..... Ship branch with other cars  
SHIRR ..... Ship what you can of order  
SQUIB ..... Trace your shipment  
SYRUP ..... Wire shipping instructions  
SERRY ..... Hold shipment await instructions  
RITUAL ..... Received payment satisfactory release

### Reference to Previous Communications and Requests for Reply

RETEL ..... Referring to telegram  
RELET ..... Referring to letter  
REPHONE ..... Referring to telephone call  
DREAD ..... Disregard instructions regarding  
DRESS ..... Disregard letter regarding  
DRILL ..... Disregard telegram regarding  
LOBBY ..... Letter not received mail copy  
LODGE ..... Letter not received wire contents  
REEVE ..... Answering letter unfilled orders are  
REIGN ..... Answering telegram unfilled orders are  
RIFLE ..... Have not received  
REINS ..... Reply by mail  
RHYME ..... Reply by air mail  
WHARF ..... Wire reply today  
WHEAT ..... Wire immediately urgent  
WALTZ ..... Wire reply to party making inquiry

### Request for, or Advice Regarding, Order Shipping, or Delivery Information

DRASTIC ..... Can you deliver  
SCEPTER ..... Can you ship  
SHACK ..... How soon can you ship  
DRAMA ..... Give definite delivery date  
SCARF ..... Wire shipping date  
WHEEZE ..... Wire immediately when you will ship  
WRING ..... Wire engine and serial numbers  
WRYNECK ..... Wire car number and initials  
FLUSH ..... Furnish serial and body numbers  
RAISE ..... Advise order number unable locate  
EXPRESSED ..... Shipped by express  
FREIGHTED ..... Shipped by freight  
PARCELED ..... Shipped by parcel post  
AIREXED ..... Shipped by air express  
SPONGED ..... Shipped by boat to Buffalo  
SPOONED ..... Shipped by boat to Duluth  
DRAIN ..... Will give definite delivery date later

AIREX ..... Ship by express  
AIREXED ..... Shipped by air express

DRAIN ..... Will give definite delivery date later  
DRAMA ..... Give definite delivery date  
DRASTIC ..... Can you deliver  
DREAD ..... Disregard instructions regarding  
DRESS ..... Disregard letter regarding  
DRILL ..... Disregard telegram regarding

ENTER ..... Enter order  
EXPRESS ..... Ship by express  
EXPRESSED ..... Shipped by express

FLUSH ..... Furnish serial and body numbers  
FREIGHT ..... Ship by freight  
FREIGHTED ..... Shipped by freight

LOBBY ..... Letter not received mail copy  
LODGE ..... Letters not received wire contents

PARCEL ..... Ship by parcel post  
PARCELED ..... Shipped by parcel post

RAISE ..... Advise order number unable locate  
REEVE ..... Answering letter unfilled orders are  
REIGN ..... Answering telegram unfilled orders are  
REINS ..... Reply by mail  
RELET ..... Referring to letter  
REPHONE ..... Referring to telephone call  
RETEL ..... Referring to telegram  
RHYME ..... Reply by air mail  
RIFLE ..... Have not received  
RITUAL ..... Received payment satisfactory release

SCARF ..... Wire shipping date  
SCEPTER ..... Can you ship  
SERRY ..... Hold shipment await instructions  
SHACK ..... How soon can you ship  
SHIRR ..... Ship what you can of order  
SPASM ..... Ship duplicate order of  
SPONGE ..... Ship by boat to Buffalo  
SPONGED ..... Shipped by boat to Buffalo  
SPOON ..... Ship by boat to Duluth  
SPOONED ..... Shipped by boat to Duluth  
SPOUT ..... Ship branch with other cars  
SQUIB ..... Trace your shipment  
SYRUP ..... Wire shipping instructions

WALTZ ..... Wire reply to party making inquiry  
WHARF ..... Wire reply today  
WHEAT ..... Wire immediately urgent  
WHEEZE ..... Wire immediately when you will ship  
WRING ..... Wire engine and serial numbers  
WRYNECK ..... Wire car number and initials

CANADIAN NUMERICAL CODE—To be used in messages destined to or originating in Canadian points. The letters are substituted for figure groups.

A B G H J M R T U O X  
1 2 3 4 5 6 7 8 9 0 X

# LOCATION OF CAR SERIAL, ENGINE AND BODY NUMBERS

CAR SERIAL NUMBER PLATE—Right frame side rail in front of No. 1 body hold down bracket.

MODEL SYMBOL and BODY NUMBER PLATE—This plate will be found on top rear of right fender apron.

ENGINE NUMBER—

Stamped on boss at the top side, front end of cyl. block, next to left front corner of lifter cover.

ENGINE IDENTIFICATION—

After July, 1963 an engine numbering date code system will be as follows:

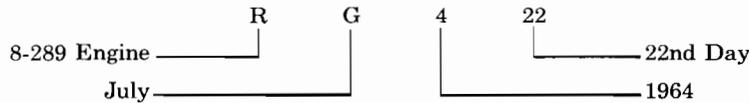
- The following symbols identify the engine type and equipment and will appear as the prefix to the building date code:

- R-8-289 Engine with one 4-barrel carburetor.
- RS-8-289 Engine with one 4-barrel carburetor—supercharged.
- R3S-8-304 Engine with one 4-barrel carburetor—supercharged.
- R4-8-304 Engine with two 4-barrel carburetors.

- Following the above symbols a code will apply arranged in the following sequence:

- The letters A B C D E F G H J K M N represent the month. Letter A will be January, B February, etc.
- The year will be designated by a single digit. Number 4 will be 1964, 5 will be 1965, etc.
- The day (date) will complete the code.

Example:



- Export engines built each day will be identified by a prefix serial number to the date code.



## CAR MODEL IDENTIFICATION

| MODEL SYMBOL | BODY SYMBOL | STARTING WITH |            |                     |                    | CU. IN. PD. | HORSE POWER A.M.A. OR R.A.C. RATING |
|--------------|-------------|---------------|------------|---------------------|--------------------|-------------|-------------------------------------|
|              |             | CAR SERIAL    | ENGINE NO. | SOUTH BEND BODY NO. | ASHTABULA BODY NO. |             |                                     |
| R            | Q           | R-1001        | *R-1001    | R-Q-5001            | R-Q-101            | 289"        | 40.6                                |
|              |             | R-1001        | *RS-1001   | R-Q-5001            | R-Q-101            | 289"        | 40.6                                |
|              |             | R-5089        | R3S-H320   | R-Q-5001            | R-Q-101            | 304"        | 42.5                                |
|              |             | R-5089        | R4-H320    | R-Q-5001            | R-Q-101            | 304"        | 42.5                                |

\*—Date code used after July, 1963. (See example above.)

## LIST OF ABBREVIATIONS USED IN THIS PUBLICATION

|             |                      |          |                     |             |                       |
|-------------|----------------------|----------|---------------------|-------------|-----------------------|
| A.C.        | Air Conditioning     | Fur...   | Furnished           | Rev...      | Reverse               |
| Air Cond... |                      | Gen.     | Generator           | Ret...      | Retainer              |
| AD.         | Automatic Drive      | Gov...   | Governor            | R.H.        | Right Hand            |
| Adj...      | Adjusting            | H.D.     | Heavy Duty          | RHC         | Right Hand Drive      |
| Alt.        | Alternator           | Hex...   | Hexagon             | Recl.       | Reclining             |
| Amp...      | Ampere               | H.C.     | High Compression    | Reinf.      | Reinforcement         |
| Assy.       | Assembly             | Hsg.     | Housing             | Req.        | Required              |
| Auto.       | Automatic            | I.D.     | Inside Diameter     | R/Q.        | Rear Quarter          |
| Aux.        | Auxiliary            | Ign.     | Ignition            | Rr.         | Rear                  |
| Bbl.        | Barrel               | Illust.  | Illustrated         | S/C         | Supercharger          |
| Bd.         | Board                | Incl.    | Included            | Sec.        | Secondary             |
| Brg.        | Bearing              | Incl.    | Includes            | Sh'prf.     | Shakeproof            |
| Brkt.       | Bracket              | Indv.    | Individual          | Sld.        | Slotted               |
| Brz.        | Bronze               | Inl.     | Inlet               | Spec.       | Special               |
| Canada      | Canada Built Cars    | Inst.    | Instrument          | Spd.        | Speed                 |
| Carb.       | Carburetor           | Install. | Installed           | Sq.         | Square                |
| C.E.        | Commutator End       | L        | Less                | Steer.      | Steering              |
| Com.        | Compressor           | Lea.     | Leather             | ST.         | Standard Transmission |
| Comp't.     | Compartment          | L.H.     | Left Hand           | S.T.        | Self Threading        |
| Conn.       | Connecting           | LHC      | Left Hand Drive     | Std.        | Standard              |
| Cont'd.     | Continued            | M/C      | Master Cylinder     | Stl. & Brz. | Steel & Bronze        |
| Cop. Asb.   | Copper Asbestos      | Med.     | Medium              | Stl. & Rbr. | Steel & Rubber        |
| Cush.       | Cushion              | Met.     | Metal               | Supt.       | Support               |
| Cyl.        | Cylinder             | Mldg.    | Moulding            | Tach.       | Tachometer            |
| D.A.        | Dual Belt Alternator | Mtg.     | Mounting            | Thd.        | Thread                |
| D.E.        | Drive end            | No.      | Number              | Trans.      | Transmission          |
| Dia.        | Diameter             | NSS      | Not Sold Separately | T.T.        | Twin Traction         |
| Diff.       | Differential         | O.D.     | Outside Diameter    | Univ.       | Universal             |
| Dist.       | Distributor          | OD.      | Overdrive           | US.         | Upsize                |
| Ea.         | Each                 | Open.    | Opening             | U.S.A.      | U.S.A. Built Cars     |
| E.C.        | Early Cut-in         | Oper.    | Operating           | Vac.        | Vacuum                |
| Eng.        | Engine               | OS.      | Oversize            | Vent.       | Ventilator            |
| Eq.         | Equipment            | Pass.    | Passenger           | Vin.        | Vinyl                 |
| Equip.      |                      | P.B.     | Power Brakes        | W           | With                  |
| Exc.        | Except               | Pri.     | Primary             | W.B.        | Wheelbase             |
| Exh.        | Exhaust              | Prop.    | Propeller           | W/S         | Windshield            |
| Ext.        | Extension            | P.S.     | Power Steering      | W/Seal.     | Weatherseal           |
| Fast.       | Fastening            | R/A      | Rear Axle           | W/Strip     | Weatherstrip          |
| Found.      | Foundation           | Rad.     | Radiator            |             |                       |
| Frnt.       | Front                |          |                     |             |                       |

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| ROD w/ENDS, steer. knuckle tie                    | 1207         | SHAFT and WASHER, steer. bellcrank              | 1209         |
| ROLLER, cam lever shaft stud                      | 1306A        | SHAFT less WEIGHTS, distributor                 | 0601         |
| ROLLER, regulator to lift channel guide           | 2120E        |   |              |

# ALPHABETICAL INDEX

| S-Cont'd.   | Group        |
|---|--------------|
| SHAFT, STUD and ROLLERS, cam lever                          | 1306A        |
| SHAFT w COUPLING, distributor drive                         | 0601         |
| SHELF, rear seat back                                       | 2160G        |
| SHIELD, cigar lighter light                                 | 2115B        |
| SHIELD, clutch housing side                                 | 0230         |
| SHIELD, console control lighting                            | 2138         |
| SHIELD, directional lights                                  | 1701         |
| SHIELD, distributor and ignition coil emission              | 0601         |
| SHIELD, front wheel brake disc dust                         | 1402         |
| SHIELD, lower, clutch housing                               | 0230         |
| SHIELD, master cylinder filler cover vent                   | 1104         |
| SHIELD, pitman arm ball stud dust                           | 1308B        |
| SHIELD, spark plug cables emission                          | 0603         |
| SHIELD, spark plug emission                                 | 0603         |
| SHIELD, trans. gearshift indicator lamp bulb                | 0851         |
| SHIM, body hold down  | 2103         |
| SHIM, bumper to fender                                      | 1803, 1805   |
| SHIM, differential bearing adjusting                        | 1004         |
| SHIM, crankshaft thrust washer                              | 0105         |
| SHIM, front brake caliper adjusting                         | 1100         |
| SHIM, rear axle pinion adjusting                            | 1005         |
| SHIM, rear axle pinion bearing adjusting                    | 1005         |
| SHIM, rear axle shaft bearing adjusting                     | 1002         |
| SHIM, rear spring clip plate to rear axle                   | 1522         |
| SHIM, steer. bellcrank adjusting                            | 1209         |
| SHIM, steer. gear housing top cover                         | 1302A        |
| SHIM, steer. knuckle  | 1202         |
| SHOCK ABSORBER  | 1801         |
| SHOE, steer. wheel adj. lock                                | 1304A        |
| SHOE, trans. gearshift low and reverse                      | 0747A        |
| SHOE and LINING, rear brake                                 | 1101         |
| SHOE and LINING SET, rear brake                             | 1101         |
| SHORT BLOCK, engine   | 0100         |
| SHROUD, fan   | 0506         |
| SIDE PANEL, front fender hood opening                       | 1601         |
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| SLEEVE, accelerator push rod                                | 0312         |
| SLEEVE, clutch operating shaft                              | 0206         |
| SLEEVE, clutch pedal pull back spring                       | 0204         |
| SLEEVE, front stabilizer shaft link                         | 1205         |
| SLEEVE, pitman arm ball stud housing                        | 1308B        |
| SLEEVE, power steer. hose to steer. gear                    | 1309B        |
| SLEEVE, rear shock absorber bushing                         | 1801         |
| SLEEVE, trans. inner shift lever interlock                  | 0747A, 0747B |
| SLEEVE, trans. low and second synchronizer shifter          | 0702B        |
| SLEEVE, trans. oil collector                                | 0825         |
| SLEEVE, trans. second and high synchronizer                 | 0702A        |
| SLEEVE, trans. third and high synchronizer shifter          | 0702B        |
| SLINGER, crankshaft oil                                     | 0105         |
| SLINGER, rear axle pinion front bearing oil                 | 1005         |
| SLINGER, trans. pinion rear bearing oil                     | 0705A        |
| SNAP RING, power steer. pump drive shaft                    | 1309B        |
| SNAP RING, universal joint cross bearing                    | 0901         |
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| SOCKETS and CABLES, back-up lamp                            | 0632         |
| SOCKET and CABLE, parking and signal lamp                   | 0617         |
| SOCKET and CABLE, trans. gearshift indicator lamp           | 0851         |
| SOCKET and CABLES, trunk light                              | 2130         |
| SOCKETS and CABLES, windshield header switch lighting       | 0627         |
| SOCKET and LOOM, license lamp                               | 0620         |
| SPACER, alternator drive end head                           | 0609         |
| SPACER, camshaft timing gear                                | 0104         |
| SPACER, distributor timer camshaft                          | 0601         |
| SPACER, front stabilizer shaft link bracket                 | 1205         |
| SPACER, horn bar and switch contact                         | 1310A        |
| SPACER, power steer. control valve housing bushing          | 1308B        |
| SPACER, power steer. control valve housing centering spring | 1308B        |
| SPACER, rear axle radius rod bracket                        | 1001         |
| SPACER, supercharger idler pulley                           | 0320         |
| SPACER, trans. countershaft gear cluster bearing rollers    | 0703B        |
| SPACER, trans. gearshift lever shaft                        | 0751A        |

| S-Cont'd.   | Group        |
|---|--------------|
| SPACER and WASHER KIT, trans. countershaft gear cluster bearing rollers | 0703A        |
| SPARK MODIFIER, distributor   | 0601         |
| SPARK PLUG  | 0603         |
| SPEAKER, radio  | 2112A        |
| SPEAKER, rear comp't.   | 2112B        |
| SPEAKER KIT, rear comp't.   | 2112B        |
| SPEEDOMETER   | 1716         |
| SPHERE, steer. post shaft adj.  | 1304A        |
| SPLASHGUARD, front fender   | 1601         |
| SPRING, alternator brush  | 0609         |
| SPRING, ash receiver lid tension  | 2115A        |
| SPRING, clutch pressure plate   | 0202         |
| SPRING, clutch pressure plate toggle lever                              | 0202         |
| SPRING, clutch release bearing collar                                   | 0203         |
| SPRING, door handle tension   | 2117B        |
| SPRING, door lock control lever   | 2117A        |
| SPRING, deck lid hinge  | 2130         |
| SPRING, deck lid latch pawl   | 2130         |
| SPRING, engine valve  | 0103         |
| SPRING, engine valve rocker arm   | 0103         |
| SPRING, front   | 1510         |
| SPRING, fuel pump rocker arm  | 0301         |
| SPRING, gas filler door hinge   | 2160D        |
| SPRING, hand brake bellcrank pull back                                  | 1110         |
| SPRING, hood lock latch lever return                                    | 1622         |
| SPRING, hood top lift   | 1622         |
| SPRING, hood top support anti-rattle                                    | 1620         |
| SPRING, horn bar and switch contact                                     | 1310A        |
| SPRING, master cylinder piston  | 1104         |
| SPRING, No Rol valve operating rod                                      | 1105         |
| SPRING, oil pressure relief valve                                       | 0117         |
| SPRING, pitman arm ball stud  | 1308B        |
| SPRING, power steer. control valve housing centering                    | 1308B        |
| SPRING, power steer. flow control valve                                 | 1309B        |
| SPRING, power steer. hose to steer. gear                                | 1309B        |
| SPRING, rear  | 1518         |
| SPRING, rear brake shoe anchor  | 1101         |
| SPRING, rear brake shoe return  | 1101         |
| SPRING, rear wheel brake cylinder                                       | 1103         |
| SPRING, regulator balance   | 2120E        |
| SPRING, seat adj. track lock  | 2127         |
| SPRING, seat pullback   | 2127         |
| SPRING, starter motor brush   | 0606         |
| SPRING, steer. post shaft adj. preload                                  | 1304A        |
| SPRING, steer. wheel adj. lock shoe                                     | 1304A        |
| SPRING, steer. wheel emblem retainer                                    | 1310A        |
| SPRING, steer. wheel horn brush   | 1310A        |
| SPRING, steer. wheel tilt return  | 1304A        |
| SPRING, switch detent   | 0621         |
| SPRING, switch release coil   | 0621         |
| SPRING, throttle control bellcrank return                               | 0312         |
| SPRING, throttle return   | 0312         |
| SPRING, trans. control lever and detent                                 | 0832         |
| SPRING, trans. control throttle valve return                            | 0832         |
| SPRING, trans. front clutch cylinder piston                             | 0820         |
| SPRING, trans. front servo piston                                       | 0827         |
| SPRING, trans. gearshift lever return                                   | 0751A, 0751B |
| SPRING, trans. gearshift lever shaft anti-rattle                        | 0751B        |
| SPRING, trans. inner shift lever interlock                              | 0747A, 0747B |
| SPRING, trans. oil pressure regulator                                   | 0834         |
| SPRING, trans. parking and reverse lockout shaft                        | 0851         |
| SPRING, trans. parking pawl lift  | 0837         |
| SPRING, trans. parking pawl toggle lever release                        | 0837         |
| SPRING, trans. rear clutch piston                                       | 0820         |
| SPRING, trans. rear servo piston  | 0827         |
| SPRING, trans. rear servo piston accumulator                            | 0827         |
| SPRING, w/s wiper motor brush   | 2149B        |
| SPRING ASSY., supercharger idler pulley arm                             | 0320         |
| SPRING SET, distributor timer weight                                    | 0601         |
| SPRING and BEARING, door ventilator pivot                               | 2121         |
| SPRING and HOUSING, trans. gearshift lever shaft                        | 0751B        |
| SPRING w/ SLEEVE, clutch pedal pull back                                | 0204         |
| STARTER MOTOR ASSY.   | 0606         |
| STATOR, alternator  | 0609         |
| STEERING GEAR ASSEMBLY  | 1301A        |
| STEM, rear view mirror  | 2145A        |
| STOP, door window   | 2120C        |
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|---|--|
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| STRAINER, flight-o-matic trans. oil . . . . .             | THRUST WASHER, differential pinion . . . . .                   |
| STRAINER, oil . . . . .                                   | THRUST WASHER, distributor shaft . . . . .                     |
| STRAINER, w/s washer . . . . .                            | THRUST WASHER, front, trans. reverse idler . . . . .           |
| STRAP, gasoline tank mounting . . . . .                   | THRUST WASHER, rear, trans. reverse idler gear . . . . .       |
| STRAP, muffler support . . . . .                          | THRUST WASHER, side bevel gear . . . . .                       |
| STRAP, outlet pipe support . . . . .                      | THRUST WASHER, starter motor armature commutator end . . . . . |
| STRAP, rear spring clip . . . . .                         | THRUST WASHER, steer. bellcrank . . . . .                      |
| STRIKER, deck lid latch . . . . .                         | THRUST WASHER, trans. countershaft gear cluster . . . . .      |
| STRIKER, front door . . . . .                             | THRUST WASHER, trans. front clutch cylinder . . . . .          |
| STRIP, bonding . . . . .                                  | THRUST WASHER, trans. front clutch hub . . . . .               |
| STRUT, clutch pressure plate toggle lever . . . . .       | THRUST WASHER, trans. input shaft . . . . .                    |
| STRUT, trans. front brake band operating . . . . .        | THRUST WASHER, trans. low speed gear . . . . .                 |
| STRUT, trans. rear brake band anchor . . . . .            | THRUST WASHER, trans. output shaft . . . . .                   |
| STRUT, trans. rear brake band operating . . . . .         | THRUST WASHER, trans. planetary gear and drum . . . . .        |
| STUD, carburetor air cleaner . . . . .                    | THRUST WASHER, trans. planetary shaft and gear . . . . .       |
| STUD, power steer. pump reservoir to body . . . . .       | THRUST WASHER, w/s wiper motor gear shaft inner . . . . .      |
| STUD, wheel hub . . . . .                                 | TOP, hood . . . . .  |
| SUN GEAR and DRUM, trans. planetary secondary . . . . .   | TRACK, regulator idler arm . . . . .                           |
| SUN SHIELDS . . . . .                                     | TRACK COMPLETE, seat adj. . . . .                              |
| SUN VISOR . . . . .                                       | TRANSMISSION ASSY. (3-speed) . . . . .                         |
| SUPERCHARGER . . . . .                                    | TRANSMISSION ASSY. (4-speed) . . . . .                         |
| SUPERCHARGER DETAILS . . . . .                            | TRANSMISSION ASSY. (Flight-o-matic) . . . . .                  |
| SUPPORT, carb. air cleaner to manifold . . . . .          | TRAY, ash receiver . . . . .                                   |
| SUPPORT, carb. idle speed-up control bracket . . . . .    | TUBE, automatic choke heater . . . . .                         |
| SUPPORT, clutch operating shaft support bracket . . . . . | TUBE, oil level gage . . . . .                                 |
| SUPPORT, hood top . . . . .                               | TUBE, oil pan breather . . . . .                               |
| SUPPORT, lower control arm to king pin . . . . .          | TUBE, trans. compensator line . . . . .                        |
| SUPPORT, outlet pipe . . . . .                            | TUBE, trans. front brake band lubricating . . . . .            |
| SUPPORT, outlet pipe extension . . . . .                  | TUBE, trans. front servo oil jumper . . . . .                  |
| SUPPORT, radiator core . . . . .                          | TUBE, trans. lubrication line . . . . .                        |
| SUPPORT, rear vertical bumper . . . . .                   | TUBE, trans. main line . . . . .                               |
| SUPPORT, spark plug cables emission shield . . . . .      | TUBE, trans. oil collector . . . . .                           |
| SUPPORT, spark plug emission shield . . . . .             | TUBE, trans. oil filler . . . . .                              |
| SUPPORT, supercharger mtg. bracket . . . . .              | TUBE, trans. rear pump . . . . .                               |
| SUPPORT, trans. gearshift lever shaft bracket . . . . .   |  |
| SUPPORT, trans. oil filler tube . . . . .                 | U  |
| SUPPORT and BUSHING, trans. center . . . . .              | UNION, brake pipes . . . . .                                   |
| SUPPORT ASSY., steer. post adj. . . . .                   | UNION, trans. oil cooler pipe . . . . .                        |
| SWITCH, automatic dome lamp . . . . .                     |  |
| SWITCH, back-up lamp . . . . .                            | V  |
| SWITCH, climatizer . . . . .                              | VANITY, inst. board comp't. . . . .                            |
| SWITCH, comp't. light . . . . .                           | VALVE, air outlet . . . . .                                    |
| SWITCH, electric window lift . . . . .                    | VALVE, climatizer—thermostatic . . . . .                       |
| SWITCH, evaporator blower air control . . . . .           | VALVE, compressor discharge . . . . .                          |
| SWITCH, evaporator temp. control . . . . .                | VALVE, compressor suction . . . . .                            |
| SWITCH, front door motor . . . . .                        | VALVE, engine exhaust . . . . .                                |
| SWITCH, head lamp foot dimmer . . . . .                   | VALVE, engine inlet . . . . .                                  |
| SWITCH, ignition and starting . . . . .                   | VALVE, evaporator core expansion . . . . .                     |
| SWITCH, instrument lamp . . . . .                         | VALVE, oil pressure relief . . . . .                           |
| SWITCH, lighting . . . . .                                | VALVE, power steer. control valve housing relief . . . . .     |
| SWITCH, rear speaker . . . . .                            | VALVE, steer. gear pump flow control . . . . .                 |
| SWITCH, starter (magnetic) . . . . .                      | VALVE, s/c to carb. air inlet adapter vent . . . . .           |
| SWITCH, stop lamp . . . . .                               | VALVE w/LEVER, No Rol . . . . .                                |
| SWITCH, trans. starter cut-out . . . . .                  | VALVE, w/s washer check . . . . .                              |
| SWITCH, trunk light mercury . . . . .                     | VALVE ASSY., manifold heater . . . . .                         |
| SWITCH, w/s wiper . . . . .                               | VALVE PLATE KIT, compressor . . . . .                          |
| SWITCH, w/s wiper motor parking . . . . .                 | VENTILATOR, door window . . . . .                              |
| SWITCH and CABLES, directional signal lights . . . . .    | VENTURI, power steer. pump flow control . . . . .              |
| SWIVEL, accelerator push rod . . . . .                    | VERTICAL BUMPER, rear bumper . . . . .                         |
| SWIVEL, clutch operating shaft rod . . . . .              |  |
| SWIVEL, trans. gearshift rod . . . . .                    | W  |
| SWIVEL, trans. rod . . . . .                              | WASHER, camshaft timing gear cover oil . . . . .               |
| SYNCHRONIZER, trans. third and high . . . . .             | WASHER, clutch operating shaft sleeve anti-rattle . . . . .    |
| SYNCHRONIZER ASSY., trans. low and second . . . . .       | WASHER, distributor spark modifier calibrating . . . . .       |
| SYNCHRONIZER ASSY., trans. second and high . . . . .      | WASHER, front wheel bearing lock . . . . .                     |
|   | WASHER, rear axle shaft bearing grease . . . . .               |
| T   | WASHER, steer. post shaft bearing preload capsule . . . . .    |
| TACHOMETER . . . . .                                      | WASHER, trans. gear cluster bearing rollers spacer . . . . .   |
| TANK, dehydrator and receiver . . . . .                   |  |
| TANK, gasoline . . . . .                                  |  |
| TAPPET, engine valve . . . . .                            |  |
| TEE, brake pipe and hose . . . . .                        |  |
| TEE, power brake vacuum hose to manifold . . . . .        |  |
| THERMOSTAT, engine water . . . . .                        |  |
| THERMOSTAT, manifold heater valve . . . . .               |  |
| THRUST BLOCK, rear axle shaft . . . . .                   |  |
| THRUST PLATE, camshaft timing gear . . . . .              |  |
| THRUST WASHER, crankshaft . . . . .                       |  |

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Group

Group

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W-Cont'd.

WASHER, trans. main drive pinion bearing . . . . .0705B  
WASHER KIT, windshield . . . . . 2149C  
WASHER and RETAINER, rear axle shaft bearing . . .1002  
WATER PUMP w /FAN HUB . . . . .0505  
WEATHERSEAL, front door window . . . . .2120D  
WEATHERSTRIP, back window . . . . .2125  
WEATHERSTRIP, deck lid opening . . . . .2130  
WEATHERSTRIP, door ventilator . . . . .2121  
WEATHERSTRIP, front door opening . . . . .2116C  
WEATHERSTRIP, r /q window . . . . .2124  
WEATHERSTRIP, r /q window drip moulding . . . . .2124  
WEIGHT, distributor timer . . . . .0601

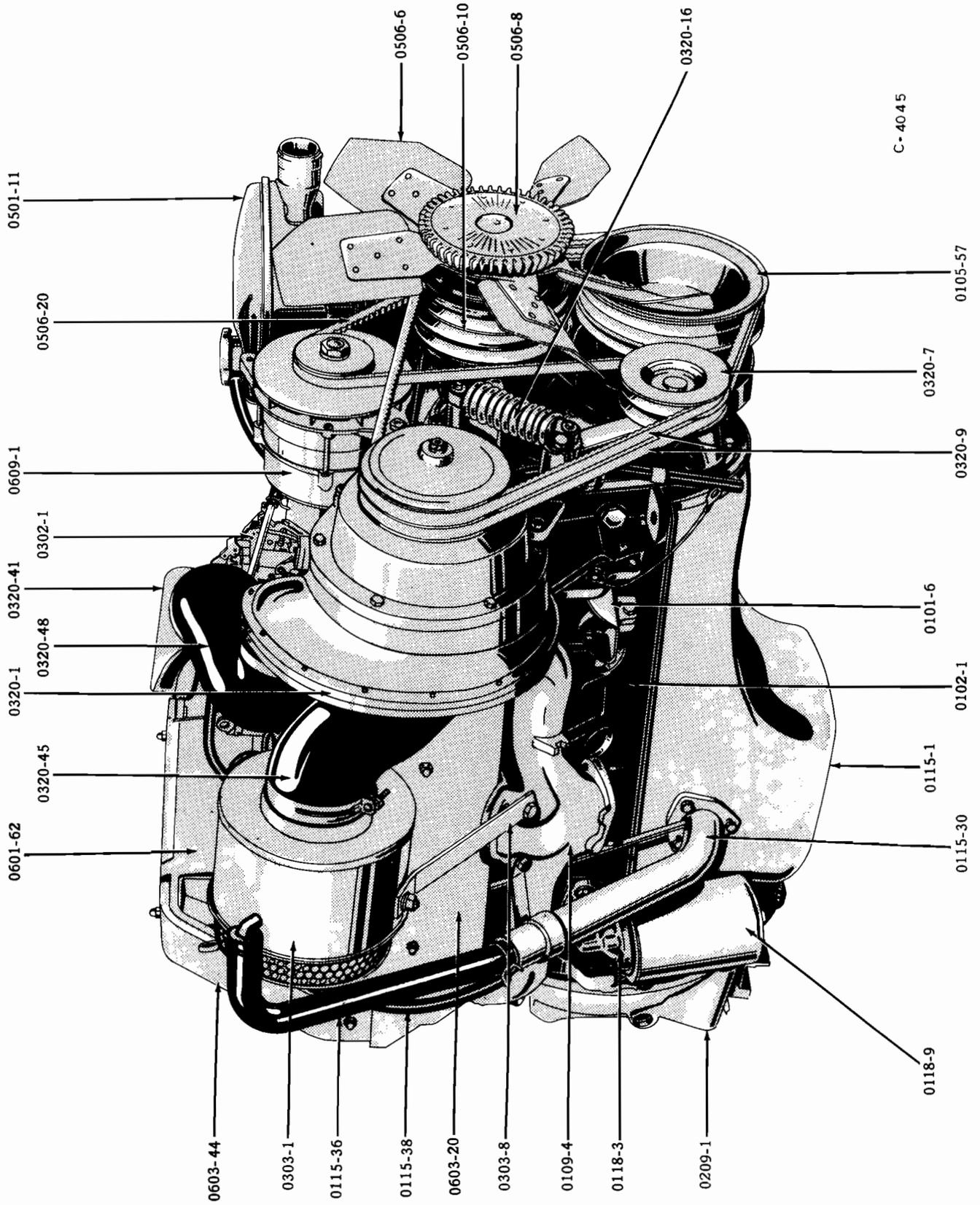
WEIGHT, wheel balance . . . . .1402  
WHEEL . . . . .1402  
WHEEL, steering . . . . .1310A  
WINDOW w /FRAME, door . . . . .2120A  
WIRE, tube and clamp assy . . . . .0621  
WRENCH, wheel socket . . . . .1812

Y

YOKE, universal joint slip . . . . .0901  
YOKE ASSY., directional signal . . . . .0621

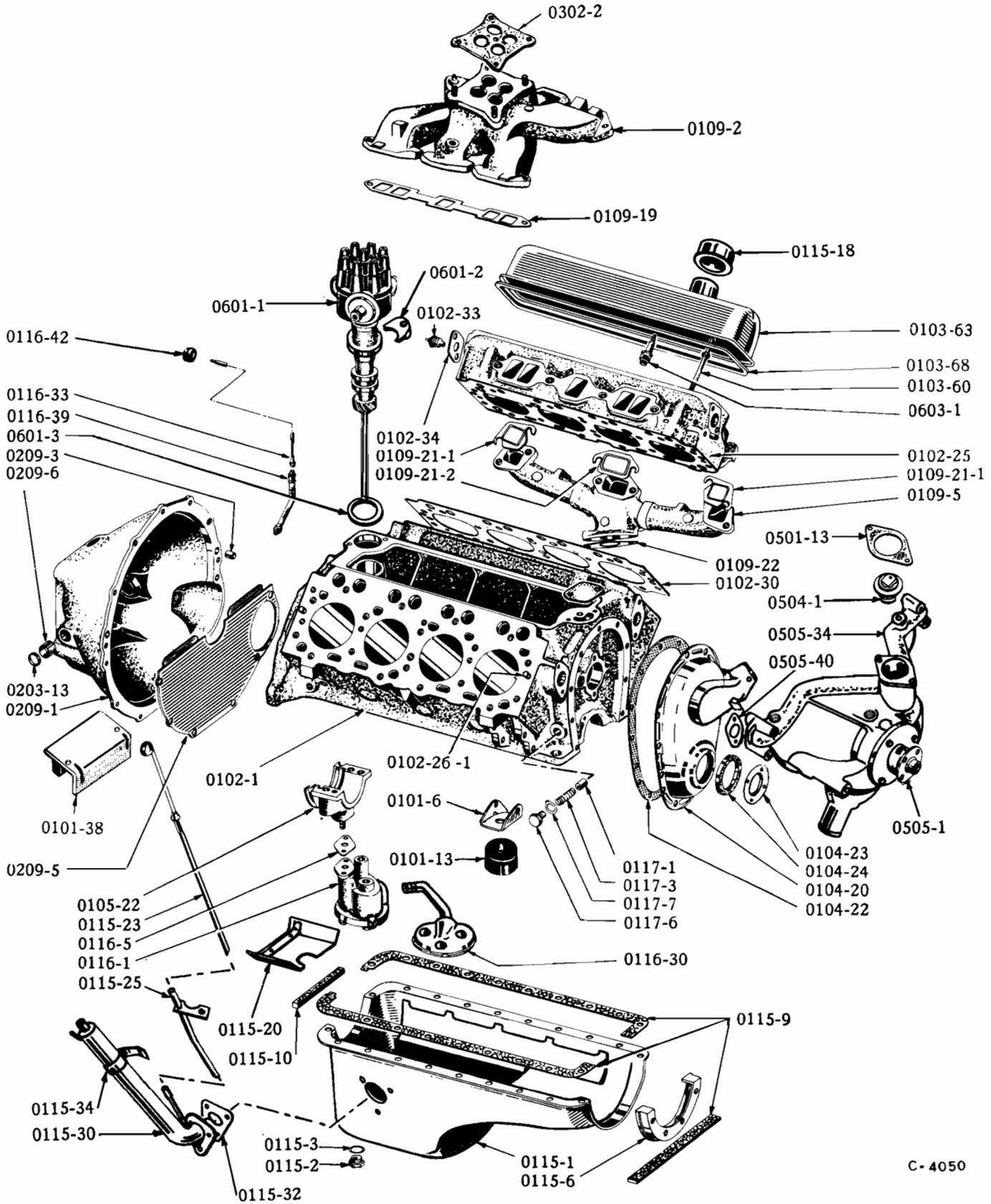
# ENGINE

Plate 01-1



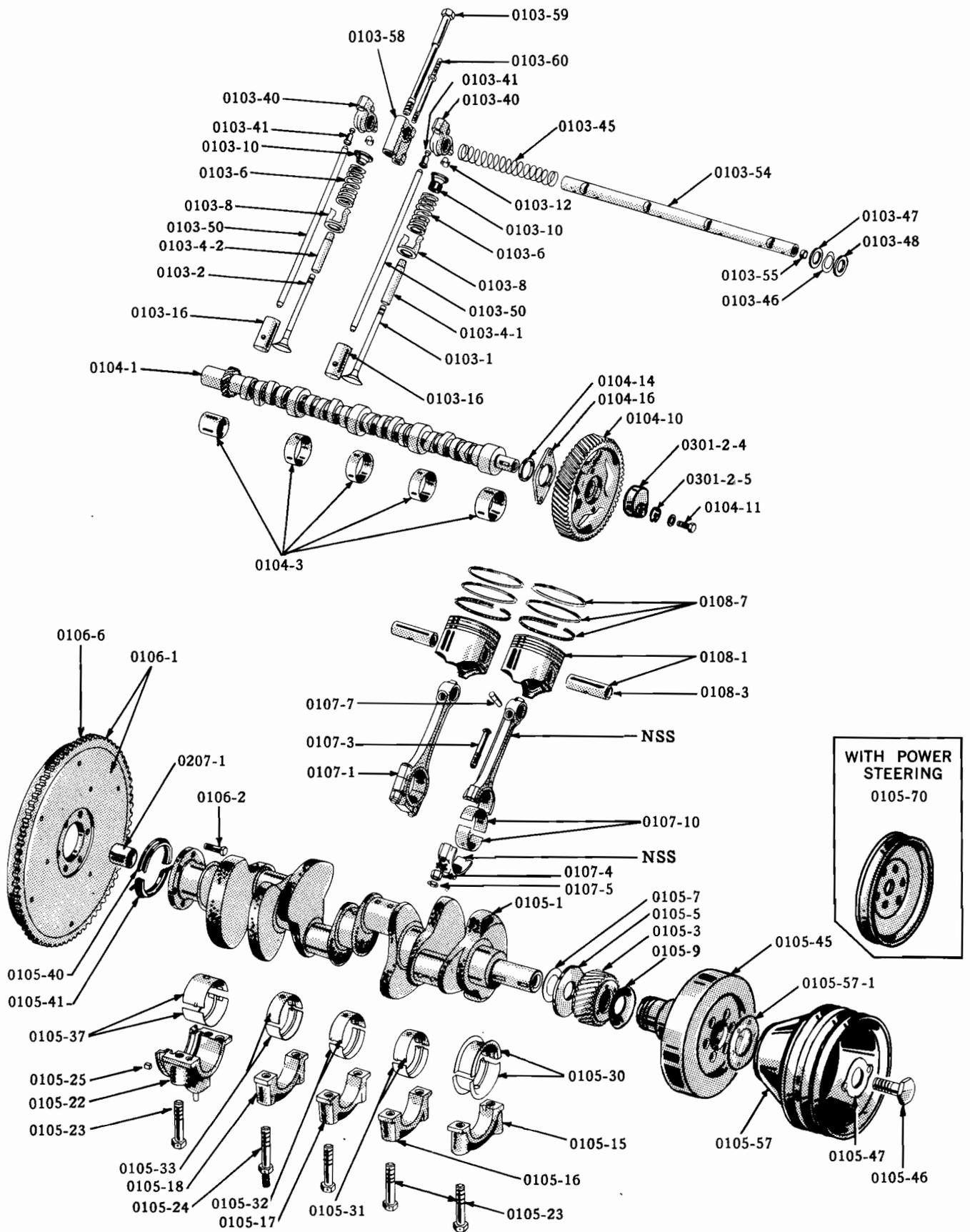
C-4045

ENGINE, Right View

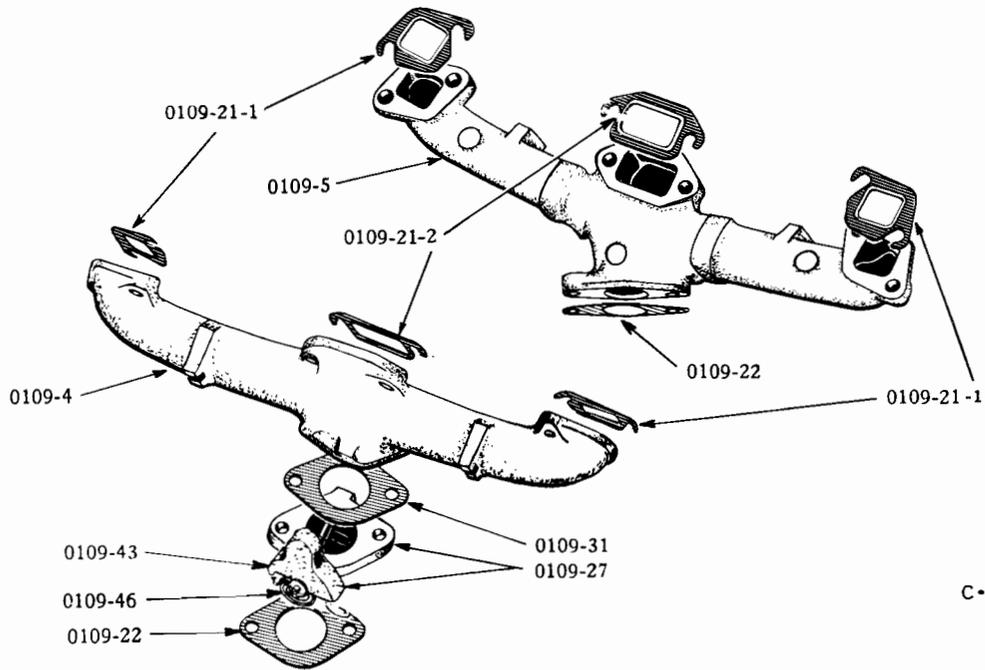


C-4050

ENGINE, External Parts

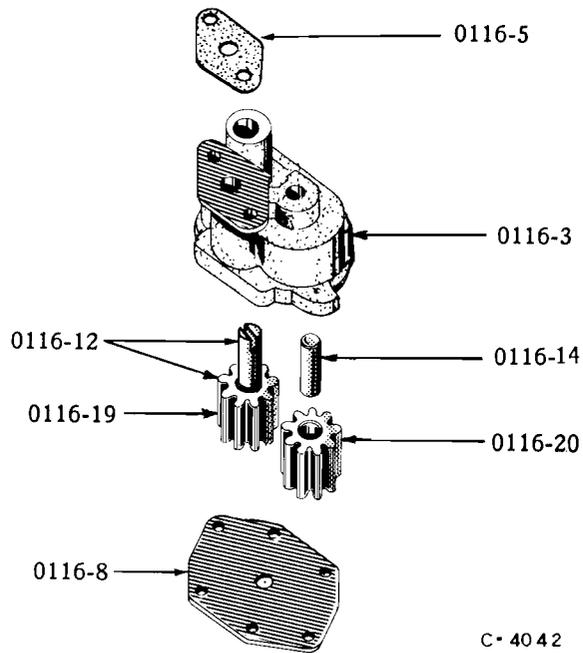


## ENGINE, Internal Parts



C - 40 46

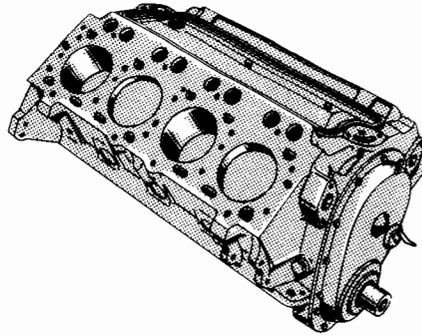
**EXHAUST MANIFOLDS and HEATER VALVE**



OIL PUMP

| ILLUST.<br>NUMBER | PART<br>NUMBER | CHANGE | DESCRIPTION | MODELS | PER<br>CAR |
|-------------------|----------------|--------|-------------|--------|------------|
|-------------------|----------------|--------|-------------|--------|------------|

## 0100—ENGINE ASSEMBLY



C-4047

**SHORT BLOCK:**

Consists of cylinder block, pistons, rings, connecting rods, crankshaft, camshaft, all bearings, timing gear and cover, oil pressure valve, oil pan filler block, valve lifter cover, fuel pump eccentric and flywheel or converter bolts.

|         |                             |        |   |
|---------|-----------------------------|--------|---|
| 1557834 | SHORT BLOCK, engine         | R1, R2 | 1 |
| 1563288 | SHORT BLOCK, engine         | R3     | 1 |
| 1563289 | SHORT BLOCK, engine         | R4     | 1 |
| 1558035 | GASKET SET, engine overhaul | R1     | 1 |
| 1558036 | GASKET SET, engine overhaul | R2     | 1 |
| 1563290 | GASKET SET, engine overhaul | R3     | 1 |
| 1563291 | GASKET SET, engine overhaul | R4     | 1 |

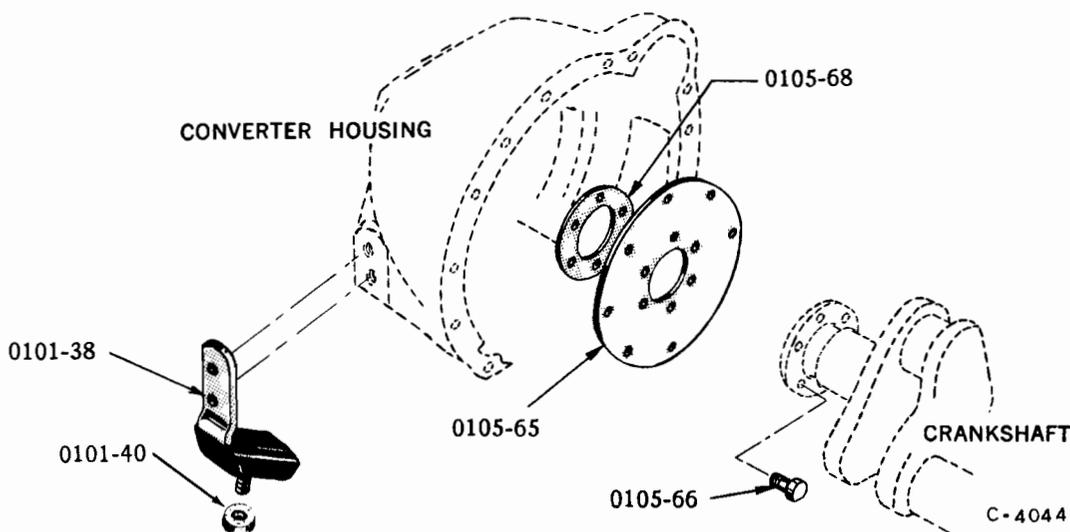
## 0101—ENGINE MOUNTINGS (Plates 01-1, 2)

**Front Mountings**

|         |         |  |               |     |   |   |
|---------|---------|--|---------------|-----|---|---|
| 0101-6  | 532404  | BRACKET, front support (mtd. on block) | All           | 2   |   |   |
|         | G181365 | BOLT, to cyl. block 3/8" - 24 x 1-1/8" | All           | 6   |   |   |
|         | G120369 | NUT, hex. 3/8" - 24                    | All           | 6   |   |   |
|         | G120382 | WASHER, lock 3/8"                      | All           | 6   |   |   |
| 0101-9  | 1547206 | BRACKET, right, front support..)       | mtd. on frame | All | 1 |   |
|         | 1547207 | BRACKET, left, front support...)       |               |     |   |   |
|         | G181361 | BOLT, to frame 3/8" - 24 x 7/8"        |               |     |   | 4 |
|         | G117212 | NUT, lock 3/8" - 24                    |               |     |   | 4 |
|         | 41X562  | WASHER, plain 13/32"                   |               |     |   | 4 |
| 0101-13 | 533296  | INSULATOR, front support               | All           | 2   |   |   |
|         | G120369 | NUT, to bracket 3/8" - 24              | All           | 4   |   |   |
|         | G120394 | WASHER, plain 13/32"                   | All           | 2   |   |   |
|         | G120382 | WASHER, lock 3/8"                      | All           | 4   |   |   |

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

**0101—ENGINE MOUNTINGS—Cont'd. (Plates 01-1, 2)**



**WITH AUTOMATIC DRIVE**

**Rear Mountings**

|         |         |  |     |   |
|---------|---------|--|-----|---|
| 0101-38 | 1553609 | INSULATOR, rear support (w/3 and 4 speed trans.) | All | 1 |
|         | G179884 | SCREW, to clutch housing 1/2" - 13 x 1-3/8"      | All | 2 |
|         | G103323 | WASHER, lock 1/2"                                | All | 2 |
|         | 1548406 | WASHER, spacing                                  | All | 2 |
|         | G120369 | NUT, to crossmember 3/8" - 24                    | All | 2 |
|         | G115549 | WASHER, shakeproof 3/8"                          | All | 2 |
| 0101-38 | 1544970 | INSULATOR, right, rear support...                | All | 1 |
|         | 1544971 | INSULATOR, left, rear support... } w/auto trans. | All | 1 |
|         | G179859 | SCREW, to converter housing 7/16" - 14 x 1-1/8"  | All | 4 |
|         | G120383 | WASHER, lock 7/16"                               | All | 4 |
|         | G271506 | NUT, to frame 7/16 - 20                          | All | 2 |
|         | 41X377  | WASHER, plain 7/16"                              | All | 2 |
|         | G120383 | WASHER, lock 7/16"                               | All | 2 |
| 0101-40 | 527974  | SPACER, round 3/8" thick (left side)             | All | 1 |

**0102—CYLINDER BLOCK, HEAD and GASKET (Plates 01-1, 2)**

**Cylinder Block**

|        |         |  |        |   |
|--------|---------|--|--------|---|
|        | 1557835 | CYLINDER BLOCK ASSY. (fitted with pistons, pins & rings)       | R1, R2 | 1 |
|        | 1560486 | CYLINDER BLOCK ASSY. (fitted with pistons, pins, rings & rods) | R3     | 1 |
|        | 1563320 | CYLINDER BLOCK ASSY. (fitted with pistons, pins, rings & rods) | R4     | 1 |
| 0102-1 | ----    | CYLINDER BLOCK (use 1557835, 1560486 or 1563320)               | All    | 1 |
|        | 1550386 | PLUG, water jacket 1-1/2"—Std.                                 | All    | 6 |
|        | 1562876 | PLUG, water jacket adj. 1-1/2" (service only)                  | All    | 6 |
|        | G444740 | PLUG, water jacket drain 3/8"                                  | All    | 2 |
|        | G444866 | PLUG, oil distributor line end 3/8"                            | All    | 4 |
|        | 1550438 | PLUG, oil distributor line end 1-1/4"                          | All    | 1 |
|        | 1550386 | PLUG, camshaft rear bearing hole 1-1/2"                        | All    | 1 |
|        | G444728 | PLUG, camshaft rear bearing oil line 1/8"                      | All    | 1 |
|        | G444728 | PLUG, distributor shaft oil line 1/8" (sq. head)               | All    | 1 |
|        | G103883 | PLUG, distributor shaft oil line 1/8" (std. head)              | All    | 1 |
|        | 680171  | DRAIN COCK, cylinder block (service only)                      | All    | 2 |
|        | G119931 | BUSHING, reducing  | All    | 2 |

## ENGINE

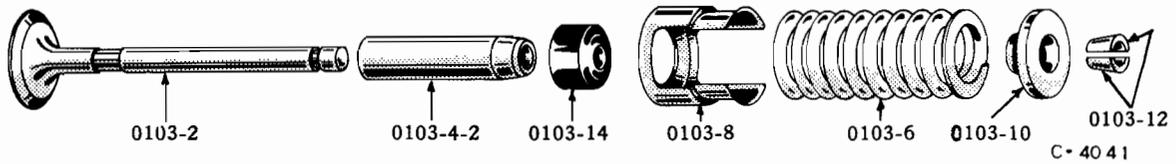
| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS                 | PER CAR |
|--|-------------|--------|--|------------------------|---------|
| <b>0102—CYLINDER BLOCK, HEAD and GASKET—Cont'd. (Plates 01-1, 2)</b> |             |        |  |                        |         |
| <b>Cylinder Block—Cont'd.</b>  |             |        |  |                        |         |
|  | 3132X100    |        | HOSE, drain cock (service only) .....                        | All .....              | 1       |
|  | 1557707     |        | COVER, oil filler hole .....                                 | All .....              | 2       |
|  | G179816     |        | SCREW, to cyl. block 5/16" - 18 x 3/4" .....                 | All .....              | 2       |
|  | G120214     |        | WASHER, lock 5/16" .....                                     | All .....              | 2       |
|  | 535697      |        | GASKET, oil filler hole cover .....                          | All .....              | 1       |
| <b>Cylinder Head</b>   |             |        |  |                        |         |
| 0102-25  | 1557571     |        | HEAD, cylinder (10.25 to 1) .....                            | R1 .....               | 2       |
| 0102-25  | 1557580     |        | HEAD, cylinder (9 to 1) (spec. orders) .....                 | R1 .....               | 2       |
| 0102-25  | 1557580     |        | HEAD, cylinder (9 to 1) .....                                | R2 .....               | 2       |
| 0102-25  | 1558771     |        | HEAD, cylinder (9.75 to 1) .....                             | R3, R4 .....           | 2       |
|  | G444728     |        | PLUG, oil line 1/8" .....                                    | All .....              | 3       |
| 0102-26-1  | 1554667     |        | DOWEL, pin .434 x 9/16" .....                                | All .....              | 4       |
|  | 527834      |        | SCREW, to cyl. block 7/16" - 14 x 3-9/16" .....              | R1 .....               | 18      |
|  | 527834      |        | SCREW, to cyl. block 7/16" - 14 x 3-9/16" .....              | R2, R3, R4 .....       | 16      |
|  | 527835      |        | SCREW, to cyl. block 7/16" - 14 x 4-1/4" .....               | All .....              | 10      |
| 0103-59  | 527718      |        | SCREW, thru rocker arm bracket 7/16" - 14 x 6-9/16" .....    | All .....              | 8       |
|  | 532446      |        | STUD, to cyl. block 7/16" - 14-20 x 4-15/16" .....           | R2, R3, R4 .....       | 2       |
|  | 1539067     |        | WASHER, plain 7/16" (for 527718) .....                       | All .....              | 8       |
| 0102-30  | 1545072     |        | GASKET, cyl. head .....                                      | R1, R2 .....           | 2       |
| 0102-30  | 1560454     |        | GASKET, cyl. head .....                                      | R3, R4 .....           | 2       |
|  | 1558033     |        | GASKET SET, valve grind (10.25 to 1) .....                   | R1 .....               | 1       |
|  | 1558034     |        | GASKET SET, valve grind (9 to 1) .....                       | R1, R2 .....           | 1       |
|  | 1562383     |        | GASKET SET, valve grind (9.75 to 1) .....                    | R3, R4 .....           | 1       |
|  |             |        | Consists of the following gaskets:                           |                        |         |
|  |             |        | 2—Cylinder Head  | 1—Heater valve         |         |
|  |             |        | 2—Rocker arm cover   | 2—Water manifold—upper |         |
|  |             |        | 2—Inlet manifold   | 2—Water manifold—lower |         |
|  |             |        | 4—Exh. manifold—end  | 1—Water reservoir      |         |
|  |             |        | 2—Exh. manifold—center                                       | 16—Valve oil deflector |         |
|  |             |        | 2—Exh. pipe flange   |                        |         |
|  | 527304      |        | COVER, right cyl. head rear end .....                        | All .....              | 1       |
|  | G179816     |        | SCREW, to head 5/16" - 18 x 3/4" .....                       | All .....              | 2       |
|  | G120214     |        | WASHER, lock 5/16" .....                                     | All .....              | 2       |
|  | 527240      |        | GASKET, right cyl. head rear end cover .....                 | All .....              | 1       |
| 1714-1   | ----        |        | RADIMETOR or HEAT INDICATOR (dash unit) see group 1714 ..... |                        |         |
|  | 1545220     |        | GAGE, water temperature (engine unit) .....                  | All .....              | 1       |
|  | 1543523     |        | ADAPTER, water temperature gage .....                        | All .....              | 1       |
|  | G180079     |        | SCREW, to cyl. head 5/16" - 18 x 1" .....                    | All .....              | 1       |
|  | G120393     |        | WASHER, plain 11/32" .....                                   | All .....              | 1       |
|  | G120214     |        | WASHER, lock 5/16" .....                                     | All .....              | 1       |
|  | 527240      |        | GASKET, water temperature gage adapter .....                 | All .....              | 1       |

# ENGINE

0103

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

## 0103—VALVES AND VALVE MECHANISM (Plates 01-2, 3)



### Valves, Springs, Guides, Tappets and Cover

|           |         |  |        |    |
|-----------|---------|--|--------|----|
| 0103-1    | 683876  | VALVE, inlet                             | R1, R2 | 8  |
| 0103-2    | 683875  | VALVE, exhaust                           | R1, R2 | 8  |
| 0103-1    | 1558488 | VALVE, inlet                             | R3, R4 | 8  |
| 0103-2    | 1558489 | VALVE, exhaust                           | R3, R4 | 8  |
| 0103-4-1  | 527088  | GUIDE, inlet valve                       | All    | 8  |
| 0103-4-2  | 530222  | GUIDE, exhaust valve                     | All    | 8  |
| 0103-6    | 188645  | SPRING, valve                            | R1, R2 | 16 |
| 0103-6    | 1560822 | SPRING, valve                            | R3, R4 | 16 |
| 0103-8    | 168535  | DAMPER, valve spring                     | All    | 16 |
| 0103-10   | 1544591 | RETAINER, valve spring                   | All    | 16 |
| 0103-12   | 527180  | SEAT, valve spring (order by pairs)      | All    | 32 |
| 0103-14   | 536264  | DEFLECTOR, valve stem oil                | All    | 16 |
| 0103-16   | 536026  | TAPPET or LIFTER—Std.                    | All    | 16 |
| 0103-16   | 536224  | TAPPET or LIFTER—.001 OS.                | All    | 16 |
| 0103-16   | 536636  | TAPPET or LIFTER—.005 OS.                | All    | 16 |
| 0103-26   | 1557675 | COVER, valve lifter                      | R1, R2 | 1  |
| 0103-26   | 1561820 | COVER, valve lifter                      | R3, R4 | 1  |
|           | G186270 | SCREW, to cyl. block 5/16" - 18 x 3-1/2" | All    | 3  |
|           | 156768  | GASKET, screw                            | All    | 3  |
| 0103-26-3 | 1561169 | GASKET, valve lifter cover               | All    | 1  |

### Rocker Arms, Shafts and Push Rods

|         |         |  |        |    |
|---------|---------|--|--------|----|
| 0103-40 | 1554013 | ARM w/SCREW, valve rocker                            | All    | 16 |
| 0103-41 | 1550360 | SCREW, adjusting 3/8" - 24 x 3/4"                    | All    | 16 |
| 0103-45 | 527199  | SPRING, valve rocker arm                             | All    | 6  |
| 0103-46 | 527198  | WASHER, spring                                       | All    | 4  |
| 0103-47 | 527197  | WASHER, inner, plain 53/64" I.D.                     | All    | 4  |
| 0103-48 | 531068  | WASHER, outer, special                               | All    | 4  |
|         | ----    | COTTER 3/32" x 1-1/4"                                | All    | 4  |
| 0103-50 | 1550303 | PUSH ROD, valve rocker arm                           | All    | 16 |
| 0103-54 | 1557612 | SHAFT w/PLUGS, valve rocker arm                      | All    | 2  |
| 0103-55 | 527184  | PLUG, cup 1/2"                                       | All    | 4  |
| 0103-58 | 527696  | BRACKET, valve rocker arm shaft                      | All    | 8  |
| 0103-59 | 527718  | SCREW, thru cyl. head 7/16" - 14 x 6-9/16"           | All    | 8  |
| 0103-60 | 1544157 | STUD, bracket and rocker arm cover 5/16" 24 x 4-1/2" | All    | 4  |
|         | G193211 | SCREW, to cyl. head 5/16" - 18 x 2-7/8"              | All    | 4  |
|         | G120214 | WASHER, lock 5/16"                                   | All    | 8  |
| 0103-63 | 1557304 | COVER, valve rocker arm                              | R1, R2 | 2  |
| 0103-63 | 1560464 | COVER, valve rocker arm                              | R3, R4 | 2  |
| 0103-60 | ----    | STUD, thru rocker arm shaft brkt. (see brkt. stud)   | All    | 4  |
|         | 1558330 | NUT, crown 5/16" - 24                                | All    | 4  |
|         | 41X204  | WASHER, plain 11/32"                                 | All    | 4  |
|         | 530858  | GROMMET, cover (rubber)                              | All    | 4  |
| 0103-68 | 1561165 | GASKET, rocker arm cover                             | All    | 2  |

## ENGINE

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|--|-------------|--------|--|--------------|---------|
| <b>0104—CAMSHAFT AND BEARINGS, GEAR AND COVER (Plates 01-2, 3)</b>   |             |        |  |              |         |
| <b>Camshaft and Bearings</b>   |             |        |  |              |         |
| 0104-1   | 1557663     |        | CAMSHAFT .....   | R1, R2 ..... | 1       |
| 0104-1   | 1558819     |        | CAMSHAFT—276° duration (standard) .....                              | R3, R4 ..... | 1       |
| 0104-1   | 1560816     |        | CAMSHAFT—288° duration (spec. orders) .....                          | R3, R4 ..... | 1       |
| 0104-3   | 529459      |        | BEARING SET, camshaft—consists of: .....                             | All .....    | 1       |
|  |             |        | 1—529460 Bearing, front      1—529462 No. 3                          |              |         |
|  |             |        | 1—529461 Bearing, No. 2      1—529463 No. 4                          |              |         |
|  |             |        | 1—530022 Bearing, rear   |              |         |
| <b>Timing Gear and Cover</b>   |             |        |  |              |         |
| 0104-10  | 1685777     |        | GEAR, camshaft timing .....  | All .....    | 1       |
|  | G124549     |        | KEY, woodruff 3/16" x 3/4" .....                                     | All .....    | 1       |
| 0104-11  | G181639     |        | SCREW, to camshaft 3/8" - 24 x 1-1/4" .....                          | All .....    | 1       |
|  | G120382     |        | WASHER, lock 3/8" .....  | All .....    | 1       |
| 0104-14  | 195385      |        | SPACER, camshaft timing gear .....                                   | All .....    | 1       |
| 0104-16  | 527085      |        | THRUST PLATE, timing gear .....                                      | All .....    | 1       |
|  | 527857      |        | SCREW, to cyl. block 5/16" - 18 x 11/16" .....                       | All .....    | 2       |
|  | 40X125      |        | WASHER, lock 5/16" .....   | All .....    | 2       |
| 0104-20  | 1554244     |        | COVER, timing gear .....   | All .....    | 1       |
|  | G192414     |        | SCREW, to cyl. block 5/16" - 18 x 7/8" .....                         | All .....    | 11      |
|  | G179826     |        | SCREW, to cyl. block 5/16" - 18 x 2" .....                           | All .....    | 2       |
|  | G120214     |        | WASHER, lock 5/16" .....   | All .....    | 2       |
| 0104-22  | 1561166     |        | GASKET, timing gear cover .....                                      | All .....    | 1       |
| 0104-23  | 534542      |        | RING, Timing gear cover oil collector .....                          | All .....    | 1       |
|  | 2047X1      |        | SCREW, to cover No. 10 x 5/16" .....                                 | All .....    | 4       |
| 0104-24  | 167156      |        | WASHER, timing gear cover oil .....                                  | All .....    | 1       |
|  | 1557145     |        | POINTER, timing gear cover .....                                     | All .....    | 1       |
|  | 2047X2      |        | SCREW, to cover .....  | All .....    | 2       |
| <b>0105—CRANKSHAFT, BEARINGS, CAPS, GEAR AND DAMPER (Plate 01-3)</b> |             |        |  |              |         |
| <b>Crankshaft</b>  |             |        |  |              |         |
| 0105-1   | 1556929     |        | CRANKSHAFT (incls. pilot bearing) .....                              | R1, R2 ..... | 1       |
| 0105-1   | 1558926     |        | CRANKSHAFT (incls. pilot bearing) .....                              | R3, R4 ..... | 1       |
| 0105-3   | 527084      |        | GEAR, crankshaft timing .....  | All .....    | 1       |
|  | G124553     |        | KEY, woodruff 1/4" x 1" .....  | All .....    | 1       |
| 0105-5   | 527086      |        | THRUST WASHER, crankshaft .....                                      | All .....    | 1       |
| 0105-7   | 186693      |        | SHIM, crankshaft thrust washer—.003 .....                            | All .....    | *       |
| 0105-7   | 186694      |        | SHIM, crankshaft thrust washer—.005 .....                            | All .....    | *       |
| 0105-7   | 186695      |        | SHIM, crankshaft thrust washer—.009 .....                            | All .....    | *       |
| 0105-9   | 189316      |        | SLINGER, crankshaft oil .....  | All .....    | 1       |
| ----   |             |        | BEARING, clutch pilot (see group 0207) .....                         |              |         |
| <b>Bearing Caps and Bearings</b>                                     |             |        |  |              |         |
| 0105-15  | 527066      |        | CAP, front, crankshaft bearing—No. 1 .....                           | All .....    | 1       |
| 0105-16,   |             |        |  |              |         |
| 17, 18   | 527067      |        | CAP, center, crankshaft bearing—No. 2, 3, 4 .....                    | All .....    | 3       |
| 0105-22  | 1546977     |        | CAP, rear, crankshaft bearing—No. 5 (incls. studs) .....             | All .....    | 1       |
| 0105-23  | 537897      |        | SCREW, to cyl. block 1/2" - 13 x 2-3/4" (No. 1, 2, 3 & 5 caps) ..... | All .....    | 8       |
|  | 1557273     |        | STUD, No. 4 cap to cyl. block 5/16" - 18 x 1/2"-13 x 3-13/16" .....  | All .....    | 2       |
|  | 167772      |        | WASHER, plain 33/64" .....   | All .....    | 10      |
| *—Use as required  |             |        |  |              |         |

# ENGINE

0107

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>0105—CRANKSHAFT, BEARINGS, CAPS, GEAR AND DAMPER—Cont'd. (Plate 01-3)</b> |             |        |  |        |         |
| <b>Bearing Caps and Bearings—Cont'd.</b>                                     |             |        |  |        |         |
| 0105-25  | 1559338     |        | OIL SEAL, right, rear bearing cap—cork...}                 | All    | 1       |
|  | 1559339     |        | OIL SEAL, left, rear bearing cap—cork...}                  | All    | 1       |
|  |             |        | } incl. in oil seal kits                                   |        |         |
| 0105-30,<br>31,32,37   | 1555404     |        | BEARING SET, crankshaft—Std.                               | All    | 1       |
|  | 1555405     |        | BEARING SET, crankshaft—.001 US.                           | All    | 1       |
|  | 1555407     |        | BEARING SET, crankshaft—.010 US.                           | All    | 1       |
|  | 1555408     |        | BEARING SET, crankshaft—.020 US.                           | All    | 1       |
|  | 1555409     |        | BEARING SET, crankshaft—.030 US.                           | All    | 1       |
|  | 1559366     |        | OIL SEAL KIT, crankshaft rear bearing                      | All    | 1       |
| 0105-40  | 530311      |        | OIL SEAL, upper, c/s rear bearing...}                      | All    | 1       |
| 0105-41  | 1550724     |        | OIL SEAL, lower, c/s rear bearing...}                      | All    | 1       |
|  |             |        | } incl. in kit   |        |         |
| <b>Vibration Damper and Fan Pulley</b>                                       |             |        |  |        |         |
| 0105-45  | 1554247     |        | FLYWHEEL, vibration damper                                 | All    | 1       |
|  | G124549     |        | KEY, woodruff 3/16" x 3/4"                                 | All    | 1       |
| 0105-46  | 1546041     |        | SCREW, to shaft 11/16" - 16 x 2-7/16"                      | All    | 1       |
| 0105-47  | 515202      |        | LOCK PLATE   | All    | 1       |
| 0105-57  | 1556482     |        | PULLEY, multiple groove 7-1/8" dia.—standard               | All    | 1       |
| 0105-57  | 1560808     |        | PULLEY, multiple groove 8" dia.—high output (spec. orders) | R3, R4 | 1       |
| 0105-58  | 1555896     |        | SPACER (Not used power steer.)                             | All    | 1       |
|  | G179821     |        | SCREW, to damper 5/16" - 18 x 1-3/8"                       | All    | 6       |
|  | G120214     |        | WASHER, lock 5/16"   | All    | 6       |
| <b>Automatic Transmission Drive Plate (Illust. Page 7)</b>                   |             |        |  |        |         |
| 0105-65  | 1539081     |        | PLATE, crankshaft to converter drive                       | All    | 1       |
| 0105-66  | 526851      |        | BOLT, to crankshaft 3/8" - 24 x 15/16"                     | All    | 6       |
|  | G117212     |        | NUT, lock 3/8" - 24  | All    | 6       |
| 0105-68  | 527801      |        | REINFORCEMENT, c/s to converter drive plate                | All    | 1       |
| <b>Power Steering Drive Pulley</b>   |             |        |  |        |         |
| 0105-70  | 1557898     |        | PULLEY, drive  | All    | 1       |
| <b>0106—FLYWHEEL AND STARTER GEAR (Plate 01-3)</b>                           |             |        |  |        |         |
| 0106-1   | 1539746     |        | FLYWHEEL w/GEAR (not used AD.)                             | All    | 1       |
| 0106-2   | 194542      |        | BOLT, to crankshaft 3/8" - 24 x 1-13/64"                   | All    | 6       |
|  | G120369     |        | NUT, hex. 3/8" - 24  | All    | 6       |
|  | G120382     |        | WASHER, lock 3/8"  | All    | 6       |
| 0106-6   | 1539745     |        | GEAR, starter ring (not used AD.)                          | All    | 1       |
|  | ----        |        | HOUSING, clutch and flywheel (see group 0209)              |        |         |
| <b>0107—CONNECTING RODS AND BEARINGS (Plate 01-3)</b>                        |             |        |  |        |         |
| 0107-1   | 527114      |        | CONNECTING ROD, less bearing (No. 1, 3, 5, 7)              | R1, R2 | 4       |
| 0107-1   | 527115      |        | CONNECTING ROD, less bearing (No. 2, 4, 6, 8)              | R1, R2 | 4       |
| 0107-1   | ----        |        | ■CONNECTING ROD, less bearing (No. 1, 3, 5, 7)             | R3, R4 | 4       |
| 0107-1   | ----        |        | ■CONNECTING ROD, less bearing (No. 2, 4, 6, 8)             | R3, R4 | 4       |
| 0107-3   | 527089      |        | BOLT, rod cap 3/8" - 24 x 2-13/32"                         | R1, R2 | 16      |
| 0107-3   | 1560955     |        | BOLT, rod cap 3/8" - 24 x 2-13/32"                         | R3, R4 | 16      |
| 0107-4   | 197402      |        | NUT, hex. 3/8" - 24  | All    | 16      |
| 0107-5   | G107828     |        | NUT, pal 3/8"  | All    | 16      |
| 0107-7   | 529348      |        | SCREW, tapered, piston pin lock 3/8" - 24 x 1-27/32"       | All    | 8       |
|  | G120369     |        | NUT, hex. 3/8" - 24  | All    | 8       |
|  | G138489     |        | WASHER, shakeproof 3/8"                                    | All    | 8       |
| ■—Not sold separately—see Piston, Pin & Conn. Rod Assy.                      |             |        |  |        |         |

## ENGINE

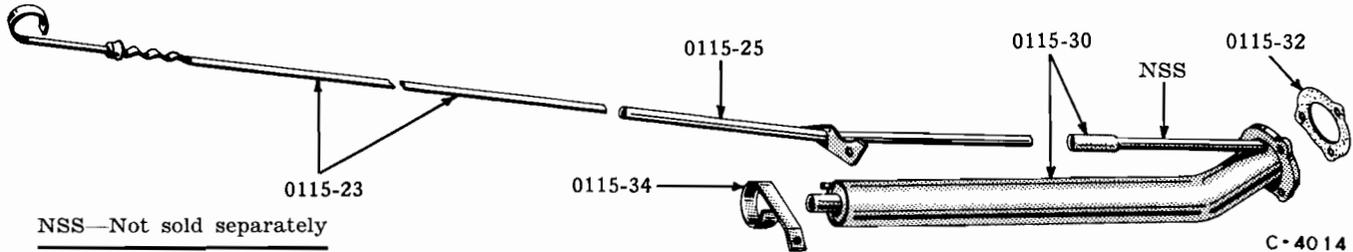
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>0107—CONNECTING RODS AND BEARINGS—Cont'd. (Plate 01-3)</b>   |             |        |  |        |         |
| 0107-10   | 1555395     |        | BEARING UNIT, conn. rod—Std. ....                            | All    | 8       |
| 0107-10   | 1555396     |        | BEARING UNIT, conn. rod—.001 US. ....                        | All    | 8       |
| 0107-10   | 1555397     |        | BEARING UNIT, conn. rod—.002 US. ....                        | All    | 8       |
| 0107-10   | 1555398     |        | BEARING UNIT, conn. rod—.010 US. ....                        | All    | 8       |
| 0107-10   | 1555399     |        | BEARING UNIT, conn. rod—.020 US. ....                        | All    | 8       |
| <b>0108—PISTONS, PINS AND RINGS (Plate 01-3)</b>  |             |        |  |        |         |
| <b>Pistons and Pins</b>   |             |        |  |        |         |
| 0108-1  | 1557854     |        | PISTON w/PIN—.001 OS. ....                                   | R1, R2 | 8       |
| 0108-1  | 1557855     |        | PISTON w/PIN—.002 OS. ....                                   | R1, R2 | 8       |
| 0108-1  | 1557856     |        | PISTON w/PIN—.010 OS. ....                                   | R1, R2 | 8       |
| 0108-1  | 1557857     |        | PISTON w/PIN—.020 OS. ....                                   | R1, R2 | 8       |
| 0108-1  | 1557858     |        | PISTON w/PIN—.030 OS. ....                                   | R1, R2 | 8       |
| 0108-1  | 1557859     |        | PISTON w/PIN—.040 OS. ....                                   | R1, R2 | 8       |
|   | 1560469     |        | PISTON, PIN & CONN. ROD ASSY.—No. 1, 3, 5, 7 } Std. ....     | R3     | 4       |
|   | 1560468     |        | PISTON, PIN & CONN. ROD ASSY.—No. 2, 4, 6, 8 } Std. ....     | R3     | 4       |
|   | 1563325     |        | PISTON, PIN & CONN. ROD ASSY.—No. 1, 3, 5, 7 } .010 OS. .... | R3     | 4       |
| 0107-1  | 1563326     |        | PISTON, PIN & CONN. ROD ASSY.—No. 2, 4, 6, 8 } .010 OS. .... | R3     | 4       |
| 0108-1,3  | 1563015     |        | PISTON, PIN & CONN. ROD ASSY.—No. 1, 3, 5, 7 } Std. ....     | R4     | 4       |
|   | 1563014     |        | PISTON, PIN & CONN. ROD ASSY.—No. 2, 4, 6, 8 } Std. ....     | R4     | 4       |
|   | 1563327     |        | PISTON, PIN & CONN. ROD ASSY.—No. 1, 3, 5, 7 } .010 OS. .... | R4     | 4       |
|   | 1563328     |        | PISTON, PIN & CONN. ROD ASSY.—No. 2, 4, 6, 8 } .010 OS. .... | R4     | 4       |
| 0108-3  | 521689      |        | PISTON PIN—Std. ....   | R1, R2 | 8       |
| 0108-3  | 521690      |        | PISTON PIN—.0025 OS. ....                                    | R1, R2 | 8       |
| 0108-3  | 521691      |        | PISTON PIN—.005 OS. ....                                     | R1, R2 | 8       |
| 0108-3  | .....       |        | ■ PISTON PIN   | R3, R4 | 8       |
| <b>Piston Rings</b>   |             |        |  |        |         |
| <p>Piston rings should always be ordered in sets. The separate rings which comprise these sets may still be obtained at the factory but should be ordered only when a ring in a set has been damaged or broken during installation. See listing below of ring sets.</p> |             |        |  |        |         |
| 0108-7  | AC-3373     |        | RING SET, piston—Std. ....                                   | All    | 1       |
| 0108-7  | AC-3374     |        | RING SET, piston—.020 OS. ....                               | All    | 1       |
| 0108-7  | AC-3375     |        | RING SET, piston—.030 OS. ....                               | R1, R2 | 1       |
| 0108-7  | AC-3376     |        | RING SET, piston—.040 OS. ....                               | R1, R2 | 1       |
| <b>0109—INLET AND EXHAUST MANIFOLDS AND HEAT CONTROL (Plates 01-2, 4)</b>   |             |        |  |        |         |
| <b>Manifolds</b>  |             |        |  |        |         |
| 0109-2  | 1557472     |        | MANIFOLD w/PLUG, inlet ....                                  | R1     | 1       |
| 0109-2  | 1557843     |        | MANIFOLD w/PLUG, inlet ....                                  | R2     | 1       |
| 0109-2  | 1559216     |        | MANIFOLD w/PLUG, inlet ....                                  | R3     | 1       |
| 0109-2  | 1563068     |        | MANIFOLD w/PLUG, inlet ....                                  | R4     | 1       |
|   | G444734     |        | PLUG, pipe 1/4" ....   | All    | 1       |
|   | G179845     |        | SCREW, thru clamp to head 3/8" - 16 x 1-3/4" ....            | All    | 4       |
|   | G180124     |        | SCREW, to cyl. head 3/8" - 16 x 1-1/4" ....                  | All    | 4       |
|   | 41X243      |        | WASHER, plain 13/32" ....                                    | All    | 4       |
| 0109-11   | 535617      |        | CLAMP, to cyl. head ....                                     | All    | 4       |
| 0109-4  | 1558255     |        | MANIFOLD, right, exhaust } std. ....                         | R1, R2 | 1       |
| 0109-5  | 536195      |        | MANIFOLD, left, exhaust } std. ....                          | R1, R2 | 1       |
| 0109-4  | 1563228     |        | MANIFOLD, right, exhaust } exhaust header—spec. orders       | R1, R2 | 1       |
| 0109-5  | 1559213     |        | MANIFOLD, left, exhaust } exhaust header—spec. orders        | R1, R2 | 1       |
| ■—Not sold separately—see Piston, Pin & Conn. Rod Assy.   |             |        |  |        |         |

# ENGINE

0115

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|--|-------------|--------|--|--------------|---------|
| <b>0109—INLET AND EXHAUST MANIFOLDS AND HEAT CONTROL—Cont'd. Plates 01-2, 4)</b> |             |        |  |              |         |
| <b>Manifolds—Cont'd.</b>   |             |        |  |              |         |
| 0109-4,5   | 1559213     |        | MANIFOLD, exhaust .....  | R3, R4 ..... | 2       |
|  | G179843     |        | SCREW, to cyl. head 3/8" - 16 x 1-1/2" (1 not used P.S.) ..... | All .....    | 12      |
|  | G179845     |        | SCREW, to cyl. head 3/8" - 16 x 1-3/4" (w/P.S.) .....          | All .....    | 1       |
|  | -----       |        | WASHER, shakeproof 3/8" .....                                  | All .....    | 12      |
|  | 37X212      |        | STUD, right, exhaust pipe 3/8" - 16-24 x 2-1/16" .....         | R1, R2 ..... | 2       |
|  | 37X162      |        | STUD, left, exhaust pipe 3/8" - 16-24 x 1-1/2" .....           | R1, R2 ..... | 2       |
|  | 37X162      |        | STUD, exhaust pipe 3/8" - 16-24 x 1-1/2" .....                 | R3, R4 ..... | 4       |
|  | G114547     |        | NUT, hex 3/8" - 24 .....                                       | All .....    | 4       |
|  | 41X243      |        | WASHER, plain 13/32" .....                                     | All .....    | 4       |
|  | 536304      |        | GASKET SET, manifold .....                                     | R1 .....     | 1       |
|  | 1558128     |        | GASKET SET, manifold .....                                     | R2 .....     | 1       |
|  | 1560531     |        | GASKET SET, manifold .....                                     | R3, R4 ..... | 1       |
| 0109-19  | 530266      |        | GASKET, inlet manifold .....                                   | R1 .....     | 2       |
| 0109-19  | 1558123     |        | GASKET, right, inlet manifold .....                            | R2 .....     | 1       |
| 0109-19  | 1558122     |        | GASKET, left, inlet manifold .....                             | R2 .....     | 1       |
| 0109-19  | 1555713     |        | GASKET, inlet manifold .....                                   | R3, R4 ..... | 2       |
| 0109-21-1  | 536003      |        | GASKET, end, exhaust manifold .....                            | R3, R4 ..... | 4       |
| 0109-21-2  | 536004      |        | GASKET, center, exhaust manifold .....                         | R3, R4 ..... | 2       |
| 0109-22  | 536183      |        | GASKET, exhaust pipe flange—std. ....                          | R1, R2 ..... | 2       |
| 0109-22  | 1556102     |        | GASKET, exhaust pipe flange (spec. orders R1, R2) .....        | All .....    | 1       |
| <b>Manifold Heater</b>   |             |        |  |              |         |
| 0109-27  | 536171      |        | VALVE ASSY. COMPLETE, heater .....                             | R1, R2 ..... | 1       |
| 0109-31  | 536183      |        | GASKET, heater valve housing .....                             | R1, R2 ..... | 1       |
| 0109-43  | 533122      |        | BALANCE, heater valve .....                                    | R1, R2 ..... | 1       |
|  | G139324     |        | SET SCREW, 1/4" - 20 x 5/16" .....                             | R1, R2 ..... | 1       |
| 0109-46  | 530009      |        | THERMOSTAT, heater valve .....                                 | R1, R2 ..... | 1       |
|  | G141140     |        | PIN, stop 5/32" x 1-1/4" .....                                 | R1, R2 ..... | 1       |
| <b>0115—OIL PAN, GASKETS, FILLER AND LEVEL GAGE (Plate 01-2)</b>                 |             |        |  |              |         |
| <b>Oil Pan and Gaskets</b>   |             |        |  |              |         |
| 0115-1   | 1557678     |        | OIL PAN w/PLUG .....   | R1, R2 ..... | 1       |
| 0115-1   | 1560452     |        | OIL PAN w/PLUG .....   | R3, R4 ..... | 1       |
|  | 3080X2      |        | PLUG, drain 3/8" - 18 (incls. gasket) .....                    | All .....    | 1       |
|  | 1552264     |        | GASKET, plug .....   | All .....    | 1       |
|  | 530312      |        | SCREW, to cyl. block 5/16" - 18 x 5/8" (1 not used AD.) .....  | All .....    | 20      |
|  | G180078     |        | SCREW, to cyl. block 5/16" - 18 x 7/8"—w/AD. ....              | All .....    | 1       |
|  | G120214     |        | WASHER, lock 5/16" .....                                       | All .....    | 1       |
| 0115-6   | 527123      |        | BLOCK, oil pan filler .....                                    | All .....    | 1       |
| 0115-9,10  | 1561465     |        | GASKET SET, oil pan .....                                      | All .....    | 1       |
| 0115-10  | 1559336     |        | GASKET, rear, oil pan .....                                    | All .....    | 1       |
| 0115-18  | 1558194     |        | CAP, oil pan filler (on rocker arm cover) .....                | R1, R2 ..... | 2       |
| 0115-18  | 1558195     |        | CAP, oil pan filler (not used crankcase vent.) .....           | R3, R4 ..... | 5       |
| 0115-18  | 1558196     |        | CAP, oil pan filler (used with crankcase vent.) .....          | R3, R4 ..... | 4       |

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                  | MODELS       | PER CAR |
|--|-------------|--------|--|--------------|---------|
| <b>0115—OIL PAN, GASKETS, FILLER AND LEVEL GAGE—Cont'd. (Plate 01-2)</b> |             |        |  |              |         |
| <b>Oil Pan and Gaskets—Cont'd.</b>                                       |             |        |  |              |         |
| 0115-20  | 1557271     |        | BAFFLE and BRACKET, oil pan crankcase .....  | R1, R2 ..... | 1       |
| 0115-20  | 1558892     |        | BAFFLE and BRACKET, oil pan crankcase .....  | R3, R4 ..... | 1       |
|  | G271184     |        | NUT, to No. 4 brg. cap stud 5/16" - 18 ..... | All .....    | 2       |

**Oil Level Gage and Tube**

|         |         |   |              |   |
|---------|---------|---|--------------|---|
| 0115-23 | 1558331 | GAGE, oil level .....                                   | R1, R2 ..... | 1 |
| 0115-23 | 1560489 | GAGE, oil level .....                                   | R3, R4 ..... | 1 |
| 0115-25 | 1557692 | TUBE, upper, level gage .....                           | All .....    | 1 |
| ----    |         | TUBE, lower, level gage (welded to breather tube) ..... | All .....    | 1 |

**Breather Tube and Attachments**

|         |          |  |                                |          |   |
|---------|----------|--|--------------------------------|----------|---|
| 0115-30 | 1557752  | TUBE, oil pan breather .....                             | R1, R2 .....                   | 1        |   |
| 0115-30 | 1560612  | TUBE, oil pan breather (not used crankcase vent.) .....  | R3, R4 .....                   | 1        |   |
| 0115-30 | 1562824  | TUBE, oil pan breather (used with crankcase vent.) ..... | R3, R4 .....                   | 1        |   |
|         | G181336  | SCREW, to oil pan 5/16" - 24 x 3/4" .....                | All .....                      | 3        |   |
|         | 1566768  | GASKET, screw .....                                      | All .....                      | 3        |   |
| 0115-32 | 1557705  | GASKET, oil pan breather tube .....                      | All .....                      | 1        |   |
| 0115-34 | 1557691  | BRACKET, oil pan breather tube .....                     | All .....                      | 1        |   |
|         | 3132X185 | HOSE, breather tube to air cleaner (20" long) .....      | R1 .....                       | 1        |   |
| 0115-36 | 1557852  | HOSE, breather tube to air cleaner (formed) .....        | R2 .....                       | 1        |   |
|         | G272852  | CLAMP, hose 1-1/16" .....                                | R1, R2 .....                   | 2        |   |
|         | 526600X2 | CLIP, lacer .....  | R1 .....                       | 1        |   |
|         | 1562841  | HOSE, breather tube to air cleaner ..                    | } used with<br>crankcase vent. | R3 ..... | 1 |
|         | 1557852  | HOSE, breather tube to air cleaner ..                    |                                | R4 ..... | 1 |
|         | G272852  | CLAMP, hose 1-1/16" .....                                | R3, R4 .....                   | 2        |   |
|         | 1556859  | GROMMET .....  | R3 .....                       | 2        |   |
|         | 1312347  | CLIP, to fender apron .....                              | R3 .....                       | 1        |   |
| 0115-38 | 3132X183 | HOSE, breather tube to carburetor (24" long) .....       | R1, R2 .....                   | 1        |   |
|         | 1936X12  | CLAMP, hose 17/32" .....                                 | R1, R2 .....                   | 2        |   |
|         | 1562731  | FITTING, check valve (carb. end) .....                   | R1, R2 .....                   | 1        |   |
|         | 186090   | CLIP, to rocker arm cover .....                          | R1, R2 .....                   | 1        |   |

**0116—OIL PUMP, STRAINER AND PRESSURE GAGE PIPES (Plates 01-2, 5)****Oil Pump**

|        |         |  |              |   |
|--------|---------|--|--------------|---|
| 0116-1 | 1539412 | OIL PUMP ASSY. ....                                | R1, R2 ..... | 1 |
| 0116-1 | 1558817 | OIL PUMP ASSY. ....                                | R3, R4 ..... | 1 |
|        | 37X268  | STUD, to bearing cap 5/16" - 18-24 x 1-3/16" ..... | All .....    | 2 |
|        | G120368 | NUT, hex. 5/16" - 24 .....                         | All .....    | 2 |
|        | G120214 | WASHER, lock 5/16" .....                           | All .....    | 2 |

# ENGINE

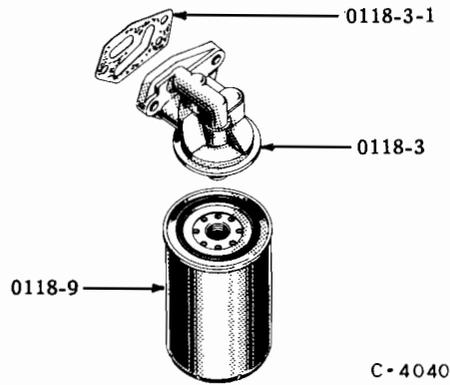
0117

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|---|-------------|--------|---|--------------|---------|
| <b>0116—OIL PUMP, STRAINER AND PRESSURE GAGE PIPES—Cont'd. (Plates 01-2, 5)</b> |             |        |   |              |         |
| <b>Oil Pump—Cont'd.</b>   |             |        |   |              |         |
| 0116-3  | ----        |        | BODY, oil pump (not sold separately) .....                  | All .....    | 1       |
| 0116-5  | 527224      |        | GASKET, oil pump body .....                                 | All .....    | 1       |
| 0116-8  | 1539479     |        | COVER, oil pump body .....                                  | All .....    | 1       |
|   | G179793     |        | SCREW, to body 1/4" - 20 x 5/8" .....                       | All .....    | 6       |
|   | G120380     |        | WASHER, lock 1/4" .....                                     | All .....    | 6       |
| 0116-12   | 1539410     |        | SHAFT, oil pump drive (incls. driven gear) .....            | R1, R2 ..... | 1       |
| 0116-12   | 1558812     |        | SHAFT, oil pump drive (incls. driven gear) .....            | R3, R4 ..... | 1       |
| 0116-14   | 527158      |        | SHAFT, oil pump idler gear .....                            | All .....    | 1       |
| 0601-44   | ----        |        | GEAR, oil pump and distributor drive (see group 0601) ..... | All .....    | 1       |
| 0116-19   | 1539381     |        | GEAR, oil pump driven (pressed on shaft) .....              | R1, R2 ..... | 1       |
| 0116-19   | 1558707     |        | GEAR, oil pump driven (pressed on shaft) .....              | R3, R4 ..... | 1       |
| 0116-20   | 1539381     |        | GEAR, oil pump idler .....                                  | R1, R2 ..... | 1       |
| 0116-20   | 1558707     |        | GEAR, oil pump idler .....                                  | R3, R4 ..... | 1       |
| <b>Oil Strainer</b>   |             |        |   |              |         |
| 0116-30   | 1557198     |        | STRAINER, oil (incls. suction pipe) .....                   | R1, R2 ..... | 1       |
| 0116-30   | 1560474     |        | STRAINER, oil (incls. suction pipe) .....                   | R3, R4 ..... | 1       |
| <b>Oil Pressure Gage Pipes</b>  |             |        |   |              |         |
| 0116-33   | 526348      |        | PIPE w/NUTS, oil pressure gage .....                        | All .....    | 1       |
|   | 182099      |        | NUT, pipe 1/8" (gage end) .....                             | All .....    | 1       |
|   | ----        |        | NUT, pipe 1/8" (coupling end) .....                         | All .....    | 1       |
|   | 511382      |        | CLIP, to windshield wiper .....                             | All .....    | 1       |
|   | G271169     |        | NUT and WASHER, to w/s wiper No. 10 - 32 .....              | All .....    | 1       |
|   | G120385     |        | WASHER, plain 1/4" .....                                    | All .....    | 1       |
| 0116-39   | 530096      |        | COUPLING, gage pipe flexible .....                          | All .....    | 1       |
|   | 199218      |        | ELBOW, to cyl. block .....                                  | All .....    | 1       |
| 0116-42   | 532857      |        | GROMMET, gage pipe dash .....                               | All .....    | 1       |
| <b>0117—OIL PRESSURE RELIEF VALVE (Plate 01-2)</b>                              |             |        |   |              |         |
| 0117-1  | 192136      |        | VALVE, oil pressure relief .....                            | All .....    | 1       |
| 0117-3  | 536670      |        | SPRING, relief valve .....                                  | All .....    | 1       |
| 0117-6  | 527225      |        | PLUG, relief valve .....                                    | All .....    | 1       |
| 0117-7  | 192125      |        | GASKET, to cyl. block .....                                 | All .....    | 1       |

# ENGINE

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

0118—OIL FILTER ASSY. (Plate 01-1)



|          |         |  |   |           |   |
|----------|---------|--|---|-----------|---|
| 0118-3   | 1555771 |  | BASE, ASSY., oil filter cartridge mtg, .....  | All ..... | 1 |
|          | G180123 |  | SCREW, to cyl. block 3/8" - 16 x 1-1/8" ..... | All ..... | 2 |
|          | G120382 |  | WASHER, lock 3/8" .....                       | All ..... | 2 |
| 0118-3-1 | 1555108 |  | GASKET, oil filter base to cylinder .....     | All ..... | 1 |
| 0118-9   | AC-3311 |  | CARTRIDGE, oil filter—U.S.A. ....             | All ..... | 1 |
| 0118-9   | AC-2559 |  | CARTRIDGE, oil filter—Canada .....            | All ..... | 1 |





# CLUTCH PEDAL AND TORQUE CONVERTER

0204

| ILLUST. NUMBER  | PART NUMBER       | CHANGE | DESCRIPTION   | MODELS               | PER CAR   |
|---|-------------------|--------|---|----------------------|-----------|
| <b>0201—CLUTCH DRIVEN PLATE AND FACINGS (Plate 02-1)</b>                  |                   |        |   |                      |           |
| 0201-1  | 1557783           |        | PLATE w/FACINGS, clutch—with 3 spd. trans. ....   | R1 .....             | 1         |
| 0201-1  | 1557169           |        | PLATE w/FACINGS, clutch—with 4 spd. trans. ....   | All .....            | 1         |
| 0201-1  | 1563109           |        | PLATE w/FACINGS, clutch—4 spd. trans. (competition clutch R1, R2)   | All .....            | 1         |
| 0201-2, 3   | 1557787           |        | FACING, clutch plate—with 3 spd. trans. ....  | R1 .....             | 2         |
| 0201-2, 3   | 1557492           |        | FACING, clutch plate—with 4 spd. trans. ....  | All .....            | 2         |
|   | 662296            |        | RIVET, to plate 9/64" x 7/32" .....   | All .....            | 40        |
| <b>0202—CLUTCH COVER AND PRESSURE PLATE (Plate 02-1)</b>                  |                   |        |   |                      |           |
| 0202-1  | 1557781           |        | COVER w/PLATE, clutch—with 3 spd. trans. ....   | R1 .....             | 1         |
| 0202-1  | 1557170           |        | COVER w/PLATE, clutch—with 4 spd. trans. (before eng.<br>R-10-17-63, RS-10-17-63) .....                       | R1, R2 .....         | 1         |
| 0202-1  | 1560949           |        | ●COVER w/PLATE, clutch—4 spd. trans. .... } after eng. R-10-17-63,  | R1, R2 .....         | 1         |
| 0202-1  | 1561966           |        | ●COVER w/PLATE, clutch—4 spd. trans. .... } RS-10-17-63   | R1, R2 .....         | 1         |
| 0202-1  | 1563108           |        | COVER w/PLATE, clutch—4 spd. trans. (Competition clutch R1, R2)   | All .....            | 1         |
| 0202-2  | 195227            |        | SCREW, to flywheel 3/8" - 16 x 7/8" .....   | All .....            | 6         |
|   | G120382           |        | WASHER, lock 3/8" .....   | All .....            | 6         |
| 0202-3  | ▲ . . . .         |        | COVER, clutch—order COVER w/PLATE .....   | All .....            | 1         |
| 0202-4  | . . . .           |        | PLATE, clutch pressure (See Chart) .....  | All .....            | 1         |
| 0202-5  | . . . .           |        | ROLLER ASSY., clutch cover and pressure plate .....   | All .....            | *         |
| 0202-6  | . . . .           |        | ◆SPRING, pressure plate (See Chart) .....   | All .....            | *         |
| 0202-10   | . . . .           |        | ◆LEVER, toggle (See Chart) .....  | All .....            | 3         |
| 0202-15   | . . . .           |        | PIN, to eye bolt 5/16" x 1-5/32" (See Chart) .....  | All .....            | 3         |
| 0202-16   | . . . .           |        | EYE BOLT and NUT, toggle lever adj. (See Chart) .....   | All .....            | 3         |
| 0202-18   | . . . .           |        | STRUT, toggle lever (See Chart) .....   | All .....            | 3         |
| 0202-20   | . . . .           |        | SPRING, toggle lever (See Chart) .....  | All .....            | 3         |
| <b>0203—CLUTCH RELEASE BEARING, SHAFT AND LEVERS (Plate 02-1), 550534</b> |                   |        |   |                      |           |
| 0203-1  | <del>510143</del> |        | BEARING and COLLAR, release (before eng. R-1023, RS-1040) .....   | R1, R2 .....         | 1         |
| 0203-1  | 1560028           |        | BEARING and COLLAR, release (after eng. R-1023, RS-1040) .....  | All .....            | 1         |
| 0203-5  | 510171            |        | SPRING, release bearing collar .....  | All .....            | 1         |
| 0203-8  | 199150            |        | PLATE, release bearing collar (before eng. R-1023, RS-1040) .....   | R1, R2 .....         | 1         |
| 0203-8  | 1548810           |        | PLATE, release bearing collar (after eng. R-1023, RS-1040) .....  | All .....            | 1         |
| 0203-11   | 536298            |        | SHAFT and LEVERS, release (before eng. R-1023, RS-1040) .....   | R1, R2 .....         | 1         |
| 0203-11   | 1550523           |        | SHAFT and LEVERS, release (after eng. R-1023, RS-1040) .....  | All .....            | 1         |
| 0203-13   | 524849            |        | PLUG, cupped 53/64 O.D. (pressed in clutch housing) .....   | All .....            | 1         |
| 0203-15   | 529333            |        | RETAINER, release shaft (incl. grease fitting) .....  | All .....            | 1         |
| 0203-16   | 3176X1            |        | GREASE FITTING, retainer (alemite straight) .....   | All .....            | 1         |
|   | G180078           |        | SCREW, to clutch housing 5/16" - 18 x 7/8" .....  | All .....            | 1         |
|   | G120214           |        | WASHER, lock 5/16" .....  | All .....            | 1         |
| 0203-19   | 527280            |        | GREASE SEAL, release shaft retainer .....   | All .....            | 1         |
| <b>0204—CLUTCH PEDAL AND SPRING (Plate 02-1)</b>                          |                   |        |   |                      |           |
| 0204-1  | 1554070           |        | PEDAL and SHAFT, clutch .....   | All .....            | 1         |
| 0204-6  | 1552381           |        | WASHER, spring .....  | All .....            | 1         |
| 0204-8  | 1552275           |        | PIN, retainer .....   | All .....            | 1         |
|   | G181608           |        | BOLT, pedal stop 5/16" - 24 x 1" .....  | } illust. plate 11-4 | All ..... |
| 0204-10   | 1552311           |        | COVER, stop bolt .....  |                      | All ..... |
|   | . . . .           |        | NUT, hex 5/16" - 24 .....   | All .....            | 1         |
| 0204-12   | 1552360           |        | SPRING w/SLEEVE, pedal pull back .....  | All .....            | 1         |
| 0204-13   | 1552336           |        | SLEEVE, pedal pull back spring .....  | All .....            | 1         |
|   |                   |        | ●—as these were used in production at the same time check<br>model No. on cover, before ordering. (See Chart) |                      |           |
|   |                   |        | ◆—replace in sets.  |                      |           |
|   |                   |        | ▲—Not available.  |                      |           |

## CLUTCH PEDAL AND TORQUE CONVERTER

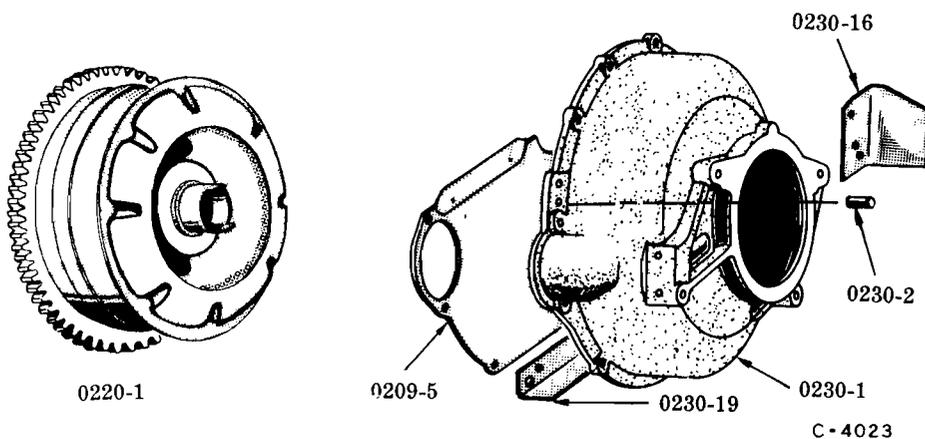
| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|--|-------------|--------|---|--------|---------|
| <b>0204—CLUTCH PEDAL AND SPRING—Cont'd. (Plate 02-1)</b> |             |        |   |        |         |
| 0204-14  | 1552042     |        | ANCHOR, adjusting, pedal pull back spring                         | All    | 1       |
|  | ----        |        | NUT, anchor hex. 3/8" - 24  | All    | 1       |
|  | G120394     |        | WASHER, plain 3/8"  | All    | 1       |
| 0204-18  | 1556088     |        | BRACKET, pedal pull back spring adj. anchor (illustr. plate 11-4) | All    | 1       |
|  | G181360     |        | BOLT, fastening 3/8" - 24 x 3/4"                                  | All    | 1       |
|  | G120369     |        | NUT, hex. 3/8" - 24   | All    | 1       |
|  | G120382     |        | WASHER, lock 3/8"   | All    | 1       |
| 0204-20  | 1552334     |        | PAD, pedal  | All    | 1       |
| <b>0205—CLUTCH PEDAL SHAFT (Plate 02-1)</b>              |             |        |   |        |         |
|  | ----        |        | SHAFT, pedal (integral w/pedal)                                   | All    | 1       |
|  | 532035      |        | WASHER, shaft spacer  | All    | 1       |
| 0205-7   | 1543914     |        | BUSHING, pedal shaft (illustr. plate 11-4)                        | All    | 2       |
| <b>0206—CLUTCH OPERATING SHAFT AND RODS (Plate 02-1)</b> |             |        |   |        |         |
| 0206-1   | 1552521     |        | SHAFT and LEVER, operating  | All    | 1       |
| 0206-4   | 534872      |        | BOOT, operating shaft   | All    | 1       |
| 0206-10  | 534833      |        | BALL STUD, operating shaft bearing                                | All    | 1       |
|  | G124934     |        | NUT, stud to bracket hex. 1/2" - 20                               | All    | 1       |
|  | ----        |        | WASHER, sh'prf. 1/2"  | All    | 1       |
| 0206-19  | 1552540     |        | ●BRACKET, oper. shaft supt.                                       | All    | 1       |
| 0206-22  | 535560      |        | REINFORCEMENT, bracket  | All    | 1       |
|  | G181315     |        | BOLT, to bracket 1/4" - 28 x 1"                                   | All    | 2       |
|  | G120367     |        | NUT, hex. 1/4" - 28   | All    | 2       |
|  | G120380     |        | WASHER, lock 1/4"   | All    | 2       |
| 0206-24  | 1552516     |        | SUPPORT, oper. shaft supt. bracket (welded to frame)              | All    | 1       |
| 0206-26  | 683833      |        | SLEEVE, operating shaft   | All    | 1       |
| 0206-27  | 42X116      |        | PIN, inner, to oper. shaft  | All    | 1       |
| 0206-27  | 1563268     |        | PIN, outer, to oper. shaft  | All    | 1       |
|  | ----        |        | COTTER 3/32" x 3/4"   | All    | 2       |
| 0206-28  | 533933      |        | WASHER, sleeve anti-rattle—rubber                                 | All    | 1       |
| 0206-29  | 1560969     |        | ROD, oper. shaft to bellcrank                                     | All    | 1       |
| 0206-32  | 192057      |        | WASHER, spring  | All    | 1       |
|  | ----        |        | COTTER 3/32" x 3/4"   | All    | 1       |
| 0206-35  | 1541533     |        | SWIVEL, oper. shaft rod   | All    | 1       |
|  | G120369     |        | NUT, inner, hex. 3/8" - 24  | All    | 1       |
| 0206-37  | 197402      |        | NUT, outer (special)  | All    | 1       |
| 0206-38  | 192057      |        | WASHER, spring  | All    | 1       |
|  | 41X243      |        | WASHER, plain 7/16"   | All    | 1       |
|  | ----        |        | WASHER, plain 3/8"  | All    | 1       |
|  | ----        |        | COTTER 3/32" x 3/4"   | All    | 1       |
| 0206-42  | 1552287     |        | BELLCRANK, clutch oper.   | All    | 1       |
| 0206-44  | 1552299     |        | PIVOT PIN, bellcrank  | All    | 1       |
|  | ----        |        | NUT, pivot pin hex. 1/2" - 20                                     | All    | 1       |
|  | G103323     |        | WASHER, lock 1/2"   | All    | 1       |
| 0206-46  | 1543914     |        | BUSHING, clutch oper. bellcrank                                   | All    | 2       |
|  |             |        | ●—incl. ball stud   |        |         |

# CLUTCH PEDAL AND TORQUE CONVERTER

0220

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|--|-------------|--------|--|-----------|---------|
| <b>0206—CLUTCH OPERATING SHAFT AND RODS—Cont'd. (Plate 02-1)</b> |             |        |  |           |         |
| 0206-50  | 1556092     |        | ROD, bellcrank to pedal .....                            | All ..... | 1       |
| 0206-52  | 1556093     |        | PIN, rod pivot bolt /or .....                            | All ..... | 1       |
|  | G120368     |        | NUT, hex. 5/16" - 24 .....                               | All ..... | 1       |
| 0206-53  | 192057      |        | WASHER, spring .....                                     | All ..... | 1       |
|  | G120214     |        | WASHER, lock 5/16" .....                                 | All ..... | 1       |
| 0206-56  | 1544246     |        | CLEVIS, bellcrank to pedal rod .....                     | All ..... | 1       |
|  | G120369     |        | NUT, hex. 3/8" - 24 .....                                | All ..... | 1       |
|  | 42X115      |        | PIN, clevis .....  | All ..... | 1       |
| 0206-59  | 184291      |        | WASHER, spring .....                                     | All ..... | 1       |
|  | G120393     |        | WASHER, plain 5/16" .....                                | All ..... | 1       |
|  | ----        |        | COTTER 3/32" x 3/4" .....                                | All ..... | 1       |
| 0206-62  | 1552589     |        | BOOT, bellcrank to pedal rod .....                       | All ..... | 1       |
| <b>0207—CLUTCH PILOT BEARING</b>                                 |             |        |  |           |         |
| 0207-1   | 510168      |        | BEARING, pilot—composition (located in crankshaft) ..... | All ..... | 1       |
| <b>0209—CLUTCH AND FLYWHEEL HOUSING (Plate 01-3)</b>             |             |        |  |           |         |
| 0209-1   | 1539373     |        | HOUSING w/BUSHING, clutch .....                          | All ..... | 1       |
| 0203-13  | 524849      |        | PLUG, shaft hole .....                                   | All ..... | 1       |
| 0209-3   | 531085      |        | DOWEL PIN, to cyl. block 11/32" x 1-1/8" .....           | All ..... | 2       |
| 0209-3   | 531086      |        | DOWEL PIN, to cyl. block 3/8 x 1-1/8" .....              | All ..... | 2       |
|  | G179839     |        | SCREW, to cyl. block 3/8" - 16 x 1" .....                | All ..... | 7       |
|  | G120382     |        | WASHER, lock 3/8" .....                                  | All ..... | 7       |
| 0209-5   | 531319      |        | PLATE, housing front cover .....                         | All ..... | 1       |
|  | G181608     |        | BOLT, to housing 5/16" - 24 x 1" .....                   | All ..... | 4       |
|  | G120368     |        | NUT, hex. 5/16" - 24 .....                               | All ..... | 4       |
|  | G120214     |        | WASHER, lock 5/16" .....                                 | All ..... | 4       |
| 0209-6   | 527421      |        | BUSHING, housing .....                                   | All ..... | 1       |

## 0220—TORQUE CONVERTER



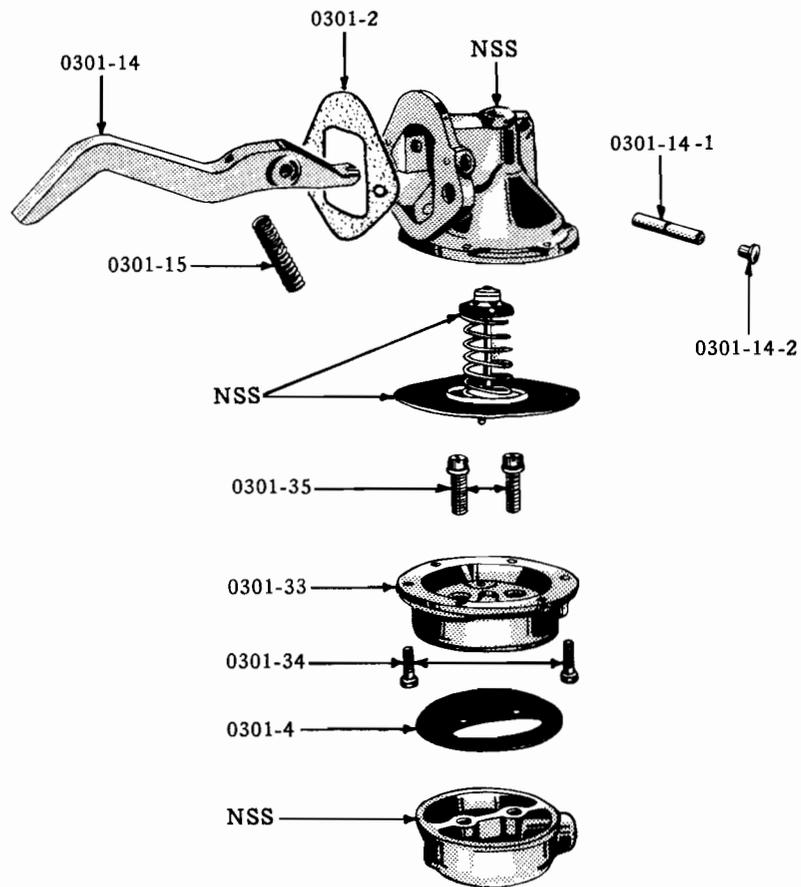
|        |          |  |   |           |   |
|--------|----------|--|---|-----------|---|
| 0220-1 | 1557250  |  | CONVERTER COMPLETE, torque .....                                    | All ..... | 1 |
|        | G9409125 |  | SCREW, to drive plate 3/8" - 24 x 1/2" .....                        | All ..... | 6 |
|        | G120394  |  | WASHER, plain 3/8" .....  | All ..... | 6 |
|        | G444614  |  | PLUG, drain .....   | All ..... | 1 |
|        | 510168   |  | BEARING, torque converter—composition (located in crankshaft) ..... | All ..... | 1 |

## CLUTCH PEDAL AND TORQUE CONVERTER

| ILLUST.<br>NUMBER                    | PART<br>NUMBER | CHANGE | DESCRIPTION                                    | MODELS    | PER<br>CAR |
|--------------------------------------|----------------|--------|--|-----------|------------|
| <b>0230—TORQUE CONVERTER HOUSING</b> |                |        |  |           |            |
| 0230-1                               | 537559         |        | HOUSING, torque converter .....                | All ..... | 1          |
| 0230-2                               | 531085         |        | DOWEL PIN, to cyl. block 11/32" x 1-1/8" ..... | All ..... | 2          |
| 0230-2                               | 531086         |        | DOWEL PIN, to cyl. block 3/8" x 1-1/8" .....   | All ..... | 2          |
|                                      | G180123        |        | SCREW, to cyl. block 3/8" - 16 x 1-1/8" .....  | All ..... | 7          |
|                                      | G120382        |        | WASHER, lock 3/8" .....                        | All ..... | 7          |
| 0209-5                               | 531319         |        | PLATE, housing front cover .....               | All ..... | 1          |
|                                      | G180078        |        | SCREW, to housing 5/16" - 18 x 1" .....        | All ..... | 1          |
|                                      | G181004        |        | BOLT, to housing 5/16" - 24 x 1-1/8" .....     | All ..... | 3          |
|                                      | G120368        |        | NUT, hex. 5/16" - 24 .....                     | All ..... | 3          |
|                                      | G120214        |        | WASHER, lock 5/16" .....                       | All ..... | 4          |
| 0230-16                              | 1549244        |        | SHIELD, housing side .....                     | All ..... | 1          |
| 0230-19                              | 1549243        |        | SHIELD, lower, housing .....                   | All ..... | 1          |



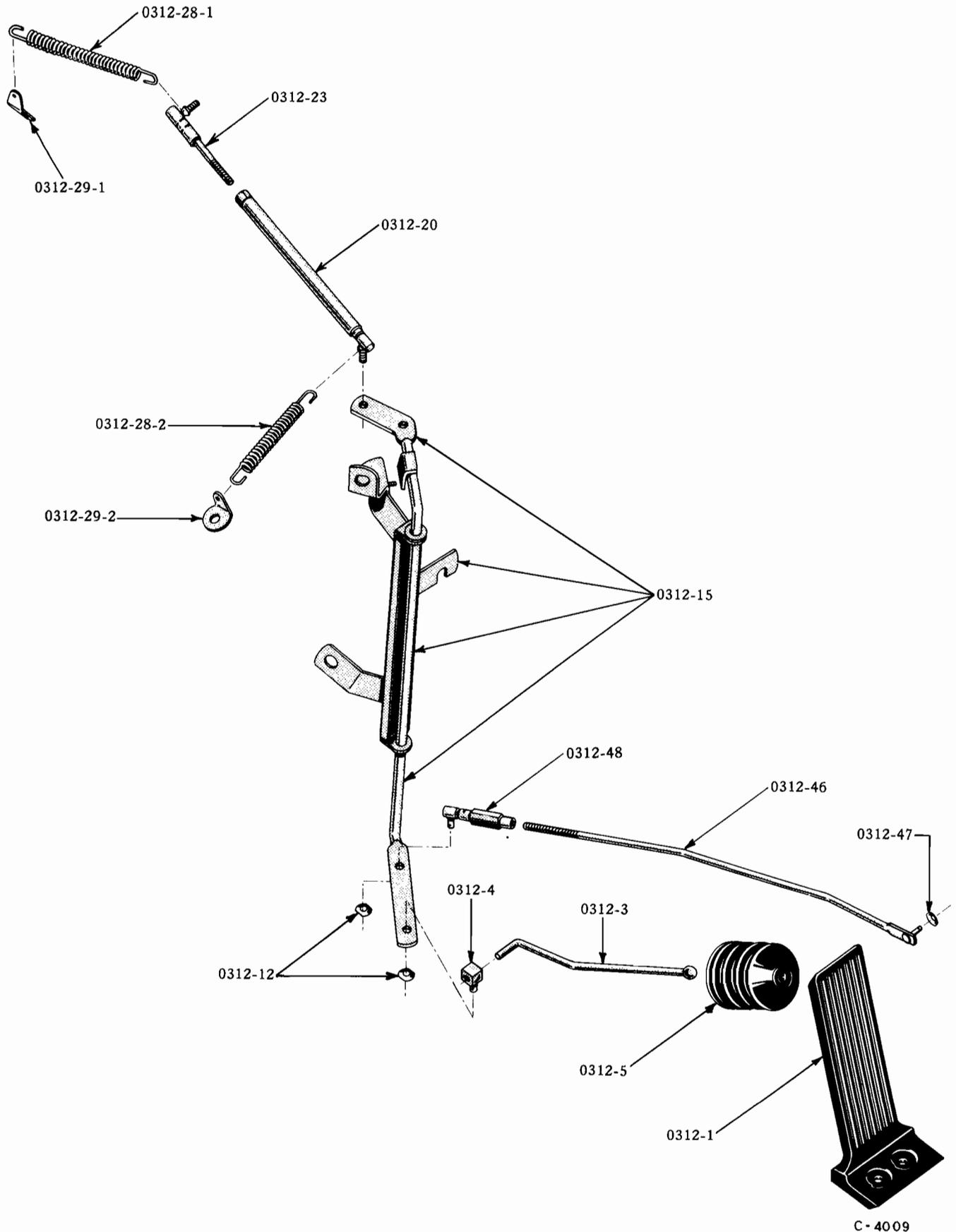
# FUEL SYSTEM



C-4024

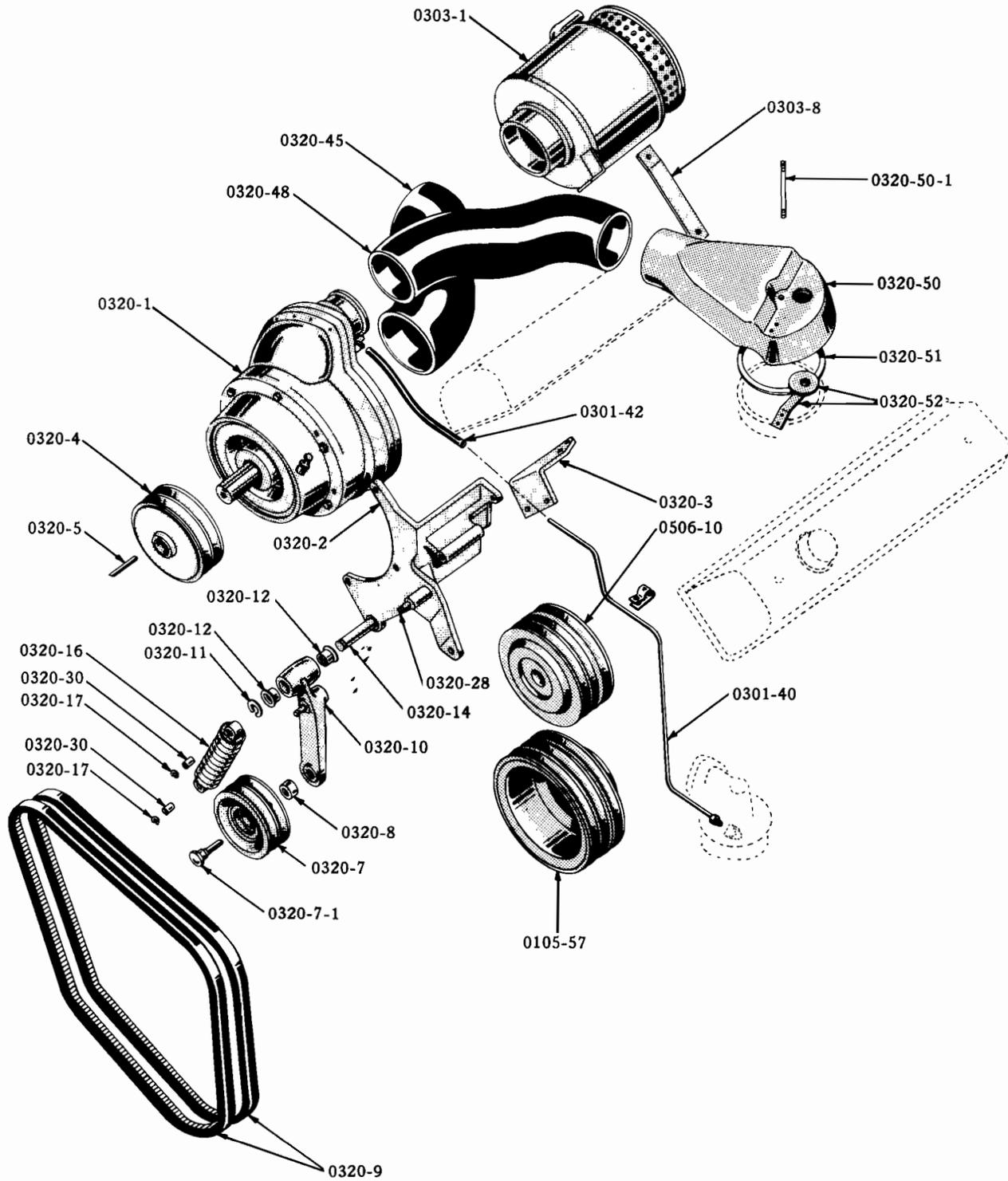
NSS — Not sold separately

# FUEL PUMP



C - 4009

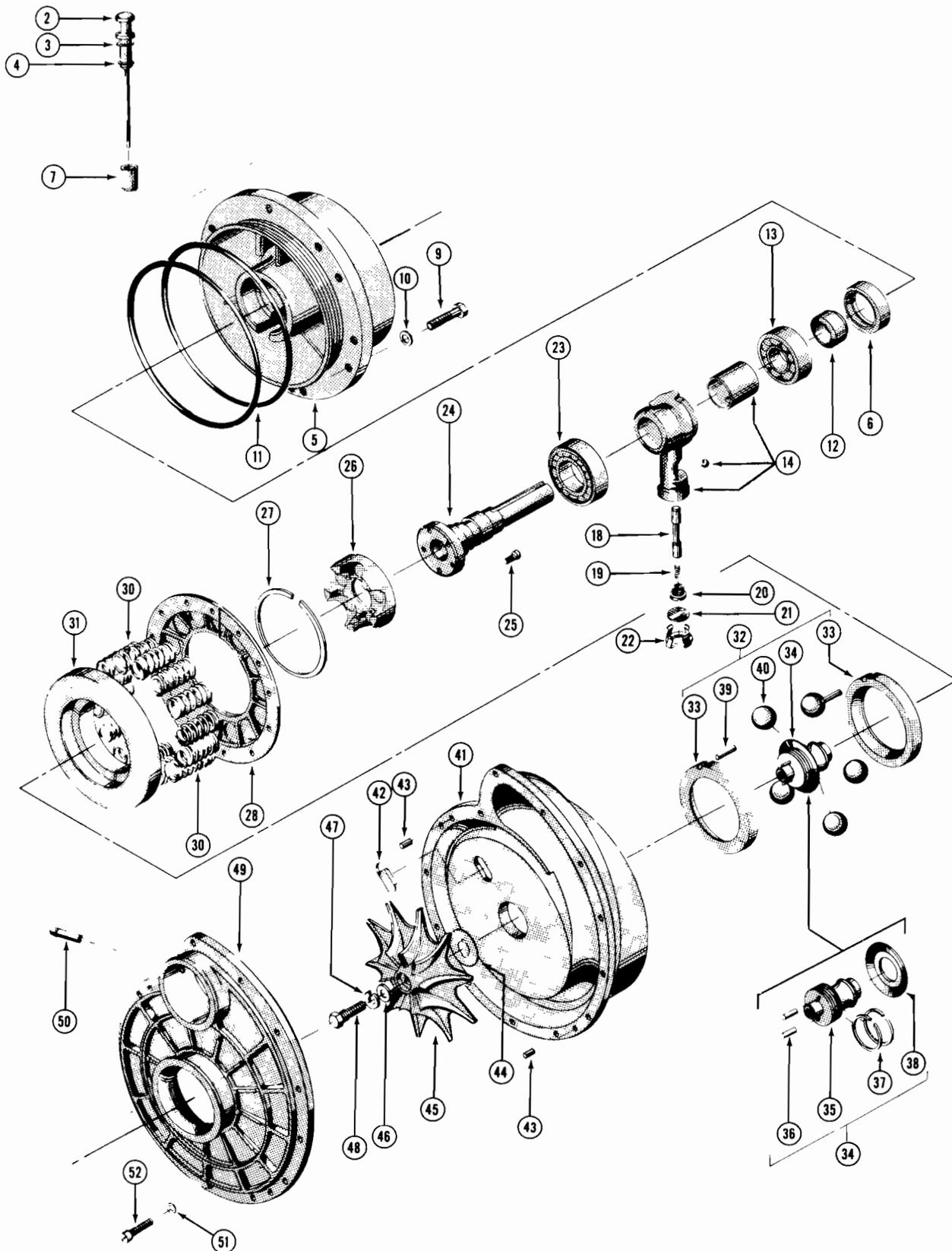
## ACCELERATOR CONTROLS



C- 40 56

**SUPERCHARGER AND RELATED PARTS—Model R2**





C-4005

PARTS FOR SUPERCHARGER ASSEMBLY

# FUEL SYSTEM

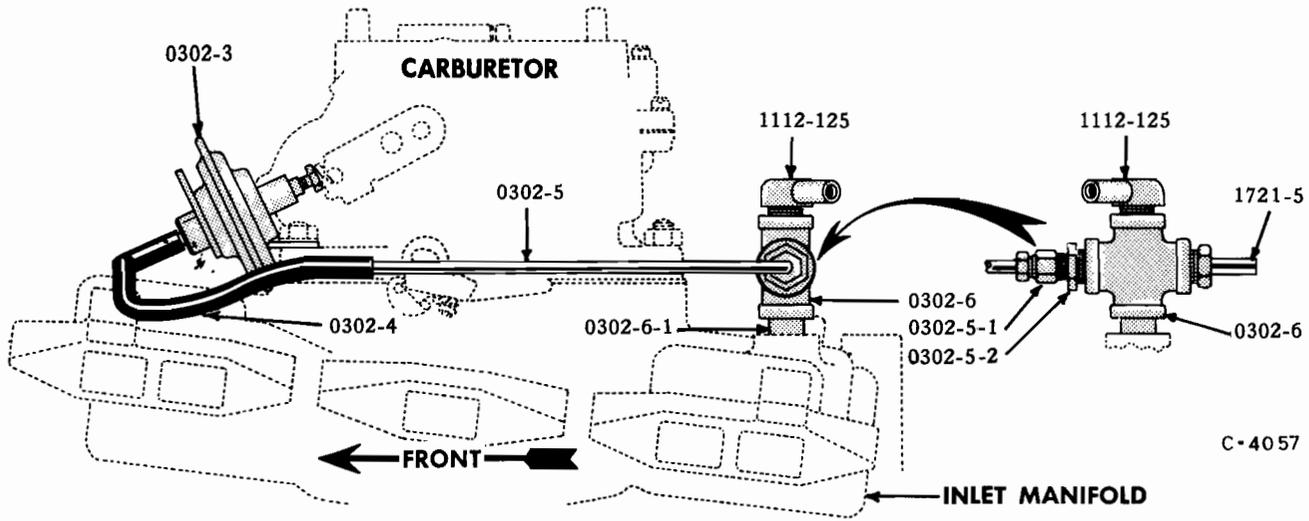
0302

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS     | PER CAR |
|---|-------------|--------|---|------------|---------|
| <b>0301—FUEL PUMP (Plate 03-2)</b>                          |             |        |   |            |         |
| 0301-1  | 1557213     |        | FUEL PUMP, assy. ....                                       | R1, R4     | 1       |
| 0301-1  | 1557015     |        | FUEL PUMP, assy. ....                                       | R2, R3     | 1       |
|   | G180081     |        | SCREW, to gear cover 5/16" - 18 x 1-1/4" ....               | All        | 2       |
|   | G120214     |        | WASHER, lock 5/16" ....                                     | All        | 2       |
| 0301-2  | 537354      |        | GASKET, fuel pump ....                                      | All        | 1       |
| 0301-2.4  | 1558821     |        | ECCENTRIC, fuel pump actuating.... } illust. ....           | All        | 1       |
| 0301-2.5  | 533068      |        | LOCK PLATE..... } Plate 01-3                                | All        | 1       |
|   | 1558925     |        | FUEL PUMP REPAIR KIT ....                                   | All        | 1       |
|   | ----        |        | DIAPHRAGM & LINK, fuel pump (use repair kit) ....           | All        | 1       |
| 0301-4  | 436994      |        | DIAPHRAGM, fuel pump outlet ....                            | All        | 1       |
|   | ----        |        | SPRING, fuel pump diaphragm (not sold separately) ....      | All        | 1       |
|   | ----        |        | VALVE, fuel pump (use 1558586) ....                         | All        | 1       |
| 0301-14   | 1558588     |        | ARM, fuel pump rocker ....                                  | All        | 1       |
| 0301-14.1   | 1549102     |        | PIN, rocker arm ....  | All        | 1       |
| 0301-14.2   | 1558584     |        | PLUG, pin hole ....   | All        | 1       |
| 0301-15   | 1558585     |        | SPRING, fuel pump rocker arm ....                           | All        | 1       |
| 0301-33   | 1558586     |        | HOUSING and VALVES, fuel pump valve ....                    | All        | 1       |
| 0301-34   | 536947      |        | SCREW and WASHER, to rocker arm body ....                   | All        | 6       |
| 0301-35   | 536946      |        | SCREW and WASHER, to cover ....                             | All        | 2       |
|   | ----        |        | COVER, fuel pump valve housing (not sold separately) ....   | All        | 1       |
| <b>Fuel Pump to Supercharger Pressure Pipe</b>              |             |        |   |            |         |
| 0301.40   | 1557421     |        | PIPE w/NUT, fuel pump to supercharger pressure ....         | R2, R3     | 1       |
|   | G137397     |        | NUT, pipe 1/4" ....   | R2, R3     | 1       |
|   | G137421     |        | ELBOW, pipe 1/4" (pump end) ....                            | R2, R3     | 1       |
| 0301.41   | 529401      |        | CLIP ....   | R2, R3     | 1       |
| 0301.42   | 3132X87     |        | HOSE, fuel pump to supercharger pipe (10" long) ....        | R2, R3     | 1       |
| <b>0302—CARBURETOR AND AUTOMATIC CHOKE (Plates 01-1, 2)</b> |             |        |   |            |         |
| 0302-1  | 1557238     |        | CARBURETOR—Carter AFB—3506S ....                            | R1         | 1       |
| 0302-1  | 1559932     |        | CARBURETOR—Carter AFB—3589S ....                            | R1         | 1       |
| 0302-1  | 1557239     |        | CARBURETOR—Carter AFB—3507S ....                            | R2         | 1       |
| 0302-1  | 1558603     |        | CARBURETOR—Carter AFB—3588S ....                            | R2         | 1       |
| 0302-1  | 1561641     |        | CARBURETOR—Carter AFB—3725S ....                            | R2         | 1       |
| 0302-1  | 1558637     |        | CARBURETOR—Carter AFB—3808S ....                            | R3         | 1       |
| 0302-1  | 1563051     |        | CARBURETOR—Carter AFB—3810S (front) ....                    | R4         | 1       |
| 0302-1  | 1563052     |        | CARBURETOR—Carter AFB—3811S (rear) ....                     | R4         | 1       |
|   | 37X205      |        | STUD, to manifold 5/16" - 24 x 1-1/2" ....                  | R1, R2, R4 | 4       |
|   | 37X264      |        | STUD, to manifold 5/16" - 24 x 1-15/16" ....                | R3         | 4       |
|   | G120368     |        | NUT, hex. 5/16" - 24 ....                                   | All        | 4       |
| 0302-2  | 1557002     |        | GASKET, carb. to manifold ....                              | R1, R2     | 1       |
| 0302-2  | 1557180     |        | GASKET, carb. to manifold ....                              | R3         | 1       |
| 0302-2  | 1563157     |        | GASKET, carb. to manifold ....                              | R4         | 2       |
| 0302-2.1  | G450526     |        | SCREW, carb. slow idle bracket adj. No. 10 - 32 x 7/8" .... | R3         | 1       |
| 0302-2.2  | 1543001     |        | SPRING, tension ....  | R3         | 1       |
| 0302-2.3  | 1558594     |        | BRACKET, carb. slow idle screw ....                         | R3         | 1       |
|   | G448423     |        | SCREW, to base No. 10 - 24 x 1/2" ....                      | R3         | 2       |
|   | 1558635     |        | PIN, throttle lever 1/4" - 28 x 7/8" ....                   | R3         | 1       |
|   | G120613     |        | NUT, hex. 1/4" - 28 ....                                    | R3         | 1       |
|   | G121753     |        | WASHER, lock 1/4" ....                                      | R3         | 1       |

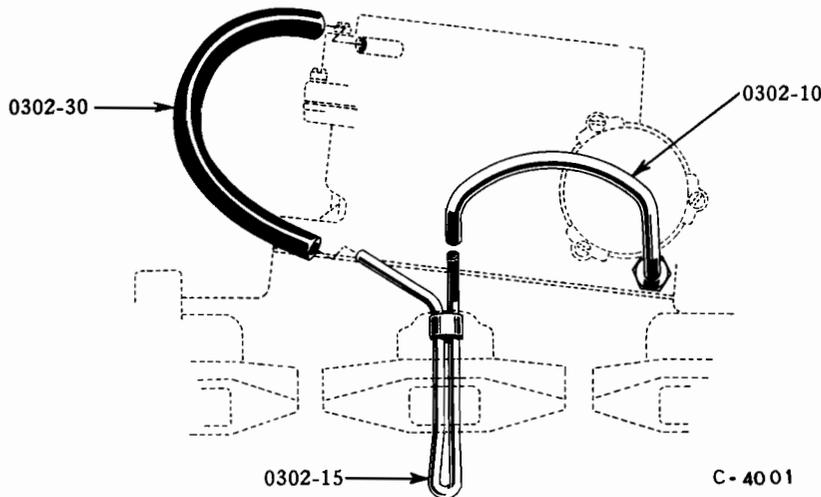
# FUEL SYSTEM

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

0302—CARBURETOR AND AUTOMATIC CHOKE—Cont'd. (Plates 01-1, 2)



|          |          |  |        |   |
|----------|----------|--|--------|---|
| 0302-3   | 1558169  | KICKER and BRACKET, throttle                       | R1, R2 | 1 |
| 0302-4   | 3132X159 | HOSE, throttle kicker to manifold                  | R1, R2 | 1 |
| 0302-5   | 1558170  | PIPE w/NUT, throttle kicker to manifold            | R1, R2 | 1 |
|          | G137396  | NUT, pipe 3/16"                                    | R1, R2 | 1 |
| 0302-5-1 | G137404  | NIPPLE, pipe 3/16"                                 | R1, R2 | 1 |
| 0302-5-2 | G144035  | BUSHING, reducer                                   | R1, R2 | 1 |
| 0302-6   | G144151  | CROSS, pipe, to kicker, booster hose & vacuum gage | R1, R2 | 1 |
| 0302-6-1 | G192050  | NIPPLE, pipe, to inlet manifold                    | R1, R2 | 1 |



|         |         |   |            |   |
|---------|---------|---|------------|---|
| 0302-10 | 1557361 | PIPE w/NUT, automatic choke to manifold | R1, R2     | 1 |
| 0302-10 | 1558638 | PIPE w/NUT, automatic choke to manifold | R3         | 1 |
| 0302-10 | 1563138 | PIPE w/NUT, automatic choke to manifold | R4         | 1 |
|         | 1561699 | LOOM, insulating                        | R1, R2, R3 | 1 |
|         | G114627 | NUT, pipe 1/4"                          | All        | 1 |

# FUEL SYSTEM

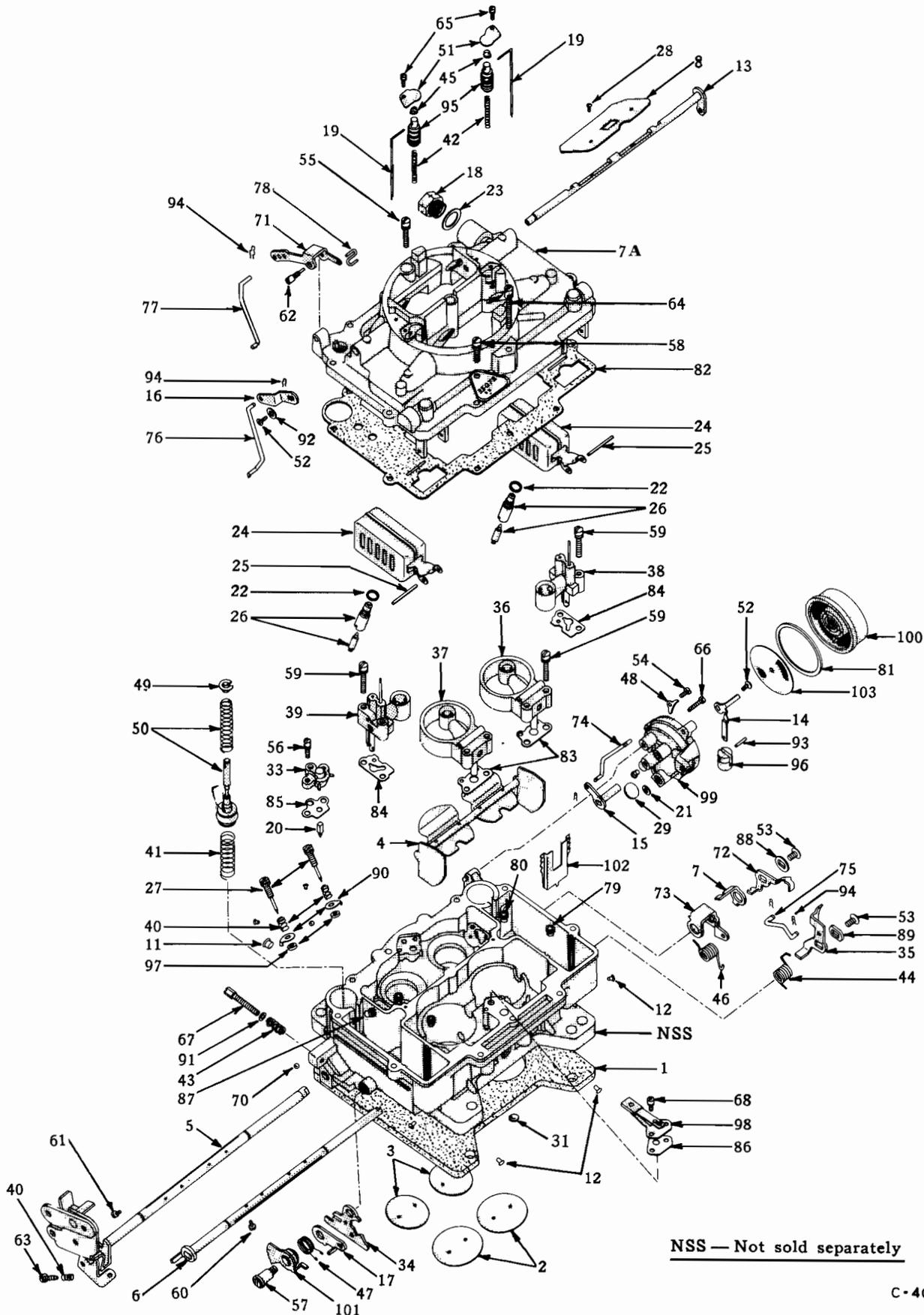
0302

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                    | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>0302—CARBURETOR AND AUTOMATIC CHOKE—Cont'd. (Plates 01-1, 2)</b>    |             |        |  |        |         |
| 0302-15  | 1557420     |        | TUBE, automatic choke heater                   | R1, R2 | 1       |
| 0302-15  | 1559326     |        | TUBE, automatic choke heater                   | R3     | 1       |
| 0302-15  | 1563148     |        | TUBE, automatic choke heater                   | R4     | 1       |
|  | 1559382     |        | GASKET, tube                                   | R3     | 1       |
| 0302-30  | 3132X85     |        | HOSE, automatic choke heater tube              | R1, R2 | 1       |
| 0302-30  | 3132X87     |        | HOSE, automatic choke heater tube              | R4     | 1       |
| <b>Carburetor Idle Speed-Up Diaphragm Control (W/Air Conditioning)</b> |             |        |  |        |         |
|  | 1563113     |        | CONTROL KIT, carburetor idle speed-up          | R1     | 1       |
|  | 1563164     |        | CONTROL KIT, carburetor idle speed-up          | R4     | 1       |
|  | 1563033     |        | CONTROL ASSY., carb. idle speed-up diaphragm   | R1, R4 | 1       |
|  | G137420     |        | ELBOW, pipe                                    | R1, R4 | 1       |
|  | 1563042     |        | BRACKET, idle speed-up control                 | R1     | 1       |
|  | 1563156     |        | BRACKET, idle speed-up control                 | R4     | 1       |
|  | ----        |        | Fastened with cyl. head screws                 | R1     | 2       |
|  | 1563152     |        | SUPPORT, idle speed-up control bracket         | R4     | 1       |
|  | ----        |        | Fastened with cyl. head screws                 | R4     | 2       |
|  | G180016     |        | BOLT, to brkt. 1/4" - 20 x 1/2"                | R4     | 2       |
|  | G271172     |        | NUT and WASHER 1/4" - 20                       | R4     | 2       |
|  | 1563041     |        | LEVER, idle speed-up                           | R1     | 1       |
|  | G180016     |        | BOLT, to brkt. 1/4" - 20 x 1/2"                | R1     | 2       |
|  | G271172     |        | NUT and WASHER, 1/4" - 20                      | R1     | 2       |
|  | 1563147     |        | PUSH-ROD, idle speed-up control                | R4     | 1       |
|  | G271172     |        | NUT and WASHER, 1/4" - 20                      | R4     | 2       |
|  | G9409943    |        | TEE, idle speed-up control inlet manifold pipe | R1     | 1       |
|  | G137404     |        | NIPPLE, pipe 3/16"                             | R1     | 1       |
|  | G144151     |        | CROSS, idle speed-up control inlet manifold    | R4     | 1       |
|  | G192050     |        | NIPPLE, pipe 1/4" - 18 x 7/8"                  | R4     | 1       |
|  | G144035     |        | BUSHING, reducer 1/4" x 1/8"                   | R4     | 1       |
|  | G137420     |        | ELBOW, pipe 3/16"                              | R4     | 1       |
|  | 1563107     |        | PIPE, idle speed-up control to inlet manifold  | R1, R4 | 2       |
|  | G137396     |        | NUT, pipe 2/16"                                | R1, R4 | 2       |
|  | 3132X235    |        | HOSE, idle speed-up control to inlet manifold  | R1, R4 | 1       |
|  | 1563105     |        | CABLE, idle speed-up control                   | R1, R4 | 1       |
|  | 1563106     |        | CABLE, idle speed-up control ground            | R1, R4 | 1       |
|  | 1563115     |        | RESISTOR, heat indicator cable                 | R1, R4 | 1       |
| <b>Carburetor Air Chamber (w/Supercharger) (illust. Plate 03-5)</b>    |             |        |  |        |         |
| 0302-50  | 1559330     |        | COVER, carburetor air chamber                  | R3     | 1       |
|  | G120375     |        | NUT, to base 1/4" - 20                         | R3     | 4       |
|  | G446179     |        | WASHER, plain 1/4"                             | R3     | 4       |
| 0302-55  | 1559214     |        | BASE, air chamber                              | R3     | 1       |
| 0302-55-2  | 1547743     |        | STUD, to cover 1/4" - 20 x 5-1/2"              | R3     | 4       |
|  | G109084     |        | LOCK NUT 1/4" - 20                             | R3     | 4       |
| 0302-57  | 1557180     |        | GASKET, air chamber base to manifold           | R3     | 1       |
| 0302-60  | 1542765     |        | VALVE ASSY., air chamber vent.                 | R3     | 1       |
|  | 1501X20W    |        | SCREW, to cover No. 10 - 24 x 1/4"             | R3     | 2       |
| 0302-62  | 1558884     |        | SCREEN, air chamber cover vent valve           | R3     | 1       |
| 0302-63  | 1558885     |        | RETAINER                                       | R3     | 1       |
|  | 2047X2W     |        | SCREW, to cover No. 10 - 24 x 3/8"             | R3     | 2       |
| 0302-65  | 1559215     |        | COVER, air chamber adj. hole                   | R3     | 1       |
|  | G120628     |        | SCREW, to chamber 1/4" - 20 x 1/2"             | R3     | 2       |
|  | G446179     |        | WASHER, plain 1/4"                             | R3     | 2       |

# FUEL SYSTEM

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

**CARTER (Models AFB-3506S, 3507S, 3588S, 3589S & 37257) CARBURETOR PARTS**



NSS — Not sold separately

C-40 58

# FUEL SYSTEM

0302

| ILLUST. NUMBER   | PART NUMBER | CHANGE         | DESCRIPTION  | MODELS          | PER CAR |
|--|-------------|----------------|--|-----------------|---------|
| <b>CARTER (Models AFB-3506S, 3507S, 3588S, 3589S &amp; 3725S) CARBURETOR PARTS</b> |             |                |  |                 |         |
|  | Carter No.  | Studebaker No. |  |                 |         |
|  | 5067X       | 1558464        | REPAIR KIT, carburetor (for 3506S & 3589S)                           | All             | 1       |
|  | 5068X       | 1558465        | REPAIR KIT, carburetor (for 3507S & 3588S)                           | All             | 1       |
|  | 902-195     | 1562634        | ZIP KIT, carburetor (for 3506S & 3589S)                              | All             | 1       |
|  | 902-194     | 1562635        | ZIP KIT, carburetor (for 3507S, 3588S & 3725S)                       | All             | 1       |
|  | 503         | 1562633        | GASKET SET, carburetor   | All             | 1       |
| 1  | 1A-196      | 1557002        | GASKET, to manifold  | All             | 1       |
| 2  | 2-196       | 1558381        | VALVE, secondary throttle  | All             | 2       |
| 3  | 2-223       | 1558382        | VALVE, primary throttle  | All             | 2       |
| 6  | 3-1074S     | 1558383        | SHAFT and LEVER, secondary throttle (for 3506S & 3589S)              | All             | 1       |
| 4  | 3-1228S     | 1561253        | SHAFT and WEIGHT, auxiliary throttle—service (for 3507, 3588 & 3725) | All             | 1       |
| 4  | 3-1337S     | 1558387        | SHAFT and WEIGHT, auxiliary throttle (for 3507S & 3588S)             | All             | 1       |
| 5  | 3-1402S     | 1558385        | SHAFT and LEVER, primary throttle                                    | All             | 1       |
| 6  | 3-1415S     | 1558384        | SHAFT and LEVER, secondary throttle (for 3507S, 3588 & 3725)         | All             | 1       |
| 4  | 3-1418S     | 1558386        | SHAFT and WEIGHT, auxiliary throttle (for 3506 & 3589)               | All             | 1       |
| 7  | 4A-175      | 1558388        | DOG, primary throttle shaft  | All             | 1       |
| 8  | 7-235       | 1558389        | VALVE, choke   | All             | 1       |
| 9  | 11B-35      | 518771         | PLUG, rivet  | All             | 1       |
|  | 11B-79      | 673031         | PLUG, rivet  | All             | 2       |
| 11   | 11B-389     | 1558390        | PLUG, idle port and fuel passage                                     | All             | 4       |
| 12   | 11B-391     | 1558391        | PLUG, passage  | All             | 4       |
| 13   | 14-568S     | 1558392        | LEVER and SHAFT, choke (exc. 3725)                                   | All             | 1       |
| 14   | 14-609S     | 1558393        | LEVER, LINK and PIN, choke piston                                    | All             | 1       |
| 15   | 14-612S     | 1558394        | SHAFT and LEVER, choke   | All             | 1       |
| 16   | 14-619      | 1558395        | LEVER, choke shaft   | All             | 1       |
| 17   | 14-620      | 1558396        | LEVER, cam trip  | All             | 1       |
| 13   | 14-779S     | 1562623        | LEVER and SHAFT, choke (for 3725)                                    | All             | 1       |
| 18   | 15-52S      | 1558602        | FITTING, fuel inlet (for 3588, 3589 & 3725)                          | All             | 1       |
| 18   | 15-58S      | 1558397        | FITTING, fuel inlet (for 3506 & 3507)                                | All             | 1       |
| 19   | 16-99       | 1558398        | ROD, step-up   | All             | 2       |
|  | 16-233      | 1559457        | ROD, step-up—1st size lean   | for 3506 & 3589 | 2       |
|  | 16-234U     | 1559458        | ROD KIT, step-up—2nd size lean                                       |                 | 1       |
| 19   | 16-263      | 1560338        | ROD, step-up   |                 | 2       |
|  | 16-237      | 1559460        | ROD, step-up—1st size lean   | for 3507 & 3588 | 2       |
|  | 16-238U     | 1559461        | ROD KIT, step-up—2nd size lean                                       |                 | 1       |
| 19   | 16-287      | 1562539        | ROD, step-up   | for 3725        | 2       |
|  | 16-289      | 1562540        | ROD, step-up—1st size lean   |                 | 2       |
|  | 16-290U     | 1562541        | ROD, step up—2nd size lean   |                 | 1       |
| 20   | 17-51       | 1558400        | NEEDLE, pump discharge check   | All             | 1       |
| 21   | 20-43       | 518853         | GASKET, piston housing   | All             | 1       |
| 23   | 20-127      | 1541698        | GASKET, fuel inlet fitting   | All             | 1       |
|  | 20-206      | 1560828        | WASHER, idle adj. screw (for 3725)                                   | All             | 2       |
| 24   | 21-179S     | 1558401        | FLOAT and LEVER, (for 3506 & 3589)                                   | All             | 2       |
| 24   | 21-219S     | 1558402        | FLOAT and LEVER (for 3507, 3588 & 3725)                              | All             | 2       |
| 25   | 24-29       | 1558403        | PIN, float lever   | All             | 2       |
| 26   | 25-699S     | 1559345        | NEEDLE and SEAT  | All             | 2       |
|  | 30-58       | 1558405        | STRAINER, fuel inlet (for 3506 & 3589)                               | All             | 1       |
| 27   | 30A-80      | 1558406        | SCREW, idle adjusting  | All             | 2       |
| 28   | 39-11       | 637410         | SCREW, choke valve   | All             | 2       |
| 29   | 47-30       | 1543193        | PLUG, piston housing   | All             | 1       |
| 30   | 47-33       | 6484165        | PLUG, primary venturi  | All             | 2       |
| 31   | 47-34       | 1558407        | PLUG, welsh  | All             | 1       |
| 32   | 47-36       | 1558408        | PLUG, secondary venturi  | All             | 2       |
| 33   | 48-270S     | 1558409        | JET and HOUSING, pump  | All             | 1       |
| 34   | 53A-412     | 1558410        | DOG, lockout   | All             | 1       |
| 35   | 53A-430     | 1558411        | LEVER, secondary throttle operating                                  | All             | 1       |

## FUEL SYSTEM

| ILLUST.<br>NUMBER  | PART<br>NUMBER    | CHANGE  | DESCRIPTION   | MODELS    | PER<br>CAR |
|--|-------------------|---------|---|-----------|------------|
| <b>CARTER (Models AFB-3506S, 3507S, 3588S, 3589S &amp; 3725S) CARBURETOR</b> |                   |         |   |           |            |
| <b>PARTS—Cont'd.</b>   |                   |         |   |           |            |
| Carter<br>No.  | Studebaker<br>No. |         |   |           |            |
| 38   | 58-536S           | 1562778 | PRIMARY VENTURI ASSY.—choke side .....                | All ..... | 1          |
| 39   | 58-537S           | 1562779 | PRIMARY VENTURI ASSY.—pump side .....                 | All ..... | 1          |
| 36   | 58-765S           | 1562780 | SECONDARY VENTURI ASSY.—choke isde .....              | All ..... | 1          |
| 37   | 58-766S           | 1562781 | SECONDARY VENTURI ASSY.—pump side .....               | All ..... | 1          |
| 40   | 61-84             | 644929  | SPRING, idle cam adjusting screw .....                | All ..... | 3          |
| 42   | 61-148            | 644157  | SPRING, vacuum piston (for 3506 & 3589) .....         | All ..... | 2          |
| 41   | 61-171            | 197347  | SPRING, pump lower .....                              | All ..... | 1          |
| 42   | 61-246            | 1558412 | SPRING, vacuum piston (for 3507, 3588 & 3725) .....   | All ..... | 2          |
| 43   | 61-291            | 537150  | SPRING, idle adjusting screw .....                    | All ..... | 1          |
| 44   | 61-483            | 537154  | SPRING, secondary throttle return .....               | All ..... | 1          |
| 45   | 61-585            | 1558414 | SPRING, step-up rod retaining .....                   | All ..... | 2          |
| 46   | 61-623            | 1558415 | SPRING, throttle flex .....                           | All ..... | 1          |
| 47   | 61-624            | 1558416 | SPRING, fast idle cam .....                           | All ..... | 1          |
|  | 61-767            | 1562627 | SPRING, choke shaft (for 3725) .....                  | All ..... | 1          |
| 48   | 63-58             | 519690  | RETAINER, coil housing .....                          | All ..... | 3          |
| 49   | 63-311            | 1558417 | RETAINER, pump plunger seal (for 3507 & 3588) .....   | All ..... | 1          |
| 50   | 64-238S           | 1558418 | PLUNGER, ROD and SPRING (for 3506 & 3589) .....       | All ..... | 1          |
| 50   | 64-305S           | 1558419 | PLUNGER, ROD and SPRING (for 3507, 3588 & 3725) ..... | All ..... | 1          |
| 51   | 65-43             | 1558420 | PLATE, step-up piston cover .....                     | All ..... | 2          |
| 52   | 101-65            | 198937  | SCREW, choke shaft lever .....                        | All ..... | 2          |
| 52   | 101-74            | 518875  | SCREW, throttle shaft lever .....                     | All ..... | 2          |
| 54   | 101-136           | 519699  | SCREW, coil housing .....                             | All ..... | 3          |
| 55   | 101-152S          | 537161  | SCREW, air horn .....                                 | All ..... | 1          |
| 56   | 101-184S          | 537162  | SCREW, pump jet housing .....                         | All ..... | 2          |
| 57   | 101-323           | 1558421 | SCREW, fast idle cam .....                            | All ..... | 1          |
| 58   | 101-362S          | 2050X1  | SCREW, air horn .....                                 | All ..... | 8          |
|  | 101-363           | 537172  | SCREW, piston housing—short (exc. 3725) .....         | All ..... | 2          |
| 59   | 101-379S          | 1558422 | SCREW, secondary venturi .....                        | All ..... | 8          |
| 60   | 101-419           | 1558423 | SCREW, secondary throttle valve .....                 | All ..... | 4          |
| 61   | 101-420           | 1558424 | SCREW, primary throttle valve .....                   | All ..... | 4          |
| 62   | 101-421           | 1558426 | SCREW, pump arm .....                                 | All ..... | 1          |
| 63   | 101-429           | 1558427 | SCREW, fast idle adj. ....                            | All ..... | 1          |
| 64   | 101-431S          | 1558428 | SCREW, air horn .....                                 | All ..... | 1          |
| 65   | 101-435S          | 1558429 | SCREW, step-up cover plate .....                      | All ..... | 2          |
| 66   | 101-436           | 1558430 | SCREW, piston housing .....                           | All ..... | 3          |
|  | 101-442S          | 1558431 | SCREW, primary venturi (for 3506 & 3589) .....        | All ..... | 4          |
| 67   | 101-452           | 1558432 | SCREW, idle adjusting .....                           | All ..... | 1          |
| 68   | 101-453S          | 1558433 | SCREW, thermostatic valve .....                       | All ..... | 2          |
| 64   | 101-531           | 1562628 | SCREW, air horn (for 3725) .....                      | All ..... | 1          |
|  | 103-14            | 1544357 | PLUG, lead ball .....                                 | All ..... | 1          |
| 70   | 103-16            | 1558434 | PLUG, lead ball .....                                 | All ..... | 1          |
| 71   | 111-76            | 1558435 | ARM, pump .....                                       | All ..... | 1          |
| 72   | 114-146           | 1558436 | ARM, outer, primary throttle shaft .....              | All ..... | 1          |
| 73   | 114-147           | 1558437 | ARM, inner, primary throttle shaft .....              | All ..... | 1          |
| 74   | 115-285           | 1558438 | ROD, choke connector .....                            | All ..... | 1          |
| 75   | 115-309           | 1558439 | ROD, throttle operating .....                         | All ..... | 1          |
| 76   | 115-314           | 1558440 | ROD, fast idle connector .....                        | All ..... | 1          |
| 77   | 115-372           | 1558441 | ROD, throttle connector .....                         | All ..... | 1          |
| 78   | 117-182           | 1562629 | LINK, pump connector rod (for 3725) .....             | All ..... | 1          |
| 78   | 117-190           | 1558442 | LINK, pump connector rod (exc. 3725) .....            | All ..... | 1          |
| 80   | 120-159           | 537185  | JET, primary metering (for 3506 & 3589) .....         | All ..... | 2          |
| 79   | 120-159           | 537185  | JET, secondary metering (for 3507 & 3588) .....       | All ..... | 2          |
| 80   | 120-162           | 1549222 | JET, primary metering (for 3507 & 3588) .....         | All ..... | 2          |
| 79   | 120-166           | 436680  | JET, secondary metering (for 3725) .....              | All ..... | 2          |
| 79   | 120-177           | 1558444 | JET, secondary metering (for 3506 & 3589) .....       | All ..... | 2          |
| 80   | 120-224           | 1550299 | JET, primary metering (for 3725) .....                | All ..... | 2          |
| 81   | 121-78            | 537187  | GASKET, coil housing .....                            | All ..... | 1          |

# FUEL SYSTEM

0302

| ILLUST. NUMBER   | PART NUMBER | CHANGE         | DESCRIPTION  | MODELS | PER CAR |
|--|-------------|----------------|--|--------|---------|
| <b>CARTER (Models AFB-3506S, 3507S, 3588S, 3589S &amp; 3725S) CARBURETOR PARTS—Cont'd.</b> |             |                |  |        |         |
|  | Carter No.  | Studebaker No. |  |        |         |
| 82   | 121-292     | 1558445        | GASKET, air horn (for 3506 & 3589)                     | All    | 1       |
| 83   | 121-293     | 1558446        | GASKET, secondary venturi cluster (exc. 3725)          | All    | 2       |
| 84   | 121-302     | 1558447        | GASKET, primary venturi cluster                        | All    | 2       |
| 85   | 121-303     | 1558448        | GASKET, pump jet housing                               | All    | 1       |
| 86   | 121-314     | 1558449        | GASKET, thermostatic valve                             | All    | 1       |
|  | 121-499S    | 1560181        | GASKET, air horn (for 3507, 3588 & 3725)               | All    | 1       |
| 83   | 121-511     | 1562631        | GASKET, secondary venturi cluster (for 3725)           | All    | 2       |
| 87   | 122-108S    | 1558450        | BALL CHECK, pump inlet                                 | All    | 1       |
| 88   | 136-159     | 537193         | WASHER, primary throttle shaft                         | All    | 1       |
| 89   | 136-160     | 1558451        | WASHER, secondary throttle shaft                       | All    | 1       |
|  | 136-166     | 1558452        | WASHER, idle adj. screw (for 3507 & 3588)              | All    | 2       |
|  | 136-174     | 458918         | WASHER, carb. idle adj. screw                          | All    | 1       |
| 92   | 136-219     | 1558453        | WASHER, choke shaft                                    | All    | 1       |
| 93   | 150-190     | 1543192        | PIN, choke piston                                      | All    | 1       |
| 94   | 150A-10     | 631580         | SPRING, pin  | All    | 6       |
| 95   | 160-207     | 1558454        | PISTON, step-up  | All    | 2       |
| 96   | 160-234     | 1558455        | PISTON, choke (for 3506 & 3589)                        | All    | 1       |
| 96   | 160-250     | 1558456        | PISTON, choke (for 3507, 3588 & 3725)                  | All    | 1       |
|  | 163-94      | 1558457        | SEAL, idle adj. screw (for 3507 & 3588)                | All    | 1       |
| 98   | 169-44S     | 1558458        | VALVE, thermostatic                                    | All    | 1       |
| 99   | 170-781S    | 1558459        | HOUSING and PLUG, piston                               | All    | 1       |
| 100  | 170AD-478S  | 1561964        | COIL and HOUSING, thermostatic (for 3507, 3588 & 3725) | All    | 1       |
| 100  | 170BE-478S  | 1558460        | COIL and HOUSING, thermostatic (for 3506 & 3589)       | All    | 1       |
| 101  | 181-267S    | 1558461        | CAM, fast idle (exc. 3725)                             | All    | 1       |
| 101  | 181-331S    | 1562632        | CAM, fast idle (for 3725)                              | All    | 1       |
| 102  | 186-70      | 1558462        | BAFFLE, fuel bowl                                      | All    | 2       |
| 103  | 186-90S     | 1558463        | PLATE, choke baffle                                    | All    | 1       |

# FUEL SYSTEM

Reserve 3 page numbers (No. 36, 37 and 38) for detail parts of carburetors, models AFB-3808S, 3810S and 3811S.

Detail parts not available, will be furnished at a later date.





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# FUEL SYSTEM

0307

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS               | PER CAR |
|---|-------------|--------|--|----------------------|---------|
| <b>0303—CARBURETOR AIR CLEANER (Plate 01-1 and 03-4, 5)</b> |             |        |  |                      |         |
|   | 1557265     |        | AIR CLEANER, carb. . . . .                                     | R1 . . . . .         | 1       |
|   | 1562826     |        | AIR CLEANER, carb. . . . .                                     | R1 . . . . .         | 1       |
| 0303-1  | 1557240     |        | AIR CLEANER, carb. . . . .                                     | R2 . . . . .         | 1       |
| 0303-1  | 1559479     |        | AIR CLEANER, carb. . . . .                                     | R2 . . . . .         | 1       |
| 0303-1  | 1559699     |        | AIR CLEANER, carb. (not used crankcase vent.) . . . . .        | R3 . . . . .         | 1       |
| 0303-1  | 1562825     |        | AIR CLEANER, carb. (used with crankcase vent.) . . . . .       | R3 . . . . .         | 1       |
|   | 1563055     |        | AIR CLEANER, carb. (not used crankcase vent.) . . . . .        | R4 . . . . .         | 1       |
|   | 1563056     |        | AIR CLEANER, carb. (used with crankcase vent.) . . . . .       | R4 . . . . .         | 1       |
|   | 1557166     |        | STUD, to carburetor 1/4" - 20 x 4" (for 1557265) . . . . .     | R1 . . . . .         | 1       |
|   | 1558574     |        | STUD, to carburetor 1/4" - 20 x 3-1/4" (for 1562826) . . . . . | R1 . . . . .         | 1       |
|   | 1563057     |        | STUD, to carburetor 1/4" - 20 x 3-3/4" . . . . .               | R4 . . . . .         | 2       |
|   | G219281     |        | WING NUT 1/4" - 20 . . . . .                                   | R1, R2, R3 . . . . . | 1       |
|   | G120375     |        | NUT, hex. 1/4" - 20 . . . . .                                  | R4 . . . . .         | 2       |
|   | G456643     |        | SCREW, to rad. core support 5/16" - 18 x 3/4" . . . . .        | R3 . . . . .         | 2       |
|   | G120368     |        | NUT, to support 5/16" - 24 . . . . .                           | R2 . . . . .         | 1       |
|   | G120214     |        | WASHER, lock 5/16" . . . . .                                   | R2 . . . . .         | 1       |
|   | 1557533     |        | GASKET, air cleaner to carb. . . . .                           | R1 . . . . .         | 1       |
|   | 1557533     |        | GASKET, air cleaner to carb. . . . .                           | R4 . . . . .         | 2       |
| 0303-8  | 1557351     |        | SUPPORT, air cleaner to manifold . . . . .                     | R2 . . . . .         | 1       |
|   | 1559179     |        | COVER, air cleaner (for 1557265 & 1562826) . . . . .           | R1 . . . . .         | 1       |
|   | 1563231     |        | COVER, air cleaner (for 1557240) . . . . .                     | R2 . . . . .         | 1       |
|   | 1563234     |        | COVER, air cleaner (for 1559479, 1559699 & 1562825) . . . . .  | R2, R3 . . . . .     | 1       |
|   | 1563297     |        | COVER, lower, air cleaner (for 1563055) . . . . .              | R4 . . . . .         | 1       |
|   | 1563298     |        | COVER, lower, air cleaner (for 1563056) . . . . .              | R4 . . . . .         | 1       |
|   | 1558962     |        | ELEMENT, air cleaner . . . . .                                 | R1 . . . . .         | 1       |
|   | 1555053     |        | ELEMENT, air cleaner . . . . .                                 | R2, R3 . . . . .     | 2       |
|   | 1563296     |        | ELEMENT, air cleaner . . . . .                                 | R4 . . . . .         | 1       |
|   | 1563299     |        | SCREEN, air cleaner . . . . .                                  | R4 . . . . .         | 1       |
| <b>0304—FUEL FILTER AND HOSE (Plate 03-1)</b>               |             |        |  |                      |         |
| 0304-1  | AC-2987     |        | FILTER, fuel (incls. hose & clamps) . . . . .                  | R3, R4 . . . . .     | 1       |
|   | 1558669     |        | FUEL FILTER ASSY. . . . .                                      | R1, R2 . . . . .     | 1       |
|   | 1560508     |        | ELEMENT KIT, fuel filter . . . . .                             | R1, R2 . . . . .     | 1       |
| 0304-3  | 3132X174    |        | HOSE, fuel filter to carb. pipe (2" long) . . . . .            | R3, R4 . . . . .     | 2       |
|   | 1936X12     |        | CLAMP, hose . . . . .  | R3, R4 . . . . .     | 4       |
| <b>0307—GASOLINE TANK, GAGE AND MOUNTINGS (Plate 03-1)</b>  |             |        |  |                      |         |
| 0307-1  | 1555947     |        | TANK, gasoline . . . . .                                       | All . . . . .        | 1       |
| 0307-1.1  | 1556030     |        | STRAP, gas tank mounting . . . . .                             | All . . . . .        | 2       |
|   | G271506     |        | NUT, to floor pan 7/16" - 20 . . . . .                         | All . . . . .        | 4       |
|   | G181637     |        | SCREW, to floor pan 3/8" - 24 x 1" . . . . .                   | All . . . . .        | 2       |
|   | G120382     |        | WASHER, lock 3/8" . . . . .                                    | All . . . . .        | 2       |
| 0307-3  | 1261X6      |        | INSULATOR, gas tank to mtg. strap . . . . .                    | All . . . . .        | 2       |
|   | AC-3335     |        | LOCKING FILLER CAP, gas tank (accessory) . . . . .             | All . . . . .        | 1       |
| 0307-7  | 1558091     |        | CAP, gas tank filler . . . . .                                 | R1, R2 . . . . .     | 1       |
| 0307-7  | 1563219     |        | CAP, gas tank filler . . . . .                                 | R3, R4 . . . . .     | 1       |
| 0307-9  | 1556120     |        | NECK, gas tank filler . . . . .                                | All . . . . .        | 1       |
|   | 3190X1      |        | SCREW, to qtr. panel No. 10 - 12 x 3/4" . . . . .              | All . . . . .        | 4       |
| 0307-9-1  | 1554674     |        | GASKET, gas tank filler neck . . . . .                         | All . . . . .        | 1       |
| 0307-11   | 1554436     |        | HOSE, gas tank filler neck . . . . .                           | All . . . . .        | 1       |
|   | G111627     |        | CLAMP, hose 2-5/8" . . . . .                                   | All . . . . .        | 2       |

## FUEL SYSTEM

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                      | MODELS       | PER CAR |
|--|-------------|--------|--|--------------|---------|
| <b>0307—GASOLINE TANK, GAGE AND MOUNTINGS—Cont'd. (Plate 03-1)</b> |             |        |  |              |         |
| 0307-18  | 3132X176    |        | HOSE, gas tank vent .....                        | All .....    | 1       |
| 0307-19  | 3132X177    |        | HOSE, gas tank vent .....                        | All .....    | 1       |
|  | 1936X12     |        | CLAMP, hose .....                                | All .....    | 3       |
| 0307-19-1  | 108X23      |        | PIPE, gas tank vent hose connector .....         | All .....    | 1       |
| <b>Gasoline Gage (Tank Unit)</b>                                   |             |        |  |              |         |
| 0307-20  | 1555957     |        | GAGE, gasoline .....                             | All .....    | 1       |
|  | 3228X1      |        | SCREW, to tank No. 10 x 3/4" .....               | All .....    | 5       |
|  | 187763      |        | WASHER, special .....                            | All .....    | 5       |
| 0307-21  | 1556074     |        | GASKET, gasoline gage .....                      | All .....    | 1       |
| <b>0308—FUEL (GASOLINE) LINES AND CONNECTIONS (Plate 03-1)</b>     |             |        |  |              |         |
| 0308-1   | 1558425     |        | PIPE, gas tank to fuel pump .....                | All .....    | 2       |
|  | G137399     |        | NUT, pipe 3/8" .....                             | All .....    | 2       |
|  | G178917     |        | TEE, pipe .....                                  | All .....    | 1       |
|  | G444734     |        | PLUG, tee drain pipe .....                       | All .....    | 1       |
| 0308-2   | 905560      |        | CLIP, to frame .....                             | All .....    | 5       |
|  | G177999     |        | SCREW, to frame 1/4" - 14 x 1/2" .....           | All .....    | 5       |
| 0308-3   | 3132X130    |        | HOSE, gas tank to fuel pump pipe (5" long) ..... | All .....    | 2       |
|  | G272845     |        | CLAMP, hose 5/8" .....                           | All .....    | 4       |
| 0308-8   | 1544868     |        | ELBOW, gas tank to fuel pump pipe hose .....     | All .....    | 1       |
|  | 1558666     |        | PIPE, front, fuel pump to gas tank return .....  | R1, R2 ..... | 1       |
|  | 1558315     |        | PIPE, rear, fuel pump to gas tank return .....   | R1, R2 ..... | 1       |
|  | 1558315     |        | PIPE, fuel pump to gas tank return .....         | R3 .....     | 1       |
|  | 3132X194    |        | HOSE, insulating .....                           | All .....    | 2       |
|  | 908914      |        | CLIP, long, to frame .....                       | All .....    | 1       |
|  | 172652      |        | CLIP, short, to frame .....                      | All .....    | 3       |
|  | 3132X215    |        | HOSE, gas return pipe (pump end) .....           | R1, R2 ..... | 1       |
|  | 3132X188    |        | HOSE, gas return pipe (pump end) .....           | R3 .....     | 1       |
|  | 3132X193    |        | HOSE, gas return pipe (tank end) .....           | All .....    | 1       |
|  | G272843     |        | CLAMP, hose .....                                | All .....    | 4       |
|  | 1558295     |        | NIPPLE, hose .....                               | All .....    | 1       |
| 0308-12  | 1558671     |        | PIPE w/NUT, fuel pump to carb. (pump end) .....  | R1, R2 ..... | 1       |
| 0308-11  | 1558670     |        | PIPE w/NUT, fuel pump to carb. (carb. end) ..... | R1, R2 ..... | 1       |
| 0308-12  | 1561087     |        | PIPE w/NUT, fuel pump to carb. (pump end) .....  | R3 .....     | 1       |
| 0308-11  | 1561111     |        | PIPE w/NUT, fuel pump to carb. (carb. end) ..... | R3 .....     | 1       |
| 0308-12  | 1561087     |        | PIPE w/NUT, fuel pump to carb. (pump end) .....  | R4 .....     | 1       |
| 0308-11  | 1563137     |        | PIPE w/NUT, fuel pump to carb. (carb. end) ..... | R4 .....     | 1       |
|  | G137398     |        | NUT, pipe 5/16" .....                            | All .....    | 2       |
|  | G137422     |        | ELBOW, pipe 5/16" (pump end) .....               | R1, R2 ..... | 1       |
|  | 1544868     |        | ELBOW, fuel pump inlet .....                     | R1, R2 ..... | 1       |
|  | G137406     |        | NIPPLE, pipe 5/16" (filter end) .....            | R1, R2 ..... | 2       |
|  | 1558787     |        | CLIP, to water pump .....                        | R1, R2 ..... | 1       |
|  | G116341     |        | ELBOW, pipe 5/16" (carb. end) .....              | R3 .....     | 1       |
|  | G9409943    |        | TEE, pipe 1/8" (pump end) .....                  | R3, R4 ..... | 1       |
|  | G143483     |        | TEE, pipe 1/8" (carb. end) .....                 | R4 .....     | 1       |
|  | G137406     |        | NIPPLE, pipe 5/16" (pump end) .....              | R3 .....     | 1       |
|  | 1544868     |        | ELBOW, fuel pump inlet .....                     | R3, R4 ..... | 1       |
| 0308-14  | 1543943     |        | GROMMET, to s/c air chamber base .....           | R3 .....     | 1       |
|  | 1563135     |        | PIPE w/NUTS, front carb. to rear carb. .....     | R4 .....     | 1       |
|  | G137398     |        | NUT, pipe 5/16" .....                            | R4 .....     | 2       |
|  | G137422     |        | ELBOW, pipe 5/16" .....                          | R4 .....     | 1       |
| FUEL FILTER and HOSE (See Group 0304)                              |             |        |  |              |         |

# FUEL SYSTEM

0312

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS     | PER CAR |
|--|-------------|--------|--|------------|---------|
| <b>0312—ACCELERATOR AND THROTTLE CONTROLS (Plate 03-3)</b> |             |        |  |            |         |
| 0312-1   | 1560745     |        | PEDAL, accelerator .....   | All        | 1       |
|  | 1501X27     |        | SCREW, to floor pan 1/4" - 20 x 1" .....                               | All        | 2       |
|  | AC-2029     |        | COVER, accelerator pedal (accessory) .....                             | All        | 1       |
| 0312-3   | 1556160     |        | PUSH ROD, accelerator .....  | R1, R2, R3 | 1       |
| 0312-3   | 1563132     |        | PUSH ROD, accelerator .....  | R4         | 1       |
| 0312-4   | 195716      |        | SWIVEL, accelerator push rod .....                                     | All        | 1       |
| 0312-12  | 184526      |        | WASHER, spring .....   | All        | 1       |
|  | G120392     |        | WASHER, plain 9/32" .....  | All        | 1       |
|  | ----        |        | COTTER, to rod 1/16" x 3/4" .....                                      | All        | 1       |
|  | ----        |        | COTTER, to bellcrank 3/32" x 3/4" .....                                | All        | 1       |
| 0312-5   | 513536X1    |        | SLEEVE, accelerator push rod .....                                     | All        | 1       |
| 0312-15  | 1547836     |        | BELLCRANK, throttle control .....                                      | All        | 1       |
|  | G132915     |        | SCREW, stop No. 10 - 32 x 1" .....                                     | All        | 1       |
|  | G120614     |        | NUT lock No. 10 - 32 .....   | All        | 1       |
| 0312-20  | 1539612     |        | ROD, bellcrank to carb. ....   | R1, R2, R3 | 1       |
| 0312-20  | 1563136     |        | ROD, bellcrank to carb. ....   | R4         | 1       |
|  | G120613     |        | NUT, ball stud 1/4" - 28 .....   | All        | 1       |
|  | G121753     |        | WASHER, shakeproof 1/4" .....  | All        | 1       |
| 0312-23  | 1539610     |        | END, bellcrank to carb. rod adj. ....                                  | R1, R2     | 1       |
| 0312-23  | 1560962     |        | END, bellcrank to carb. rod adj. ....                                  | R3, R4     | 1       |
|  | G120613     |        | NUT, locking 1/4" - 28 .....   | All        | 1       |
|  | G120613     |        | NUT, ball stud 1/4" - 28 .....   | All        | 1       |
|  | G121753     |        | WASHER, shakeproof 1/4" .....  | All        | 1       |
| 0312-26  | 1558972     |        | SHAFT and LEVER, bellcrank to carb. aux. (illust. plate 03-5) .....    | R3         | 1       |
| 0312-26-1  | 1558970     |        | LEVER, outer, bellcrank to carb. aux. shaft (illust. plate 03-5) ..... | R3         | 1       |
|  | G120361     |        | NUT, to shaft No. 10 - 24 .....  | R3         | 1       |
|  | G138479     |        | WASHER, lock No. 10 .....  | R3         | 1       |
| 0312-28-1  | 537355      |        | SPRING, throttle return .....  | All        | *       |
| 0312-29-1  | 1549684     |        | CLIP, to manifold .....  | All        | *       |
| 0312-28-2  | 537355      |        | SPRING, bellcrank return .....   | All        | 1       |
| 0312-29-2  | 536596      |        | CLIP, to rocker arm cover .....  | All        | 1       |
|  | 1562997     |        | ROD, accelerator control (frt. to rear carb.) .....                    | R4         | 1       |
|  | G120613     |        | NUT, lock 1/4" - 28 .....  | R4         | 2       |
|  | 184526      |        | WASHER, spring .....   | R4         | 1       |
|  | G120392     |        | WASHER, plain 9/32" .....  | R4         | 1       |
|  | ----        |        | COTTER 1/16" - 3/4" .....  | R4         | 1       |
|  | 195716      |        | SWIVEL, accelerator control rod .....                                  | R4         | 1       |
|  | 184526      |        | WASHER, spring .....   | R4         | 1       |
|  | G120392     |        | WASHER, plain 9/32" .....  | R4         | 1       |
|  | ----        |        | COTTER 3/32" x 3/4" .....  | R4         | 1       |
| 0312-46  | 1557451     |        | ROD, bellcrank to transmission—w/AD. ....                              | All        | 1       |
|  | G121547     |        | PIN, clevis 3/16" x 19/32" .....                                       | All        | 1       |
|  | G120391     |        | WASHER, plain 7/32" .....  | All        | 1       |
| 0312-47  | 1557697     |        | WASHER, spring .....   | All        | 1       |
|  | ----        |        | COTTER 1/16" x 3/4" .....  | All        | 1       |
| 0312-48  | 1557345     |        | END, bellcrank to trans. rod adj.—w/AD. ....                           | All        | 1       |
|  | G120613     |        | NUT, locking 1/4" - 28 .....   | All        | 1       |
| 0312-12  | 184526      |        | WASHER, spring .....   | All        | 1       |
|  | G120392     |        | WASHER, plain 9/32" .....  | All        | 1       |
|  | ----        |        | COTTER 3/32" x 3/4" .....  | All        | 1       |

\*—Use as required.

## FUEL SYSTEM

| ILLUST. NUMBER                                     | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|--|-------------|--------|---|--------------|---------|
| <b>0320—SUPERCHARGER ASSEMBLY (Plates 03-4, 5)</b> |             |        |   |              |         |
| 0320-1   | 1556851     |        | SUPERCHARGER .....                                  | R2, R3 ..... | 1       |
|  | G180079     |        | SCREW, to bracket 5/16" - 18 x 1" .....             | R2, R3 ..... | 3       |
|  | G120214     |        | WASHER, lock 5/16" .....                            | R2, R3 ..... | 3       |
| 0320-2   | 1556852     |        | BRACKET, supercharger mounting .....                | R2, R3 ..... | 1       |
|  | G180091     |        | SCREW, to water pump 5/16" - 18 x 2-1/2" .....      | R2, R3 ..... | 2       |
|  | G120214     |        | WASHER, lock 5/16" .....                            | R2, R3 ..... | 2       |
|  | G180144     |        | SCREW, to water pump 7/16" - 14 x 7/8" .....        | R2, R3 ..... | 1       |
|  | G136857     |        | WASHER, lock 7/16" .....                            | R2, R3 ..... | 1       |
| 0320-3   | 1556854     |        | SUPPORT, supercharger mtg. bracket .....            | R2, R3 ..... | 1       |
|  | G179839     |        | SCREW, to bracket 3/8" - 16 x 1" .....              | R2, R3 ..... | 2       |
|  | G120382     |        | WASHER, lock 3/8" .....                             | R2, R3 ..... | 2       |
|  | G271506     |        | NUT, to head 7/16" - 20 .....                       | R2, R3 ..... | 2       |
|  | G120383     |        | WASHER, lock 7/16" .....                            | R2, R3 ..... | 2       |
| 0105-57  | ----        |        | PULLEY, supercharger drive (see Group 0105) .....   | R2, R3 ..... | 1       |
| 0320-4   | 1556858     |        | PULLEY, supercharger driven .....                   | R2, R3 ..... | 1       |
| 0320-5   | 1542940     |        | KEY, feather 1/8" x 1-15/16" .....                  | R2, R3 ..... | 1       |
|  | G181338     |        | SCREW, to supercharger 5/16" - 24 x 7/8" .....      | R2, R3 ..... | 1       |
|  | 41X594      |        | WASHER, plain 5/16" .....                           | R2, R3 ..... | 1       |
|  | G120214     |        | WASHER, lock 5/16" .....                            | R2, R3 ..... | 1       |
| 0320-7   | 1556486     |        | PULLEY, supercharger idler .....                    | R2, R3 ..... | 1       |
| 0320-7-1   | 1552401     |        | BOLT, to arm 7/16" - 14 x 2-1/16" .....             | R2, R3 ..... | 1       |
|  | G271501     |        | NUT, hex. 7/16" - 14 .....                          | R2, R3 ..... | 1       |
|  | G120383     |        | WASHER, lock 7/16" .....                            | R2, R3 ..... | 1       |
| 0320-8   | 1552571     |        | SPACER, idler pulley .....                          | R2, R3 ..... | 1       |
| 0320-9   | 1555319     |        | BELT SET, supercharger drive (std.) .....           | R2, R3 ..... | 1       |
| 0320-9   | 1555320     |        | BELT SET, supercharger drive (high output) .....    | R3 .....     | 1       |
|  | 1552569     |        | BEARING, supercharger idler pulley .....            | R2, R3 ..... | 1       |
|  | 1552570     |        | RING, snap .....                                    | R2, R3 ..... | 1       |
| 0320-10  | 1556855     |        | ARM w/SHAFT, idler pulley .....                     | R2, R3 ..... | 1       |
|  | 41X32       |        | WASHER, plain 41/64" .....                          | R2, R3 ..... | 1       |
| 0320-11  | 1542364     |        | RING, snap .....                                    | R2, R3 ..... | 1       |
| 0320-12  | 1542363     |        | BUSHING, idler pulley arm .....                     | R2, R3 ..... | 2       |
| 0320-14  | 1542308     |        | SHAFT, idler pulley arm .....                       | R2, R3 ..... | 1       |
| 0320-16  | 1542361     |        | SPRING ASSY., idler pulley arm .....                | R2, R3 ..... | 1       |
|  | 41X22       |        | WASHER, plain .....                                 | R2, R3 ..... | 2       |
| 0320-17  | 1542365     |        | RING, snap .....                                    | R2, R3 ..... | 2       |
| 0320-28  | 1542309     |        | SHAFT, idler pulley arm tension spring mtg. ....    | R2, R3 ..... | 2       |
| 0320-30  | 1542362     |        | BUSHING, tension spring mtg. shaft—nylon .....      | R2, R3 ..... | 2       |
| 0320-45  | 1557350     |        | HOSE, supercharger to air cleaner .....             | R2 .....     | 1       |
|  | G451243     |        | CLAMP, hose 4-1/16" .....                           | R2 .....     | 2       |
| 0320-45  | 1560542     |        | HOSE, supercharger to air cleaner .....             | R3 .....     | 1       |
|  | G451238     |        | CLAMP, hose 3-3/4" .....                            | R3 .....     | 2       |
| 0320-46  | 1560543     |        | GROMMET, to fender apron .....                      | R3 .....     | 1       |
| 0320-46-1  | 1559749     |        | ELBOW, supercharger to air cleaner hose .....       | R3 .....     | 1       |
| 0320-48  | 1557751     |        | HOSE, supercharger to carb. air inlet adapter ..... | R2 .....     | 1       |
| 0320-48  | 1558947     |        | HOSE, supercharger to carb. air chamber .....       | R3 .....     | 1       |
| 0320-48-1  | 1558328     |        | CLAMP, hose 3-1/8" .....                            | R2, R3 ..... | 2       |
| 0320-50  | 1556953     |        | ADAPTER, supercharger to carb. air inlet .....      | R2 .....     | 1       |
|  | 1557166     |        | STUD, to carb. 1/4" - 20 x 4" .....                 | R2 .....     | 1       |
|  | G219281     |        | WING NUT 1/4" - 20 .....                            | R2 .....     | 1       |

# FUEL SYSTEM

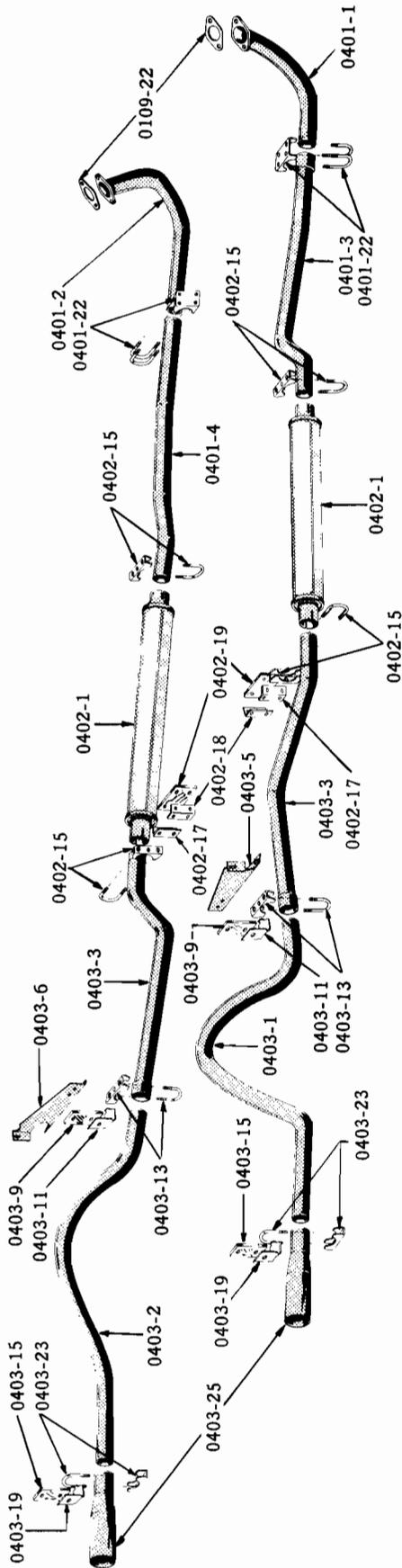
0321

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|--|-------------|--------|---|--------------|---------|
| <b>0320—SUPERCHARGER ASSEMBLY—Cont'd. (Plates 03-4, 5)</b> |             |        |   |              |         |
| 0320-51  | 1557533     |        | GASKET, supercharger to carb. air inlet adapter .....     | R2 .....     | 1       |
| 0320-52  | 1542765     |        | VALVE, supercharger to carb. air inlet adapter vent ..... | R2 .....     | 1       |
|  | 1501X20W    |        | SCREW, to adapter No. 10 - 24 x 1/4" .....                | R2 .....     | 2       |
|  | 1558884     |        | SCREEN, supercharger to carb. air inlet adapter .....     | R2 .....     | 1       |
|  | 1558885     |        | RETAINER, to adapter .....                                | R2 .....     | 1       |
|  | 2047X2W     |        | SCREW, to adapter No. 10 - 24 x 1/4" .....                | R2 .....     | 2       |
| <b>0321—PARTS FOR SUPERCHARGER (Plate 03-6)</b>            |             |        |   |              |         |
| 2  | 1542904     |        | GAGE, supercharger oil level .....                        | R2, R3 ..... | 1       |
| 4  | 1542905     |        | SPRING, tension .....                                     | R2, R3 ..... | 1       |
| 3  | 1542906     |        | "O" RING, oil level gage .....                            | R2, R3 ..... | 1       |
| 7  | 1542938     |        | SLEEVE, oil level gage (pressed in housing) .....         | R2, R3 ..... | 1       |
| 49   | 1559172     |        | COVER, air scroll .....                                   | R2, R3 ..... | 1       |
| 50   | 1559173     |        | CONNECTOR, pressure pipe .....                            | R2, R3 ..... | 1       |
| 52   | G132056     |        | SCREW, to scroll No. 10 - 24 x 7/8" .....                 | R2, R3 ..... | 13      |
| 51   | 1559174     |        | WASHER, plain No. 10 .....                                | R2, R3 ..... | 13      |
| 45   | 1542925     |        | IMPELLER .....  | R2, R3 ..... | 1       |
| 48   | G181610     |        | SCREW, to shaft 5/16" - 24 x 1-1/4" .....                 | R2, R3 ..... | 1       |
| 47   | G120214     |        | WASHER, plain 5/16" .....                                 | R2, R3 ..... | 1       |
| 46   | 41X97       |        | WASHER, lock 5/16" .....                                  | R2, R3 ..... | 1       |
| 44   | 1560253     |        | SHIM, impeller adj.—.004 .....                            | R2, R3 ..... | *       |
| 44   | 1560254     |        | SHIM, impeller adj.—.010 .....                            | R2, R3 ..... | *       |
| 44   | 1560255     |        | SHIM, impeller adj.—.022 .....                            | R2, R3 ..... | *       |
|  | 1558166     |        | HOUSING ASSY., bearing (incls. seal & sleeve) .....       | R2, R3 ..... | 1       |
| 5  | ----        |        | HOUSING, bearing .....                                    | R2, R3 ..... | 1       |
| 9  | G180023     |        | SCREW, to scroll 1/4" - 20 x 1-1/8" .....                 | R2, R3 ..... | 4       |
| 9  | 1559950     |        | SCREW, to scroll 1/4" - 20 x 1-1/8" (drilled) .....       | R2, R3 ..... | 2       |
| 10   | 1559169     |        | WASHER, plain 1/4" .....                                  | R2, R3 ..... | 6       |
| 11   | 1542933     |        | "O" RING, bearing housing .....                           | R2, R3 ..... | 2       |
|  | 1542943     |        | OIL PUMP ASSY. ....                                       | R2, R3 ..... | 1       |
| 14   | 1542949     |        | BODY and BUSHING, oil pump .....                          | R2, R3 ..... | 1       |
| 18   | 1542948     |        | PLUNGER, oil pump .....                                   | R2, R3 ..... | 1       |
| 19   | 1542947     |        | SPRING, coil .....  | R2, R3 ..... | 1       |
| 20   | 1542946     |        | PLUG, retaining .....                                     | R2, R3 ..... | 1       |
| 21   | 1542945     |        | SCREEN, oil pump .....                                    | R2, R3 ..... | 1       |
| 22   | 1542944     |        | RETAINER .....  | R2, R3 ..... | 1       |
| 24   | 1558165     |        | SHAFT w/BUSHING, input .....                              | R2, R3 ..... | 1       |
| 25   | 1542873     |        | SCREW, to ball driver .....                               | R2, R3 ..... | 5       |
| 23   | 1542951     |        | BEARING, inner, input shaft .....                         | R2, R3 ..... | 1       |
| 13   | 1542942     |        | BEARING, outer, input shaft .....                         | R2, R3 ..... | 1       |
| 6  | 1542937     |        | SEAL, input shaft oil .....                               | R2, R3 ..... | 1       |
|  | 1560252     |        | WASHER, seal .....  | R2, R3 ..... | 1       |
| 12   | 1543206     |        | SPACER, input shaft oil seal .....                        | R2, R3 ..... | 1       |
| 26   | 1542952     |        | DRIVER, output drive ball .....                           | R2, R3 ..... | 1       |
|  | 1558544     |        | RACE LOAD ASSY., planetary drive .....                    | R2, R3 ..... | 1       |
| 27   | 1542956     |        | SNAP RING .....   | R2, R3 ..... | 1       |

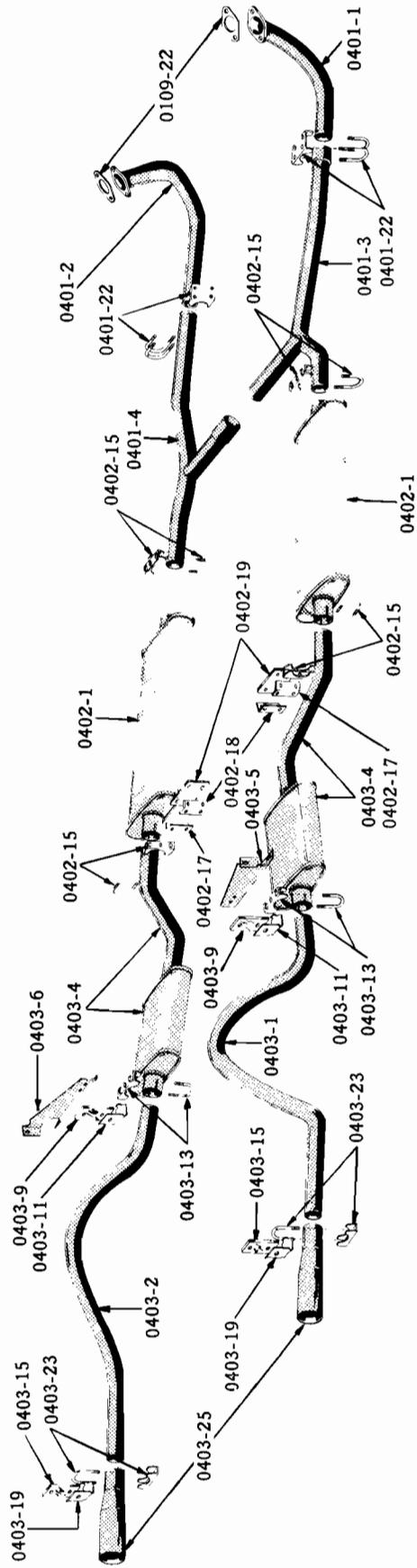
\*—Use as required.

## FUEL SYSTEM

| ILLUST.<br>NUMBER                                       | PART<br>NUMBER | CHANGE<br><input checked="" type="checkbox"/> | DESCRIPTION   | MODELS       | PER<br>CAR |
|---|----------------|---|---|--------------|------------|
| <b>0321—PARTS FOR SUPERCHARGER—Cont'd. (Plate 03-6)</b> |                |   |   |              |            |
| 30  | 1563153        |   | SPRING, race load coil .....                                  | R2, R3 ..... | 14         |
| 28  | 1542959        |   | CAGE, outer, race load spring .....                           | R2, R3 ..... | 1          |
| 31  | 1542957        |   | CAGE, inner, race load spring .....                           | R2, R3 ..... | 1          |
| 32  | 1558168        |   | DRIVE ELEMENT SET—MATCHED (consist of next 4 items) .....     | R2, R3 ..... | 1          |
| 33  | ----           |   | RACE SET, planetary drive ball (use 1558168) .....            | R2, R3 ..... | 1          |
| 39  | 1542960        |   | PIN, retaining .....  | R2, R3 ..... | 2          |
| 40  | ----           |   | BALL SET, planetary drive (use 1558168) .....                 | R2, R3 ..... | 1          |
| 34  | ----           |   | SHAFT ASSY., output (incls. next 3 items) (use 1558168) ..... | R2, R3 ..... | 1          |
| 36  | 1542967        |   | PIN, dowel .....  | R2, R3 ..... | 2          |
| 37  | 1542965        |   | RING, output shaft labyrinth .....                            | R2, R3 ..... | 2          |
| 38  | 1542966        |   | SLINGER, output shaft oil .....                               | R2, R3 ..... | 1          |
| 41  | 1558485        |   | SCROLL w/PINS, air .....                                      | R2, R3 ..... | 1          |
| 43  | 1542969        |   | PIN, dowel .....  | R2, R3 ..... | 2          |
| 42  | 1542970        |   | COVER, scroll air hole .....                                  | R2, R3 ..... | 1          |



STANDARD EXHAUST SYSTEM WITH FIBRE GLASS MUFFLERS



SPECIAL ORDER EXHAUST SYSTEM WITH QUIET TONE MUFFLERS AND RESONATORS

C-4148

## DUAL EXHAUST SYSTEM

## DUAL EXHAUST SYSTEM

| ILLUST. NUMBER                                     | PART NUMBER | CHANGE | DESCRIPTION   | MODELS           | PER CAR |
|--|-------------|--------|---|------------------|---------|
| <b>0401—EXHAUST PIPES (Plate 04-1)</b>             |             |        |   |                  |         |
| 0401-1   | 1555718     |        | PIPE, right, front exhaust . . . } not used w/exhaust . . . . .       | R1, R2 . . . . . | 1       |
| 0401-2   | 1556359     |        | PIPE, left, front exhaust . . . . } header eq. . . . .                | R1, R2 . . . . . | 1       |
| 0401-1   | 1562951     |        | PIPE, right, front exhaust . . . } w/exhaust header eq. . . . .       | R1, R2 . . . . . | 1       |
| 0401-2   | 1558641     |        | PIPE, left, front exhaust . . . . } . . . . .                         | R1, R2 . . . . . | 1       |
| 0401-1   | 1558640     |        | PIPE, right, front exhaust . . . . .                                  | R3, R4 . . . . . | 1       |
| 0401-2   | 1558641     |        | PIPE, left, front exhaust . . . . .                                   | R3, R4 . . . . . | 1       |
|  | 37X212      |        | STUD, right, to manifold 3/8" - 16-24 x 2-1/16" . . . . .             | R1, R2 . . . . . | 2       |
|  | 37X162      |        | STUD, left, to manifold 3/8" - 16-24 x 1-1/2" . . . . .               | R1, R2 . . . . . | 2       |
|  | 37X162      |        | STUD, to manifold 3/8" - 16 - 24 x 1-1/2" . . . . .                   | R3, R4 . . . . . | 4       |
|  | G114547     |        | NUT, hex. 3/8" - 24 . . . . .   | All . . . . .    | 4       |
|  | 41X243      |        | WASHER, plain 13/32" . . . . .  | All . . . . .    | 4       |
| 0401-3   | 1556360     |        | PIPE, right, rear exhaust . . . } w/fibre glass muffler . . . . .     | R1, R2 . . . . . | 1       |
| 0401-4   | 1556361     |        | PIPE, left, rear exhaust . . . . } before serial 1753 . . . . .       | R1, R2 . . . . . | 1       |
| 0401-3   | 1560001     |        | PIPE, right, rear exhaust . . . } w/fibre glass muffler . . . . .     | All . . . . .    | 1       |
| 0401-4   | 1560002     |        | PIPE, left, rear exhaust . . . . } after serial 1753 . . . . .        | All . . . . .    | 1       |
| 0401-3   | 1560001     |        | PIPE, right, rear exhaust . . . } w/quiet tone muffler . . . . .      | All . . . . .    | 1       |
| 0401-4   | 1560002     |        | PIPE, left, rear exhaust . . . . } after serial 1457 . . . . .        | All . . . . .    | 1       |
| 0109-22  | 536183      |        | GASKET, exhaust pipe flange (not used w/exhaust header eq.) . . . . . | R1, R2 . . . . . | 2       |
| 0109-22  | 1556102     |        | GASKET, exhaust pipe flange (w/exhaust header eq.) . . . . .          | R1, R2 . . . . . | 2       |
| 0109-22  | 1556102     |        | GASKET, exhaust pipe flange . . . . .                                 | R3, R4 . . . . . | 2       |
| 0401-22  | 1547588     |        | U-BOLT & SADDLE ASSY., rear pipe . . . . .                            | All . . . . .    | 2       |
| <b>0402—MUFFLERS AND SUPPORTS (Plate 04-1)</b>     |             |        |   |                  |         |
| 0402-1   | 1557754     |        | MUFFLER (fibre glass packed) (Std.) . . . . .                         | All . . . . .    | 2       |
| 0402-1   | 1560065     |        | MUFFLER (quiet tone) (special orders) . . . . .                       | All . . . . .    | 2       |
| 0402-15  | 1557634     |        | U-BOLT & SADDLE ASSY., muffler . . . . .                              | All . . . . .    | 4       |
| 0402-17  | 1556371     |        | BRACKET, muffler rear supt. (muffler end) . . . . .                   | All . . . . .    | 2       |
| 0402-18  | 1553886     |        | BRACKET, muffler rear supt. (frame end) . . . . .                     | All . . . . .    | 2       |
|  | G186986     |        | SCREW, to frame 5/16" - 18 x 1/2" . . . . .                           | All . . . . .    | 4       |
| 0402-19  | 1553904     |        | STRAP, muffler rear supt. . . . .                                     | All . . . . .    | 2       |
|  | G181338     |        | BOLT, to brkts. 5/16" - 24 x 7/8" . . . . .                           | All . . . . .    | 8       |
|  | G120368     |        | NUT, hex. 5/16" - 24 . . . . .  | All . . . . .    | 8       |
|  | 41X322      |        | WASHER, plain 13/32" . . . . .  | All . . . . .    | 8       |
|  | G120214     |        | WASHER, lock 5/16" . . . . .  | All . . . . .    | 8       |
| <b>0403—OUTLET PIPES AND SUPPORTS (Plate 04-1)</b> |             |        |   |                  |         |
| 0403-1   | 1556318     |        | PIPE, right, outlet . . . . .   | All . . . . .    | 1       |
| 0403-2   | 1556319     |        | PIPE, left, outlet . . . . .  | All . . . . .    | 1       |
| 0403-3   | 1557181     |        | PIPE, outlet extension (used w/fibre glass muffler) . . . . .         | All . . . . .    | 2       |
| 0403-4   | 1556317     |        | RESONATOR & PIPE ASSY., (used w/quiet tone muffler) . . . . .         | All . . . . .    | 2       |
| 0403-5   | 1539856     |        | BRACKET, right, outlet pipe extension rear supt. . . . .              | All . . . . .    | 1       |
| 0403-6   | 1539857     |        | BRACKET, left, outlet pipe extension rear supt. . . . .               | All . . . . .    | 1       |
|  | G186986     |        | SCREW, to frame 5/16" - 18 x 1/2" . . . . .                           | All . . . . .    | 2       |
|  | G181636     |        | BOLT, to frame 3/4" - 24 x 7/8" . . . . .                             | All . . . . .    | 2       |
|  | G120369     |        | NUT, hex. 3/8" - 24 . . . . .   | All . . . . .    | 2       |
|  | G120382     |        | WASHER, lock 3/8" . . . . .   | All . . . . .    | 2       |
| 0403-9   | 1544725     |        | STRAP, outlet pipe extension rear supt. . . . .                       | All . . . . .    | 2       |
|  | G181338     |        | BOLT, to brkt. & supt. 5/16" - 24 x 7/8" . . . . .                    | All . . . . .    | 4       |
|  | G120368     |        | NUT, hex. 5/16" - 24 . . . . .  | All . . . . .    | 4       |
|  | 41X322      |        | WASHER, plain 13/32" . . . . .  | All . . . . .    | 4       |
|  | G120214     |        | WASHER, lock 5/16" . . . . .  | All . . . . .    | 4       |
| 0403-11  | 526459      |        | SUPPORT, outlet pipe extension rear . . . . .                         | All . . . . .    | 2       |
| 0403-13  | 1557634     |        | U-BOLT & SADDLE ASSY., outlet pipe to supt. clamping . . . . .        | All . . . . .    | 2       |

# DUAL EXHAUST SYSTEM

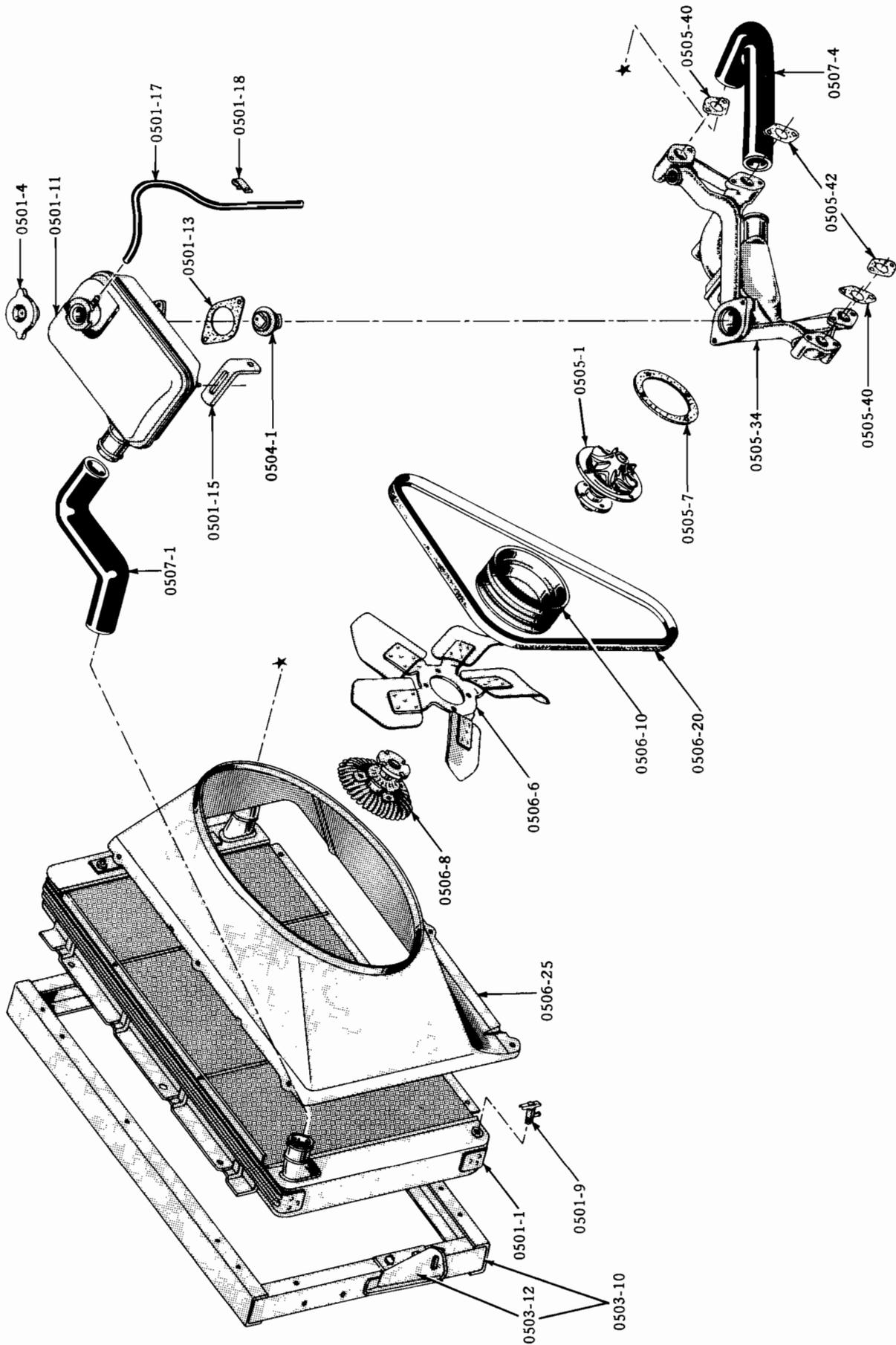
0403

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|--|-------------|--------|--|-----------|---------|
| <b>0403—OUTLET PIPES AND SUPPORTS—Cont'd. (Plate 04-1)</b> |             |        |  |           |         |
| 0403-15  | 1544725     |        | STRAP, outlet pipe supt. ....                              | All ..... | 2       |
|  | G181338     |        | BOLT, strap to supt. 5/16" - 24 x 7/8" .....               | All ..... | 2       |
|  | G120368     |        | NUT, hex. 5/16" - 24 .....                                 | All ..... | 2       |
|  | 41X322      |        | WASHER, plain 13/32" .....                                 | All ..... | 2       |
|  | G120214     |        | WASHER, lock 5/16" .....                                   | All ..... | 2       |
|  | G443945     |        | SCREW, strap to rear crossmember 5/16" - 18 x 1" .....     | All ..... | 2       |
|  | 41X322      |        | WASHER, plain 13/32" .....                                 | All ..... | 2       |
|  | G138485     |        | WASHER, sh'prf. 5/16" .....                                | All ..... | 2       |
| 0403-19  | 526486      |        | SUPPORT, outlet pipe .....                                 | All ..... | 2       |
| 0403-23  | 1557634     |        | U-BOLT & SADDLE ASSY., outlet pipe to supt. clamping ..... | All ..... | 2       |
| 0403-25  | AC-3339     |        | DEFLECTOR, outlet pipe exhaust .....                       | All ..... | 2       |



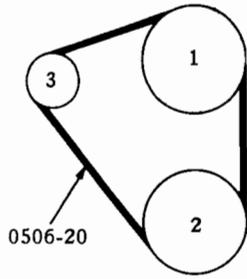
# COOLING

# Plate 05-1

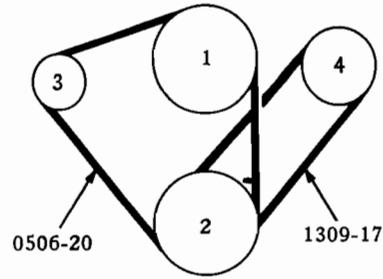


C-4007

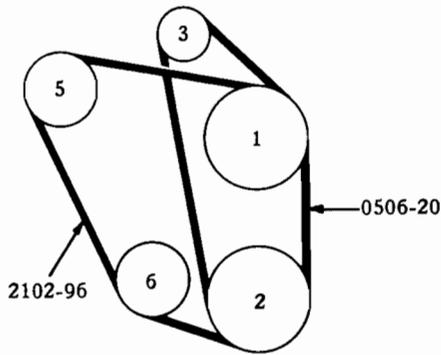
RADIATOR, RESERVOIR TANK, FAN, WATER PUMP, ETC.



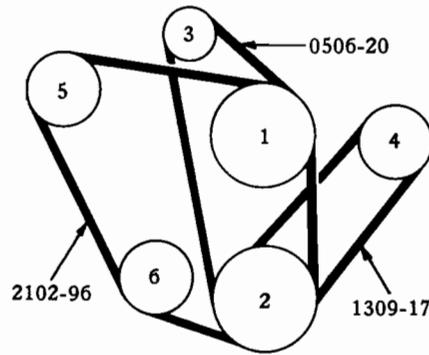
STANDARD



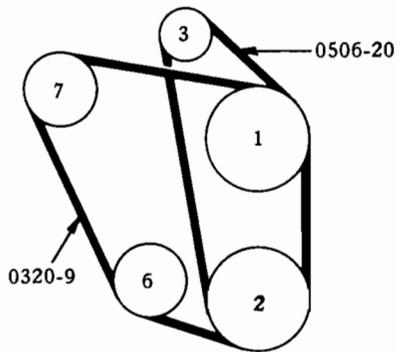
STANDARD W/ POWER STEERING



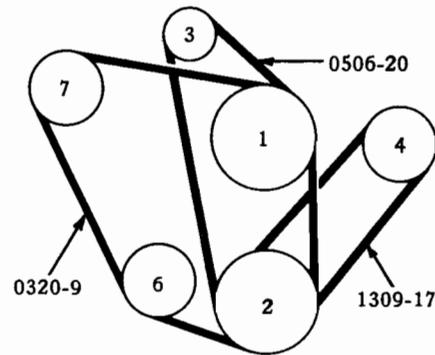
AIR COND.



AIR COND. W/ POWER STEERING



SUPERCHARGER



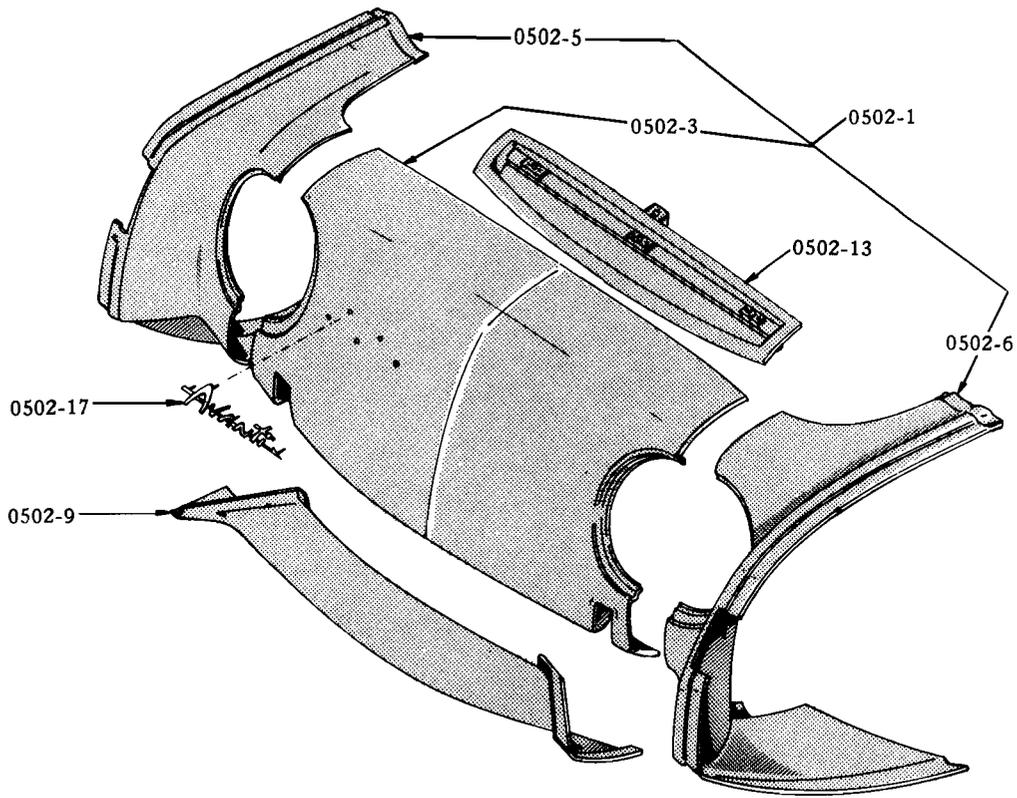
SUPERCHARGER W/POWER STEERING

- 1 — Fan pulley
- 2 — Crankshaft pulley
- 3 — Alternator pulley
- 4 — Power steering pump pulley

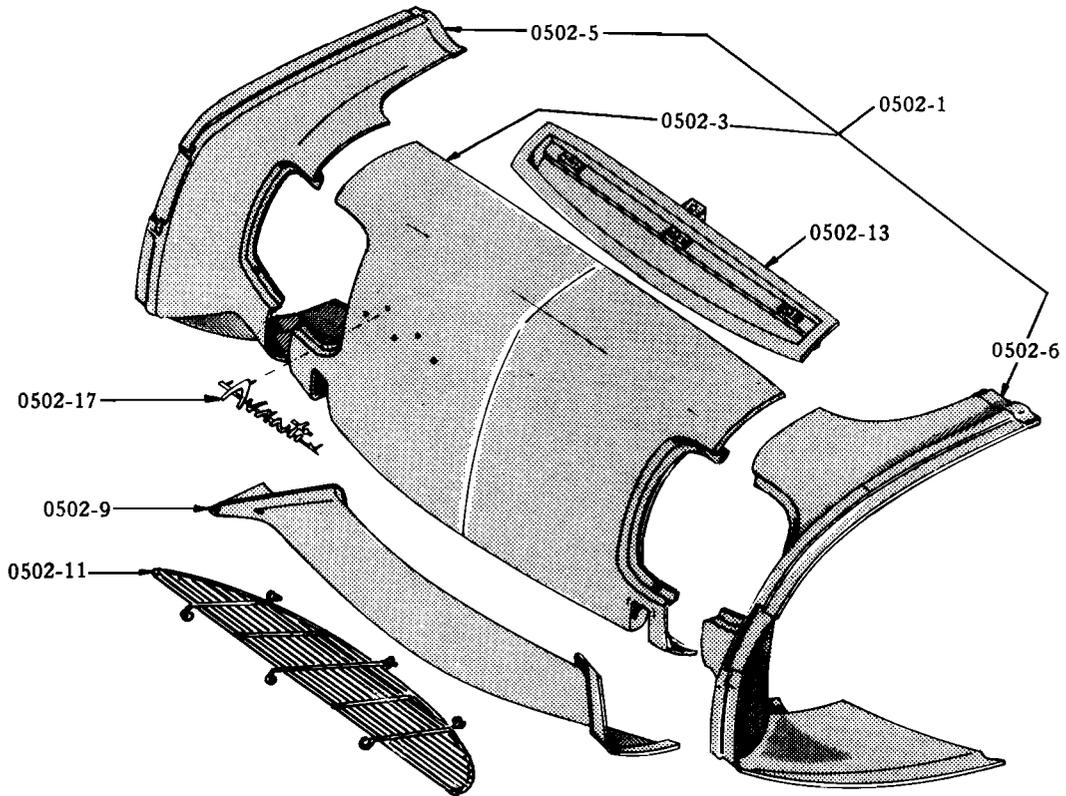
- 5 — Air compressor pulley
- 6 — Idler pulley
- 7 — Supercharger pulley

C-40 26

**PULLEY AND BELT DRIVE SYSTEMS**



Before serial 4892



After serial 4892

C-4222

RADIATOR AIR INTAKE PANELS

## COOLING

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>0501—RADIATOR CORE, RESERVOIR TANK AND CAP (Plate 05-1)</b>          |             |        |   |        |         |
| 0501-1  | 1556070     |        | CORE, radiator (w/ST. & 4 spd.)   | All    | 1       |
| 0501-1  | 1556071     |        | CORE, radiator (w/AD.)  | All    | 1       |
|   | G456643     |        | SCREW, radiator core to supt. 5/16" - 18 x 3/4"                                     | All    | 4       |
| 0501-4  | 1551190     |        | CAP, radiator pressure filler   | All    | 1       |
| 0501-9  | 1543441     |        | COCK, radiator core drain   | All    | 1       |
| 0501-11   | 1555873     |        | RESERVOIR TANK, radiator  | All    | 1       |
|   | G180078     |        | SCREW, to water manifold 5/16" - 18 x 7/8"  | All    | 2       |
|   | G120214     |        | WASHER, lock 5/16"  | All    | 2       |
| 0501-13   | 1550816     |        | GASKET, radiator reservoir tank   | All    | 1       |
| 0501-15   | 1555874     |        | BRACKET, radiator reservoir tank support  | All    | 1       |
|   | G179826     |        | SCREW, to block 5/16 - 18 x 2"  | All    | 1       |
|   | G120393     |        | WASHER, plain 11/32"  | All    | 1       |
|   | G271172     |        | NUT & WASHER, to tank stud 1/4" - 20  | All    | 1       |
|   | G120392     |        | WASHER, plain 7/32"   | All    | 1       |
| 0501-17   | 3132X175    |        | HOSE, radiator reservoir tank overflow  | All    | 1       |
| 0501-18   | 182050      |        | CLIP, fastened w/timing gear cover screw  | All    | 1       |
| <b>0502—RADIATOR AIR INTAKE PANELS AND GRILLE ASSEMBLY (Plate 05-3)</b> |             |        |   |        |         |
| 0502-1  | 1350051     |        | PANEL ASSY., upper, rad. air intake (before serial 4892)                            | All    | 1       |
| 0502-1  | 1358950     |        | PANEL ASSY., upper, rad. air intake (after serial 4892)                             | All    | 1       |
| 0502-3  | 1351202     |        | PANEL, center, rad. air intake (part of 1350051) (before serial 4892)               | All    | 1       |
| 0502-3  | 1358951     |        | PANEL, center, rad. air intake (part of 1358950) (after serial 4892)                | All    | 1       |
| 0502-5  | 1351200     |        | PANEL, right, radiator air intake } before serial 4892                              | All    | 1       |
| 0502-6  | 1351201     |        | PANEL, left, radiator air intake } part of 1350051                                  | All    | 1       |
| 0502-5  | 1358952     |        | PANEL, right, radiator air intake } after serial 4892                               | All    | 1       |
| 0502-6  | 1358953     |        | PANEL, left, radiator air intake } part of 1358950                                  | All    | 1       |
| 0502-9  | 1350052     |        | PANEL, lower, air intake  | All    | 1       |
|   | 1358783     |        | GRILLE KIT, radiator air intake<br>Consists of: Grille assembly and fastening parts | All    | 1       |
| 0502-11   | ....        |        | GRILLE & MLDG. ASSY., rad. air intake opening (order 1358783)                       | All    | 1       |
|   | G161903     |        | SCREW, to upper panel No. 10 - 12 x 3/4"  | All    | 3       |
|   | 1578X59     |        | SPEED NUT, upper, fastening   | All    | 3       |
|   | G120391     |        | WASHER, plain 7/32"   | All    | 3       |
|   | G271166     |        | NUT & WASHER, to lower panel No. 10 - 24  | All    | 3       |
|   | G120391     |        | WASHER, plain 7/32"   | All    | 3       |
| 0502-13   | 1350039     |        | DEFLECTOR ASSY., panel reinf. and upper air (before serial 4892)                    | All    | 1       |
| 0502-13   | 1358807     |        | DEFLECTOR ASSY., panel reinf. & upper air (after serial 4892)                       | All    | 1       |
| 0502-17   | 1351155W    |        | NAME PLATE, radiator air intake panel "Avanti"                                      | All    | 1       |
|   | 3055X7      |        | NUT, fastening  | All    | 5       |
| <b>0503—RADIATOR SUPPORT (Plate 05-1)</b>                               |             |        |   |        |         |
| 0503-10   | 1358717     |        | SUPPORT ASSY., radiator core  | All    | 1       |
|   | G181377     |        | BOLT, to frame 3/8" - 24 x 1-3/4"   | R1, R2 | 2       |
|   | G181650     |        | BOLT, to frame 3/8" - 24 x 2-1/2"   | R3, R4 | 2       |
|   | G120369     |        | NUT, hex. 3/8" - 24   | All    | 2       |
|   | 41X557      |        | WASHER, plain 3/8"  | All    | *       |
|   | G120382     |        | WASHER, lock 3/8"   | All    | 2       |
|   | 2043X14     |        | SCREW & WASHER, to lower panel & fender   | All    | 6       |
|   | G187993     |        | SCREW & WASHER, to upper air deflector  | All    | 3       |
| *—Use as required   |             |        |   |        |         |

# COOLING

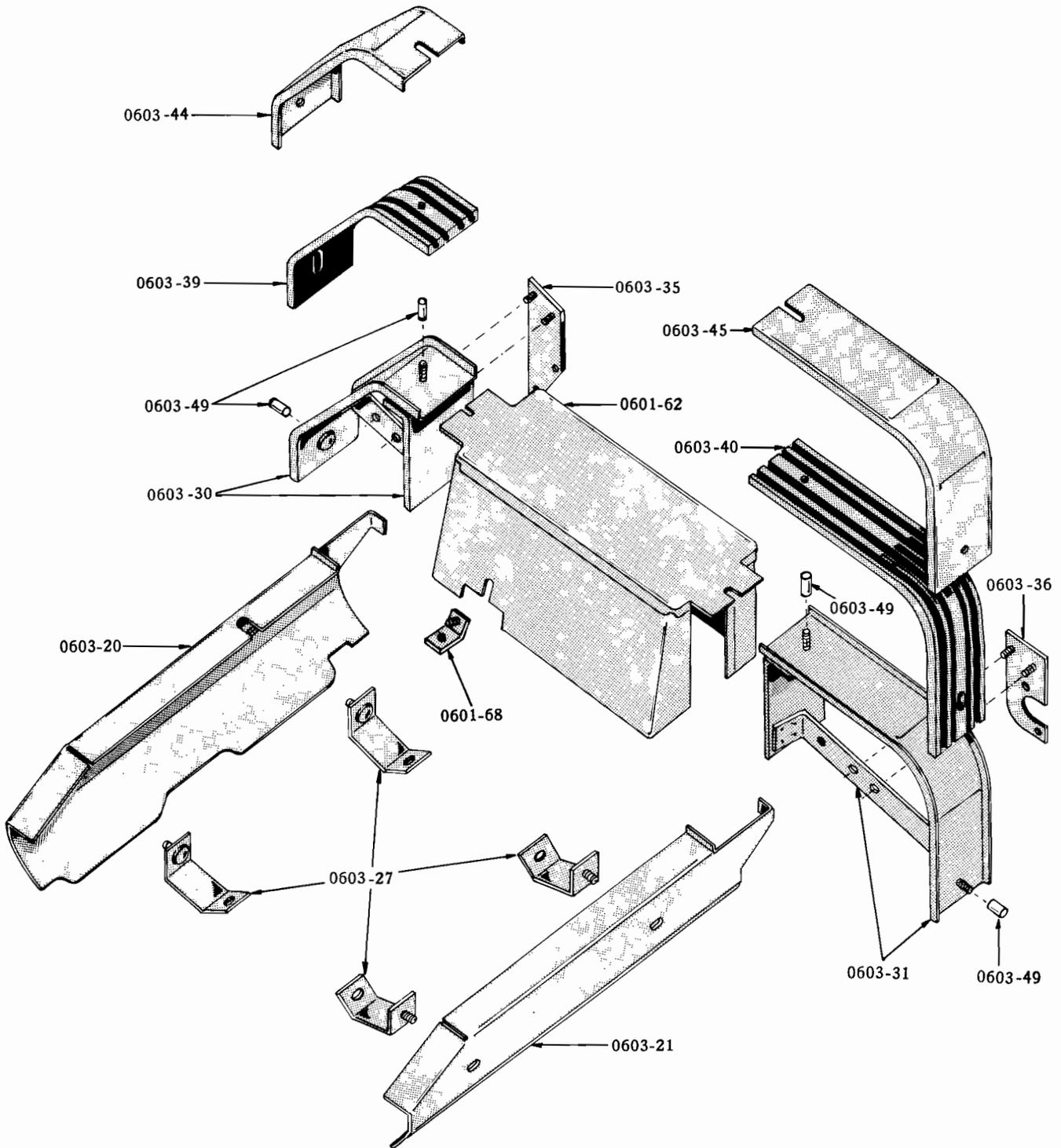
0502

| ILLUST. NUMBER                                    | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR  |
|---|-------------|--------|--|--------|----------|
| <b>0503—RADIATOR SUPPORT—Cont'd. (Plate 05-1)</b> |             |        |  |        |          |
|   | 1358728     |        | BRACKET & GUSSET ASSY., right, radiator core supt.       | All    | 1        |
| 0503-12   | 1358729     |        | BRACKET & GUSSET ASSY., left, radiator core supt.        | All    | 1        |
|   | G181003     |        | BOLT, to core supt. 14" - 28 x 5/8"                      | All    | 10       |
|   | G120367     |        | NUT, hex. 1/4" - 28                                      | All    | 10       |
|   | G120380     |        | WASHER, lock 1/4"  | All    | 10       |
| <b>0504—THERMOSTAT (Plate 05-1)</b>               |             |        |  |        |          |
|   |             |        |  |        | Opens at |
| 0504-1  | 1560841     |        | THERMOSTAT, engine water (Std.)                          | All    | 170°     |
| 0504-1  | 1560842     |        | THERMOSTAT, engine water (low)                           | All    | 160°     |
| 0504-1  | 1560843     |        | THERMOSTAT, engine water (high)                          | All    | 180°     |
| <b>0505—WATER PUMP (Plate 05-1)</b>               |             |        |  |        |          |
| 0505-1  | 1560395     |        | WATER PUMP w/FAN HUB ASSY.                               | All    | 1        |
|   | 1548931     |        | SCREW, to water manifold 5/16" - 18 x 5/8"               | All    | 4        |
|   | G114622     |        | GASKET, annular 5/16"—Cop. Asb.                          | All    | 4        |
| 0505-7  | 527246      |        | GASKET, water pump                                       | All    | 1        |
| 0505-34   | 1555739     |        | MANIFOLD, water  | All    | 1        |
|   | G180085     |        | SCREW, to cyl. block 5/16" - 18 x 1-3/4"                 | All    | 2        |
|   | G180078     |        | SCREW, to head 5/16" - 18 x 7/8"                         | All    | 3        |
|   | G179828     |        | SCREW, thru alt. brkt. 5/16" - 18 x 2-1/2"               | All    | 2        |
|   | G179826     |        | SCREW, thru reservoir tank brkt. 5/16" - 18 x 2"         | All    | 1        |
|   | G120393     |        | WASHER, plain 11/32"                                     | All    | 1        |
|   | G120214     |        | WASHER, lock 5/16"                                       | All    | 8        |
|   | G114981     |        | COCK, water manifold air bleed drain                     | All    | 1        |
| 0505-40   | 527240      |        | GASKET, upper, water manifold                            | All    | 2        |
| 0505-42   | 527856      |        | GASKET, lower, water manifold                            | All    | 2        |
| <b>0506—FAN AND BELTS (Plates 05-1, 2)</b>        |             |        |  |        |          |
| 0506-6  | 1556021     |        | FAN BLADES (5 blade—17") (Std.)                          | All    | 1        |
| 0506-6  | 1560547     |        | FAN BLADES (5 blade—14") (spec. order)                   | R3, R4 | 1        |
|   | 1563111     |        | FAN BLADES (7 blade—17") (spec. order)                   | All    | 1        |
|   | G180073     |        | SCREW, to fan drive 5/16" - 18 x 1/2"                    | All    | 4        |
|   | G138485     |        | WASHER, sh'prf. 5/16"                                    | All    | 4        |
| 0506-8  | 1560257     |        | FAN DRIVE ASSY.  | All    | 1        |
|   | G179816     |        | SCREW, to hub 5/16" - 18 x 3/4"                          | All    | 4        |
|   | G138485     |        | WASHER, sh'prf. 5/16"                                    | All    | 4        |
| 0506-10   | 1556483     |        | PULLEY, water pump & fan drive (Std.) (L/A.C.)           | All    | 1        |
| 0506-10   | 1563110     |        | PULLEY, water pump, comp. & fan drive (w/A.C.)           | R1, R4 | 1        |
| 0506-10   | 1562905     |        | PULLEY, water pump & fan drive (spec. order—high output) | R3, R4 | 1        |
| 0506-12   | 1560402     |        | HUB, fan   | All    | 1        |
| 0506-20   | 1557585     |        | BELT, fan & alternator                                   | R1, R2 | 1        |
| 0506-20   | 1548509     |        | BELT, fan & alternator                                   | R3     | 1        |
| 0506-20   | 1557587     |        | BELT, fan & alternator (L/A.C.)                          | R4     | 1        |
| 0506-20   | 1548509     |        | BELT, fan & alternator (w/A.C.)                          | R4     | 1        |
|   | ----        |        | BELT, fan and compressor (see group 2102C)               | All    | 1        |
|   | ----        |        | BELT SET, fan and supercharger (see group 0320)          | All    | 1        |
|   | ----        |        | BELT, power steering pump drive (see group 1309B)        | All    | 1        |
| 0506-25   | 1560614     |        | SHROUD, fan  | All    | 1        |
|   | G456643     |        | SCREW, shroud fastening 5/16" - 18 x 3/4"                | All    | 4        |

# COOLING

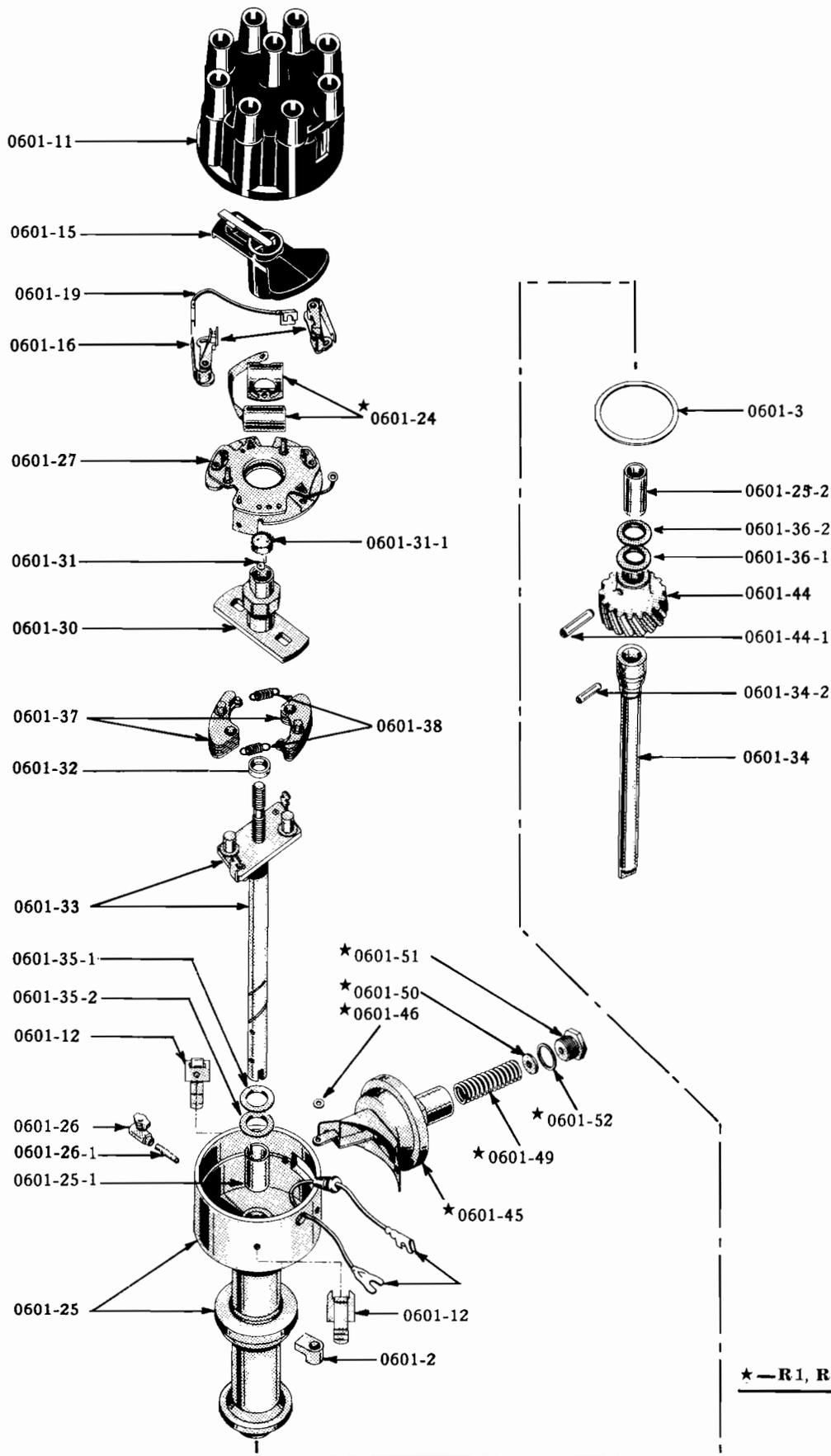
| ILLUST.<br>NUMBER   | PART<br>NUMBER | CHANGE | DESCRIPTION                                  | MODELS    | PER<br>CAR |
|---|----------------|--------|--|-----------|------------|
| <b>0507—RADIATOR AND WATER PUMP HOSES AND CLAMPS (Plate 05-1)</b> |                |        |  |           |            |
| 0507-1  | 1555934        |        | HOSE, reservoir tank to radiator inlet ..... | All ..... | 1          |
|   | G111622        |        | CLAMP, hose 2-1/8" .....                     | All ..... | 2          |
| 0507-4  | 1555929        |        | HOSE, water pump inlet (incl. spring) .....  | All ..... | 1          |
|   | G111622        |        | CLAMP, hose 2-1/8" .....                     | All ..... | 2          |



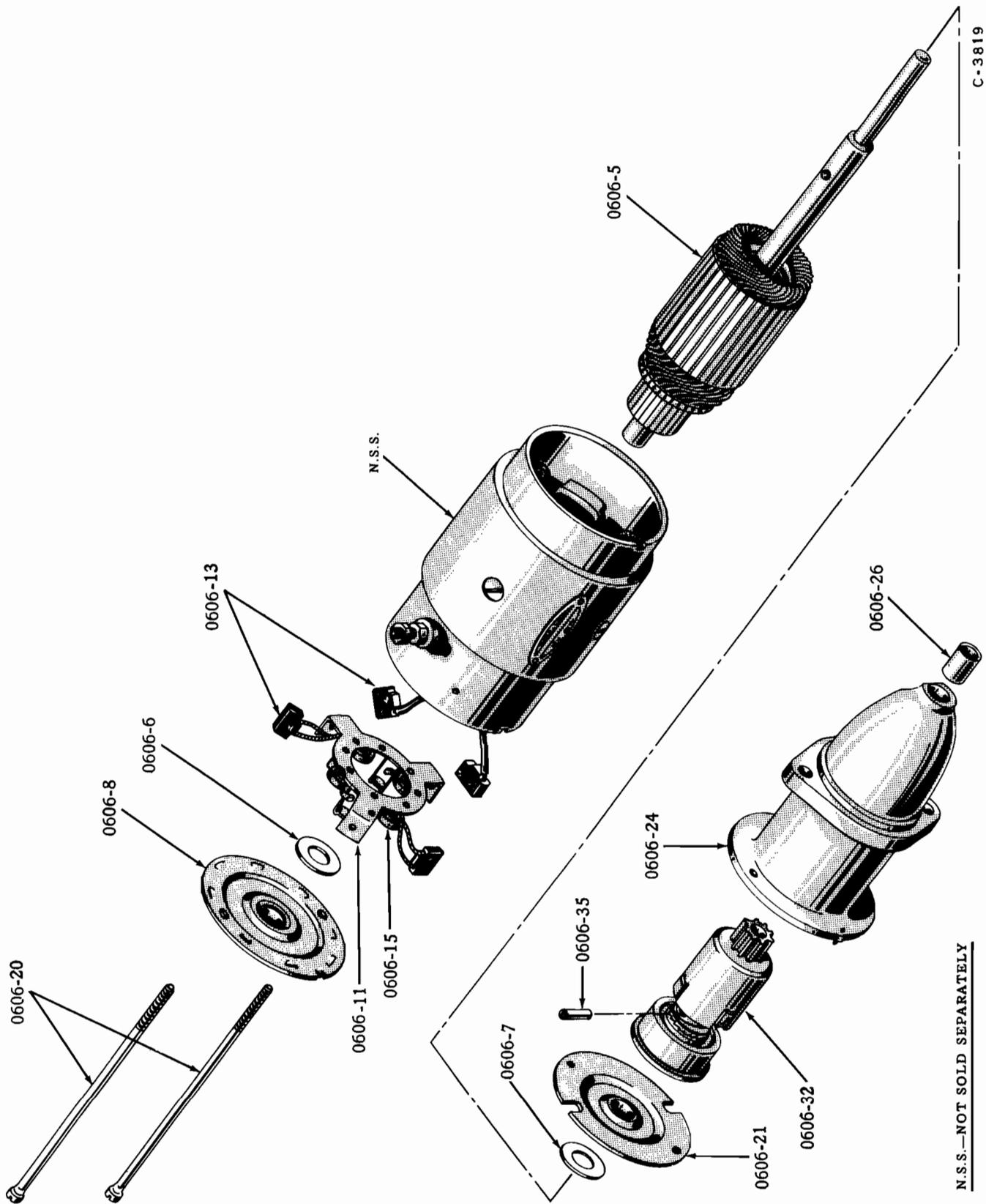


C- 40 30

ELECTRICAL EMISSION SHIELDING

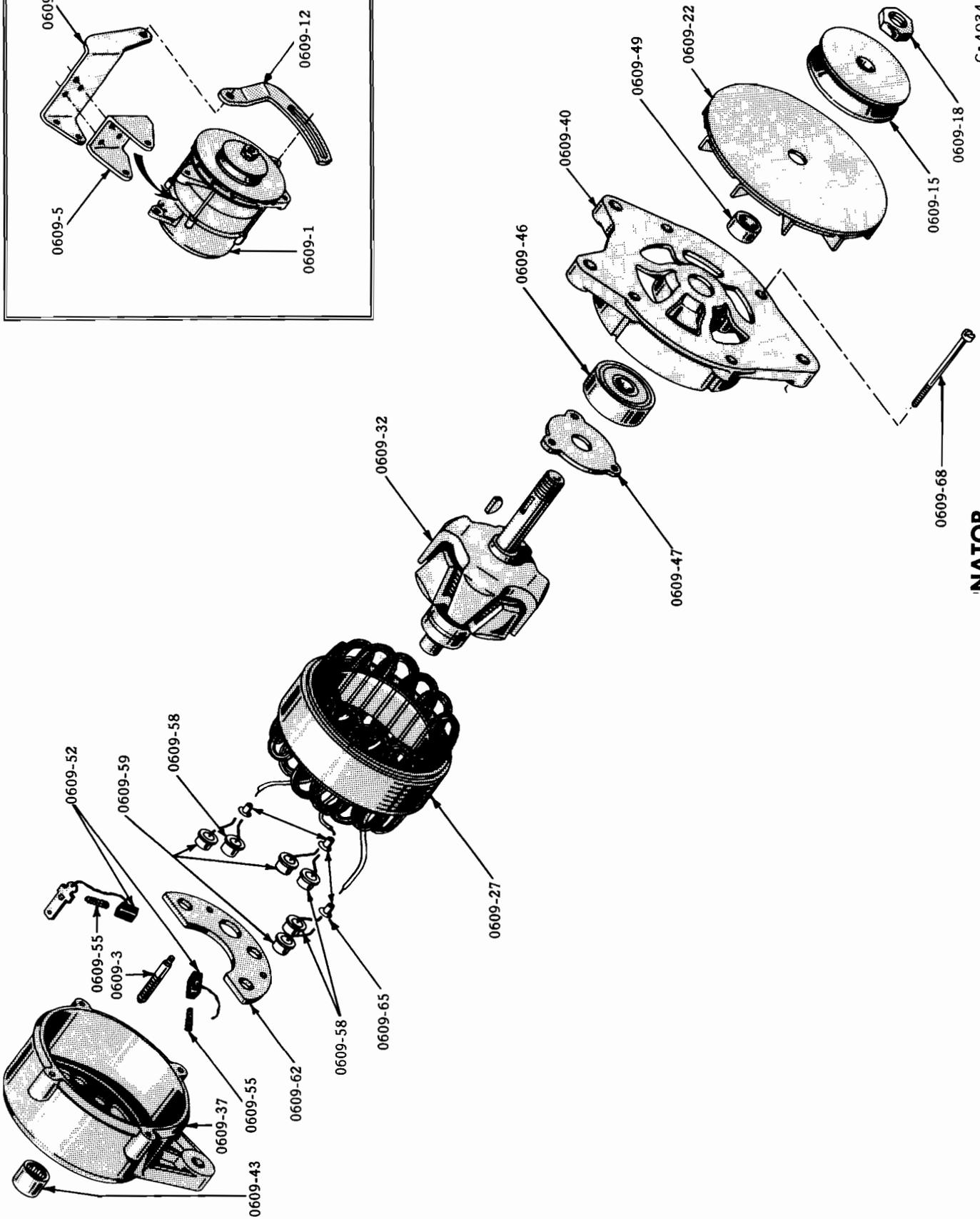
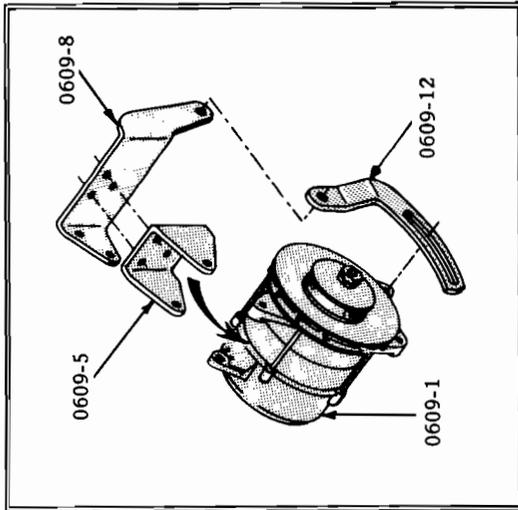


### TYPICAL DISTRIBUTOR



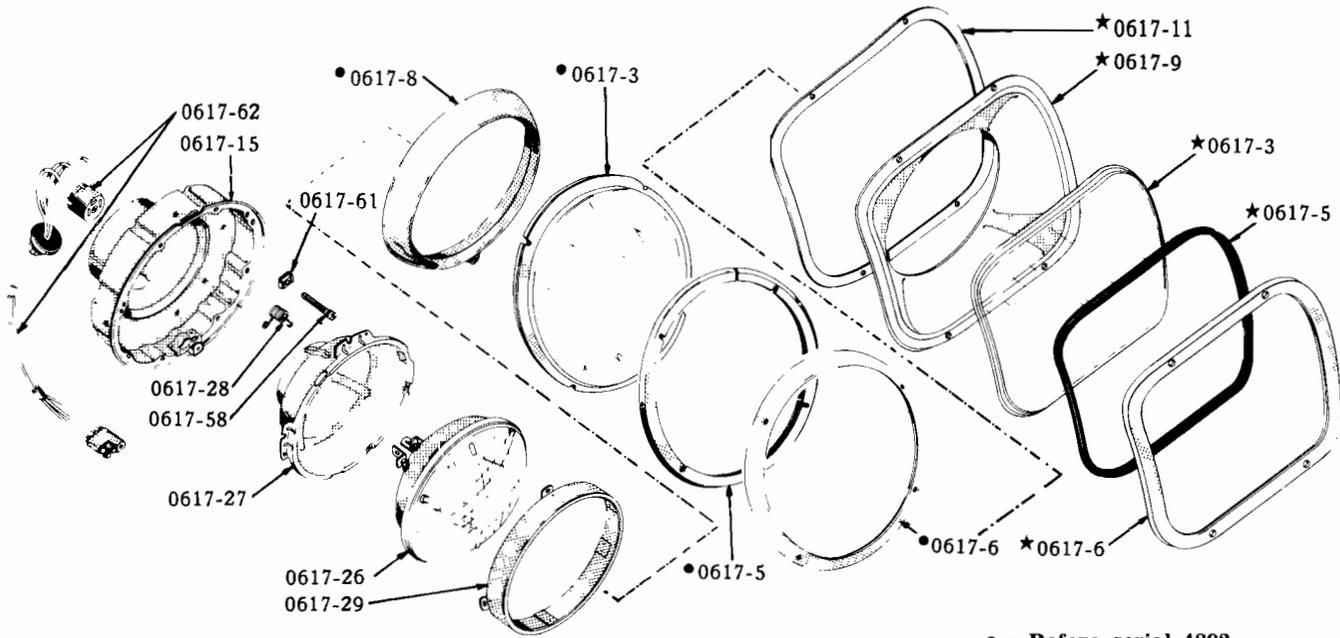
STARTER MOTOR

N.S.S.—NOT SOLD SEPARATELY



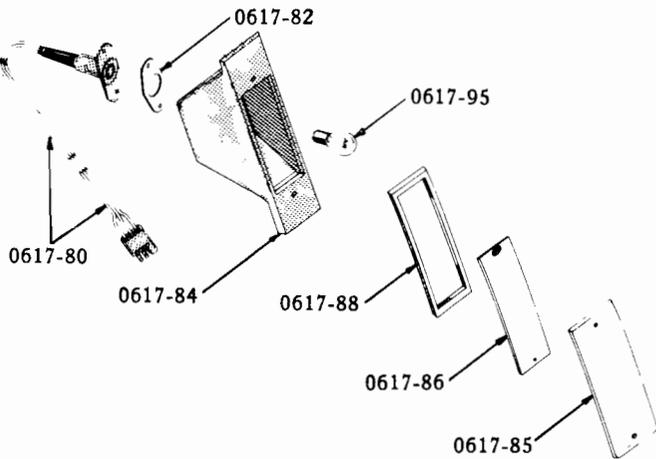
C-4034

NATOR

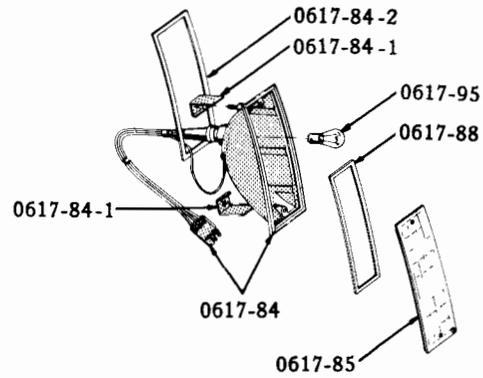


HEAD LAMP

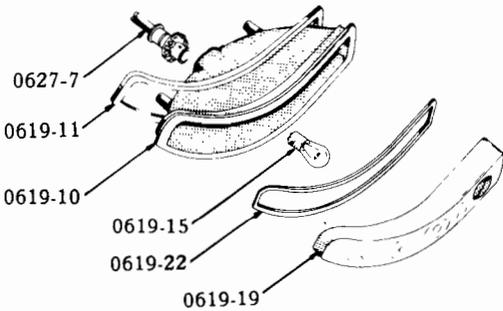
● - Before serial 4892  
★ - After serial 4892



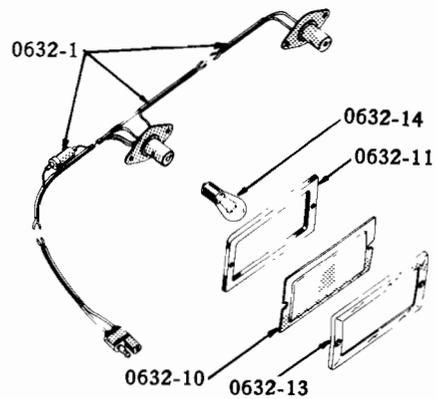
Before serial 4892  
PARKING LAMP



After serial 4892  
PARKING LAMP



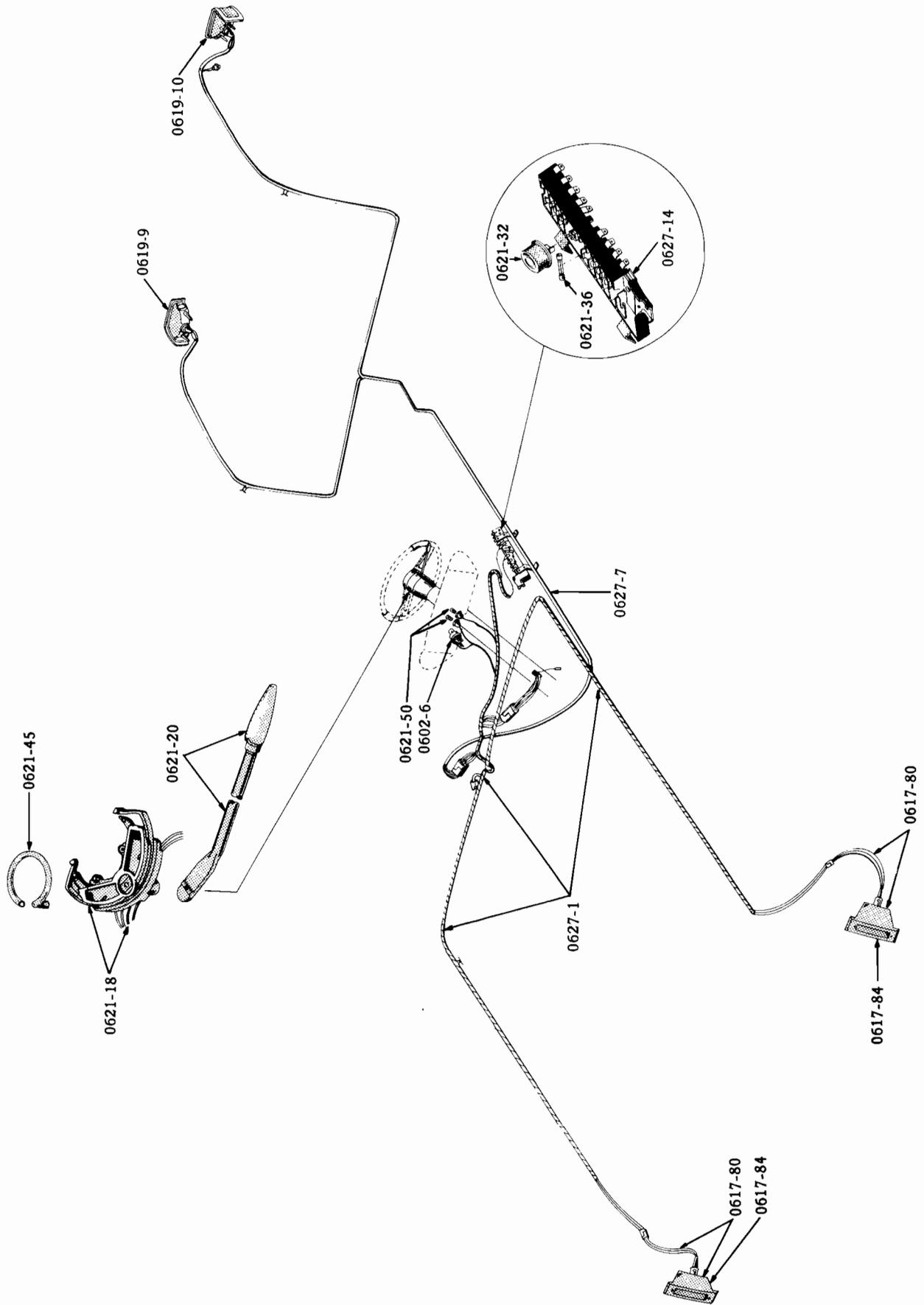
TAIL LAMP



BACK-UP LAMP

C-4223

HEAD, PARKING, TAIL AND BACK-UP LAMPS



DIRECTIONAL SIGNALS

## ELECTRICAL

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|--|-------------|--------|---|--------------|---------|
| <b>0601—IGNITION DISTRIBUTOR, CONDENSER AND SPARK ADVANCE MODIFIER (Plates 06-1, 2, 3)</b> |             |        |   |              |         |
| 0601-1   | ●1557897    |        | DISTRIBUTOR w/MODIFIER, ignition .....                | R1 .....     | 1       |
| 0601-1   | ●1557347    |        | DISTRIBUTOR w/MODIFIER, ignition .....                | R2 .....     | 1       |
| 0601-1   | ■1562923    |        | DISTRIBUTOR w/MODIFIER, ignition (spec. orders) ..... | R1 .....     | 1       |
| 0601-1   | ■1562924    |        | DISTRIBUTOR w/MODIFIER, ignition (spec. orders) ..... | R2 .....     | 1       |
| 0601-1   | ■1560550    |        | DISTRIBUTOR, ignition (with supercharger) .....       | R3, R4 ..... | 1       |
| 0601-2   | 532491      |        | LOCK PLATE, dist. ....                                | All .....    | 1       |
|  | G180079     |        | SCREW, to block 5/16" - 18 x 1" .....                 | All .....    | 1       |
|  | G120214     |        | WASHER, lock 5/16" .....                              | All .....    | 1       |
| 0601-3   | 533010      |        | GASKET, dist. to block .....                          | All .....    | 1       |
| 0601-11  | 1555503     |        | CAP, distributor .....                                | All .....    | 1       |
| 0601-12  | 6484245     |        | SPRING and SUPPORT, retainer (cap locating) .....     | All .....    | 1       |
| 0601-12  | 6484246     |        | SPRING and SUPPORT, retainer .....                    | All .....    | 1       |
|  | ----        |        | SCREW, to base No. 8 - 32 x 3/8" .....                | All .....    | 2       |
|  | ----        |        | WASHER, lock No. 8 .....                              | All .....    | 2       |
|  | 1560000     |        | TUNE UP KIT, dist.—Consists of: .....                 | R1, R2 ..... | 1       |
|  |             |        | 1—1555502 Rotor   1—1560473 Point Set                 |              |         |
|  |             |        | 1—1560358 Condenser                                   |              |         |
| 0601-15  | 1555502     |        | ROTOR, distributor .....                              | All .....    | 1       |
| 0601-16  | 1560473     |        | POINT SET, dist. contact .....                        | All .....    | 1       |
|  | 458363      |        | SCREW, contact arm spring .....                       | All .....    | 2       |
|  | 1558292     |        | WASHER, plain .....                                   | All .....    | 2       |
|  | G131949     |        | SCREW, contact plate No. 8 - 32 x 3/16" .....         | All .....    | 2       |
|  | ----        |        | WASHER, plain No. 8 .....                             | All .....    | 2       |
| 0601-19  | 1558284     |        | CABLE, dist. contact points jumper .....              | All .....    | 1       |
| 0601-24  | 1560358     |        | CONDENSER, distributor .....                          | R1, R2 ..... | 1       |
|  | ----        |        | SCREW, fastening No. 6 - 32 x 3/16" .....             | R1, R2 ..... | 1       |
| 0601-25  | 1558282     |        | BASE w/BUSHING, dist. timer .....                     | R1, R2 ..... | 1       |
| 0601-25  | 1563282     |        | BASE w/BUSHING, dist. timer .....                     | R3, R4 ..... | 1       |
| 0601-25-1  | 1555499     |        | BUSHING, upper, timer base .....                      | All .....    | 1       |
| 0601-25-2  | 188476      |        | BUSHING, lower, timing base .....                     | All .....    | 1       |
| 0601-26  | 527343      |        | OILER, base .....                                     | All .....    | 1       |
| 0601-26-1  | 527329      |        | OIL WICK, oiler .....                                 | All .....    | 1       |
| 0601-27  | 1558294     |        | PLATE, dist. timer base .....                         | R1, R2 ..... | 1       |
| 0601-27  | 1563284     |        | PLATE, dist. timer base .....                         | R3, R4 ..... | 1       |
|  | 1563283     |        | GROMMET, dist. timer base plate .....                 | R3, R4 ..... | 1       |
|  | 1563285     |        | LEAD, dist. breaker arm .....                         | R3, R4 ..... | 1       |
|  | ----        |        | SCREW (see SCREW, cap spring and support) .....       | All .....    | 2       |
| 0601-30  | 1558287     |        | CAMSHAFT and CAM, dist. timer .....                   | R1 .....     | 1       |
| 0601-30  | 1558288     |        | CAMSHAFT and CAM, dist. timer .....                   | R2 .....     | 1       |
| 0601-30  | 1563287     |        | CAMSHAFT and CAM, dist. timer .....                   | R3, R4 ..... | 1       |
|  | 513667      |        | SPACER, dist. timer camshaft .....                    | All .....    | 1       |
| 0601-31  | 1561625     |        | LOCK RING SET, camshaft .....                         | All .....    | 1       |
| 0601-31-1  | 905833      |        | OIL WICK, camshaft .....                              | All .....    | 1       |
| 0601-33  | 1561624     |        | SHAFT less WEIGHTS, dist. ....                        | All .....    | 1       |
| 0601-34  | 1558281     |        | SHAFT w/COUPLING, dist. drive (incl. pin) .....       | All .....    | 1       |
| 0601-34-2  | 1548436     |        | PIN, to dist. shaft .....                             | All .....    | 1       |

●—Without transistorized ignition system.

■—With transistorized ignition system.

# ELECTRICAL

0602

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>0601—IGNITION DISTRIBUTOR, CONDENSER AND SPARK ADVANCE</b> |             |        |   |        |         |
| <b>MODIFIER—Cont'd. (Plates 06-1, 2, 3)</b>                   |             |        |   |        |         |
| 0601-36-1   | 527332      |        | THRUST WASHER, lower large, dist. shaft                         | All    | 1       |
| 0601-36-2   | 527337      |        | THRUST WASHER, lower small, dist. shaft                         | All    | 1       |
| 0601-37   | 516196      |        | WEIGHT, dist. timer   | All    | 2       |
| 0601-38   | 1558285     |        | SPRING SET, dist. timer weight                                  | R1     | 1       |
| 0601-38   | 1558286     |        | SPRING SET, dist. timer weight                                  | R2     | 1       |
| 0601-38   | 1563286     |        | SPRING SET, dist. timer weight                                  | R3, R4 | 1       |
| 0601-44   | 1555493     |        | GEAR, dist. and oil pump drive shaft                            | All    | 1       |
| 0601-44-1   | 1557201     |        | PIN, to shaft   | All    | 1       |
| 0601-45   | 1558290     |        | SPARK MODIFIER  | R1, R2 | 1       |
|   | G132096     |        | SCREW, to base No. 10 - 32 x 1/4"                               | R1, R2 | 2       |
|   | G121801     |        | WASHER, sh'prf. No. 10  | R1, R2 | 2       |
| 0601-46   | 1553186     |        | LOCK RING, control arm to plate                                 | R1, R2 | 1       |
| 0601-49   | 1558291     |        | SPRING, spark modifier  | R1, R2 | 1       |
| 0601-50   | 527353X2    |        | WASHER, modifier spring calibrating—.010 thick                  | R1, R2 | *       |
| 0601-50   | 527353X1    |        | WASHER, modifier spring calibrating—.032 thick                  | R1, R2 | *       |
| 0601-50   | 527353X3    |        | WASHER, modifier spring calibrating—.065 thick                  | R1, R2 | *       |
| 0601-51   | 527342      |        | FITTING, spark modifier suction                                 | R1, R2 | 1       |
| 0601-52   | 527303      |        | GASKET, fitting   | R1, R2 | 1       |
|   | 1555010     |        | PIPE w/NUTS, modifier—dist. end                                 | R1, R2 | 1       |
|   | 1557360     |        | PIPE w/NUTS, modifier—carb. end                                 | R1, R2 | 1       |
|   | G137396     |        | NUT, pipe 3/16"   | R1, R2 | 2       |
|   | 3132X159    |        | HOSE, modifier pipe   | R1, R2 | 1       |
|   | G137404     |        | NIPPLE, modifier pipe—carb. end                                 | R1, R2 | 1       |
| 0601-62   | 1556936     |        | SHIELD, dist. and ignition coil emission                        | R1, R2 | 1       |
|   | 1563167     |        | SHIELD, dist. and ignition coil emission                        | R3     | 1       |
|   | 1563034     |        | SHIELD, dist. and ignition coil emission                        | R4     | 1       |
| 0601-68   | 1557660     |        | BRACKET, dist. and coil emission shield                         | All    | 1       |
|   | 25X88       |        | CROWN NUT, fastening  | All    | 1       |
|   | G121753     |        | WASHER, sh'prf. 1/4"  | All    | 1       |
| TACHOMETER and PARTS—See Group 1720                           |             |        |   |        |         |
| <b>0602—IGNITION COIL, SWITCH AND LOCK (Plate 06-1)</b>       |             |        |   |        |         |
| 0602-1  | 1553539     |        | COIL, ignition (less bracket) (R2—after serial 5280)            | R1, R2 | 1       |
| 0602-1  | 1558582     |        | COIL, ignition (less bracket) (R2—before serial 5280)           | R2     | 1       |
| 0602-1  | 1560562     |        | COIL, transniter ignition (with bracket)—spec. orders on R1, R2 | All    | 1       |
|   | G120614     |        | NUT, terminal hex. No. 10 - 32                                  | R1, R2 | 2       |
|   | G106497     |        | WASHER, lock No. 10   | R1, R2 | 2       |
| 0602-3  | 1550556     |        | RESISTOR, ignition coil primary (R2—after serial 5280)          | R1, R2 | 1       |
| 0602-3  | 1558482     |        | RESISTOR, ignition coil primary (R2—before serial 5280)         | R2     | 1       |
|   | G177999     |        | SCREW, fastening 1/4" x 1/2"                                    | R1, R2 | 1       |
| 0602-4  | 1560561     |        | HEATSINK and CABLES, transniter                                 | All    | 1       |
|   | G180034     |        | BOLT, fastening 1/4" - 20 x 1-1/2"                              | All    | 2       |
|   | 3183X1      |        | WELL NUT 1/4" - 20  | All    | 2       |
|   | G120380     |        | WASHER, lock 1/4"   | All    | 2       |
|   | 286138      |        | CLIP, cable   | All    | 5       |
|   | 3190X3      |        | SCREW, clip No. 10 x 5/8"                                       | All    | 5       |
| 0602-6  | 1560563     |        | BALLAST, transniter primary                                     | All    | 1       |
|   | 1721X25     |        | BOLT, terminal No. 8 - 32 x 3/8"                                | All    | 2       |
|   | G271163     |        | NUT and WASHER No. 8 - 32                                       | All    | 2       |

\*—Use as required

## ELECTRICAL

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>0602—IGNITION COIL, SWITCH AND LOCK—Cont'd. (Plate 06-1)</b>   |             |        |  |        |         |
| 0602-8  | 1563193     |        | BRACKET, transigniter primary ballast supt. } spec. orders           | All    | 1       |
|   | G132900     |        | SCREW, fastening No. 10 - 32 x 5/8" } on R1, R2                      | All    | 2       |
|   | 1540269     |        | CABLE, ignition coil to primary resistor                             | R1, R2 | 1       |
|   | 533314      |        | TERMINAL, cable  | R1, R2 | 2       |
| 0602-10   | 1560596     |        | CABLE, coil to primary ballast—spec. orders on R1, R2                | All    | 1       |
|   | 1542897     |        | BRACKET, ignition coil   | R1, R2 | 1       |
|   | G132930     |        | SCREW, clamping No. 10 - 32 x 1-1/2"                                 | R1, R2 | 1       |
|   | G186986     |        | SCREW, to supt. bracket 5/16" - 18 x 1/2"                            | R1, R2 | 2       |
|   | 1546393     |        | ■ JUNCTION BLOCK, transigniter heatsink wire                         | R1, R2 | 1       |
|   | 2078X2      |        | SCREW, fastening No. 8 - 32 x 3/8"                                   | R1, R2 | 2       |
|   | G1200614    |        | NUT, terminal No. 10 - 32  | R1, R2 | 1       |
|   | G138479     |        | WASHER, lock No. 10  | R1, R2 | 1       |
|   | 1556951     |        | BRACKET, ignition coil bracket support                               | R1, R2 | 1       |
|   | 1563009     |        | BRACKET, ignition coil bracket support                               | R3, R4 | 1       |
|   | 1951X13     |        | SCREW and WASHER, fastening 5/16" - 18 x 3/8"                        | All    | 1       |
| ----  |             |        | SHIELD, coil emission—See SHIELD, dist, and coil emission—Group 0601 | All    | 1       |
|   | 1549705     |        | SWITCH less LOCK and KEYS, ignition and starting                     | All    | 1       |
|   | 1557550     |        | ESCUTCHEON, switch   | All    | 1       |
|   | 1546371     |        | SPRING, tension  | All    | 1       |
|   | 1544987     |        | SPACER, tension spring   | All    | 1       |
|   | G271169     |        | NUT and WASHER, terminal No. 10 - 32                                 | All    | 4       |
|   | 1556928     |        | LOCK KIT, ignition and door (Yale) (before serial 4892)              | All    | 1       |
|   | 1561788     |        | LOCK KIT, ignition and door (Yale) (after serial 4892)               | All    | 1       |
|   | 1555547     |        | LOCK CYLINDER w/KEYS, ignition (before serial 4892)                  | All    | 1       |
|   | 1561784     |        | LOCK CYLINDER w/KEYS, ignition (after serial 4892)                   | All    | 1       |
|   | 1555538     |        | KEY, ignition lock (coded to specified key No.) (before serial 4892) | All    | *       |
|   | 1561740     |        | KEY, ignition lock (coded to specified key No.) (after serial 4892)  | All    | *       |
|   | 1555550     |        | KEY, ignition lock (blank) (before serial 4892)                      | All    | *       |
|   | 1561741     |        | KEY, ignition lock (blank) (after serial 4892)                       | All    | *       |
| <b>0603—SPARK PLUG AND DISTRIBUTOR CABLES (Plates 01-2, 06-2)</b> |             |        |  |        |         |
| 0603-1  | 1559195     |        | SPARK PLUG, 14mm Champion No. J-12Y                                  | R1, R2 | 8       |
| 0603-1  | 1558062     |        | SPARK PLUG, 14mm Champion No. J9YD (1st step cold)                   | R1, R2 | 8       |
| 0603-1  | 1560136     |        | SPARK PLUG, 14mm Champion No. J61Y (2nd step cold)                   | R1, R2 | 8       |
| 0603-1  | 1560973     |        | SPARK PLUG, 14mm Champion No. J10                                    | R3, R4 | 8       |
| 0603-1  | 1560136     |        | SPARK PLUG, 14mm Champion No. J61Y (1st step cold)                   | R3, R4 | 8       |
| 0603-1  | 1560564     |        | SPARK PLUG, 14mm Champion No. J79 (2nd step cold)                    | R3, R4 | 8       |
|   | 536599      |        | GASKET, spark plug   | All    | 8       |
|   | 1557780     |        | CABLE SET, ignition } consists of: spark plug and                    | R1, R2 | 1       |
|   | 1563131     |        | ■ CABLE SET, ignition } dist. coil high tension cables               | R3, R4 | 1       |
|   | 1557766     |        | CABLE, spark plug—No. 1, 2, 4  | R1, R2 | 3       |
|   | 1557767     |        | CABLE, spark plug—No. 3  | R1, R2 | 1       |
|   | 1557768     |        | CABLE, spark plug—No. 5, 6   | R1, R2 | 2       |
|   | 1557769     |        | CABLE, spark plug—No. 7  | R1, R2 | 1       |
|   | 1557770     |        | CABLE, spark plug—No. 8  | R1, R2 | 1       |
|   | 1560552     |        | CABLE, spark plug—No. 1, 2, 4  | R3, R4 | 3       |
|   | 1560553     |        | CABLE, spark plug—No. 3  | R3, R4 | 1       |
|   | 1560554     |        | CABLE, spark plug—No. 5, 6   | R3, R4 | 2       |
|   |             |        | ■—With transistorized ignition system.                               |        |         |
|   |             |        | *—Used as required.  |        |         |

# ELECTRICAL

0606

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|---|-------------|--------|---|--------------|---------|
| <b>0603—SPARK PLUG AND DISTRIBUTOR CABLES—Cont'd. (Plates 01-2, 06-2)</b> |             |        |   |              |         |
|   | 1560555     |        | CABLE, spark plug No. 7 .....                             | R3, R4 ..... | 1       |
|   | 1560556     |        | CABLE, spark plug No. 8 .....                             | R3, R4 ..... | 1       |
|   | 1557776     |        | CABLE, dist. to coil high tension .....                   | R1, R2 ..... | 1       |
|   | 1560576     |        | CABLE, dist. to coil high tension .....                   | R3, R4 ..... | 1       |
|   | 1558289     |        | CABLE, dist. to coil low tension .....                    | R1, R2 ..... | 1       |
|   | 44961       |        | NIPPLE, high tension cables—dist. end .....               | All .....    | 9       |
|   | 526794      |        | NIPPLE, high tension cables—coil end .....                | All .....    | 1       |
| 0603-20   | 1556944     |        | SHIELD, right, spark plug emission .....                  | All .....    | 1       |
| 0603-21   | 1556941     |        | SHIELD, left, spark plug emission .....                   | All .....    | 1       |
|   | 25X88       |        | CROWN NUT, to support .....                               | All .....    | 4       |
|   | G121753     |        | WASHER, sh'prf. 1/4" .....                                | All .....    | 4       |
| 0603-27   | 1556947     |        | SUPPORT, spark plug emission shield .....                 | All .....    | 4       |
| 0603-30   | 1557221     |        | SHIELD, right, spark plug cables emission .....           | All .....    | 1       |
| 0603-31   | 1557215     |        | SHIELD, left, spark plug cables emission .....            | All .....    | 1       |
|   | G120393     |        | SPACER, left shield .....                                 | All .....    | *       |
|   | G120375     |        | NUT, to support hex. 1/4" - 20 .....                      | All .....    | 4       |
|   | G120380     |        | WASHER, lock 1/4" .....                                   | All .....    | 4       |
| 0603-35   | 1557723     |        | SUPPORT, right, spark plug cables emission shield .....   | All .....    | 1       |
| 0603-36   | 1557730     |        | SUPPORT, left, spark plug cables emission shield .....    | All .....    | 1       |
| 0603-39   | 1557569     |        | INSULATOR, right, spark plug cables emission shield ..... | All .....    | 1       |
| 0603-40   | 1557568     |        | INSULATOR, left, park plug cables emission shield .....   | All .....    | 1       |
| 0603-44   | 1557225     |        | COVER, right, spark plug cables emission shield .....     | All .....    | 1       |
| 0603-45   | 1557226     |        | COVER, left, spark plug cables emission shield .....      | All .....    | 1       |
| 0603-49   | 1557658     |        | SPACER, cover .....                                       | All .....    | 4       |
|   | 25X88       |        | CROWN NUT, to shield .....                                | All .....    | 4       |
|   | G120392     |        | WASHER, plain 1/4" .....                                  | All .....    | *       |
|   | G121753     |        | WASHER, sh'prf. 1/4" .....                                | All .....    | 4       |
| <b>0606—STARTER MOTOR (Plates 06-1, 4)</b>                                |             |        |   |              |         |
| 0606-1  | 1560946     |        | STARTER MOTOR ASSY. (except AD.) .....                    | All .....    | 1       |
| 0606-1  | 1560947     |        | STARTER MOTOR ASSY. (with AD.) .....                      | All .....    | 1       |
|   | 1550791     |        | NUT, terminal (special) .....                             | All .....    | 1       |
|   | G120214     |        | WASHER, lock 5/16" .....                                  | All .....    | 1       |
|   | 529367      |        | BOLT, to clutch housing (special) .....                   | All .....    | 2       |
|   | G271506     |        | NUT, hex. 7/16" - 20 .....                                | All .....    | 2       |
|   | G120383     |        | WASHER, lock 7/16" .....                                  | All .....    | 2       |
| 0606-5  | 1555490     |        | ARMATURE, starter motor .....                             | All .....    | 1       |
| 0606-6  | 510774      |        | THRUST WASHER, armature commutator end—1/32" thick .....  | All .....    | *       |
| 0606-6  | 190460      |        | THRUST WASHER, armature commutator end—3/64" thick .....  | All .....    | *       |
| 0606-6  | 1686879     |        | THRUST WASHER, armature commutator end—1/16" thick .....  | All .....    | *       |
| 0606-6  | 1686878     |        | THRUST WASHER, armature commutator end—5/64" thick .....  | All .....    | *       |
| 0606-7  | 510774      |        | THRUST WASHER, armature center bearing .....              | All .....    | 1       |
| 0606-8  | 1550794     |        | PLATE, starter motor commutator end .....                 | All .....    | 1       |
| 0606-11   | 1550792     |        | PLATE, starter motor brush .....                          | All .....    | 1       |
|   | 1550793     |        | SCREW, to frame (special) .....                           | All .....    | 2       |
|   | ----        |        | BOLT, to frame No. 8 - 32 x 7/16" .....                   | All .....    | 1       |
|   | G120622     |        | NUT, hex. No. 8 - 32 .....                                | All .....    | 1       |
|   | ----        |        | WASHER, lock No. 8 .....                                  | All .....    | 3       |
| 0606-13   | 1550789     |        | BRUSH SET, starter motor .....                            | All .....    | 1       |

\*—Use as required.

## ELECTRICAL

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|---|-------------|--------|---|--------------|---------|
| <b>0606—STARTER MOTOR—Cont'd. (Plates 06-1, 4)</b>    |             |        |   |              |         |
| 0606-15   | 176203      |        | SPRING, starter motor brush .....                                 | All .....    | 4       |
| 0606-20   | 1550790     |        | BOLT, starter motor frame thru (special) .....                    | All .....    | 2       |
|   | G120380     |        | WASHER, lock 1/4" .....   | All .....    | 2       |
| 0606-21   | 1550796     |        | PLATE and BUSHING, starter motor center .....                     | All .....    | 1       |
|   | ----        |        | SCREW, to housing No. 10 - 32 x 7/16" .....                       | All .....    | 2       |
|   | G138479     |        | WASHER, lock No. 10 .....   | All .....    | 2       |
| 0606-24   | 1555491     |        | HOUSING w/BUSHING, Bendix Drive (except AD.) .....                | All .....    | 1       |
| 0606-24   | 1555492     |        | HOUSING w/BUSHING, Bendix Drive (with AD.) .....                  | All .....    | 1       |
|   | ----        |        | DOWEL, pin 1/8" x 7/16" .....                                     | All .....    | 1       |
| 0606-23   | 1540779     |        | BUSHING, Bendix drive housing .....                               | All .....    | 1       |
| 0606-32   | 1550373     |        | BENDIX DRIVE COMPLETE, starter motor .....                        | All .....    | 1       |
| 0606-35   | 1550797     |        | PIN, to shaft .....   | All .....    | 1       |
| <b>0607—STARTER SWITCH (Plate 06-1)</b>               |             |        |   |              |         |
|   | ----        |        | SWITCH, starter (See SWITCH, ignition and starting—Group 0602) .. | All .....    | 1       |
| 0607-2  | 1539716     |        | SWITCH, starter (magnetic) .....                                  | All .....    | 1       |
|   | G120368     |        | NUT, terminal 5/16" - 24 .....                                    | All .....    | 2       |
|   | ----        |        | WASHER, sh'prf. 5/16" .....                                       | All .....    | 2       |
|   | 1296X253    |        | SCREW, fastening 1/4" - 20 x 3/4" .....                           | All .....    | 2       |
|   | ----        |        | WASHER, sh'prf. 1/4" .....  | All .....    | 2       |
| <b>0609—ALTERNATOR AND REGULATOR (Plates 06-1, 5)</b> |             |        |   |              |         |
| 0609-1  | 1556902     |        | ALTERNATOR w/PULLEY ASSY. ....                                    | R1, R2 ..... | 1       |
| 0609-1  | 1561640     |        | ALTERNATOR less PULLEY ASSY. ....                                 | R3, R4 ..... | 1       |
| 0609-3  | 1558019     |        | STUD, terminal .....  | All .....    | 1       |
|   | G120613     |        | NUT, hex. 1/4" - 28 .....   | All .....    | 2       |
|   | G120392     |        | WASHER, plain 1/4" .....  | All .....    | 1       |
|   | G120380     |        | WASHER, lock 1/4" .....   | All .....    | 1       |
|   | G181639     |        | BOLT, to bracket 3/8" - 24 x 1-1/4" .....                         | R1, R4 ..... | 2       |
|   | G186312     |        | BOLT, to bracket 3/8" - 24 x 4" .....                             | R2, R3 ..... | 1       |
|   | G120369     |        | NUT, hex. 3/8" - 24 .....   | All .....    | *       |
|   | G120382     |        | WASHER, lock 3/8" .....   | All .....    | *       |
| 0609-5  | 1555897     |        | BRACKET, alternator mtg. (less A.C.) .....                        | R1, R4 ..... | 1       |
|   | ----        |        | BRACKET, alternator mtg. (with A.C.) .....                        |              |         |
|   |             |        | See BRACKET, compressor mtg.—Group 2102 .....                     | R1, R4 ..... | 1       |
|   | ----        |        | BRACKET, alternator mtg. (less A.C.) .....                        |              |         |
|   |             |        | See BRACKET, supercharger mtg.—Group 0320 .....                   | R2, R3 ..... | 1       |
|   | G181338     |        | BOLT, to base 5/16" - 24 x 7/8" .....                             | R1, R4 ..... | 3       |
|   | G120368     |        | NUT, hex. 5/16" - 24 .....  | R1, R4 ..... | 3       |
|   | G120214     |        | WASHER, lock 5/16" .....  | R1, R4 ..... | 3       |
| 0609-8  | 1555899     |        | BASE, alternator mtg. bracket .....                               | R1, R4 ..... | 1       |
|   | G179859     |        | SCREW, to pump 7/16" - 14 x 1-1/8" .....                          | R1, R4 ..... | 1       |
|   | G136857     |        | WASHER, sh'prf. 7/16" .....                                       | R1, R4 ..... | 1       |
| 0609-12   | 1555898     |        | ARM, alternator adj. (less A.C.) .....                            | R1, R4 ..... | 1       |
| 0609-12   | 1555909     |        | ARM, alternator adj. (less A.C.) .....                            | R2, R3 ..... | 1       |
|   | G180078     |        | SCREW, to alternator 5/16" - 18 x 7/8" .....                      | All .....    | 1       |
|   | G120393     |        | WASHER, plain 5/16" .....   | All .....    | 1       |
|   | G120214     |        | WASHER, lock, 5/16" .....   | All .....    | 1       |
| 0609-15   | 1558003     |        | PULLEY, alternator drive .....                                    | R1, R2 ..... | 1       |
| 0609-15   | 1559311     |        | PULLEY, alternator drive .....                                    | R3, R4 ..... | 1       |
|   | G106750     |        | KEY, woodruff No. 6 .....   | All .....    | 1       |
| 0609-18   | 639053      |        | NUT, to rotor (special) .....                                     | All .....    | 1       |
|   | ----        |        | WASHER, lock .....  | All .....    | 1       |

\*—Use as required.

# ELECTRICAL

0610

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|---|-------------|--------|--|-----------|---------|
| <b>0609—ALTERNATOR AND REGULATOR—Cont'd. (Plates 06-1, 5)</b> |             |        |  |           |         |
| 0609-22   | 1558004     |        | FAN, alternator .....  | All ..... | 1       |
| 0609-27   | 1558010     |        | STATOR, alternator .....   | All ..... | 1       |
| 0609-32   | 1558006     |        | ROTOR and SLIP RING, alternator .....                                      | All ..... | 1       |
|   | 639055      |        | SNAP RING, rotor .....   | All ..... | 1       |
| 0609-37   | 1558013     |        | HEAD, alternator slip ring end .....                                       | All ..... | 1       |
| 0609-40   | 1558008     |        | HEAD, alternator drive end .....   | All ..... | 1       |
| 0609-43   | 1558014     |        | BEARING, alternator slip ring end head .....                               | All ..... | 1       |
| 0609-46   | 1558009     |        | BEARING, alternator drive end head .....                                   | All ..... | 1       |
| 0609-47   | ▲-----      |        | RETAINER, bearing .....  | All ..... | 1       |
|   | -----       |        | SCREW and WASHER, retainer No. 10 - 32 x 1/2" .....                        | All ..... | 3       |
| 0609-49   | 1558007     |        | SPACER, alternator drive end head bearing .....                            | All ..... | 1       |
| 0609-52   | 1558002     |        | BRUSH SET, alternator .....  | All ..... | 1       |
| 0609-55   | 1558018     |        | SPRING, alternator brush .....   | All ..... | 2       |
| 0609-58   | 1558015     |        | RECTIFIER, alternator positive .....                                       | All ..... | 3       |
| 0609-59   | 1558016     |        | RECTIFIER, alternator negative .....                                       | All ..... | 3       |
| 0609-62   | 1558017     |        | PLATE, alternator positive rectifier mounting .....                        | All ..... | 1       |
|   | -----       |        | SCREW, fastening No. 10 - 24 x 5/8" .....                                  | All ..... | 1       |
| 0609-65   | 1558012     |        | EYELET, alternator rectifier and stator terminal connector .....           | All ..... | 3       |
| 0609-68   | 1558005     |        | BOLT, alternator thru .....  | All ..... | 4       |
|   | -----       |        | WASHER, lock No. 10 .....  | All ..... | 4       |
| 0609-72   | 1556952     |        | REGULATOR, alternator voltage .....  | All ..... | 1       |
|   | 1296X253    |        | SCREW, fastening 1/4" - 20 x 3/4" .....                                    | All ..... | 3       |
|   | G121753     |        | WASHER, sh'prf. 1/4" .....   | All ..... | 3       |
| <b>0610—STORAGE BATTERY (Plate 06-1)</b>                      |             |        |  |           |         |
| 0610-1  | SP-51185    |        | BATTERY, drained (60 amp.) Export (before serial 4892) .....               | All ..... | 1       |
| 0610-1  | SP-51181    |        | BATTERY, drained (53 amp.) Export .....                                    | All ..... | 1       |
| 0610-1  | SP-51182    |        | BATTERY, drained (70 amp.) spec. orders—Export .....                       | All ..... | 1       |
|   | SP-51188    |        | ELECTROLYTE (6.1 qt. pkg.) .....   | All ..... | 1       |
|   | SP-51189    |        | ELECTROLYTE (5 gal. container) .....                                       | All ..... | *       |
|   | SP-51190    |        | DISPENSER, electrolyte .....   | All ..... | *       |
|   | -----       |        | BOX, battery (part of fender apron) .....                                  | All ..... | 1       |
|   | 1351467     |        | RIM, front, battery hold down } before serial 4892 .....                   | All ..... | 1       |
|   | 1351468     |        | RIM, rear, battery hold down } .....                                       | All ..... | 1       |
|   | 1339477     |        | RIM, battery hold down (after serial 4892) .....                           | All ..... | 1       |
|   | 1337178     |        | ROD, inner, rim hold down .....  | All ..... | 2       |
|   | 1350251     |        | ROD, outer, rim hold down (incl. reinforcement) } before serial 4892 ..... | All ..... | 2       |
|   | 1358836     |        | ROD, front, rim hold down } .....  | All ..... | 1       |
|   | 1358832     |        | ROD, rear, rim hold down } after serial 4892 .....                         | All ..... | 1       |
|   | -----       |        | RIVET, to apron (outer rod) .....  | All ..... | *       |
|   | 3044X2      |        | WING NUT, 5/16" - 18 .....   | All ..... | *       |
|   | -----       |        | WASHER, plain 5/16" .....  | All ..... | *       |
|   |             |        | BATTERY CABLES—See Group 0630  |           |         |
|   |             |        | AMMETER—See Group 1709   |           |         |

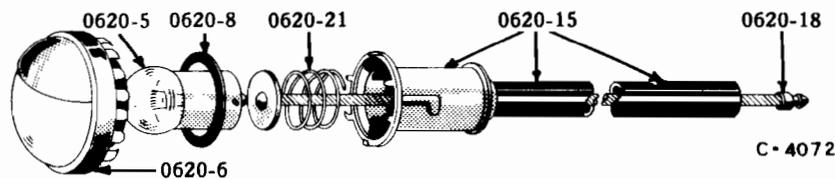
▲—Not available.  
\*—Use as required.

## ELECTRICAL

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|--|-------------|--------|---|--------|---------|
| <b>0615—LIGHT SWITCHES —LIGHTING, INSTRUMENT, FOOT DIMMER AND STOP LAMP (Plate 06-1)</b> |             |        |   |        |         |
| 0615-1   | 1557419     |        | SWITCH, lighting (before serial 4879)                       | All    | 1       |
| 0615-1   | 1561930     |        | SWITCH, lighting (after serial 4879)                        | All    | 1       |
|  | ----        |        | SCREW, fastening No. 6 - 32 x 3/8"                          | All    | 2       |
| 0615-4   | 1557419     |        | SWITCH, instrument lamp (before serial 4879)                | All    | 1       |
| 0615-4   | 1561930     |        | SWITCH, instrument lamp (after serial 4879)                 | All    | 1       |
|  | ----        |        | SCREW, fastening No. 6 - 32 x 3/8"                          | All    | 2       |
| 0615-6   | 1557964     |        | RESISTOR, instrument lamp                                   | All    | 1       |
|  | ----        |        | BOLT, fastening No. 10 - 32 x 5/8"                          | All    | 2       |
|  | G271169     |        | NUT and WASHER, No. 10 - 32                                 | All    | 2       |
| CIRCUIT BREAKERS—See Group 0627  |             |        |   |        |         |
| 0615-7   | 1547356     |        | SWITCH, head lamp foot dimmer                               | All    | 1       |
|  | G120361     |        | NUT, hex. No. 10 - 24                                       | All    | 2       |
|  | G106497     |        | WASHER, lock No. 10   | All    | 2       |
| 0615-12  | 666858      |        | SWITCH, stop lamp   | All    | 1       |
| <b>0617—HEAD AND PARKING LAMPS (Plates 06-1, 6)</b>                                      |             |        |   |        |         |
| <b>Head Lamp</b>   |             |        |   |        |         |
| 0617-1   | 1350750     |        | HEAD LAMP (before serial 4892)                              | All    | 2       |
| 0617-1   | 1358820     |        | HEAD LAMP (after serial 4892)                               | All    | 2       |
|  | 2043X13     |        | SCREW and WASHER, fastening 1/4" - 14 x 5/8"                | All    | 8       |
| 0617-3   | 1350398     |        | COVER, right, head lamp well glass } before serial 4892     | All    | 1       |
|  | 1350399     |        | COVER, left, head lamp well glass }                         | All    | 1       |
| 0617-3   | 1358784     |        | COVER, head lamp well glass (after serial 4892)             | All    | 2       |
| 0617-5   | 1350397     |        | GASKET, head lamp well glass cover (before serial 4892)     | All    | 2       |
| 0617-5   | 1358786     |        | GASKET, head lamp well glass cover (after serial 4892)      | All    | 2       |
| 0617-6   | 1350532W    |        | RIM, right, head lamp well glass cover } before serial 4892 | All    | 1       |
|  | 1350533W    |        | RIM, left, head lamp well glass cover }                     | All    | 1       |
| 0617-6   | 1358849W    |        | RIM, head lamp well glass cover (after serial 4892)         | All    | 2       |
|  | 2081X21     |        | SCREW, fastening No. 6 - 20 x 1" } for 1350532, 3           | All    | 8       |
|  | 1578X34     |        | SPEED NUT, No. 6 }  | All    | 8       |
|  | 1526X55     |        | SCREW, fastening No. 6 - 18 x 1" } for 1358849              | All    | 4       |
|  | 1743X29     |        | SPEED NUT, No. 6 }  | All    | 4       |
| 0617-8   | 1350113X2   |        | RIM, head lamp (before serial 4892)                         | All    | 2       |
|  | 1523X18     |        | SCREW, fastening No. 8 - 32 x 1-1/8"                        | All    | 2       |
| 0617-9   | 1358798W    |        | BEZEL, right, head lamp } after serial 4892                 | All    | 1       |
|  | 1358799W    |        | BEZEL, left, head lamp }                                    | All    | 1       |
|  | 1526X55     |        | SCREW, fastening No. 6 - 18 x 1"                            | All    | 4       |
|  | 1743X29     |        | SPEED NUT, No. 6  | All    | 4       |
| 0617-11  | 1358787     |        | GASKET, head lamp bezel (after serial 4892)                 | All    | 2       |
| 0617-15  | 1350751     |        | BODY, head lamp (before serial 4892)                        | All    | 2       |
| 0617-15  | 1358821     |        | BODY, head lamp (after serial 4892)                         | All    | 2       |
| 0617-26  | 1332701     |        | SEALED BEAM UNIT, head lamp                                 | All    | 2       |
| 0617-27  | 1330108     |        | BASE, sealed beam mounting                                  | All    | 2       |
| 0617-28  | 1330107     |        | SPRING, retainer  | All    | 2       |
|  | G137948     |        | RIVET, spring retaining                                     | All    | 2       |
| 0617-29  | 1330109     |        | RING, sealed beam retaining                                 | All    | 2       |
|  | G450211     |        | SCREW, to base No. 8 - 32 x 3/8"                            | All    | 2       |

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>0617—HEAD AND PARKING LAMPS—Cont'd. (Plates 06-1, 6)</b> |             |        |   |           |         |
| <b>Head Lamp—Cont'd.</b>                                    |             |        |   |           |         |
| 0617-58   | 1330106     |        | SCREW, head lamp focusing .....   | All ..... | 4       |
| 0617-61   | 1330103     |        | NUT and BRACKET, special .....  | All ..... | 4       |
| 0617-62   | 1350752     |        | CABLE, head lamp .....  | All ..... | 2       |
|   | 172653      |        | CLIP, to apron .....  | All ..... | 2       |
|   | -----       |        | BOLT, to apron 1/4" - 20 x 5/8" .....                                     | All ..... | 2       |
|   | G120375     |        | NUT, hex. 1/4" - 20 .....   | All ..... | 2       |
|   | G121753     |        | WASHER, sh'prf. 1/4" .....  | All ..... | 2       |
| <b>Parking Lamp</b>   |             |        |   |           |         |
| 0617-80   | 1350504     |        | SOCKET and CABLES, parking and signal lamp (before serial 4892) .....     | All ..... | 2       |
| 0617-80   | -----       |        | SOCKET and CABLES, parking and signal lamp (after serial 4892) .....      | All ..... | 2       |
|   | G274160     |        | SCREW, to housing No. 6 - 32 x 1/2" (for 1350504) .....                   | All ..... | 4       |
| 0617-82   | 1350507     |        | GASKET, parking and signal lamp housing to body (after serial 4892) ..... | All ..... | 2       |
| 0617-84   | 1350502     |        | HOUSING, parking and signal lamp (before serial 4892) .....               | All ..... | 2       |
| 0617-84   | 1358720     |        | HOUSING and CABLES, parking and signal lamp (after serial 4892) .....     | All ..... | 2       |
| 0617-84-1   | 1358723     |        | BRACKET, fastening .....  | All ..... | 4       |
|   | 1959X1      |        | STUD, fastening No. 10 - 24 x 3/4" } for 1358720 .....                    | All ..... | 4       |
|   | G271166     |        | NUT and WASHER, No. 10 - 24 } .....                                       | All ..... | 4       |
| 0617-84-2   | 1358715     |        | GASKET, parking and signal lamp housing to body (after serial 4892) ..... | All ..... | 2       |
| 0617-85   | 1350106     |        | LENS, outer, parking and signal lamp (before serial 4892) .....           | All ..... | 2       |
| 0617-85   | 1358722     |        | LENS, parking and signal (clear) (after serial 4892) .....                | All ..... | 2       |
| 0617-85   | 1360697     |        | LENS, parking and signal lamp (amber) (after serial 4892) .....           | All ..... | 2       |
| 0617-86   | 1350108     |        | LENS, inner, parking and signal lamp (amber) } before serial 4892 .....   | All ..... | 2       |
| 0617-86   | 1350595     |        | LENS, inner, parking and signal lamp (white) } .....                      | All ..... | 2       |
|   | 1529X20     |        | SCREW, fastening No. 6 - 32 x 1/2" .....                                  | All ..... | 4       |
| 0617-88   | 1350107     |        | GASKET, parking and signal lamp lens (before serial 4892) .....           | All ..... | 2       |
| 0617-88   | 1358716     |        | GASKET, parking and signal lamp lens (after serial 4892) .....            | All ..... | 2       |
| 0617-95   | G454645     |        | BULB, parking and signal lamp (clear) (No. 1034) .....                    | All ..... | 2       |
| 0617-95   | 1358200     |        | BULB, parking and signal lamp (amber) .....                               | All ..... | 2       |
| <b>0619—TAIL AND STOP LAMP (Plates 06-1, 6)</b>             |             |        |   |           |         |
| 0619-9  | 1350292W    |        | BODY, right, tail lamp .....  | All ..... | 1       |
| 0619-10   | 1350293W    |        | BODY, left, tail lamp .....   | All ..... | 1       |
|   | 1951X14     |        | SCREW, fastening 1/4" - 20 x 7/8" .....                                   | All ..... | 4       |
| 0619-11   | 1350768     |        | GASKET, tail lamp to body .....   | All ..... | 2       |
| 0619-15   | G454645     |        | BULB, tail, stop and signal lamp (No. 1034) .....                         | All ..... | 2       |
|   | 1350294     |        | LENS, right, tail lamp .....  | All ..... | 1       |
| 0619-19   | 1350295     |        | LENS, left, tail lamp .....   | All ..... | 1       |
|   | G450213     |        | SCREW, to body No. 8 - 32 x 1/2" .....                                    | All ..... | 6       |
| 0619-22   | 1350296     |        | GASKET, tail lamp lens .....  | All ..... | 2       |
|   | ▲-----      |        | SOCKETS and CABLES, tail lamp (part of wiring harness) .....              | All ..... | 2       |

**0620—LICENSE PLATE LAMP**



|        |         |  |                                     |           |   |
|--------|---------|--|-------------------------------------|-----------|---|
| 0620-1 | 1559770 |  | LAMP less BULB, license plate ..... | All ..... | 1 |
|--------|---------|--|-------------------------------------|-----------|---|

▲—Not available.

## ELECTRICAL

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>0620—LICENSE PLATE LAMP—Cont'd. (Illust. Page 69)</b>     |             |        |   |           |         |
| 0620-5   | G142450     |        | BULB, license lamp (No. 67) .....                               | All ..... | 1       |
| 0620-6   | 533704      |        | LENS, license lamp .....  | All ..... | 1       |
| 0620-8   | 534195      |        | ★GASKET, license lamp lens .....                                | All ..... | 1       |
| 0620-15  | 533705      |        | SOCKET and LOOM, license lamp .....                             | All ..... | 1       |
|  | ▲-----      |        | CABLE, license lamp .....                                       | All ..... | 1       |
| 0620-21  | 533707      |        | SPRING, socket coil .....                                       | All ..... | 1       |
| <b>0621—DIRECTIONAL LAMPS (Plates 06-1, 7)</b>               |             |        |   |           |         |
|  | ----        |        | LAMP, front signal (See parking lamp—Group 0617) .....          | All ..... | 2       |
|  | ----        |        | LAMP, rear signal (See tail lamp—Group 0619) .....              | All ..... | 2       |
| 0621-18  | 1556137     |        | SWITCH and CABLES, signal lights ..... } not used tilt .....    | All ..... | 1       |
|  | 526600X4    |        | CLIP, cable to steering post (lacer) ... } steering wheel ..... | All ..... | 1       |
|  | 1561632     |        | SWITCH, signal lights .....                                     | All ..... | 1       |
|  | G274104     |        | SCREW, fastening No. 10 - 24 x 3/8" .. } used w/tilt .....      | All ..... | 2       |
|  | G163210     |        | SCREW, conduit clip No. 10 - 16 x 3/8" } steering wheel .....   | All ..... | 1       |
|  | 1561660     |        | CABLE, signal switch to chassis cables connector .....          | All ..... | 1       |
|  | 1562317     |        | SPRING, switch release ..... } used w/tilt .....                | All ..... | 1       |
|  | 1562318     |        | SPRING, switch detent ..... } steering wheel .....              | All ..... | 1       |
| 0621-20  | 1555280     |        | LEVER, signal switch oper. (not used tilt steering wheel) ..... | All ..... | 1       |
|  | 1561735     |        | LEVER, signal switch oper. (used w/tilt steering wheel) .....   | All ..... | 1       |
|  | 1562319     |        | YOKE ASSY. (used w/tilt steering wheel) .....                   | All ..... | 1       |
|  | 1562316     |        | RING, post retainer (used w/tilt steering wheel) .....          | All ..... | 1       |
|  | 1562320     |        | WIRE TUBE and CLAMP ASSY. .... } used w/tilt .....              | All ..... | 1       |
|  | 1562321     |        | SCREW, fastening No. 6 - 32 x 5/16" } steering wheel .....      | All ..... | *       |
|  | G423542     |        | SCREW and WASHER, to switch No. 8 - 32 x 1-1/2" .....           | All ..... | 1       |
| 0621-32  | 1558203     |        | FLASHER, signal lights .....                                    | All ..... | 1       |
|  | ----        |        | BRACKET, flasher supt.—See FUSE BLOCK—Group 0627 .....          | All ..... | 1       |
| 0621-36  | G120151     |        | FUSE, signal lights (15 amp.) .....                             | All ..... | 1       |
|  | 1549503     |        | CONNECTOR, cables (6 wire) .....                                | All ..... | 1       |
| 0621-45  | 1555953     |        | CAM, steering wheel signal (not used tilt steering wheel) ..... | All ..... | 1       |
|  | 1561646     |        | CAM, steering wheel signal (w/tilt steering wheel) .....        | All ..... | 1       |
| 0621-50  | 1555875     |        | BULB, signal lights tell-tale .....                             | All ..... | 1       |
| <b>0622—LICENSE PLATE BRACKETS</b>                           |             |        |   |           |         |
|  | AC-3284     |        | LICENSE PLATE FRAME KIT .....                                   | All ..... | *       |
| 0622-10  | 1350230     |        | BRACKET, rear license plate (illust. plate 21-21) .....         | All ..... | 1       |
|  | ----        |        | BOLT, to panel 1/4" - 20 x 7/8" .....                           | All ..... | 3       |
|  | 3183X1      |        | WELL NUT, 1/4" - 20 .....                                       | All ..... | 3       |
|  | G120380     |        | WASHER, lock 1/4" .....   | All ..... | 3       |
|  | ----        |        | BRACKET, front license plate (part of front bumper) .....       | All ..... | 1       |
|  | G120628     |        | BOLT, license plate fastening .....                             | All ..... | *       |
|  | G107814     |        | NUT, stamped 1/4" - 20 (front plate) .....                      | All ..... | 2       |
|  | 1578X42     |        | SPEED NUT, 1/4" - 20 (rear plate) .....                         | All ..... | 4       |
| ▲—Not available      ★—Use when socket has no molded gasket. |             |        |   |           |         |
| *—Use as required.   |             |        |   |           |         |

# ELECTRICAL

0627

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>0625—HORN (Plate 06-1)</b>   |             |        |  |        |         |
| 0625-1  | 1555004     |        | HORN, right (Sparton—high tone)                      | All    | 1       |
| 0625-1  | 1555005     |        | HORN, left (Sparton—low tone)                        | All    | 1       |
|   | 1905X18     |        | BOLT, fastening 5/16" - 18 x 1"                      | All    | 2       |
|   | 1542X50     |        | SPEED NUT, left horn bolt                            | All    | 1       |
|   | G271184     |        | NUT and WASHER, hex. 5/16" - 18"                     | All    | 2       |
|   | G138485     |        | WASHER, sh'prf. 5/16"                                | All    | 2       |
| 0625-5  | 1557365     |        | RELAY, horn  | All    | 1       |
|   | 1296X253    |        | SCREW, fastening                                     | All    | 2       |
|   | G121753     |        | WASHER, sh'prf. 1/4"                                 | All    | 2       |
| <b>0627—CHASSIS WIRING, FUSE BLOCK, CIRCUIT BREAKERS, ETC. (Plate 06-1)</b> |             |        |  |        |         |
| 0627-1  | 1557426     |        | HARNESS, chassis wiring                              | All    | 1       |
|   | 1558208     |        | CONNECTOR, starting circuit                          | All    | 1       |
|   | 1540836     |        | GROMMET, to dash                                     | All    | 1       |
|   | 533314      |        | TERMINAL, cable (spade)                              | All    | *       |
|   | 1685390     |        | TERMINAL, cable (flag)                               | All    | *       |
|   | 1546943     |        | TERMINAL, cable snap on (spade)                      | All    | *       |
|   | 1544241     |        | TERMINAL, cable snap on (spade)                      | All    | *       |
|   | 1545010     |        | TERMINAL, cable snap on (flag)                       | All    | *       |
|   | 1540296     |        | TERMINAL and WIRE, cable sleeve                      | All    | *       |
|   | 1540297     |        | TERMINAL and WIRE, cable sleeve                      | All    | *       |
|   | 1350094     |        | CLIP, to dash and apron                              | All    | *       |
|   | 905731      |        | CLIP, to dash and apron                              | All    | *       |
|   | 1350094     |        | CLIP, to apron flange and inst. board                | All    | 3       |
|   | 186090      |        | CLIP, back-up lamp cable (4 spd. and AD. trans.)     | All    | 1       |
|   | 526600X4    |        | CLIP, signal cables to jacket                        | All    | 1       |
|   | 511382      |        | CLIP, cigar lighter cable                            | All    | 1       |
|   | 3190X3      |        | SCREW, clip No. 10 x 5/8" (for 1350094, 511382 clip) | All    | 12      |
|   | ----        |        | SCREW, clip 3/8" - 16 x 1/2" (for 186090)            | All    | 1       |
|   | G120382     |        | WASHER, lock 3/8"                                    | All    | 1       |
|   | ----        |        | BOLT, clip, No. 10 - 32 x 3/4"                       | All    | 1       |
|   | G271169     |        | NUT and WASHER, hex. No. 10 - 32                     | All    | 2       |
| 0627-7  | 1557336     |        | HARNESS, tail lamp wiring—Note 1                     | All    | 1       |
| 0627-7  | 1560090     |        | HARNESS, tail lamp wiring—Note 2                     | All    | 1       |
|   | 1350094     |        | CLIP, to floor pan                                   | All    | 9       |
|   | 3190X3      |        | SCREW, No. 10 x 5/8"                                 | All    | 9       |
| 0627-9  | 1557836     |        | HARNESS, w/s header switch wiring                    | All    | 1       |
| 0627-11   | 1557716     |        | SOCKETS and CABLE, w/s header switch lighting        | All    | 1       |
|   | 1557883     |        | BULB, w/s header switch lighting                     | All    | 2       |
| 0627-14   | 1557464     |        | FUSE BLOCK w/CIRCUIT BREAKER, electrical             | All    | 1       |
|   | 1501X32     |        | SCREW, fastening No. 10 - 24 x 1/2"                  | All    | 2       |
|   | G147683     |        | FUSE, stop lamp (6 amp.)                             | All    | 1       |
|   | G148086     |        | FUSE, trans. shift lamp (2 amp.)                     | All    | 1       |
|   | G147685     |        | FUSE, dome lamp and cigar lighter (14 amp.)          | All    | 1       |
|   | ----        |        | FUSE, back-up lamp (10 amp.) See Group 0632          | All    | 1       |
|   | ----        |        | FUSE, directional lamp (15 amp.) See Group 0621      | All    | 1       |
|   | ----        |        | FUSE, clock (2 amp.) See Group 1718                  | All    | 1       |
|   | ----        |        | FUSE, heater (15 amp.) See Group 2101                | All    | 1       |
|   | ----        |        | FUSE, radio (2.5 amp.) See Group 2112                | All    | 1       |

\*—Use as required

Note 1—Used before car serial 63R-2,391.

Note 2—Used on and after car serial in Note 1.

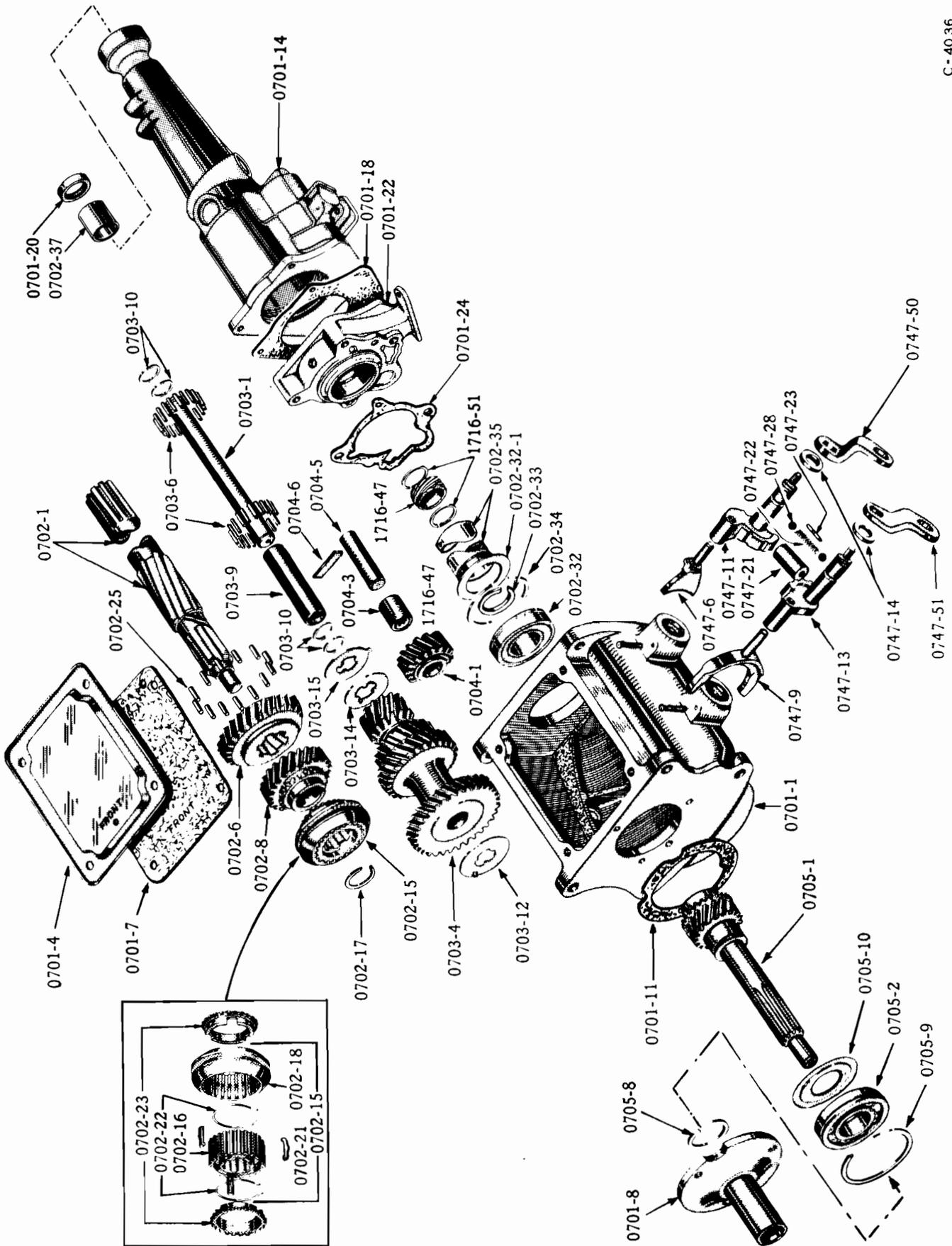
## ELECTRICAL

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>0627—CHASSIS WIRING, FUSE BLOCK, CIRCUIT BREAKERS, ETC.—Cont'd. (Plate 06-1)</b> |             |        |  |        |         |
| 0627-18   | 1688932     |        | CIRCUIT BREAKER, head lamp (20 amp.)   | All    | 1       |
|   | ----        |        | CIRCUIT BREAKER, w/s wiper (5 amp.) See Group 2149                           | All    | 1       |
|   | ----        |        | SOCKET and CABLES, trunk light (See Group 2130)                              | All    | 1       |
|   | 1560412     |        | CABLE, ignition terminal to coil—Note 3                                      | All    | 1       |
| <b>0630—BATTERY AND STARTING CABLES AND GROUND STRAP (Plate 06-1)</b>               |             |        |  |        |         |
| 0630-1  | 1540075     |        | CABLE, battery to starter switch (before serial 4892)                        | All    | 1       |
| 0630-1  | 1540081     |        | CABLE, battery to starter switch (after serial 4892)                         | All    | 1       |
| 0630-3  | 1539934     |        | CABLE, starter switch to motor   | All    | 1       |
|   | 186090      |        | CLIP, to frame   | All    | 1       |
|   | ----        |        | SCREW, clip 3/8" - 16 x 1/2"   | All    | 1       |
| 0630-5  | 1540066     |        | CABLE, battery ground  | All    | 1       |
|   | 529411X8    |        | STRAP, engine ground   | All    | 1       |
|   | 1501X15     |        | SCREW, to bracket 5/16" x 1/2"   | All    | 1       |
| <b>0632—BACK-UP LAMP (Plates 06-1, 6)</b>   |             |        |  |        |         |
| 0632-1  | 1350591     |        | SOCKETS and CABLES, back-up lamp   | All    | 1       |
|   | 2062X5      |        | BOLT, to deck lid No. 8 - 32 x 3/8"  | All    | 4       |
|   | G271163     |        | NUT and WASHER, No. 8 - 32   | All    | 4       |
|   | 1554097     |        | CLIP, cable to panel   | All    | 1       |
|   | 1350094     |        | CLIP, cable to panel   | All    | 5       |
|   | 172652      |        | CLIP, cable to hinge   | All    | 1       |
|   | 3190X3      |        | SCREW, clip No. 10 x 5/8" (for 182317)                                       | All    | 5       |
|   | 1350256     |        | LENS, right, back-up lamp  | All    | 1       |
| 0632-10   | 1350257     |        | LENS, left, back-up lamp   | All    | 1       |
| 0632-11   | 1350260     |        | GASKET, back-up lamp lens  | All    | 2       |
|   | 1350258     |        | RETAINER, right, back-up lamp lens   | All    | 1       |
| 0632-13   | 1350259     |        | RETAINER, left, back-up lamp lens  | All    | 1       |
|   | 1526X49     |        | SCREW, to deck lid No. 6 x 3/4"  | All    | 4       |
|   | 1743X10     |        | SPEED NUT, No. 6   | All    | 4       |
| 0632-14   | G142456     |        | BULB, back-up lamp   | All    | 2       |
| 0632-15   | 1557538     |        | SWITCH and BRACKET, back-up lamp (3 speed trans.)                            | R1     | 1       |
|   | ----        |        | SCREW, fastening (See SCREW, trans. fastening—Group 0700A)                   | R1     | 1       |
| 0632-15   | 1553052     |        | SWITCH, back-up lamp (4 speed trans.)  | All    | 1       |
|   | G157105     |        | SCREW, to bracket No. 10 - 32 x 1/2"   | All    | 1       |
|   | G121801     |        | WASHER, sh'prf. No. 10   | All    | 1       |
| 0632-15   | 1557359     |        | SWITCH, back-up lamp (with AD.)  | All    | 1       |
| 0632-16   | 1557448     |        | SCREW, to bracket (special)  | All    | 1       |
|   | G446152     |        | WASHER, spring   | All    | 1       |
|   | G138479     |        | WASHER, sh'prf. No. 10   | All    | 1       |
| 0632-17   | 1553199     |        | BRACKET, switch to trans. (4 speed trans.)                                   | All    | 1       |
|   | ----        |        | BRACKET, switch mounting (with AD.) See BRACKET, switch—<br>Group 0853       | All    | 1       |
|   | ----        |        | SCREW, fastening (4 speed trans.) See SCREW, control housing—<br>Group 0701B | All    | 1       |
|   | 1555741     |        | LEVER, switch operating (3 speed trans.)                                     | R1     | 1       |
|   | ----        |        | NUT, fastening—See NUT, outer shift lever—Group 0747A                        | R1     | 1       |
|   | 1555743     |        | ROD, switch operating (3 speed trans.)                                       | R1     | 1       |
|   | 1553200     |        | ROD, switch operating (4 speed trans.)                                       | All    | 1       |
| 0632-20   | 1557389     |        | ROD, switch operating (with AD.)   | All    | 1       |
| 0632-20-1   | 631580      |        | CLIP, rod spring   | All    | *       |
|   | G142864     |        | FUSE, back-up lamp (10 amp.)   | All    | 1       |

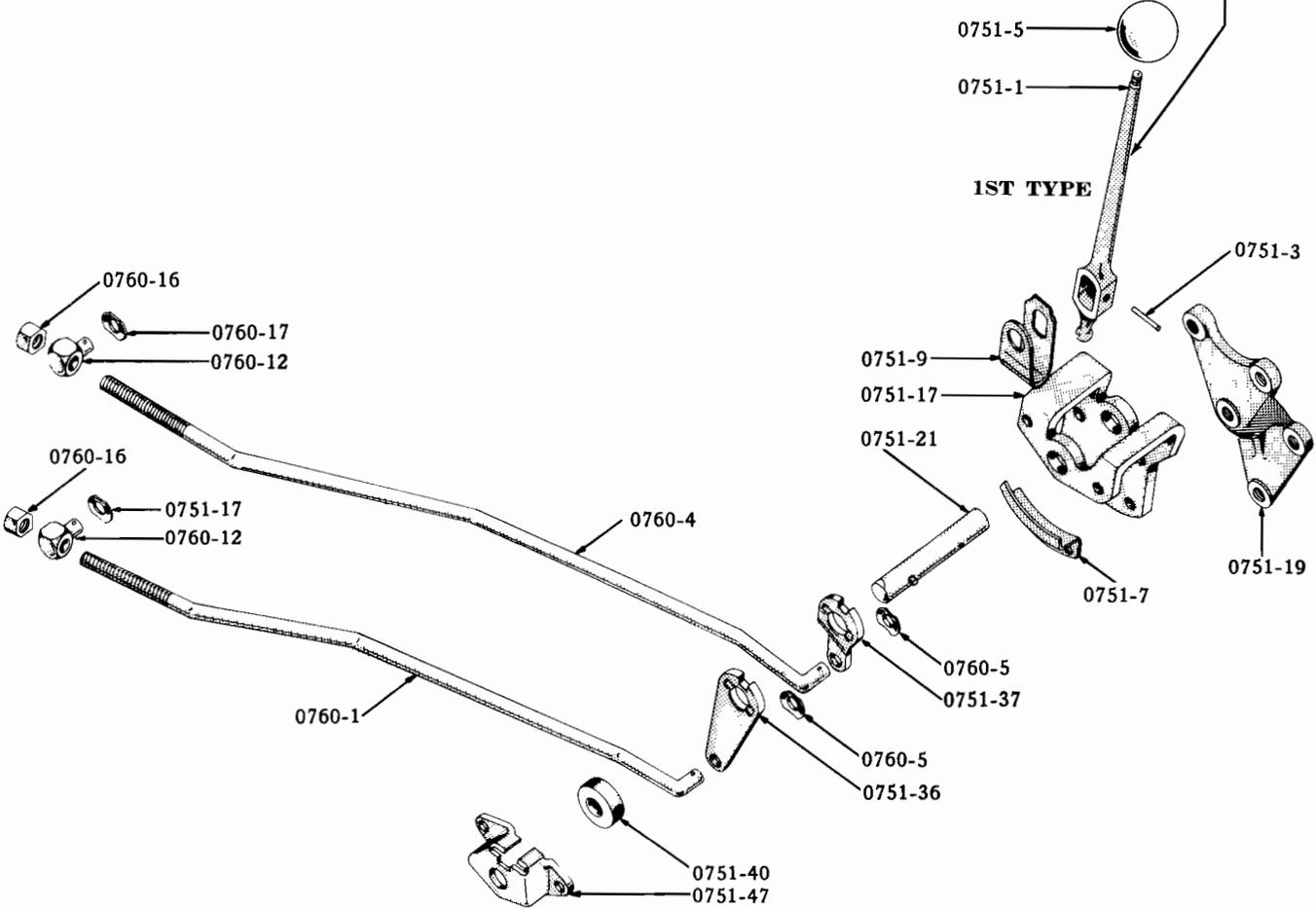
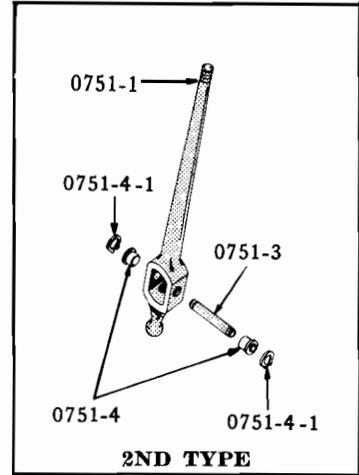
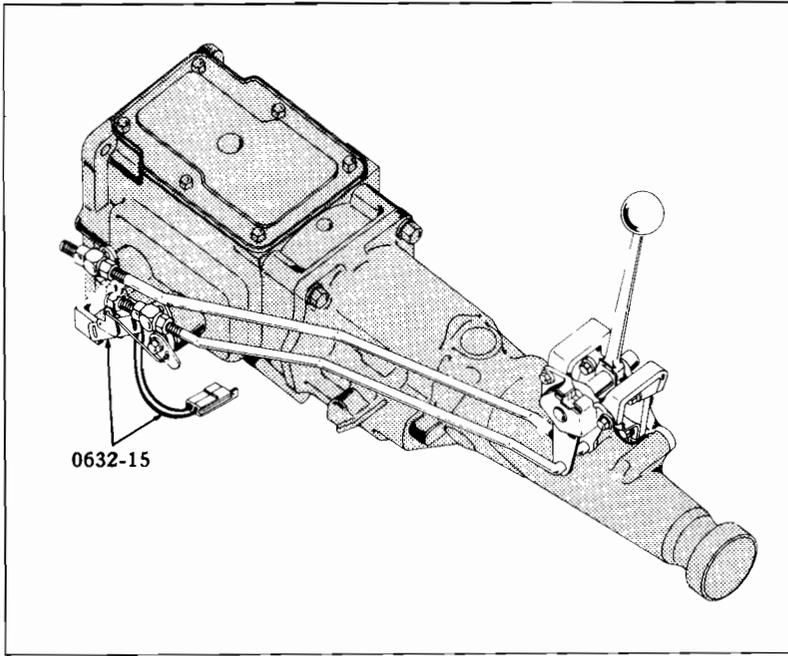
\*—Use as required.

Note 3—Used on and after car serial 63R-1,832, however, cars before this car serial may be equipped if so desired.

C-4036



TRANSMISSION (3 SPEED)



C-4021

**3 SPEED TRANSMISSION CONTROLS**

# TRANSMISSION—3 SPEED

0702A

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS   | PER CAR |
|---|-------------|--------|---|----------|---------|
| <b>0700A—TRANSMISSION ASSEMBLY</b>                                    |             |        |   |          |         |
|   | 1557274     |        | TRANSMISSION ASSY. (except 4.09 R/A) .....              | R1 ..... | 1       |
|   | 1557332     |        | TRANSMISSION ASSY. (w/4.09 R/A) .....                   | R1 ..... | 1       |
|   | G179861     |        | SCREW, to clutch housing 7/16" - 14 x 1-3/8" .....      | R1 ..... | 4       |
|   | G120368     |        | WASHER, lock 7/16" .....                                | R1 ..... | 4       |
| <b>0701A—TRANSMISSION CASE (Plate 07-1)</b>                           |             |        |   |          |         |
| 0701-1  | 1545141     |        | CASE w/PLUGS, transmission .....                        | R1 ..... | 1       |
|   | G444746     |        | PLUG, filler and drain .....                            | R1 ..... | 2       |
|   | G105602     |        | PLUG, expansion 23/32" .....                            | R1 ..... | 1       |
| 0701-4  | 1545144     |        | COVER, case .....                                       | R1 ..... | 1       |
|   | G180091     |        | SCREW, to case 5/16" - 18 x 5/8" .....                  | R1 ..... | 6       |
|   | G138485     |        | WASHER, sh'prf. 5/16" .....                             | R1 ..... | 6       |
| 0701-7  | 1545145     |        | GASKET, case cover .....                                | R1 ..... | 1       |
| 0701-8  | 1545155     |        | FLANGE, front, case .....                               | R1 ..... | 1       |
|   | G179817     |        | SCREW, to case 5/16" - 18 x 7/8" .....                  | R1 ..... | 4       |
|   | G138485     |        | WASHER, sh'prf. 5/16" .....                             | R1 ..... | 4       |
| 0701-11   | 192306      |        | GASKET, front flange .....                              | R1 ..... | 1       |
| 0701-14   | 1557610     |        | FLANGE, rear, case .....                                | R1 ..... | 1       |
|   | G103896     |        | PLUG, expansion .....                                   | R1 ..... | 1       |
|   | G444744     |        | PLUG, filler 1/2" pipe .....                            | R1 ..... | 1       |
|   | 1545143     |        | STUD, to case (special) .....                           | R1 ..... | 1       |
|   | G179869     |        | SCREW, to case 7/16" - 14 x 2-3/4" .....                | R1 ..... | 3       |
|   | G103027     |        | NUT, Stud hex. 7/16" - 14 .....                         | R1 ..... | 1       |
|   | G120383     |        | WASHER, lock 7/16" .....                                | R1 ..... | 4       |
| 0701-18   | 1545166     |        | GASKET, rear flange—paper .....                         | R1 ..... | 1       |
| 0701-20   | 1553737     |        | OIL SEAL, rear flange .....                             | R1 ..... | 1       |
| 0701-22   | 1545169     |        | PLATE, rear flange adapter .....                        | R1 ..... | 1       |
| 0701-24   | 1545173     |        | GASKET, rear flange adapter plate .....                 | R1 ..... | 1       |
| <b>0702A—TRANSMISSION MAIN SHAFT, GEARS AND BEARINGS (Plate 07-1)</b> |             |        |   |          |         |
|   | 1545150     |        | SHAFT AND GEARS, main—consists of: .....                | R1 ..... | 1       |
|   |             |        | 1—1545153 Shaft                      1—1540394 Gear     |          |         |
|   |             |        | 1—674868 Synchronizer              2—196149 Ring        |          |         |
|   |             |        | 1—1540393 Gear                      1—188348 Snap Ring  |          |         |
| 0702-1  | 1545153     |        | SHAFT, main .....                                       | R1 ..... | 1       |
| 0702-6  | 1540394     |        | GEAR, low and reverse sliding .....                     | R1 ..... | 1       |
| 0702-8  | 1540393     |        | GEAR and BUSHING, second speed .....                    | R1 ..... | 1       |
| 0702-15   | 674868      |        | SYNCHRONIZER ASSY., second and high—consists of: .....  | R1 ..... | 1       |
|   |             |        | 1—674884 Gear                      3—198970 Plate       |          |         |
|   |             |        | 1—198968 Sleeve                      2—198971 Snap ring |          |         |
| 0702-16   | 674884      |        | GEAR, second and high synchronizer .....                | R1 ..... | 1       |
| 0702-17   | 188348      |        | SNAP RING, gear 1-15/64" I.D. ....                      | R1 ..... | 1       |
| 0702-18   | 198968      |        | SLEEVE, second and high synchronizer shifter .....      | R1 ..... | 1       |
| 0702-21   | 198970      |        | PLATE, second and high synchronizer shifter .....       | R1 ..... | 3       |
| 0702-22   | 198971      |        | SNAP RING, plate .....                                  | R1 ..... | 2       |
| 0702-23   | 1555429     |        | BLOCKING RING, second and high synchronizer .....       | R1 ..... | 2       |
| 0702-25   | 188295      |        | ROLLER, main shaft front bearing .....                  | R1 ..... | 14      |

## TRANSMISSION—3 SPEED

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>0702A—TRANSMISSION MAIN SHAFT, GEARS AND BEARINGS—Cont'd. (Plate 07-1)</b> |             |        |  |        |         |
| 0702-32   | 1540395     |        | BEARING, main shaft rear                                     | R1     | 1       |
| 0702-32-1   | 1554138     |        | SPACER, bearing  | R1     | 1       |
| 0702-33   | 1554074     |        | SNAP RING, small—.086 .088 thick                             | R1     | #       |
| 0702-33   | 1554075     |        | SNAP RING, small—.089 .091 thick                             | R1     | #       |
| 0702-33   | 1554076     |        | SNAP RING, small—.092 .094 thick                             | R1     | #       |
| 0702-34   | 188521      |        | SNAP RING, large   | R1     | 1       |
| 0702-35   | 1554137     |        | RETAINER, small snap ring                                    | R1     | 1       |
| 0702-37   | 1545160     |        | BUSHING, main shaft rear                                     | R1     | 1       |
| <b>0703A—TRANSMISSION COUNTERSHAFT, GEARS AND BEARINGS (Plate 07-1)</b>       |             |        |  |        |         |
| 0703-1  | 1553388     |        | COUNTERSHAFT, trans.   | R1     | 1       |
| 0703-4  | 1540389     |        | GEAR CLUSTER, countershaft                                   | R1     | 1       |
| 0703-6  | 188291      |        | ROLLER, gear cluster bearing                                 | R1     | 44      |
| 0703-9  | 531713      |        | SPACER and WASHER KIT, gear cluster bearing rollers          | R1     | 1       |
| 0703-10   | 512927      |        | WASHER, gear cluster bearing rollers spacer                  | R1     | 4       |
| 0703-12   | 674873      |        | THRUST WASHER, front, gear cluster—brz.                      | R1     | 1       |
| 0703-14   | 674872      |        | THRUST WASHER, front, gear cluster—stl. & brz.               | R1     | 1       |
| 0703-15   | 674874      |        | THRUST WASHER, rear of rear, gear cluster—stl.               | R1     | 1       |
| <b>0704A—TRANSMISSION REVERSE IDLER GEAR AND SHAFT (Plate 07-1)</b>           |             |        |  |        |         |
| 0704-1  | 1540390     |        | GEAR w/BUSHING, reverse idler                                | R1     | 1       |
| 0704-3  | 188300      |        | BUSHING, reverse idler gear                                  | R1     | 1       |
| 0704-5  | 521761      |        | SHAFT, reverse idler gear                                    | R1     | 1       |
| 0704-6  | 512928      |        | LOCK PLATE, reverse idler shaft and countershaft             | R1     | 1       |
| <b>0705A—TRANSMISSION MAIN DRIVE PINION AND BEARINGS (Plate 07-1)</b>         |             |        |  |        |         |
| 0705-1  | 1540383     |        | PINION, main drive   | R1     | 1       |
| ----  |             |        | BEARING, front, pinion (See Clutch Pilot Bearing—Group 0207) | R1     | 1       |
| 0705-2  | 1540395     |        | BEARING, rear, pinion  | R1     | 1       |
| 0705-8  | 188349      |        | SNAP RING, small—.090  | R1     | #       |
| 0705-8  | 188350      |        | SNAP RING, small—.093  | R1     | #       |
| 0705-8  | 188351      |        | SNAP RING, small—.096  | R1     | #       |
| 0705-9  | 188367      |        | SNAP RING, large   | R1     | 1       |
| 0705-10   | 674880      |        | SLINGER, pinion rear bearing oil                             | R1     | 1       |
| <b>0747A—GEARSHIFT FORKS AND LEVERS (Plate 07-1)</b>                          |             |        |  |        |         |
| 0747-6  | 674883      |        | SHOE, gearshift low and reverse (also known as fork)         | R1     | 1       |
| 0747-9  | 198973      |        | FORK, gearshift second and high                              | R1     | 1       |
| 0747-11   | 1545147     |        | LEVER and SHAFT, inner, low and rev. shift                   | R1     | 1       |
| 0747-13   | 525368      |        | LEVER and SHAFT, inner, second and high shift                | R1     | 1       |
|   | G103565     |        | PIN, retaining 1.1/4" long                                   | R1     | 2       |
| 0747-14   | 674869      |        | OIL SEAL, inner shift lever shaft                            | R1     | 2       |
|   |             |        | #—Select size required.                                      |        |         |

# TRANSMISSION—3 SPEED

0760A

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                  | MODELS                | PER CAR |
|--|-------------|--------|--|-----------------------|---------|
| <b>0747A—GEARSHIFT FORKS AND LEVERS—Cont'd. (Plate 07-1)</b> |             |        |  |                       |         |
|  |             |        | Length                                       | Identification Letter |         |
| 0747-21  | 674890      |        | SLEEVE, shift lever interlock—1.287.....     | R1                    | #       |
| 0747-21  | 674889      |        | SLEEVE, shift lever interlock—1.291.....     | R1                    | #       |
| 0747-21  | 674888      |        | SLEEVE, shift lever interlock—1.295.....     | R1                    | #       |
| 0747-21  | 674887      |        | SLEEVE, shift lever interlock—1.299.....     | R1                    | #       |
| 0747-21  | 521498      |        | SLEEVE, shift lever interlock—1.303.....     | R1                    | #       |
| 0747-22  | 674885      |        | SPRING, shift lever interlock .....          | R1                    | 1       |
| 0747-23  | 527517      |        | PLUNGER, shift lever interlock .....         | R1                    | 1       |
| 0747-28  | G147487     |        | BALL, shift lever interlock 5/16" .....      | R1                    | 2       |
| 0747-50  | 1553067     |        | LEVER, outer, low and reverse shift .....    | R1                    | 1       |
| 0747-51  | 1553067     |        | LEVER, outer, second and high shift .....    | R1                    | 1       |
|  | G120376     |        | NUT, to inner lever 5/16" - 18 .....         | R1                    | 2       |
|  | G120393     |        | WASHER, plain 5/16" .....                    | R1                    | 2       |
|  | G120214     |        | WASHER, lock 5/16" .....                     | R1                    | 2       |
| <b>0751A—GEARSHIFT HAND LEVER AND BRACKET (Plate 07-2)</b>   |             |        |  |                       |         |
| 0751-1   | 1556130     |        | LEVER, gearshift—Note 1 .....                | R1                    | 1       |
| 0751-1   | 1559676     |        | LEVER, gearshift—Note 2 .....                | R1                    | 1       |
| 0751-3   | 1552932     |        | PIN, to shaft (special)—Note 1 .....         | R1                    | 1       |
| 0751-3   | 1559672     |        | PIN, to shaft (special)—Note 2 .....         | R1                    | 1       |
| 0751-4   | 1559673     |        | BUSHING, gearshift lever and pin... } .....  | R1                    | 2       |
| 0751-4-1   | 1559674     |        | RETAINER, bushing... } Note 2 .....          | R1                    | 2       |
| 0751-5   | 1555731     |        | BALL, gearshift lever .....                  | R1                    | 1       |
| 0751-7   | 1552926     |        | GUIDE, gearshift lever .....                 | R1                    | 1       |
|  | G180016     |        | SCREW, to bracket 1/4" - 20 x 1/2" .....     | R1                    | 2       |
|  | G120380     |        | WASHER, lock 1/4" .....                      | R1                    | 2       |
| 0751-9   | 1555823     |        | SPRING, gearshift lever shaft .....          | R1                    | 1       |
| 0751-17  | 1552910     |        | BRACKET, gearshift lever shaft .....         | R1                    | 1       |
|  | G180121     |        | SCREW, to support 3/8" - 16 x 7/8" .....     | R1                    | 3       |
|  | G120380     |        | WASHER, lock 3/8" .....                      | R1                    | 3       |
| 0751-19  | 1557229     |        | SUPPORT, gearshift lever shaft bracket ..... | R1                    | 1       |
|  | G180121     |        | SCREW, to trans. 3/8" - 16 x 7/8" .....      | R1                    | 3       |
|  | G120380     |        | WASHER, lock 3/8" .....                      | R1                    | 3       |
| 0751-21  | 1554964     |        | SHAFT and PIN, gearshift lever .....         | R1                    | 1       |
| 0751-36  | 1552930     |        | LEVER, low and rev. oper. rod .....          | R1                    | 1       |
| 0751-37  | 1552929     |        | LEVER, second and high oper. rod .....       | R1                    | 1       |
| 0751-43  | 1554966     |        | SPACER, gearshift lever shaft .....          | R1                    | 1       |
| 0751-47  | 1552928     |        | RETAINER, oper. rod lever .....              | R1                    | 1       |
|  | G180016     |        | SCREW, to bracket 1/4 - 20 x 1/2" .....      | R1                    | 2       |
|  | G120380     |        | WASHER, lock 1/4" .....                      | R1                    | 2       |
| <b>0760A—GEARSHIFT RODS (Plate 07-2)</b>                     |             |        |  |                       |         |
| 0760-1   | 1556136     |        | ROD, low and rev. .....                      | R1                    | 1       |
| 0760-4   | 1556134     |        | ROD, second and high .....                   | R1                    | 1       |
| 0760-6   | 192057      |        | WASHER, spring .....                         | R1                    | 2       |
|  | -----       |        | COTTER 3/32" x 3/4" .....                    | R1                    | 2       |
| 0760-12  | 1552795     |        | SWIVEL, gearshift rod .....                  | R1                    | 2       |
|  | 197402      |        | NUT, outer, adj. (special) .....             | R1                    | 2       |
|  | G120369     |        | NUT, inner, adj. 3/8" - 24 .....             | R1                    | 2       |
|  | 184291      |        | WASHER, spring .....                         | R1                    | 2       |
|  | G120393     |        | WASHER, plain 5/16" .....                    | R1                    | 2       |
|  | -----       |        | COTTER 3/32" x 3/4" .....                    | R1                    | 2       |
|  |             |        | #—Select size required.                      |                       |         |

Note 1—First type used before engine No. R-1,220, however cars before this engine number may have second type parts installed if so desired, check before ordering.

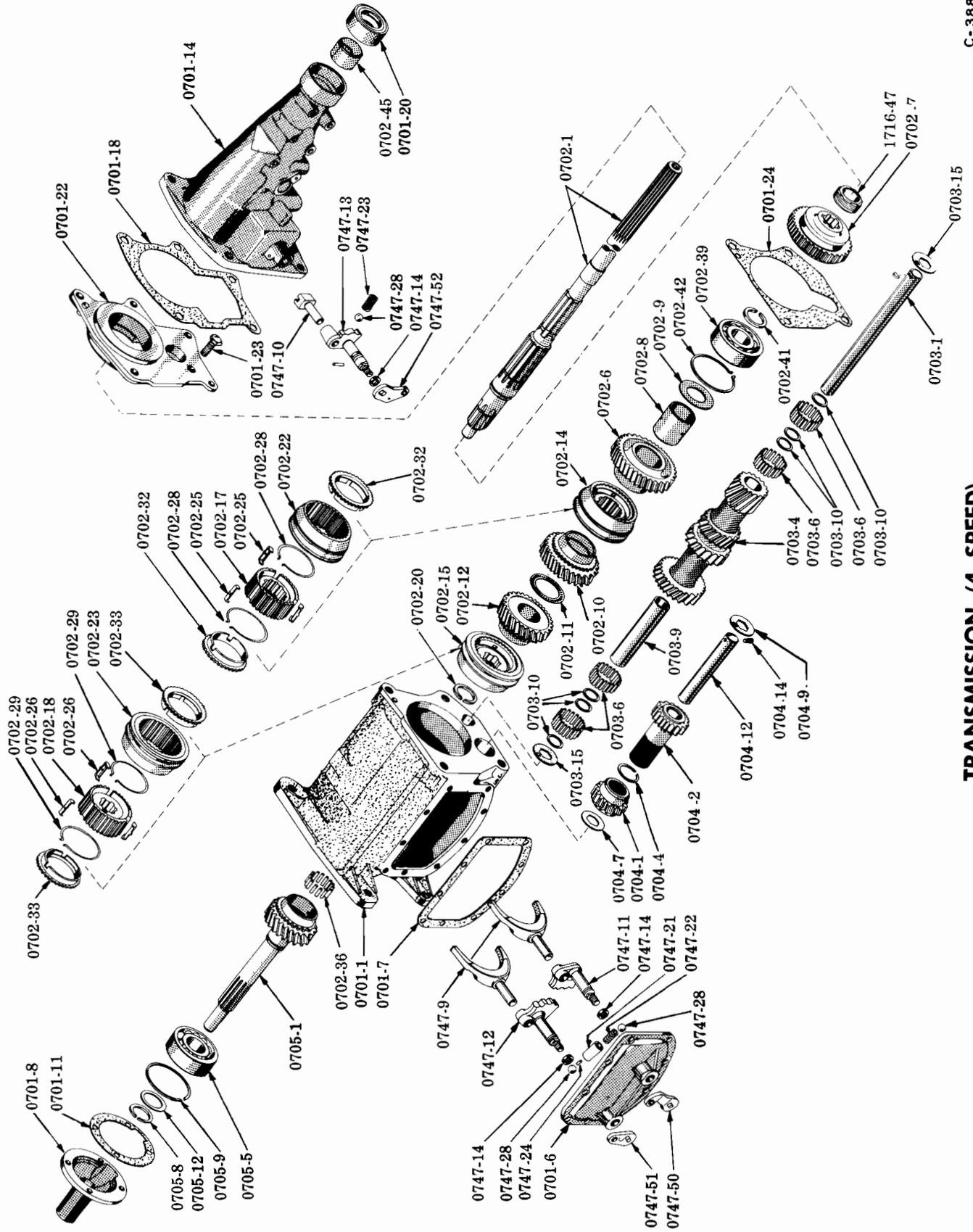
Note 2—Second type used after engine No. in Note 1.



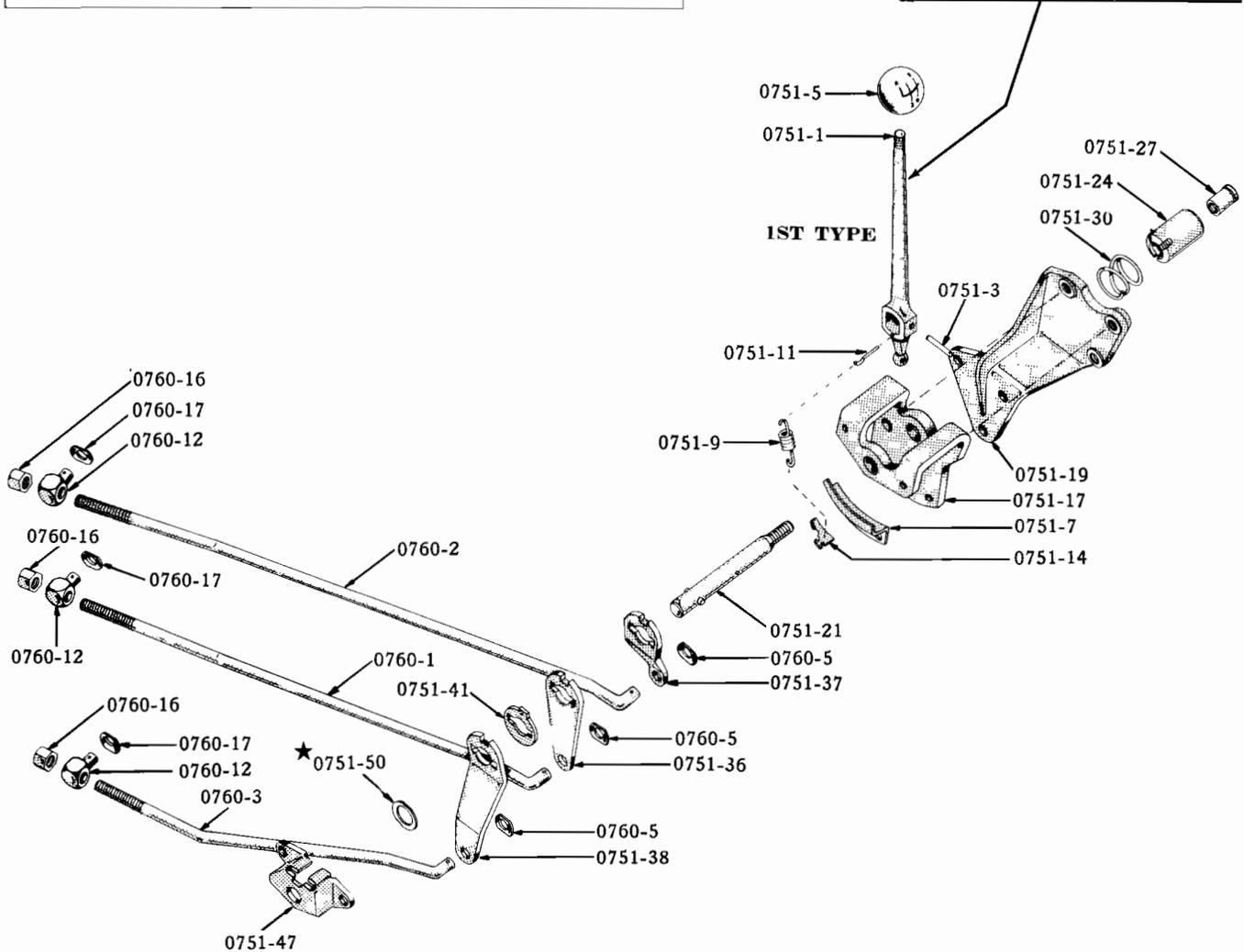
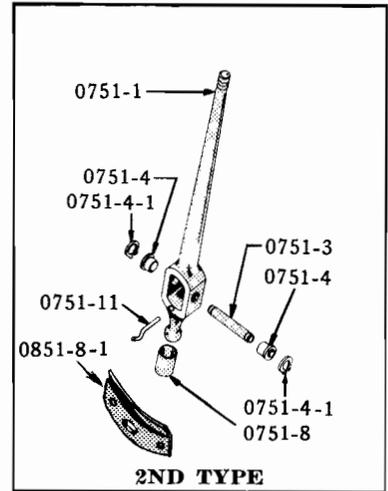
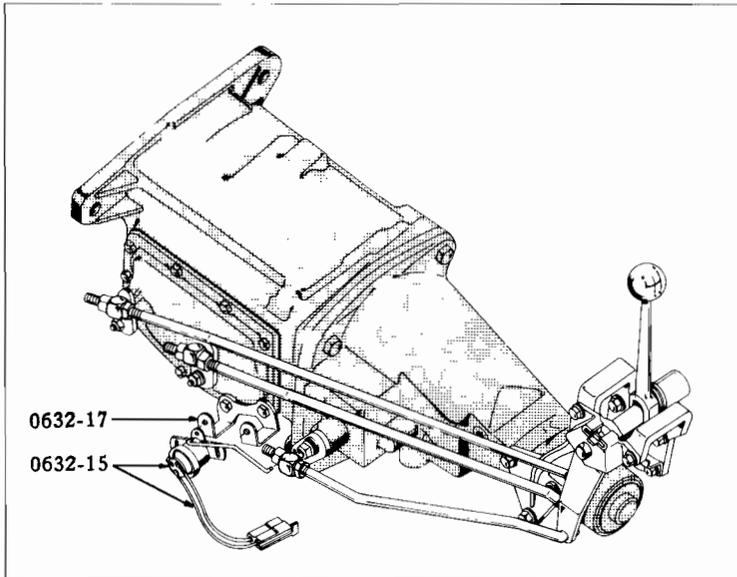
# TRANSMISSION—4 SPEED

Plate 07-3

C-3880



TRANSMISSION (4 SPEED)



★ used with 2ND TYPE

C-4022

**4 SPEED TRANSMISSION CONTROLS**

# TRANSMISSION—4 SPEED

0702B

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS     | PER CAR |
|---|-------------|--------|---|------------|---------|
| <b>0700B—TRANSMISSION ASSEMBLY</b>                                    |             |        |   |            |         |
|   | 1557162     | ■      | TRANSMISSION ASSY. (except 3.07 & 4.55 R/A)   | All        | 1       |
|   | 1557374     | ■      | TRANSMISSION ASSY. (w/4.55 R/A)   | R1, R2, R3 | 1       |
|   | 1558219     | ■      | TRANSMISSION ASSY. (w/3.07 R/A)   | All        | 1       |
|   | 1560567     | ●      | TRANSMISSION ASSY. (except 3.07 & 4.55 R/A)   | All        | 1       |
|   | 1560568     | ●      | TRANSMISSION ASSY. (w/4.55 R/A)   | R3         | 1       |
|   | 1560569     | ●      | TRANSMISSION ASSY. (w/3.07 R/A)   | R3         | 1       |
|   | 681705      |        | BREATHER, trans.  | All        | 1       |
|   | G179861     |        | SCREW, to clutch housing 7/16" - 14 x 1-3/8"  | All        | 4       |
|   | G120368     |        | WASHER, lock 7/16"  | All        | 4       |
| <b>0701B—TRANSMISSION CASE (Plate 07-3)</b>                           |             |        |   |            |         |
| 0701-1  | 1557393     |        | CASE w/PLUGS, transmission  | All        | 1       |
|   | ----        |        | PLUG, filler and drain 1/2"   | All        | 2       |
| 0701-6  | 1553063     |        | HOUSING, gear shift control   | All        | 1       |
|   | G179816     |        | SCREW, to case 5/16" - 18 x 3/4"  | All        | 9       |
|   | G120214     |        | WASHER, lock 5/16"  | All        | 9       |
| 0701-7  | 458438      |        | GASKET, gear shift control housing  | All        | 1       |
| 0701-8  | 1540810     |        | FLANGE, front, case   | All        | 1       |
|   | G179816     |        | SCREW, to case 5/16" - 18 x 3/4"  | All        | 4       |
|   | G114605     |        | WASHER, sh'prf. 5/16"   | All        | 4       |
| 0701-11   | 1553087     |        | GASKET, case front flange   | All        | 1       |
| 0701-14   | 1553095     |        | FLANGE, rear, case  | All        | 1       |
|   | G179859     |        | SCREW, to adapter 7/16" - 14 x 1-1/8"   | All        | 2       |
|   | G179886     |        | SCREW, to adapter 1/2" - 13 x 1-5/8"  | All        | 3       |
|   | ----        |        | WASHER, sh'prf. 7/16"   | All        | 2       |
|   | ----        |        | WASHER, sh'prf. 1/2"  | All        | 3       |
| 0701-18   | 1554057     |        | GASKET, rear flange   | All        | 1       |
| 0701-20   | 1555257     |        | OIL SEAL, rear flange   | All        | 1       |
| 0701-22   | 1553078     |        | PLATE, rear flange adapter  | All        | 1       |
|   | G141221     |        | PIN, dowel  | All        | 1       |
| 0701-23   | 1553091     |        | SCREW, to case (special)  | All        | 1       |
| 0701-24   | 1554058     |        | GASKET, rear flange adapter plate   | All        | 1       |
|   | 1561840     |        | GASKET SET, trans.—Consists of the following gaskets:<br>1—458438 Gearshift control      1—1554057 Rear flange<br>1—1553087 Front flange          1—1554053 Adapter plate | All        | 1       |
| <b>0702B—TRANSMISSION MAIN SHAFT, GEARS AND BEARINGS (Plate 07-3)</b> |             |        |   |            |         |
| 0702-1  | 1553069     |        | SHAFT, main   | All        | 1       |
| 0702-6  | 1553075     |        | GEAR, low speed   | All        | 1       |
| 0702-7  | 1553080     |        | GEAR, reverse sliding   | All        | 1       |
| 0702-8  | 1553076     |        | BUSHING, low speed gear   | All        | 1       |
| 0702-9  | 1553077     |        | THRUST WASHER, low gear   | All        | 1       |
| 0702-10   | 1560011     | ■      | GEAR, second speed  | All        | 1       |
| 0702-10   | 1553074     | ●      | GEAR, second speed  | All        | 1       |
| 0702-11   | 1553073     |        | BEARING, second speed gear thrust   | All        | 1       |
| 0702-12   | 1563243     |        | GEAR, third speed   | All        | 1       |
| 0702-14   | 1553071     |        | SYNCHRONIZER ASSY., low and second—consists of: ★   | All        | 1       |
| 0702-15   | 1560752     |        | SYNCHRONIZER ASSY., third and high—consists of: ★<br>★1—Gear                              3—458445 Plate<br>1—Sleeve                            2—681642 Snap ring        | All        | 1       |
|   |             | ■      | —2.54 to 1 first gear ratio.  |            |         |
|   |             | ●      | —2.20 to 1 first gear ratio.  |            |         |

## TRANSMISSION—4 SPEED

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS        | PER CAR |
|---|-------------|--------|--|---------------|---------|
| <b>0702B—TRANSMISSION MAIN SHAFT, GEARS AND BEARINGS—Cont'd. (Plate 07-3)</b> |             |        |  |               |         |
| 0702-17   | ▲ . . . .   |        | GEAR, low and second synchronizer . . . . .                            | All . . . . . | 1       |
| 0702-18   | ▲ . . . .   |        | GEAR, third and high synchronizer . . . . .                            | All . . . . . | 1       |
| 0702-20   | 1554074     |        | SNAP RING, third and high gear—.087 thick . . . . .                    | All . . . . . | #       |
| 0702-20   | 1554075     |        | SNAP RING, third and high gear—.090 thick . . . . .                    | All . . . . . | #       |
| 0702-20   | 1554076     |        | SNAP RING, third and high gear—.093 thick . . . . .                    | All . . . . . | #       |
| 0702-20   | 1554077     |        | SNAP RING, third and high gear—.096 thick . . . . .                    | All . . . . . | #       |
| 0702-22   | ▲ . . . .   |        | SLEEVE, low and second synchronizer shifter . . . . .                  | All . . . . . | 1       |
| 0702-23   | ▲ . . . .   |        | SLEEVE, third and high synchronizer shifter . . . . .                  | All . . . . . | 1       |
| 0702-25   | 458445      |        | PLATE, low and second synchronizer shifter . . . . .                   | All . . . . . | 3       |
| 0702-26   | 458445      |        | PLATE, third and high synchronizer shifter . . . . .                   | All . . . . . | 3       |
| 0702-28   | 681642      |        | SNAP RING, low and second plate . . . . .                              | All . . . . . | 2       |
| 0702-29   | 681642      |        | SNAP RING, third and high plate . . . . .                              | All . . . . . | 2       |
| 0702-32   | 458449      |        | BLOCKING RING, low and second synchronizer . . . . .                   | All . . . . . | 2       |
| 0702-33   | 458449      |        | BLOCKING RING, third and high synchronizer . . . . .                   | All . . . . . | 2       |
| 0702-36   | 1553089     |        | ROLLER, main shaft front bearing . . . . .                             | All . . . . . | 14      |
| 0702-39   | 1541089     |        | BEARING, main shaft rear . . . . .                                     | All . . . . . | 1       |
| 0702-41   | 1554074     |        | SNAP RING, small—.087 thick . . . . .                                  | All . . . . . | #       |
| 0702-41   | 1554075     |        | SNAP RING, small—.090 thick . . . . .                                  | All . . . . . | #       |
| 0702-41   | 1554076     |        | SNAP RING, small—.093 thick . . . . .                                  | All . . . . . | #       |
| 0702-41   | 1554077     |        | SNAP RING, small—.096 thick . . . . .                                  | All . . . . . | #       |
| 0702-42   | 1553079     |        | SNAP RING, large . . . . .   | All . . . . . | 1       |
| 0702-45   | 1556345     |        | BUSHING, main shaft rear . . . . .                                     | All . . . . . | 1       |
| <b>0703B—TRANSMISSION COUNTERSHAFT, GEARS AND BEARINGS (Plate 07-3)</b>       |             |        |  |               |         |
| 0703-1  | 458462      |        | COUNTERSHAFT, trans. . . . .   | All . . . . . | 1       |
|   | G103905     |        | KEY, woodruff 1/8" x 5/8" . . . . .                                    | All . . . . . | 1       |
| 0703-4  | 1560015     | ■      | GEAR CLUSTER, countershaft . . . . .                                   | All . . . . . | 1       |
| 0703-4  | 1553083     | ●      | GEAR CLUSTER, countershaft . . . . .                                   | All . . . . . | 1       |
| 0703-6  | 458461      |        | ROLLER, gear cluster bearing . . . . .                                 | All . . . . . | 80      |
| 0703-9  | 458456      |        | SPACER, gear cluster bearing roller . . . . .                          | All . . . . . | 1       |
| 0703-10   | 458457      |        | WASHER, gear cluster bearing roller spacer . . . . .                   | All . . . . . | 6       |
| 0703-15   | 1553084     |        | THRUST WASHER, countershaft gear cluster . . . . .                     | All . . . . . | 2       |
| <b>0704B—TRANSMISSION REVERSE IDLER GEAR AND SHAFT (Plate 07-3)</b>           |             |        |  |               |         |
| 0704-1  | 1553081     |        | GEAR, front, reverse idler . . . . .                                   | All . . . . . | 1       |
| 0704-2  | 1553092     |        | GEAR, rear, reverse idler . . . . .                                    | All . . . . . | 1       |
| 0704-4  | 1553093     |        | SNAP RING, front gear . . . . .  | All . . . . . | 1       |
| 0704-7  | 1553082     |        | THRUST WASHER, front reverse idler gear . . . . .                      | All . . . . . | 1       |
| 0704-9  | 1553084     |        | THRUST WASHER, rear reverse idler gear . . . . .                       | All . . . . . | 1       |
| 0704-12   | 1553085     |        | SHAFT, reverse idler gear . . . . .                                    | All . . . . . | 1       |
| 0704-14   | 1553094     |        | PIN, shaft . . . . .   | All . . . . . | 1       |
| <b>0705B—TRANSMISSION MAIN DRIVE PINION AND BEARINGS (Plate 07-3)</b>         |             |        |  |               |         |
| 0705-1  | 1555475     | ■      | PINION, main drive . . . . .   | All . . . . . | 1       |
| 0705-1  | 1553088     | ●      | PINION, main drive . . . . .   | All . . . . . | 1       |
|   | . . . .     |        | BEARING, front, pinion (See Clutch Pilot Bearing—Group 0207) . . . . . | All . . . . . | 1       |
|   |             |        | ■—2.54 to 1 first gear ratio.  |               |         |
|   |             |        | ●—2.20 to 1 first gear ratio.  |               |         |
|   |             |        | ▲—Not available.   |               |         |
|   |             |        | #—Select size required.  |               |         |

# TRANSMISSION—4 SPEED

0751

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|---|-------------|--------|--|--------------|---------|
| <b>0705B—TRANSMISSION MAIN DRIVE PINION AND BEARINGS—Cont'd. (Plate 07-3)</b> |             |        |  |              |         |
| 0705-5  | 1541089     |        | BEARING, rear, pinion .....  | All .....    | 1       |
| 0705-8  | 1554074     |        | SNAP RING, small—.087 thick .....                                  | All .....    | 1       |
| 0705-8  | 1554075     |        | SNAP RING, small—.090 thick .....                                  | All .....    | 1       |
| 0705-8  | 1554076     |        | SNAP RING, small—.093 thick .....                                  | All .....    | 1       |
| 0705-8  | 1554077     |        | SNAP RING, small—.096 thick .....                                  | All .....    | 1       |
| 0705-9  | 458471      |        | SNAP RING, large .....   | All .....    | 1       |
| 0705-12   | 458472      |        | WASHER, pinion bearing .....                                       | All .....    | 1       |
| <b>0747B—GEARSHIFT FORKS AND LEVERS (Plate 07-3)</b>                          |             |        |  |              |         |
| 0747-9  | 1553068     |        | FORK, gearshift (low and second, third and high) .....             | All .....    | 2       |
| 0747-10   | 1553099     |        | FORK, gearshift(reverse) .....                                     | All .....    | 1       |
| 0747-11   | 1553065     |        | LEVER and SHAFT, inner, low and second .....                       | All .....    | 1       |
| 0747-12   | 1553064     |        | LEVER and SHAFT, inner, third and high .....                       | All .....    | 1       |
| 0747-13   | 1553098     |        | LEVER and SHAFT, inner, reverse .....                              | All .....    | 1       |
|   | G103565     |        | PIN, reverse lever and shaft .....                                 | All .....    | 1       |
| 0747-14   | 684881      |        | OIL SEAL, inner shift lever shaft .....                            | All .....    | 3       |
| 0747-21   | 458434      |        | SLEEVE, shift lever interlock—1.0085 long .....                    | All .....    | #       |
| 0747-21   | 458432      |        | SLEEVE, shift lever interlock—1.0185 long .....                    | All .....    | #       |
| 0747-21   | 458433      |        | SLEEVE, shift lever interlock—1.0195 long .....                    | All .....    | #       |
| 0747-21   | 458435      |        | SLEEVE, shift lever interlock—1.0235 long .....                    | All .....    | #       |
| 0747-22   | 458431      |        | SPRING, shift lever interlock (low and 2nd, 3rd and high) .....    | All .....    | 1       |
| 0747-23   | 1553100     |        | SPRING, shift lever interlock (reverse) .....                      | All .....    | 1       |
| 0747-24   | 458436      |        | PLUNGER, shift lever interlock .....                               | All .....    | 1       |
| 0747-28   | G453593     |        | BALL, shift lever interlock .....                                  | All .....    | 3       |
| 0747-50   | 1553066     |        | LEVER, outer, low and second .....                                 | All .....    | 1       |
| 0747-51   | 1553067     |        | LEVER, outer, third and high .....                                 | All .....    | 1       |
| 0747-52   | 1553101     |        | LEVER, outer, reverse .....  | All .....    | 1       |
|   | G120376     |        | NUT, to inner lever 5/16" - 18 .....                               | All .....    | 3       |
|   | G120393     |        | WASHER, plain 5/16" .....  | All .....    | 3       |
|   | G120214     |        | WASHER, lock 5/16" .....   | All .....    | 3       |
| <b>0751B—GEARSHIFT HAND LEVER, SHAFT AND BRACKET (Plate 07-4)</b>             |             |        |  |              |         |
| 0751-1  | 1556129     |        | LEVER, gearshift—Note 1 .....                                      | R1, R2 ..... | 1       |
| 0751-1  | 1559677     |        | LEVER, gearshift—Note 2 .....                                      | All .....    | 1       |
| 0751-3  | 1552932     |        | PIN, to shaft—Note 1 .....   | R1, R2 ..... | 1       |
| 0751-3  | 1559672     |        | PIN, to shaft—Note 2 .....   | All .....    | 1       |
| 0751-4  | 1559673     |        | BUSHING, gearshift lever and pin... } .....                        | All .....    | 2       |
| 0751-4-1  | 1559674     |        | RETAINER, bushing..... } Note 2 .....                              | All .....    | 2       |
| 0751-5  | 1552824     |        | BALL, gearshift lever .....  | All .....    | 1       |
| 0751-7  | 1552926     |        | GUIDE, gearshift lever .....                                       | All .....    | 1       |
|   | G180016     |        | SCREW, to bracket 1/4" - 20 x 1/2" .....                           | All .....    | 2       |
|   | G180380     |        | WASHER, lock 1/4" .....  | All .....    | 2       |
| 0751-8  | ▲1559675    |        | SLEEVE, gearshift lever guide—Note 2 (order 1563002 Plate) .....   | All .....    | 1       |
| 0751-8-1  | 1563002     |        | PLATE, gearshift lever anti-rattle (replaces 1559675 Sleeve) ..... | All .....    | 1       |

#—Select size required.  
▲—Not available.

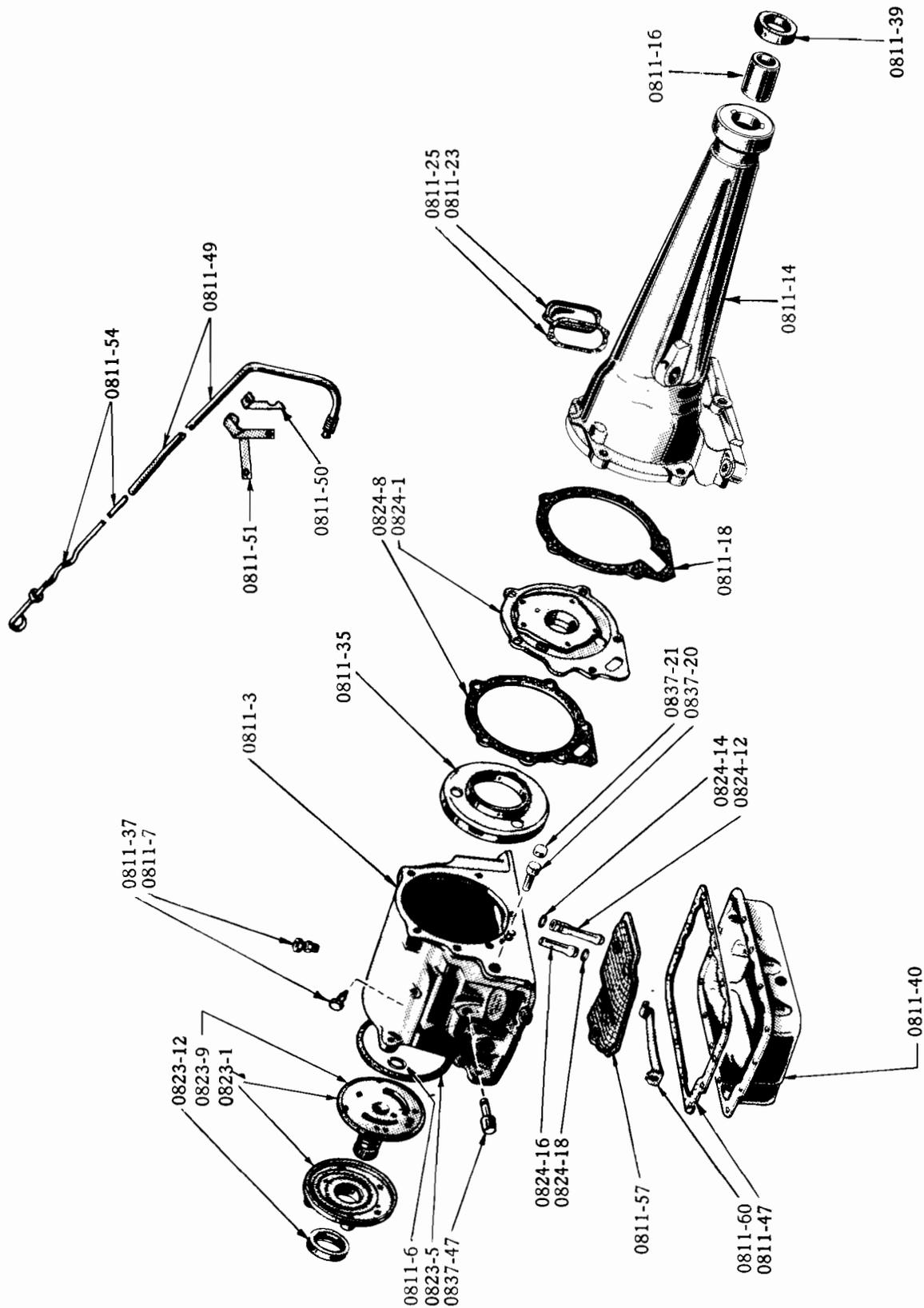
Note 1—First type used before engine Nos. R-1,220 and RS-1,259, however cars before these engine numbers may have second type parts installed if so desired, check before ordering.

Note 2—Second type used after engine Nos. in Note 1.

## TRANSMISSION—4 SPEED

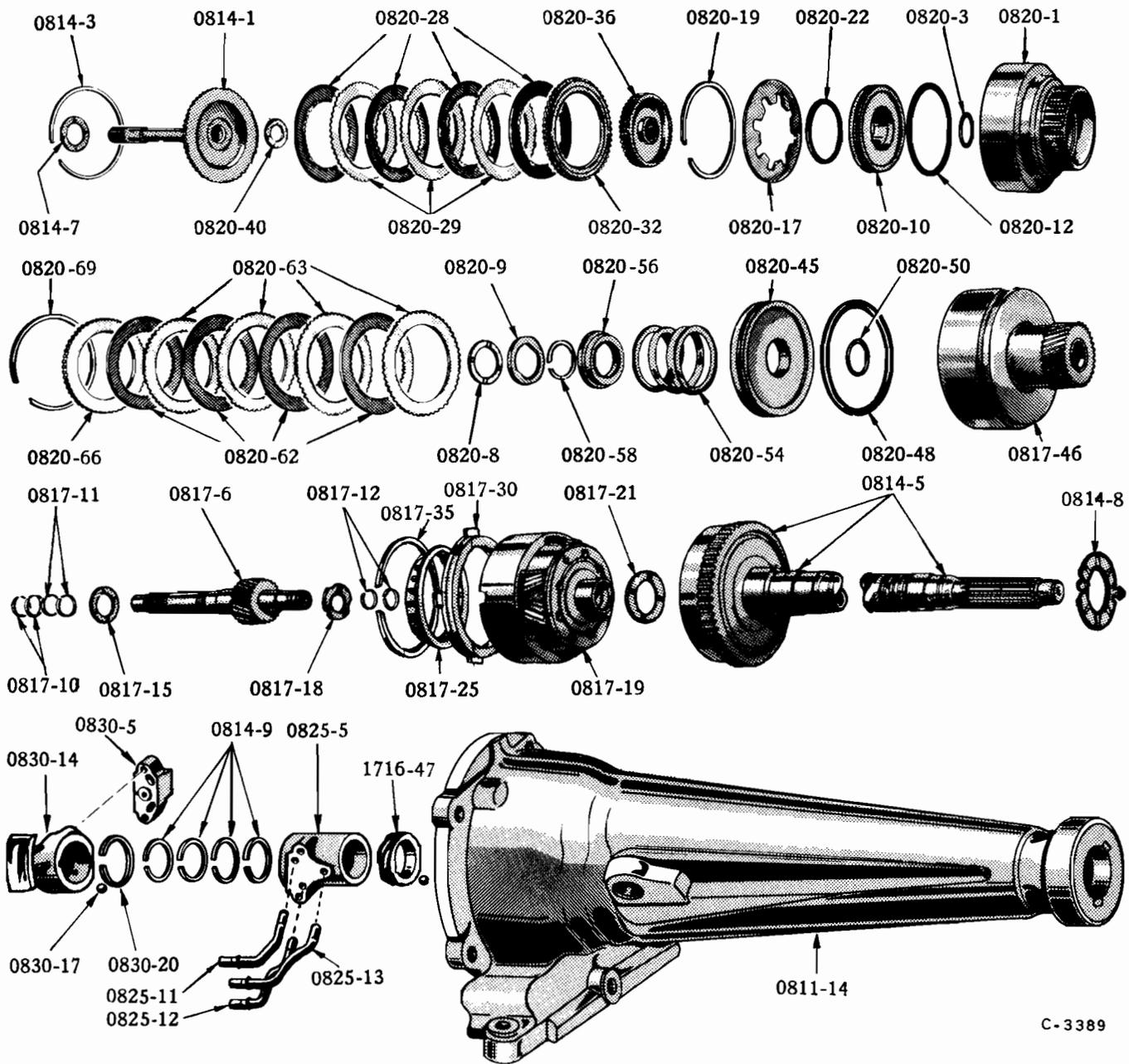
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|---|-------------|--------|--|-----------|---------|
| <b>0751B—GEARSHIFT HAND LEVER, SHAFT AND BRACKET—Cont'd. (Plate 07-4)</b> |             |        |  |           |         |
| 0751-9  | 1552923     |        | SPRING, gearshift lever return .....                 | All ..... | 1       |
| 0751-11   | 1552924     |        | CLIP, to lever .....                                 | All ..... | 1       |
| 0751-14   | 1552925     |        | BRACKET, gearshift lever return spring .....         | All ..... | 1       |
| ----  |             |        | SCREW, fastening (See Guide to Bracket Screw) .....  | All ..... | 1       |
| 0751-17   | 1552910     |        | BRACKET, gearshift lever shaft .....                 | All ..... | 1       |
|   | G180121     |        | SCREW, to bracket 3/8" - 16 x 7/8" .....             | All ..... | 3       |
|   | G120382     |        | WASHER, lock 3/8" .....                              | All ..... | 3       |
| 0751-19   | 1557199     |        | SUPPORT, gearshift lever shaft bracket .....         | All ..... | 1       |
|   | G180121     |        | SCREW, to trans. 3/8" - 16 x 7/8" .....              | All ..... | 3       |
|   | G120382     |        | WASHER, lock 3/8" .....                              | All ..... | 3       |
| 0751-21   | 1552912     |        | SHAFT and PIN, gearshift lever .....                 | All ..... | 1       |
| 0751-24   | 1552918     |        | SPRING and HOUSING, gearshift lever shaft .....      | All ..... | 1       |
| 0751-27   | 1552915     |        | NUT, adjusting (special) .....                       | All ..... | 1       |
| 0751-30   | 1552927     |        | SPRING, gearshift lever shaft anti-rattle .....      | All ..... | 1       |
| 0751-36   | 1552930     |        | LEVER, low and second oper. rod .....                | All ..... | 1       |
| 0751-37   | 1552929     |        | LEVER, third and high oper. rod .....                | All ..... | 1       |
| 0751-38   | 1556122     |        | LEVER, reverse oper. rod .....                       | All ..... | 1       |
| 0751-41   | 1552920     |        | PLATE, oper. rod lever interlock—.0598 thick .....   | All ..... | #       |
| 0751-41   | 1552921     |        | PLATE, oper. rod lever interlock—.0747 thick .....   | All ..... | #       |
| 0751-41   | 1552922     |        | PLATE, oper. rod lever interlock—.0897 thick .....   | All ..... | #       |
| 0751-47   | 1552928     |        | RETAINER, oper. rod lever .....                      | All ..... | 1       |
|   | 41X8        |        | SPACER, to bracket—Note 2 .....                      | All ..... | 2       |
|   | G180016     |        | SCREW, to bracket 1/4" - 20 x 1/2" .....             | All ..... | 2       |
|   | G120380     |        | WASHER, lock 1/4" .....                              | All ..... | 2       |
| 0751-50   | 1552381     |        | WASHER, oper. rod lever retainer spring—Note 2 ..... | All ..... | 1       |
| <b>0760B—GEARSHIFT RODS (Plate 07-4)</b>                                  |             |        |  |           |         |
| 0760-1  | 1556126     |        | ROD, low and second .....                            | All ..... | 1       |
| 0760-2  | 1556128     |        | ROD, third and high .....                            | All ..... | 1       |
| 0760-3  | 1556124     |        | ROD, reverse .....                                   | All ..... | 1       |
| 0760-5  | 192057      |        | WASHER, spring .....                                 | All ..... | 3       |
| -----   |             |        | COTTER 3/32" x 3/4" .....                            | All ..... | 3       |
| 0760-12   | 1552795     |        | SWIVEL, gearshift rod .....                          | All ..... | 3       |
| 0760-16   | 197402      |        | NUT, outer, adjusting (special) .....                | All ..... | 3       |
|   | G120369     |        | NUT, inner, adjusting 3/8" - 24 .....                | All ..... | 3       |
| 0760-17   | 184291      |        | WASHER, spring .....                                 | All ..... | 3       |
|   | G120393     |        | WASHER, plain 5/16" .....                            | All ..... | 3       |
| ----  |             |        | COTTER 3/32" x 3/4" .....                            | All ..... | 3       |
| #—Select size required.   |             |        |  |           |         |

Note 2—Second type used on and after engine Nos. R-1,220 and RS-1,259.



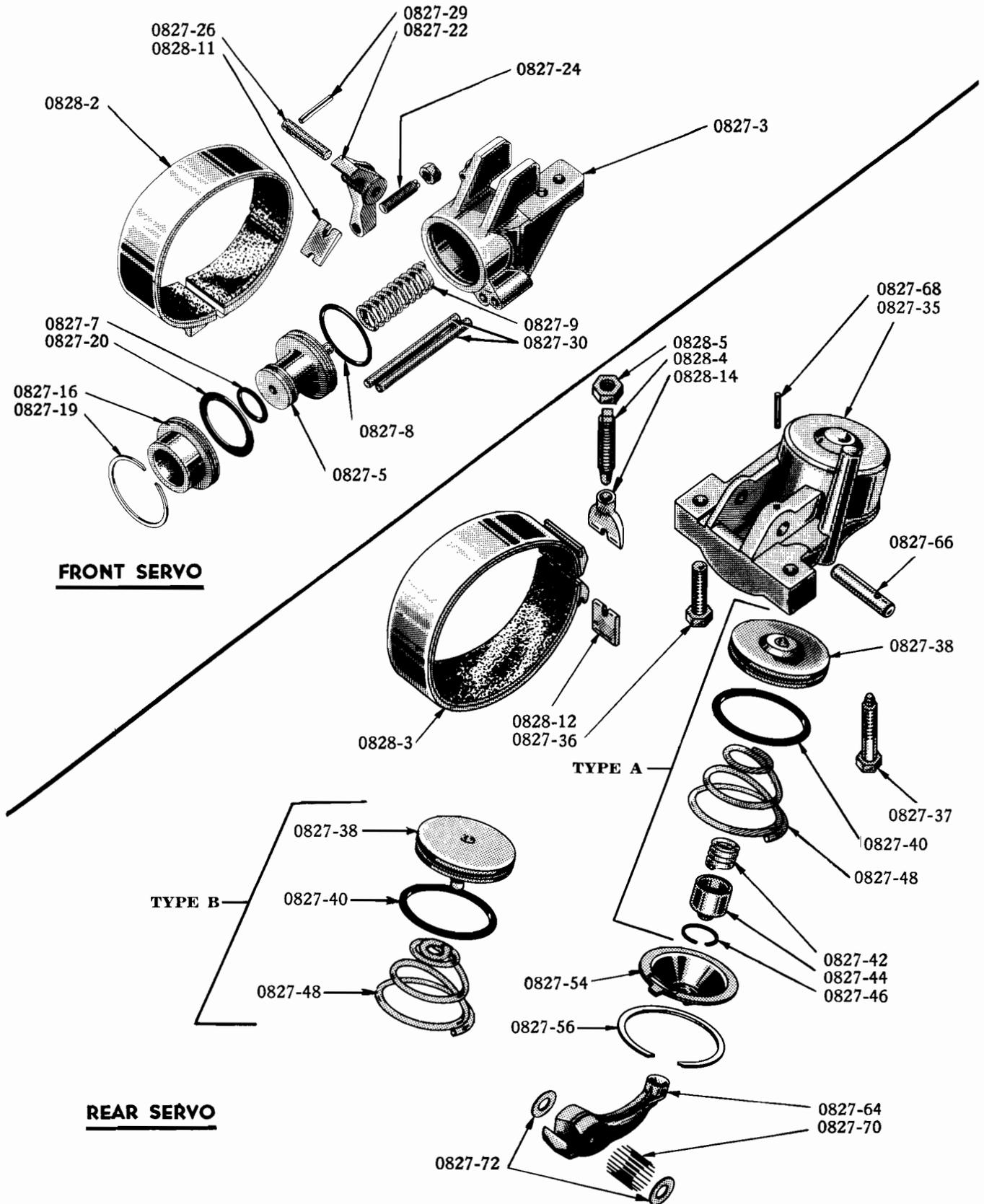
C-3388.A

TRANS. CASE, OIL PUMP, OIL PAN, ETC.



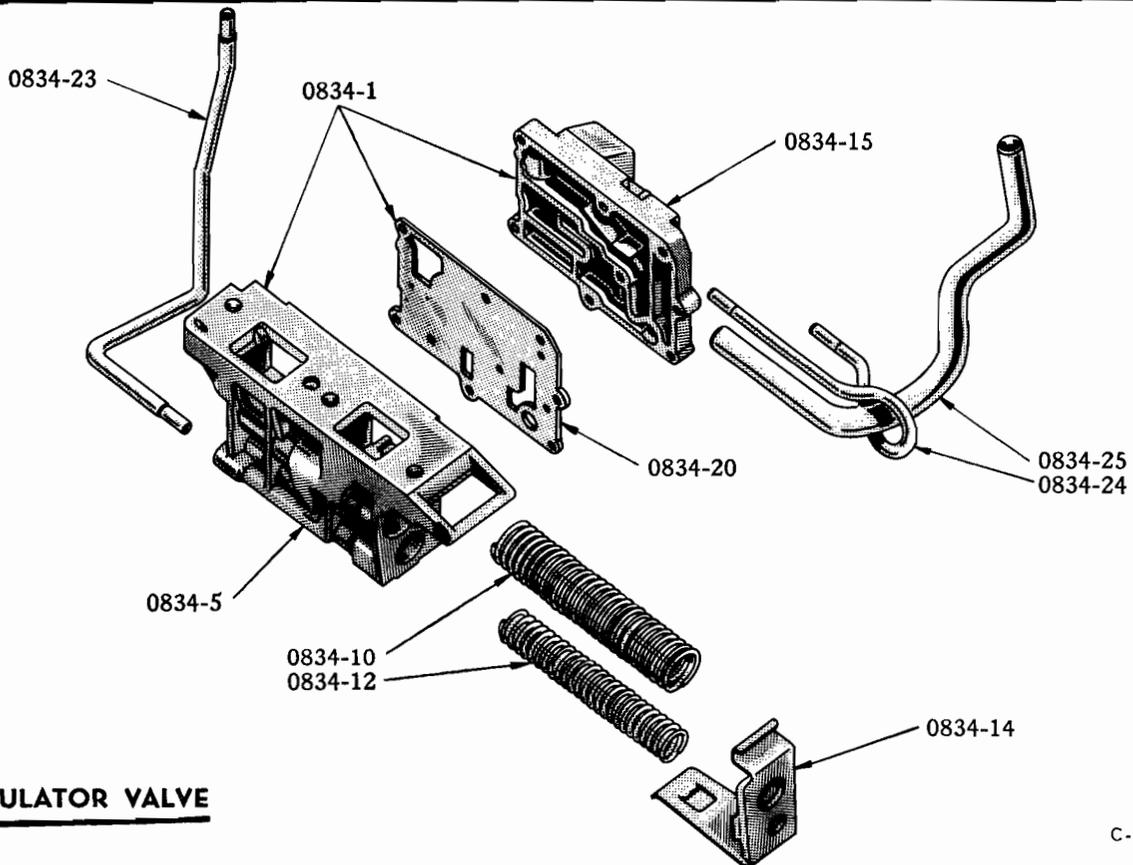
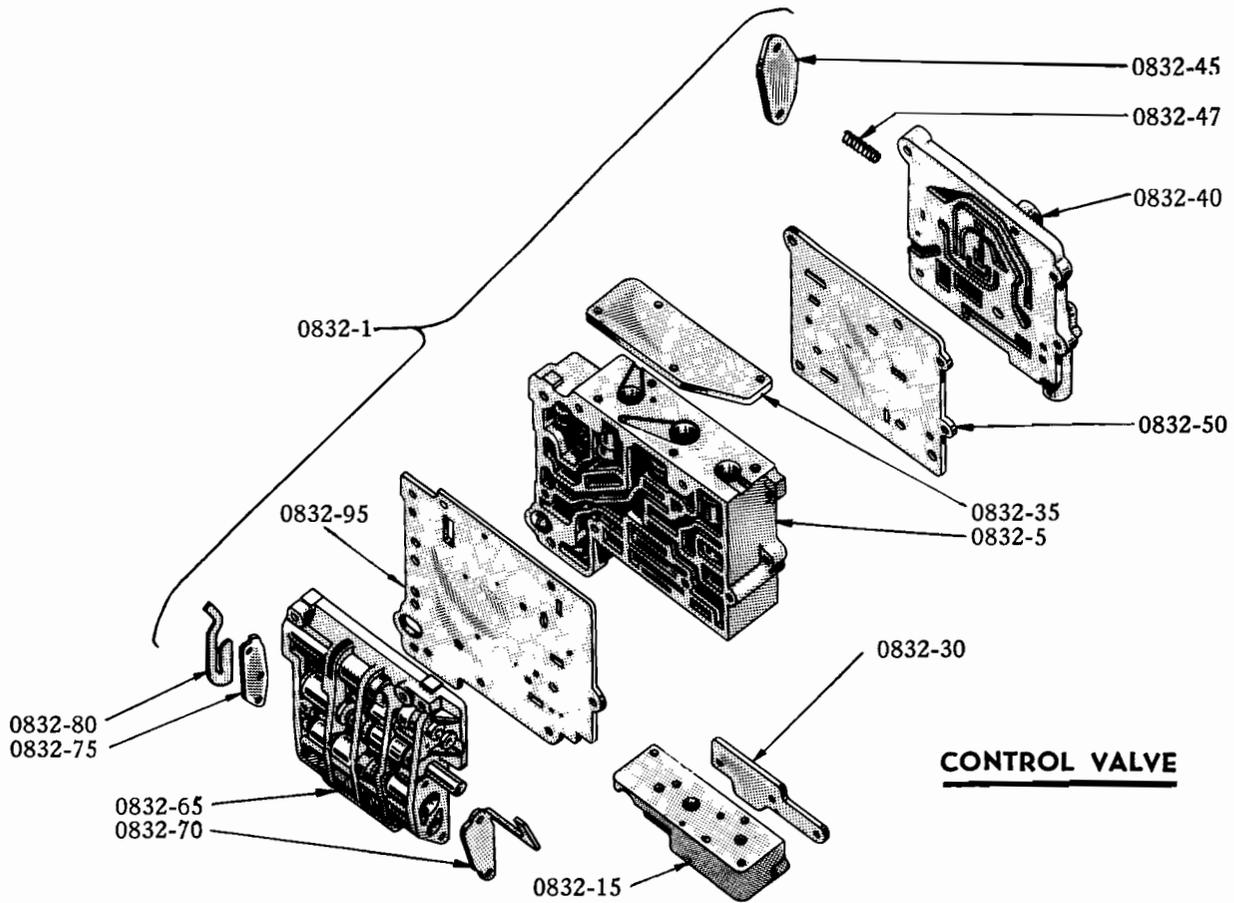
C-3389

TRANSMISSION INTERNAL PARTS



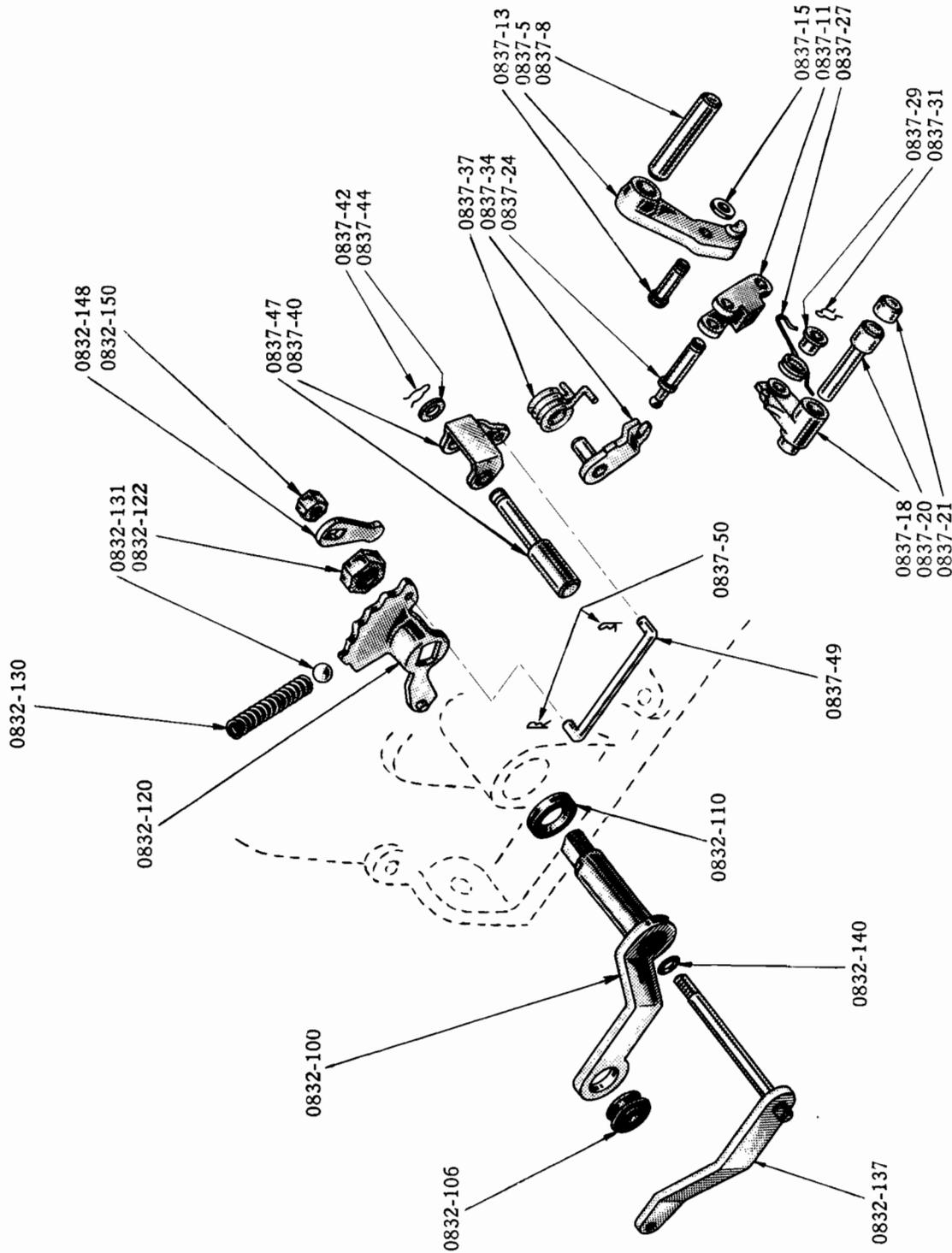
C- 3386

## TRANS. SERVO UNITS AND BRAKE BANDS



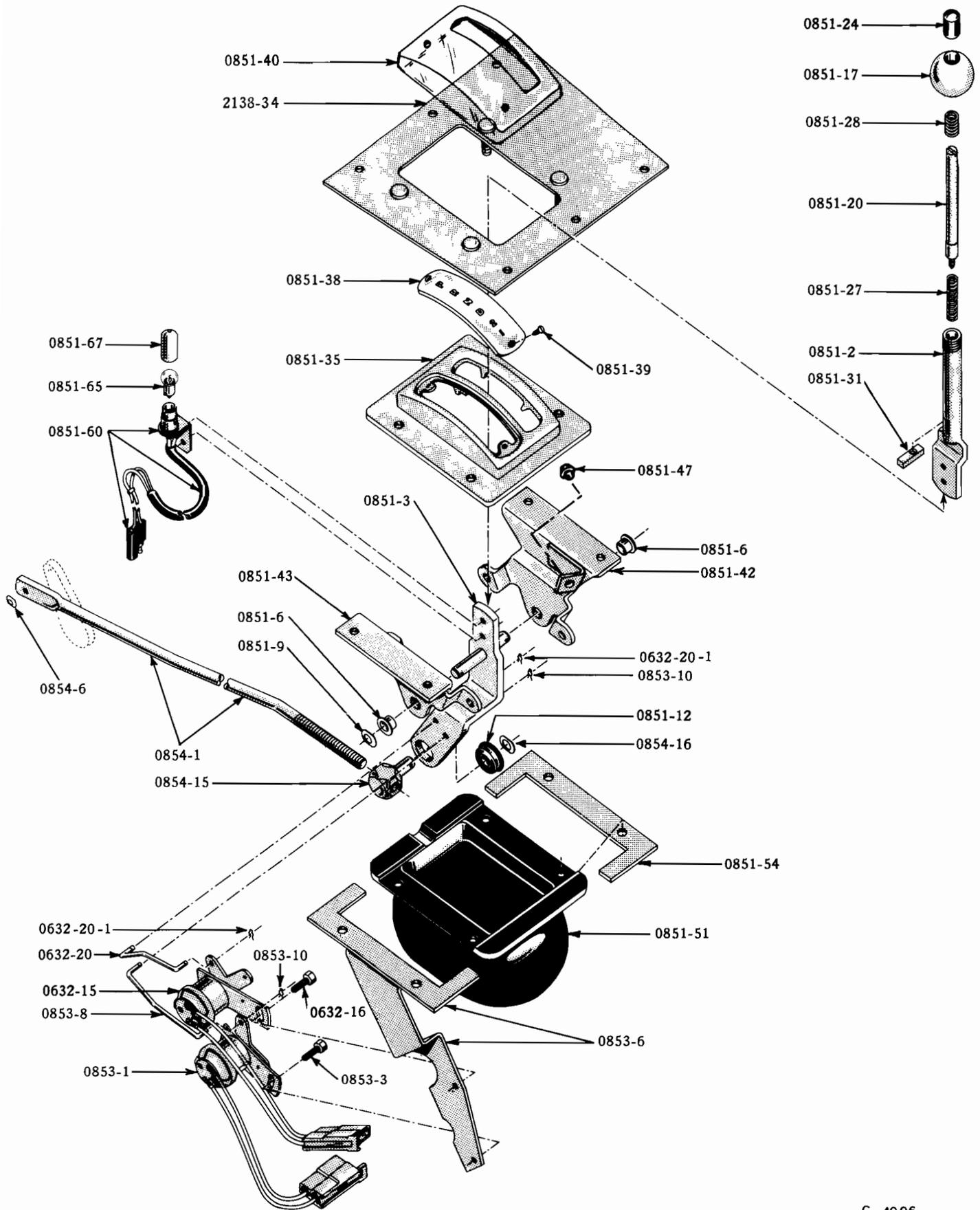
TRANS. CONTROL AND OIL REGULATOR

C- 3385



C-3387

PARKING LINKAGE, THROTTLE AND CONTROL LEVERS



TRANSMISSION CONTROL PARTS

C-4006

# TRANSMISSION—FLIGHT-O-MATIC

0811

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>0800—FLIGHT-O-MATIC TRANSMISSION</b>   |             |        |  |        |         |
| The transmission serial is stamped on a plate located on the left side of the case. |             |        |  |        |         |
| 1557163   |             |        | TRANSMISSION ASSY.—exc. 4.09, 4.55 R/A                         | All    | 1       |
| 1557373   |             |        | TRANSMISSION ASSY.—for 4.09, 4.55 R/A                          | All    | 1       |
| G179861   |             |        | SCREW, to housing 7/16" - 14 x 1-3/8"                          | All    | 4       |
| G120383   |             |        | WASHER, lock 7/16"   | All    | 4       |
| 1557608   |             |        | GASKET and OIL SEAL KIT, trans.—consists of:                   | All    | 1       |
|   |             |        | 1—1541087 Gasket   |        |         |
|   |             |        | 1—1541085 Gasket   |        |         |
|   |             |        | 1—1540935 Gasket   |        |         |
|   |             |        | 1—1541127 Gasket   |        |         |
|   |             |        | 1—1541174 Ring   |        |         |
|   |             |        | 1—1541176 Seal   |        |         |
|   |             |        | 1—1541195 Seal   |        |         |
|   |             |        | 1—1541197 Seal   |        |         |
|   |             |        | 1—1540930 Seal   |        |         |
|   |             |        | 1—1541256 Seal   |        |         |
|   |             |        | 1—1541258 Seal   |        |         |
|   |             |        | 1—1541139 Seal   |        |         |
|   |             |        | 1—1541052 Seal   |        |         |
|   |             |        | 1—1541055 Seal   |        |         |
|   |             |        | 1—1541064 Seal   |        |         |
|   |             |        | 1—1540936 Seal   |        |         |
|   |             |        | 1—1541018 Seal   |        |         |
| <b>0811—TRANSMISSION CASE (Plates 08-1, 2)</b>                                      |             |        |  |        |         |
| 0811-3  | 1552994     |        | CASE ASSY., trans.   | All    | 1       |
|   | 1540911     |        | PLUG, pressure take-off  | All    | *       |
| 0811-6  | 1545274     |        | BUSHING, trans. case   | All    | 1       |
| 0811-7  | 1559002     |        | BREATHER, trans. case  | All    | 1       |
| 0811-14   | 1545489     |        | HOUSING w/BUSHING, trans. case extension                       | All    | 1       |
|   | 1545490     |        | SCREW, to case (special 4-3/16" long)                          | All    | 1       |
|   | G180124     |        | SCREW, to case 3/8" - 16 x 1-1/4"—LHC                          | All    | 4       |
|   | 1541088     |        | WASHER, lock (special)   | All    | 5       |
| 0811-16   | 1545160     |        | BUSHING, trans. case extension housing                         | All    | 1       |
| 0811-18   | 1541087     |        | GASKET, extension housing to rear pump                         | All    | 1       |
| 0811-23   | 1541084     |        | COVER, extension housing governor inspection                   | All    | 1       |
|   | G114353     |        | SCREW, to housing 1/4" - 20 - 1/2"                             | All    | 2       |
|   | 1541086     |        | WASHER, plain (special)  | All    | 2       |
| 0811-25   | 1541085     |        | GASKET, governor inspection cover                              | All    | 1       |
| 0811-35   | 1552998     |        | SUPPORT and BUSHING, trans. center (one way clutch inner race) | All    | 1       |
|   | 1541208     |        | SCREW, right, support fastening (special)                      | All    | 1       |
| 0811-37   | 1541209     |        | SCREW, left, support fastening (special)                       | All    | 1       |
|   | 1541088     |        | WASHER, lock (special)   | All    | 2       |
| 0811-39   | 1553737     |        | OIL SEAL, trans. case extension housing                        | All    | 1       |
| 0811-40   | 1553015     |        | PAN ASSY., trans. oil  | All    | 1       |
|   | 1560870     |        | SCREW and WASHER, to case 5/16" - 18 x 5/8"                    | All    | 14      |
| 0811-47   | 1540935     |        | GASKET, trans. oil pan   | All    | 1       |
| 0811-49   | 1557399     |        | TUBE and NUT, trans. oil filler                                | All    | 1       |
| 0811-50   | 1553453     |        | BRACKET, oil filler tube locating                              | All    | 1       |
| 0811-51   | 1557398     |        | SUPPORT, oil filler tube                                       | All    | 1       |
| 0811-54   | 1550918     |        | CAP and DIPSTICK, trans. oil filler tube                       | All    | 1       |
| 0811-57   | 1545195     |        | STRAINER, trans. oil   | All    | 1       |
| 0811-60   | 1541250     |        | CLIP, retaining  | All    | 1       |

\*—Use as required

## TRANSMISSION—FLIGHT-O-MATIC

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>0814—TRANSMISSION INPUT AND OUTPUT SHAFT (Plate 08-2)</b>       |             |        |   |           |         |
| 0814-1   | 1541166     |        | SHAFT, input .....  | All ..... | 1       |
| 0814-3   | 1553000     |        | SNAP RING, input shaft to front clutch cylinder .....                                       | All ..... | 1       |
| 0814-5   | 1541185     |        | SHAFT and GEAR, output (incl. parking gear) .....   | All ..... | 1       |
| 0814-7   | 1541169     |        | THRUST WASHER, input shaft .....  | All ..... | 1       |
| 0814-8   | 1545842     |        | THRUST WASHER, output shaft .....   | All ..... | 1       |
| 0814-9   | 1541248     |        | OIL RING, output shaft—cast iron .....  | All ..... | 4       |
| <b>0817—TRANSMISSION PLANETARY SHAFT, GEARS, ETC. (Plate 08-2)</b> |             |        |   |           |         |
| 0817-6   | 1543064     |        | SHAFT and GEAR, planetary .....   | All ..... | 1       |
| 0817-10  | 1541237     |        | OIL RING, planetary shaft front clutch .....  | All ..... | 2       |
| 0817-11  | 1541238     |        | OIL RING, planetary shaft rear clutch front .....   | All ..... | 2       |
| 0817-12  | 1541239     |        | OIL RING, planetary shaft rear clutch rear .....  | All ..... | 2       |
| 0817-15  | 1541192     |        | THRUST WASHER, front, planetary shaft and gear .....  | All ..... | 1       |
| 0817-18  | 1553382     |        | THRUST WASHER, rear, planetary shaft and gear .....   | All ..... | 1       |
| 0817-19  | 1552999     |        | GEAR and DRUM, planetary (incl. rear brake drum) .....                                      | All ..... | 1       |
| 0817-21  | 1541226     |        | THRUST WASHER, planetary gear and drum—.061 - .063 thick .....                              | All ..... | *       |
| 0817-21  | 1541227     |        | THRUST WASHER, planetary gear and drum—.067 - .069 thick .....                              | All ..... | *       |
| 0817-21  | 1541228     |        | THRUST WASHER, planetary gear and drum—.074 - .076 thick .....                              | All ..... | *       |
| 0817-21  | 1541229     |        | THRUST WASHER, planetary gear and drum—.081 - .083 thick .....                              | All ..... | *       |
| 0817-25  | 1694756     |        | CLUTCH, planetary one way .....   | All ..... | 1       |
| 0817-30  | 1553137     |        | RACE, outer, planetary one way .....  | All ..... | 1       |
|  | ----        |        | RACE, inner, planetary one way (See SUPPORT and BUSHING, trans.<br>Center—Group 0811) ..... | All ..... | 1       |
| 0817-35  | 1553138     |        | SNAP RING, outer race .....   | All ..... | 1       |
| 0817-46  | 1543085     |        | SUN GEAR and DRUM, planetary secondary (incl. frt. brake drum) ..                           | All ..... | 1       |
| <b>0820—TRANSMISSION CLUTCH (Plate 08-2)</b>                       |             |        |   |           |         |
| <b>Front Clutch Assembly</b>                                       |             |        |   |           |         |
| 0820-1   | 1554227     |        | CYLINDER, trans. front clutch .....   | All ..... | 1       |
| 0820-3   | 1541174     |        | OIL RING, front clutch cylinder .....   | All ..... | 1       |
| 0820-8   | 1541172     |        | THRUST WASHER, front clutch cylinder—bronze .....   | All ..... | 1       |
| 0820-9   | 1541173     |        | THRUST WASHER, front clutch cylinder—steel .....  | All ..... | 1       |
| 0820-10  | 1560010     |        | PISTON, front clutch cylinder .....   | All ..... | 1       |
| 0820-12  | 1541176     |        | OIL SEAL, front clutch cylinder piston .....  | All ..... | 1       |
| 0820-17  | 1541177     |        | SPRING, front clutch cylinder piston bearing .....  | All ..... | 1       |
| 0820-19  | 1541179     |        | SNAP RING, spring .....   | All ..... | 1       |
| 0820-22  | 1541178     |        | RING, front clutch cylinder piston bearing .....  | All ..... | 1       |
| 0820-28  | 1554230     |        | DISC, front clutch friction .....   | All ..... | 4       |
| 0820-29  | 1541182     |        | PLATE, front clutch. . . . . } do not install separately .....                              | All ..... | 3       |
| 0820-32  | 1543339     |        | PLATE, front clutch pressure. . . . . }   | All ..... | 1       |
| 0820-36  | 1541183     |        | HUB, front clutch .....   | All ..... | 1       |
| 0820-40  | 1541184     |        | THRUST WASHER, front clutch hub .....   | All ..... | 1       |
| *—Use as required  |             |        |   |           |         |

# TRANSMISSION—FLIGHT-O-MATIC

0827

| ILLUST. NUMBER                                       | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>0820—TRANSMISSION CLUTCH—Cont'd. (Plate 08-2)</b> |             |        |   |           |         |
| <b>Rear Clutch Assembly</b>                          |             |        |   |           |         |
|  | ----        |        | CYLINDER, rear clutch (See SUN GEAR and DRUM—Group 0817) .. | All ..... | 1       |
| 0820-45  | 1543089     |        | PISTON and BALL, rear clutch .....                          | All ..... | 1       |
| 0820-48  | 1541197     |        | OIL SEAL, outer, rear clutch piston .....                   | All ..... | 1       |
| 0820-50  | 1541195     |        | OIL SEAL, inner, rear clutch piston .....                   | All ..... | 1       |
| 0820-54  | 1541198     |        | SPRING, rear clutch piston .....                            | All ..... | 1       |
| 0820-56  | 1541199     |        | RETAINER, rear clutch piston spring .....                   | All ..... | 1       |
| 0820-58  | 1541200     |        | SNAP RING, retainer .....                                   | All ..... | 1       |
| 0820-62  | 1543088     |        | DISC, rear clutch friction.....                             | All ..... | 4       |
| 0820-63  | 1541202     |        | PLATE, rear clutch.....                                     | All ..... | 4       |
| 0820-66  | 1541203     |        | PLATE, rear clutch pressure.....                            | All ..... | 1       |
| 0820-69  | 1541185     |        | SNAP RING, plate .....                                      | All ..... | 1       |
| } do not install separately .....                    |             |        |   |           |         |
| <b>0823—FRONT PUMP (Plate 08-1)</b>                  |             |        |   |           |         |
| 0823-1   | 1552576     |        | PUMP COMPLETE, front .....                                  | All ..... | 1       |
|  | G179826     |        | SCREW, to case 5/16" - 18 x 2" .....                        | All ..... | 4       |
| 0823-5   | 1540930     |        | GASKET, front pump to case .....                            | All ..... | 1       |
|  | ▲----       |        | BODY and GEARS, front pump (order pump complete) .....      | All ..... | 1       |
| 0823-9   | 1552577     |        | COVER and STATOR HUB, front pump body .....                 | All ..... | 1       |
|  | G110533     |        | SCREW, to body No. 10 - 24 x 3/4" .....                     | All ..... | 2       |
| 0823-12  | 1540922     |        | OIL SEAL, front pump body .....                             | All ..... | 1       |
| <b>0824—REAR PUMP (Plate 08-1)</b>                   |             |        |   |           |         |
| 0824-1   | 1545835     |        | PUMP COMPLETE, rear .....                                   | All ..... | 1       |
|  | G103905     |        | KEY, woodruff 1/8" x 5/8" .....                             | All ..... | 1       |
| 0824-8   | 1541127     |        | GASKET, rear pump to case .....                             | All ..... | 1       |
| 0824-12  | 1541255     |        | TUBE, rear pump inlet .....                                 | All ..... | 1       |
| 0824-14  | 1541256     |        | "O" RING, tube .....  | All ..... | 1       |
| 0824-16  | 1541257     |        | TUBE, rear pump outlet .....                                | All ..... | 1       |
| 0824-18  | 1541258     |        | "O" RING, tube .....  | All ..... | 1       |
| <b>0825—TRANSMISSION OIL COLLECTOR (Plate 08-2)</b>  |             |        |   |           |         |
| 0825-5   | 1545831     |        | SLEEVE, trans. oil collector .....                          | All ..... | 1       |
| 0825-11  | 1545832     |        | TUBE, front, oil collector .....                            | All ..... | 1       |
| 0825-12  | 1545833     |        | TUBE, intermediate, oil collector .....                     | All ..... | 1       |
| 0825-13  | 1545834     |        | TUBE, rear, oil collector .....                             | All ..... | 1       |
| <b>0827—SERVO UNITS (Plate 08-3)</b>                 |             |        |   |           |         |
| <b>Front Servo Assembly</b>                          |             |        |   |           |         |
| 0827-3   | 1557597     |        | HOUSING, front servo .....                                  | All ..... | 1       |
|  | G180124     |        | SCREW, to case, 3/8" - 16 x 1-1/4" .....                    | All ..... | 1       |
|  | G120382     |        | WASHER, lock 3/8" .....                                     | All ..... | 1       |
| 0827-5   | 1557607     |        | PISTON and PIN, front servo .....                           | All ..... | 1       |
| ▲—Not available.                                     |             |        |   |           |         |

## TRANSMISSION—FLIGHT-O-MATIC

| ILLUST. NUMBER                               | PART NUMBER | CHANGE | DESCRIPTION   | MODELS        | PER CAR |
|--|-------------|--------|---|---------------|---------|
| <b>0827—SERVO UNITS—Cont'd. (Plate 08-3)</b> |             |        |   |               |         |
| <b>Front Servo Assembly—Cont'd.</b>          |             |        |   |               |         |
| 0827-7                                       | 1541139     |        | "O" RING, small, servo piston .....                                 | All .....     | 1       |
| 0827-8                                       | 1541052     |        | "O" RING, large, servo piston .....                                 | All .....     | 1       |
| 0827-9                                       | 1541143     |        | SPRING, servo piston .....  | All .....     | 1       |
| 0827-16                                      | 1557598     |        | GUIDE, front servo piston .....                                     | All .....     | 1       |
| 0827-19                                      | 1541056     |        | SNAP RING, guide retaining .....                                    | All .....     | 1       |
| 0827-20                                      | 1541055     |        | SEAL, front servo piston guide .....                                | All .....     | 1       |
| 0827-22                                      | 1541058     |        | LEVER, front servo brake band operating .....                       | All .....     | 1       |
| 0827-24                                      | 1541061     |        | SCREW, adjusting .....  | All .....     | 1       |
|  | G124829     |        | NUT, screw locking hex. 3/8" - 16" .....                            | All .....     | 1       |
| 0827-26                                      | 1541059     |        | PIN, pivot, operating lever .....                                   | All .....     | 1       |
| 0827-29                                      | G453674     |        | PIN, pivot pin to housing .....                                     | All .....     | 1       |
| 0827-30                                      | 1541254     |        | TUBE, front servo oil jumper .....                                  | All .....     | 2       |
| <b>Rear Servo Assembly</b>                   |             |        |   |               |         |
| 0827-35                                      | 1541076     |        | HOUSING, rear servo .....   | All .....     | 1       |
| 0827-36                                      | 1541080     |        | SCREW, to case (special) .....                                      | All .....     | 1       |
| 0827-37                                      | 1541081     |        | SCREW, to case (special) .....                                      | All .....     | 1       |
|  | G120383     |        | WASHER, lock 7/16" .....  | All .....     | 2       |
|  |             |        |   | Type          |         |
| 0827-38                                      | 1541063     |        | PISTON, rear servo .....  | A All .....   | 1       |
| 0827-38                                      | 1553004     |        | PISTON, rear servo .....  | B All .....   | 1       |
| 0827-40                                      | 1541064     |        | "O" RING, rear servo piston .....                                   | A,B All ..... | 1       |
| 0827-42                                      | 1541068     |        | SPRING, rear servo piston accumulator .....                         | A All .....   | 1       |
| 0827-44                                      | 1541069     |        | RETAINER, piston accumulator spring .....                           | A All .....   | 1       |
| 0827-46                                      | 1541070     |        | SNAP RING, retainer .....   | A All .....   | 1       |
| 0827-48                                      | 1541065     |        | SPRING, rear servo piston .....                                     | A All .....   | 1       |
| 0827-48                                      | 1553005     |        | SPRING, rear servo piston .....                                     | B All .....   | 1       |
| 0827-54                                      | 1541066     |        | RETAINER, rear servo piston .....                                   | All .....     | 1       |
| 0827-56                                      | 1541067     |        | SNAP RING, retainer .....   | All .....     | 1       |
| 0827-64                                      | 1541071     |        | LEVER, rear servo brake band operating (rollers required) .....     | All .....     | 1       |
| 0827-64                                      | 1563032     |        | LEVER, rear servo brake band operating (rollers not required) ..... | All .....     | 1       |
| 0827-66                                      | 1541072     |        | PIN, operating lever pivot .....                                    | All .....     | 1       |
| 0827-68                                      | G453674     |        | PIN, to housing .....   | All .....     | 1       |
| 0827-70                                      | 1541074     |        | ROLLER, operating lever .....                                       | All .....     | 29      |
| 0827-72                                      | 1541075     |        | WASHER, roller retaining } for 1541071 Lever .....                  | All .....     | 2       |
| <b>0828—SERVO BANDS (Plate 08-3)</b>         |             |        |   |               |         |
| 0828-2                                       | 1543070     |        | BAND and LINING, front brake .....                                  | All .....     | 1       |
| 0828-3                                       | 1541157     |        | BAND and LINING, rear brake .....                                   | All .....     | 1       |
| 0828-4                                       | 1540912     |        | SCREW, rear band adjusting .....                                    | All .....     | 1       |
| 0828-5                                       | 1540913     |        | NUT, screw lock .....   | All .....     | 1       |
| 0828-11                                      | 1541156     |        | STRUT, front brake operating .....                                  | All .....     | 1       |
| 0828-12                                      | 1541163     |        | STRUT, rear brake operating .....                                   | All .....     | 1       |
| 0828-14                                      | 1541164     |        | STRUT, rear brake anchor .....                                      | All .....     | 1       |
|  | 1543083     |        | TUBE, front brake band lubricating .....                            | All .....     | 1       |

# TRANSMISSION—FLIGHT-O-MATIC

0832

| ILLUST. NUMBER                                 | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>0830—TRANSMISSION GOVERNOR (Plate 08-2)</b> |             |        |  |        |         |
| 0830-5, 14                                     | 1553002     |        | GOVERNOR w/WEIGHT and SLEEVE, trans. ....                            | All    | 1       |
| 0830-5   | 1553328     |        | GOVERNOR ASSY., trans. ....  | All    | 1       |
|  | G114361     |        | SCREW, fastening 1/4 - 20 x 1-1/2" ....                              | All    | 2       |
|  | G120380     |        | WASHER, lock 1/4" ....   | All    | 2       |
| 0830-14  | ----        |        | WEIGHT and SLEEVE, trans. governor counter (not sold separately) ... | All    | 1       |
| 0830-17  | G147485     |        | BALL, retaining ....   | All    | 1       |
| 0830-20  | 1541099     |        | SNAP RING, governor ....   | All    | 1       |
| <b>0832—CONTROL VALVE (Plates 08-4, 5)</b>     |             |        |  |        |         |
| 0832-1   | 1557603     |        | CONTROL ASSY., trans. ....   | All    | 1       |
|  | G179802     |        | SCREW, to case 1/4" - 20 x 1-5/8" ....                               | All    | 3       |
|  | G120380     |        | WASHER, lock 1/4" ....   | All    | 3       |
| 0835-5   | ▲ ----      |        | BODY, lower, trans. control valve ....                               | All    | 1       |
|  | G179807     |        | SCREW, to upper body 1/4" - 20 x 2-1/2" ....                         | All    | 4       |
|  | G120380     |        | WASHER, lock 1/4" ....   | All    | 4       |
| 0832-15  | ▲ ----      |        | COVER, lower body end ....   | All    | 1       |
|  | G189386     |        | SCREW and WASHER, to body No. 10 - 24 x 1" ....                      | All    | 3       |
|  | 1540963     |        | SCREW and WASHER, to body (special) ....                             | All    | 1       |
| 0832-30  | 1540964     |        | PLATE, lower body end ....   | All    | 1       |
|  | G189384     |        | SCREW and WASHER, to body No. 10 - 24 x 7/16" ....                   | All    | 2       |
|  | 1540965     |        | SCREW, to body (special) ....  | All    | 1       |
| 0832-35  | 1557600     |        | PLATE, lower body side ....  | All    | 1       |
|  | G189384     |        | SCREW and WASHER, to body No. 10 - 24 x 7/16" ....                   | All    | 3       |
|  | ----        |        | SCREW, to body No. 10 - 24 x 5/8" ....                               | All    | 1       |
|  | G106497     |        | WASHER, lock No. 10 ....   | All    | 1       |
| 0832-40  | ▲ ----      |        | COVER, lower body ....   | All    | 1       |
|  | G189385     |        | SCREW and WASHER, to body No. 10 - 24 x 3/4" ....                    | All    | 2       |
| 0832-45  | 1545854     |        | PLATE, lower body cover end ....                                     | All    | 1       |
|  | G189384     |        | SCREW and WASHER, to body No. 10 - 24 x 7/16" ....                   | All    | 2       |
| 0832-50  | 1557606     |        | PLATE, lower body separator ....                                     | All    | 1       |
| 0832-65  | ▲ ----      |        | BODY, upper, trans. control valve ....                               | All    | 1       |
| 0832-70  | 1540992     |        | PLATE, upper body front ....   | All    | 1       |
|  | G189384     |        | SCREW and WASHER, to body No. 10 - 24 x 7/16" ....                   | All    | 2       |
| 0832-75  | 1540993     |        | PLATE, upper body rear ....  | All    | 1       |
|  | G189384     |        | SCREW and WASHER, to body No. 10 - 24 x 7/16" ....                   | All    | 3       |
| 0832-80  | 1540994     |        | SPRING, throttle valve return ....                                   | All    | 1       |
|  | ----        |        | SCREW, fastening (See upper body rear plate screw) ....              | All    | 2       |
| 0832-95  | 1557601     |        | PLATE, upper body separator ....                                     | All    | 1       |
|  | 1540965     |        | SCREW, to body (special) ....  | All    | 1       |
|  | G189384     |        | SCREW and WASHER, to body No. 10 - 24 x 7/16" ....                   | All    | 2       |
| 0832-100                                       | 1543775     |        | LEVER, trans. operating ....   | All    | 1       |
| 0832-110                                       | 1540906     |        | OIL SEAL, trans. oper. lever ....                                    | All    | 1       |
| 0832-120                                       | 1557596     |        | LEVER and DETENT, trans. control ....                                | All    | 1       |
| 0832-122                                       | 1541022     |        | NUT, to oper. lever ....   | All    | 1       |
| 0832-127                                       | 1560005     |        | SPRING, control lever and detent ....                                | All    | 1       |
| 0832-131                                       | G453593     |        | BALL, control lever and detent spring ....                           | All    | 1       |

▲—Not available.

## TRANSMISSION—FLIGHT-O-MATIC

| ILLUST.<br>NUMBER                                      | PART<br>NUMBER | CHANGE<br>✓ | DESCRIPTION  | MODELS    | PER<br>CAR |
|--|----------------|-------------|--|-----------|------------|
| <b>0832—CONTROL VALVE—Cont'd. (Plates 08-4, 5)</b>     |                |             |  |           |            |
| 0832-137   | 1541015        |             | LEVER, outer, trans. throttle control .....              | All ..... | 1          |
| 0832-140   | 1541018        |             | OIL SEAL, trans. throttle control lever .....            | All ..... | 1          |
| 0832-148   | 1541024        |             | LEVER, inner, trans. throttle control .....              | All ..... | 1          |
| 0832-150   | 1541025        |             | NUT, to outer lever .....                                | All ..... | 1          |
| <b>0834—TRANSMISSION OIL REGULATOR (Plate 08-4)</b>    |                |             |  |           |            |
| 0834-1   | 1557599        |             | REGULATOR ASSY., trans. oil pressure .....               | All ..... | 1          |
|  | 1540997        |             | SCREW, to case (special) .....                           | All ..... | 2          |
|  | G120214        |             | WASHER, lock 5/16" .....                                 | All ..... | 2          |
| 0834-5   | ▲ - - -        |             | BODY, oil pressure regulator .....                       | All ..... | 1          |
| 0834-10  | 1557604        |             | SPRING, large, oil pressure regulator valve .....        | All ..... | 1          |
| 0834-12  | ▲ - - -        |             | SPRING, small, oil pressure regulator valve .....        | All ..... | 1          |
| 0834-14  | 1541005        |             | RETAINER, spring .....                                   | All ..... | 1          |
| 0834-15  | ▲ - - -        |             | COVER, oi pressure regulator .....                       | All ..... | 1          |
|  | G189385        |             | SCREW and WASHER, to body No. 10 - 32 x 3/4" .....       | All ..... | 8          |
| 0834-20  | 1557605        |             | PLATE, oil pressure regulator cover to body .....        | All ..... | 1          |
| 0834-23  | 1541251        |             | TUBE, trans. lubrication line .....                      | All ..... | 1          |
| 0834-24  | 1541252        |             | TUBE, trans. compensator line .....                      | All ..... | 1          |
| 0834-25  | 1541253        |             | TUBE, trans. main line .....                             | All ..... | 1          |
| <b>0837—TRANSMISSION PARKING GEAR (Plates 08-1, 5)</b> |                |             |  |           |            |
|  | - - - -        |             | GEAR, trans. parking (See Output Shaft—Group 0814) ..... | All ..... | 1          |
| 0837-5   | 1541036        |             | PAWL, trans. parking .....                               | All ..... | 1          |
| 0837-8   | 1541035        |             | PIN, pawl anchor .....                                   | All ..... | 1          |
| 0837-11  | 1541044        |             | LINK, parking pawl to toggle lever .....                 | All ..... | 1          |
| 0837-13  | 1541045        |             | PIN, to pawl .....                                       | All ..... | 1          |
| 0837-15  | 1541046        |             | WASHER, pin plain .....                                  | All ..... | 1          |
| 0837-18  | 1541039        |             | LEVER, parking pawl toggle .....                         | All ..... | 1          |
| 0837-20  | 1541037        |             | PIN, toggle lever .....                                  | All ..... | 1          |
| 0837-21  | 1541038        |             | RETAINER, pin .....                                      | All ..... | 1          |
| 0837-24  | 1541043        |             | PIN, parking pawl toggle lever and link .....            | All ..... | 1          |
| 0837-27  | 1541040        |             | SPRING, parking pawl toggle lever release .....          | All ..... | 1          |
| 0837-29  | 1541041        |             | RETAINER, spring .....                                   | All ..... | 1          |
| 0837-31  | 1541042        |             | CLIP, retainer to pin .....                              | All ..... | 1          |
| 0837-34  | 1541031        |             | LEVER, parking pawl toggle lift .....                    | All ..... | 1          |
| 0837-37  | 1541034        |             | SPRING, parking pawl lift .....                          | All ..... | 1          |
| 0837-40  | 1541028        |             | LEVER, parking pawl torsion .....                        | All ..... | 1          |
| 0837-42  | 1541030        |             | CLIP, to pin .....                                       | All ..... | 1          |
| 0837-44  | 1541029        |             | WASHER, plain .....                                      | All ..... | 1          |
| 0837-47  | 1540909        |             | PIN, pawl lift lever and torsion lever .....             | All ..... | 1          |
| 0837-49  | 1541026        |             | ROD, parking pawl operating .....                        | All ..... | 1          |
| 0837-50  | 1541639        |             | CLIP, retaining .....                                    | All ..... | 2          |

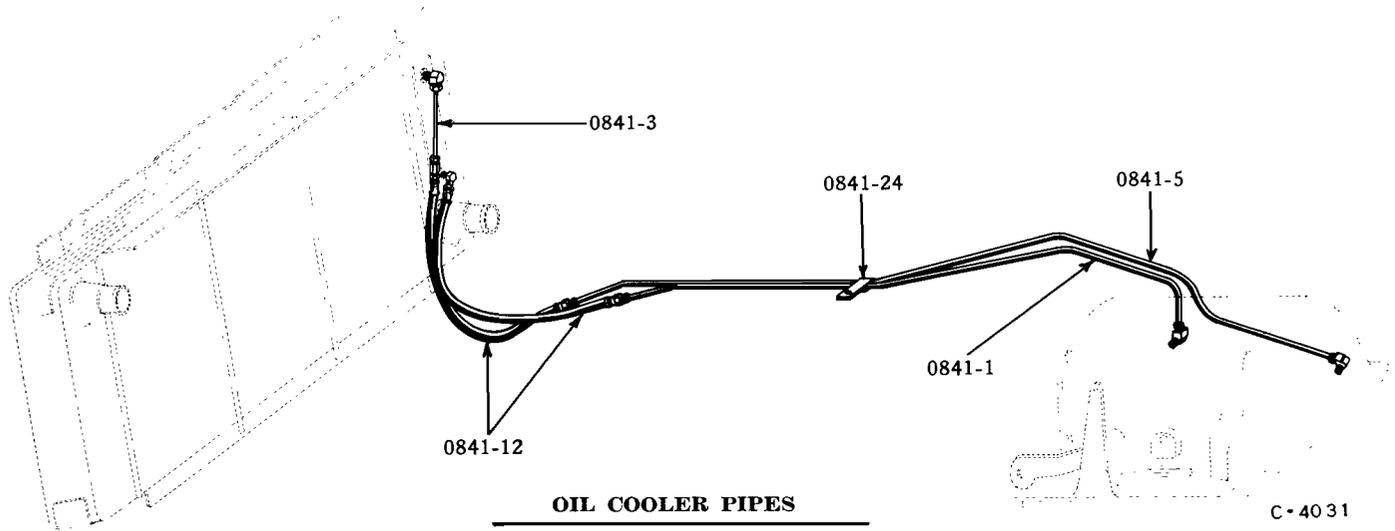
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# TRANSMISSION—FLIGHT-O-MATIC

0851

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

## 0841—TRANSMISSION OIL COOLER



|         |         |  |     |   |
|---------|---------|--|-----|---|
| 0841-1  | 1557279 | PIPE w/NUTS, inlet, oil cooler                 | All | 1 |
| 0841-3  | 1547627 | PIPE w/NUTS, outlet, oil cooler (radiator end) | All | 1 |
| 0841-5  | 1557278 | PIPE w/NUTS, outlet, oil cooler (trans. end)   | All | 1 |
|         | G137398 | NUT, inverted flare 5/16"                      | All | 6 |
| 0841-12 | 1557450 | COUPLING, flexible, oil cooler pipes           | All | 2 |
|         | G137422 | ELBOW, oil cooler pipes to trans.              | All | 2 |
|         | G137422 | ELBOW, oil cooler outlet pipe to radiator      | All | 1 |
|         | G116341 | NIPPLE, oil cooler inlet pipe to radiator      | All | 1 |
| 0841-18 | G137414 | UNION, oil cooler outlet pipe                  | All | 1 |
| 0841-24 | 1539975 | CLIP, oil cooler pipes to engine pan           | All | 1 |
|         | 531013  | SPACER, clip                                   | All | 1 |
|         | ----    | SCREW, fastening                               | All | 1 |
|         | ----    | WASHER, lock                                   | All | 1 |

} See Oil Pan Screw—Group 0115

## 0851—HAND CONTROL SELECTOR LEVERS, BRACKET AND INDICATOR (FLOOR SHIFT) (Plate 08-6)

|         |         |   |     |   |
|---------|---------|---|-----|---|
| 0851-2  | 1556333 | LEVER, upper, gearshift                           | All | 1 |
|         | G114988 | RIVET, upper to lower lever 3/16" x 11/16"        | All | 2 |
| 0851-3  | 1556334 | LEVER and SHAFT, lower, gearshift                 | All | 1 |
| 0851-6  | 1556349 | BUSHING, shaft                                    | All | 2 |
| 0851-9  | 192057  | WASHER, spring                                    | All | 1 |
|         | G120394 | WASHER, plain 3/8"                                | All | 2 |
|         | ----    | COTTER 1/16" x 3/4"                               | All | 2 |
| 0851-12 | 1539489 | INSULATOR, gearshift lever                        | All | 1 |
| 0851-17 | 1556346 | BALL, gearshift lever                             | All | 1 |
| 0851-20 | 1556383 | SHAFT and BUSHING, parking and reverse lockout    | All | 1 |
| 0851-24 | 1556344 | CAP, parking and reverse lockout shaft            | All | 1 |
| 0851-27 | 1556342 | SPRING, primary, parking and rev. lockout shaft   | All | 1 |
| 0851-28 | 1556343 | SPRING, secondary, parking and rev. lockout shaft | All | 1 |

## TRANSMISSION—FLIGHT-O-MATIC

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>0851—HAND CONTROL SELECTOR LEVERS, BRACKET AND INDICATOR (FLOOR SHIFT)—Cont'd. (Plate 08-6)</b> |             |        |   |           |         |
| 0851-31  | 1556341     |        | PAWL, parking and reverse lockout shaft .....   | All ..... | 1       |
|  | G138530     |        | WASHER, sh'prf. No. 8 .....   | All ..... | 1       |
| 0851-35  | 1556338     |        | HOUSING, gearshift lever .....  | All ..... | 1       |
| 0851-38  | 1556328     |        | DIAL, gearshift housing indicator .....   | All ..... | 1       |
| 0851-39  | 1556347     |        | SCREW, to housing (special) .....   | All ..... | 2       |
| 0851-40  | 1562545     |        | COVER, gearshift lever housing (after approximately 5400 units) ....                        | All ..... | 1       |
| 0851-42  | 1558210     |        | BRACKET, right, gearshift lever mounting .....  | All ..... | 2       |
| 0851-43  | 1556348     |        | BRACKET, left, gearshift lever mounting .....   | All ..... | 2       |
|  | G181566     |        | BOLT, fastening 1/4" - 28 x 3/4" .....  | All ..... | 2       |
|  | G120367     |        | NUT, hex. 1/4" - 28 .....   | All ..... | 2       |
|  | G120380     |        | WASHER, lock 1/4" .....   | All ..... | 2       |
| 0851-47  | 287533      |        | BUMPER, gearshift lever .....   | All ..... | 1       |
|  | ....        |        | PLATE, gearshift lever mounting. . . } See PLATE, trans. control .....                      | All ..... | 1       |
|  |             |        | SCREW, fastening. . . . . } cover—Group 2138 .....  | All ..... | 6       |
|  |             |        | GASKET, lever mounting plate (See GASKET, trans. control cover plate—Group 2138) .....      | All ..... | 1       |
| 0851-51  | 1556350     |        | BOOT, gearshift lever .....   | All ..... | 1       |
| 0851-54  | 1556351     |        | RETAINER, right, gearshift lever boot .....   | All ..... | 1       |
|  | ....        |        | RETAINER, left, gearshift lever boot (See BRACKET, starter cut-out switch—Group 0853) ..... | All ..... | 1       |
|  | G120375     |        | NUT, hex. 1/4" - 20 .....   | All ..... | 4       |
|  | G120380     |        | WASHER, lock 1/4" .....   | All ..... | 4       |
| 0851-60  | 1556337     |        | SOCKET and CABLE, gearshift indicator lamp (fastened with upper to lower lever rivet) ..... | All ..... | 1       |
| 0851-65  | 1557883     |        | BULB, gearshift indicator lamp .....  | All ..... | 1       |
| 0851-67  | 1543399     |        | SHIELD, gearshift indicator lamp bulb .....   | All ..... | 1       |
| <b>0853—HAND CONTROL STARTER CUT-OUT SWITCH (Plate 08-6)</b>                                       |             |        |   |           |         |
| 0853-1   | 1558650     |        | SWITCH, starter cut-out .....   | All ..... | 1       |
| 0853-3   | 1557448     |        | SCREW, to bracket (special) .....   | All ..... | 1       |
|  | G446152     |        | WASHER, spacing .....   | All ..... | 1       |
|  | G138479     |        | WASHER, sh'prf. No. 10 .....  | All ..... | 1       |
| 0853-6   | 1557447     |        | BRACKET, starter cut-out and back-up lamp switch .....                                      | All ..... | 1       |
| 0853-8   | 1557390     |        | ROD, starter cut-out switch .....   | All ..... | 1       |
| 0853-10  | 631580      |        | CLIP, rod spring .....  | All ..... | 2       |
| <b>0854—HAND CONTROL ROD (Plate 08-6)</b>  |             |        |   |           |         |
| 0854-1   | 1557319     |        | ROD, shift lever to trans. ....   | All ..... | 1       |
|  | G121547     |        | PIN, clevis 3/16" x 31/64" .....  | All ..... | 1       |
| 0854-6   | 1557697     |        | WASHER, spring .....  | All ..... | 1       |
|  | G120391     |        | WASHER, plain No. 10 .....  | All ..... | 1       |
|  | ....        |        | COTTER 1/16" x 1/2" .....   | All ..... | 1       |
| 0854-15  | 1541533     |        | SWIVEL, trans. rod .....  | All ..... | 1       |
|  | G120369     |        | NUT, adj. and lock hex. 3/8" - 24 .....   | All ..... | 2       |
| 0854-16  | 192057      |        | WASHER, spring .....  | All ..... | 1       |
|  | G120388     |        | WASHER, plain 7/16" .....   | All ..... | 1       |
|  | ....        |        | COTTER 3/32" x 1" .....   | All ..... | 1       |



## PROPELLER SHAFT

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>0900—PROPELLER SHAFT (Plate 09-1)</b>   |             |        |  |        |         |
| Propeller shaft and joints assemblies include: shaft and yokes, two cross and bearings units and one slip yoke, but less bearing clips and rear axle flange. |             |        |  |        |         |
|  |             |        | Length   |        |         |
| 0900-1   | 1552616     |        | SHAFT & JOINTS (w/3 spd.) . . . . .                                    | R1     | 1       |
| 0900-1   | 1552615     |        | SHAFT & JOINTS (w/AD.) (before serial 4882) . . . . .                  | All    | 1       |
| 0900-1   | 1561877     |        | SHAFT & JOINTS (w/AD.) (after serial 4882) . . . . .                   | All    | 1       |
| 0900-1   | 1552789     |        | SHAFT & JOINTS (w/4 spd.) (before serial 5539) . . . . .               | All    | 1       |
| 0900-1   | 1561905     |        | SHAFT & JOINTS (w/4 spd.) (after serial 5539) . . . . .                | All    | 1       |
| ----   |             |        | SHAFT & YOKES (not sold separately) . . . . .                          | All    | 1       |
| <b>0901—UNIVERSAL JOINT (Plate 09-1)</b>   |             |        |  |        |         |
| 0901-4   | 1548504     |        | YOKE, universal joint slip (w/3 spd. & AD) . . . . .                   | All    | 1       |
| 0901-4   | 1552766     |        | YOKE, universal joint slip (w/4 spd.) . . . . .                        | All    | 1       |
|  | 1562019     |        | CROSS & BEARINGS UNIT, universal joint—consists of: . . . . .          | All    | 2       |
|  |             |        | 1—Cross   4—Bearings   |        |         |
|  |             |        | 4—Snap rings   4—Seals   |        |         |
| 0901-19  | ▲ . . . .   |        | CROSS, universal joint (furnished only in unit) . . . . .              | All    | 2       |
| 0901-10-1  | G271287     |        | GREASE FITTING, cross (service only) . . . . .                         | All    | 2       |
| 0901-11  | ▲ . . . .   |        | BEARING, universal joint cross (furnished only in unit) . . . . .      | All    | 8       |
| 0901-14  | 182540      |        | SNAP RING, universal joint cross bearing . . . . .                     | All    | 8       |
| 0901-15  | ▲ . . . .   |        | SEAL, universal joint cross bearing (furnished only in unit) . . . . . | All    | 8       |
| 0901-18  | 187425      |        | CLIP, universal joint cross bearing . . . . .                          | All    | 2       |
|  | G120368     |        | NUT, hex. 5/16" - 24 . . . . .   | All    | 4       |
|  | G120214     |        | WASHER, lock 5/16" . . . . .   | All    | 4       |
| ----   |             |        | FLANGE, rear axle universal joint (See Group 1006) . . . . .           | All    | 1       |

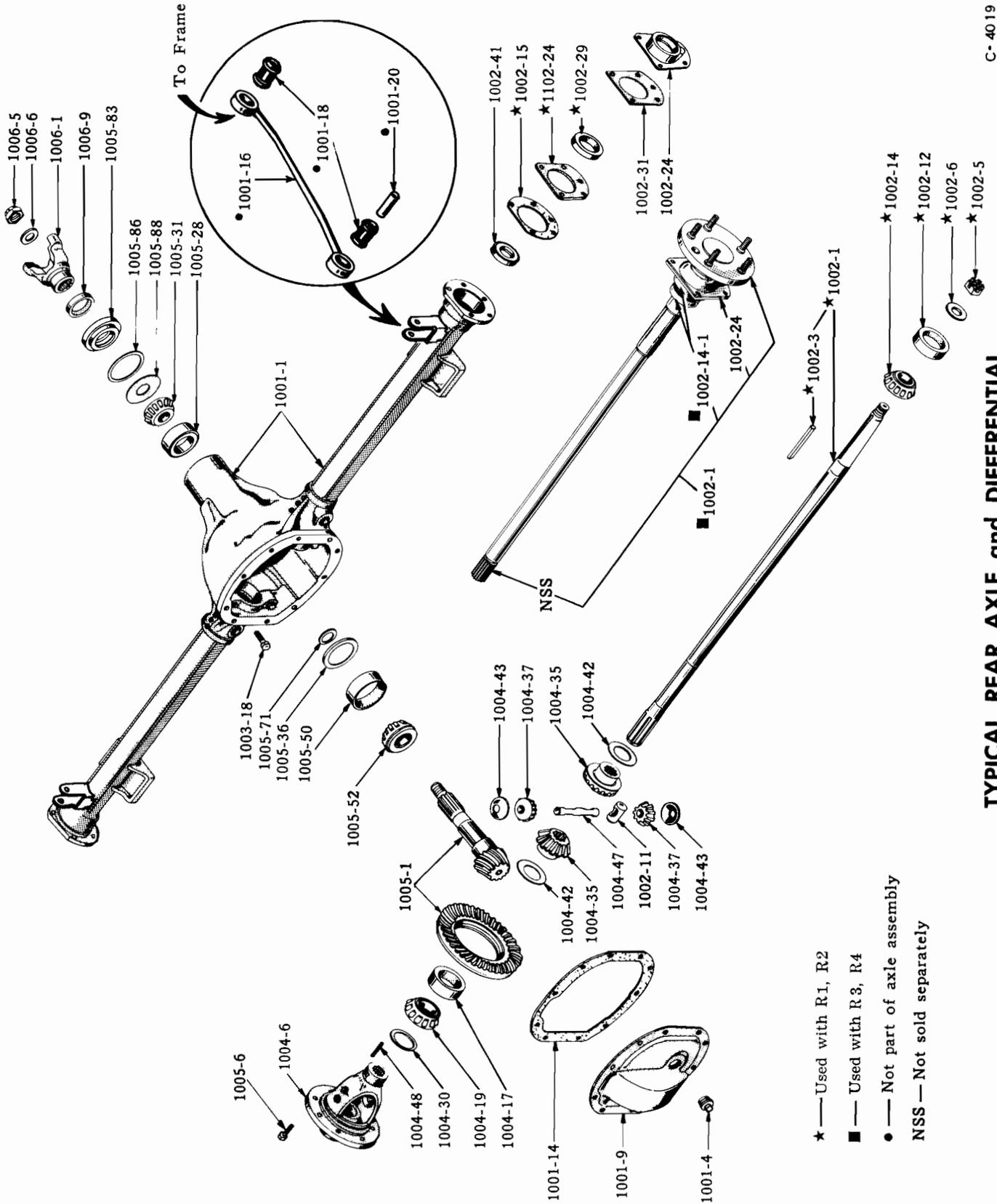
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# REAR AXLE

Plate 10-1

C-4019

## TYPICAL REAR AXLE and DIFFERENTIAL



# REAR AXLE

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS      | PER CAR |
|--|-------------|--------|---|-------------|---------|
| <b>1000—REAR AXLE ASSEMBLIES (Plate 10-1)</b>  |             |        |   |             |         |
| Rear axle assemblies are furnished complete with universal joint flange but are less brake backing plates and brake shoes. |             |        |   |             |         |
|  |             |        | <b>Rear Axles With Standard Differentials</b>                     | Ratio       |         |
| 1557406  |             |        | AXLE ASSY., rear .....  | 3.07 R1, R2 | 1       |
| 1557407  |             |        | AXLE ASSY., rear .....  | 3.31 R1, R2 | 1       |
| 1557408  |             |        | AXLE ASSY., rear .....  | 3.54 R1, R2 | 1       |
| 1557409  |             |        | AXLE ASSY., rear .....  | 3.73 R1, R2 | 1       |
| 1557410  |             |        | AXLE ASSY., rear .....  | 4.09 R1, R2 | 1       |
| 1557411  |             |        | AXLE ASSY., rear .....  | 4.55 R2     | 1       |
| 1559921  |             |        | AXLE ASSY., rear .....  | 3.54 R3, R4 | 1       |
|  |             |        | <b>Rear Axles With Twin Traction Differentials—Special Orders</b> |             |         |
| 1557412  |             |        | AXLE ASSY., rear .....  | 3.07 R1, R2 | 1       |
| 1557413  |             |        | AXLE ASSY., rear .....  | 3.31 R1, R2 | 1       |
| 1557414  |             |        | AXLE ASSY., rear .....  | 3.54 R1, R2 | 1       |
| 1557415  |             |        | AXLE ASSY., rear .....  | 3.73 R1, R2 | 1       |
| 1557416  |             |        | AXLE ASSY., rear .....  | 4.09 R1, R2 | 1       |
| 1557417  |             |        | AXLE ASSY., rear .....  | 4.55 R2     | 1       |
| 1559927  |             |        | AXLE ASSY., rear .....  | 3.31 R3, R4 | 1       |
| 1559928  |             |        | AXLE ASSY., rear .....  | 3.54 R3, R4 | 1       |
| 1559929  |             |        | AXLE ASSY., rear .....  | 3.73 R3, R4 | 1       |
| <b>1001—REAR AXLE HOUSING AND RADIUS ROD (Plate 10-1)</b>  |             |        |   |             |         |
| 1001-1   | 1557939     |        | HOUSING & CARRIER ASSY., R/A .....                                | R1, R2      | 1       |
| 1001-1   | 1560863     |        | HOUSING & CARRIER ASSY., R/A .....                                | R3, R4      | 1       |
| 1001-4   | G103869     |        | PLUG, filler, square head 3/4" pipe .....                         | All         | 1       |
| 1001-9   | 1561782     |        | COVER, R/A housing .....  | All         | 1       |
|  | G442695     |        | SCREW & WASHER, to housing 5/16" - 18 x 5/8" .....                | All         | 10      |
| 1001-14  | 1561783     |        | GASKET, R/A housing cover .....                                   | All         | 1       |
| 1001-16  | 1557384     |        | RADIUS ROD, R/A .....   | All         | 2       |
|  | G181676     |        | BOLT, to R/A brkt. 7/16" - 20 x 2-1/2" .....                      | All         | 2       |
|  | G271506     |        | NUT, fastening 7/16" - 20 .....                                   | All         | 4       |
|  | G120383     |        | WASHER, lock 7/16" .....  | All         | 4       |
| 1001-18  | 1557385     |        | BUSHING, R/A radius rod .....                                     | All         | 4       |
|  | 41X326      |        | RETAINER, R/A radius rod front bushing .....                      | All         | 2       |
|  | ▲ - - -     |        | BRACKET, R/A radius rod (welded to R/A housing) .....             | All         | 2       |
| 1001-20  | 1557388     |        | SPACER, R/A radius rod bracket .....                              | All         | 2       |
| <b>1002—REAR AXLE SHAFTS AND BEARINGS (Plate 10-1)</b>   |             |        |   |             |         |
| 1002-1   | 1558486     |        | SHAFT & KEY KIT, R/A .....  | R1, R2      | 2       |
| 1002-1   | 1560862     |        | SHAFT & BEARING ASSY., R/A (incl. studs & retainers) .....        | R3, R4      | 2       |
| 1002-3   | 194841      |        | KEY, shaft to hub 1/4" x 2-3/8" .....                             | R1, R2      | 2       |
| 1002-5   | 510516      |        | NUT, shaft to hub 7/8" - 14 .....                                 | R1, R2      | 2       |
| 1002-6   | 510518      |        | WASHER, plain 29/32" .....  | R1, R2      | 2       |
|  | - - -       |        | COTTER, 1/8" x 1-1/2" .....                                       | R1, R2      | 2       |
| 1002-11  | 530706      |        | THRUST BLOCK, R/A shaft (w/Std. diff.) (incl. in 530705) .....    | All         | 1       |
| 1002-11  | 1544810     |        | THRUST BLOCK, R/A shaft (w/T.T. diff.) .....                      | All         | 2       |
| 1002-12  | 165167      |        | CUP, R/A shaft bearing .....                                      | R1, R2      | 2       |
| 1002-14  | 530451      |        | CONE & ROLLERS, R/A shaft bearing .....                           | R1, R2      | 2       |

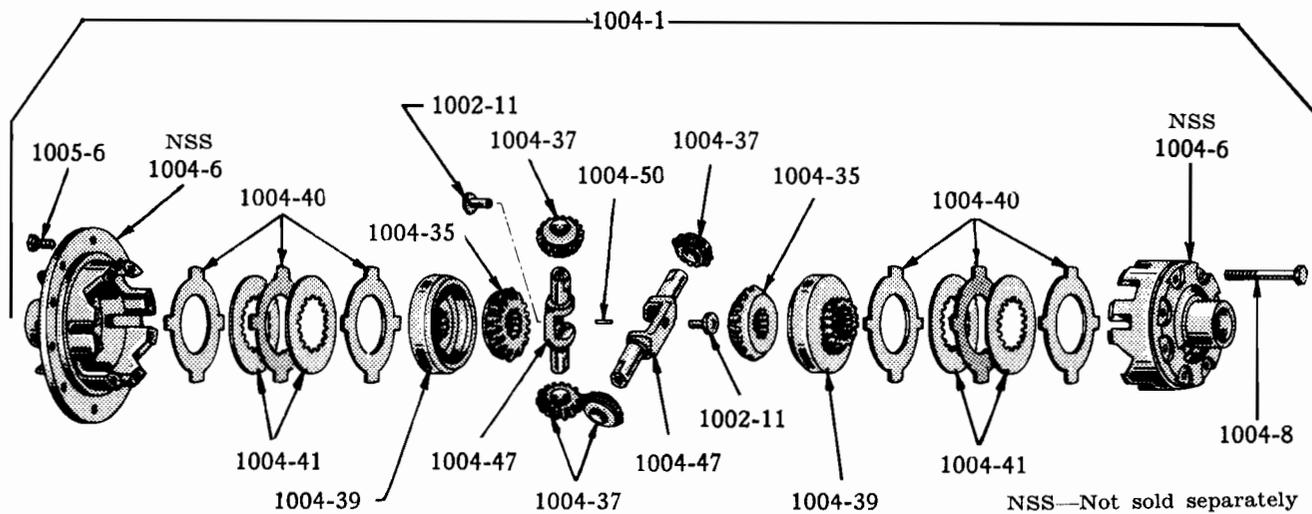
▲—Not available.

# REAR AXLE

1004

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|--|-------------|--------|--|--------------|---------|
| <b>1002—REAR AXLE SHAFTS AND BEARINGS—Cont'd. (Plate 10-1)</b> |             |        |  |              |         |
| 1002-14-1  | 1560984     |        | BEARING & RETAINER RING KIT, R/A shaft .....                         | R3, R4 ..... | 2       |
| 1002-15  | 194844      |        | SHIM, R/A shaft bearing adjusting—.005 .....                         | R1, R2 ..... | *       |
| 1002-15  | 194845      |        | SHIM, R/A shaft bearing adjusting—.010 .....                         | R1, R2 ..... | *       |
| 1002-15  | 194846      |        | SHIM, R/A shaft bearing adjusting—.030 .....                         | R1, R2 ..... | *       |
| 1002-15  | 1539920     |        | SHIM, R/A shaft bearing adjusting—.057 - .063 .....                  | R1, R2 ..... | *       |
| 1002-24  | 533161      |        | WASHER & RETAINER, outer, R/A shaft bearing grease seal .....        | R1, R2 ..... | 2       |
| 1002-24  | 1561047     |        | RETAINER, R/A shaft bearing .....                                    | R3, R4 ..... | 2       |
| 1002-29  | 197216      |        | WASHER, outer, R/A shaft bearing grease—felt .....                   | R1, R2 ..... | 2       |
| 1002-31  | 197436      |        | GASKET, R/A shaft outer retainer and reinforcement plate—paper ..... | R1, R2 ..... | 4       |
| 1002-31  | 1560983     |        | GASKET, R/A shaft bearing retainer .....                             | R3, R4 ..... | 4       |
| 1002-41  | 530573      |        | OIL SEAL, inner, R/A shaft—leather .....                             | R1, R2 ..... | 2       |
| 1002-41  | 1560865     |        | OIL SEAL, inner, R/A shaft .....                                     | R3, R4 ..... | 2       |
| <b>1003—DIFFERENTIAL CARRIER (Plate 10-1)</b>                  |             |        |  |              |         |
| ----   |             |        | CARRIER, differential (integral with axle housing) .....             | All .....    | 1       |
| 1003-18  | G179890     |        | SCREW, differential carrier bearing cap 1/2" - 13 x 2-1/4" .....     | All .....    | 4       |

**1004—DIFFERENTIAL CASE AND BEARINGS (Plate 10-1)**



**TWIN TRACTION DIFFERENTIAL CASE ASSY.**

C-3557

| ILLUST. NUMBER | PART NUMBER | DESCRIPTION  | Ratio                                      | MODELS       | PER CAR      |
|----------------|-------------|--|--|--------------|--------------|
| 1004-1         | 1560656     | CASE ASSY., diff. ....   | Twin Traction ..... 3.07, 3.31, 3.54, 3.73 | All .....    | 1            |
| 1004-1         | 1560657     | CASE ASSY., diff. ....   |  | 4.09, 4.55   | R1, R2 ..... |
| 1004-6         | 530703      | CASE, diff. ... } w/Std. diff. ....                                | ..... 3.07, 3.31, 3.54, 3.73               | All .....    | 1            |
| 1004-6         | 530702      | CASE, diff. ... }  |  | 4.09, 4.55   | R1, R2 ..... |
| 1004-6         | ----        | CASE, diff. ....   | ..... 3.07, 3.31, 3.54, 3.73               | All .....    | 1            |
| 1004-6         | ----        | (fur. only in 1560655 kit.) } w/T.T. diff. ....                    |  | 4.09, 4.55   | R1, R2 ..... |
| 1004-6         | ----        | CASE, diff. ....   | .....                                      | All .....    | 1            |
| 1004-6         | ----        | (fur. only in 1560654 kit.) }                                      | .....                                      | R1, R2 ..... | 1            |
| 1004-8         | 1547806     | SCREW, diff., case to case 3/8" - 16 x 2-3/4" (w/T.T. diff.) ..... | .....                                      | All .....    | 8            |

\*—Use as required

# REAR AXLE

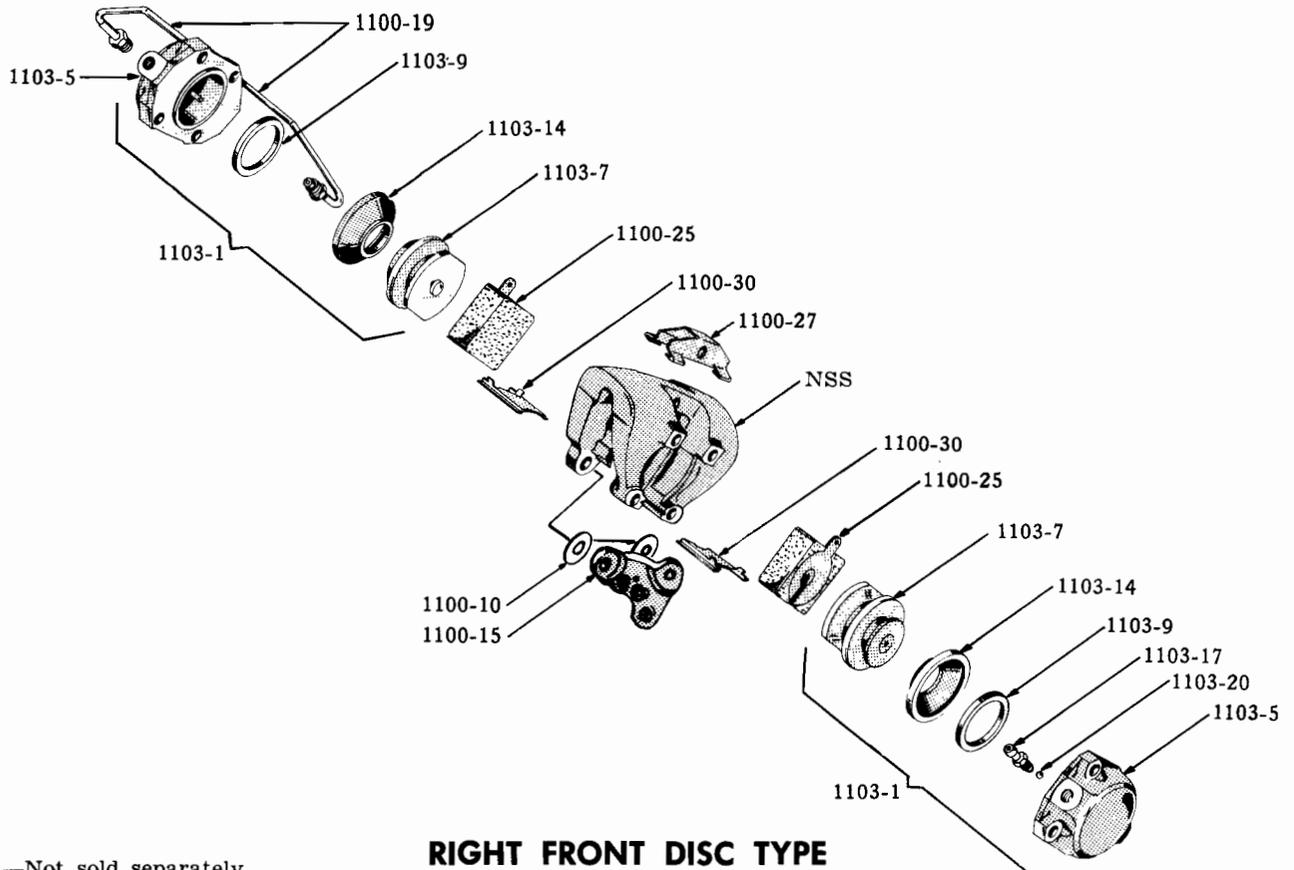
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>1004—DIFFERENTIAL CASE AND BEARINGS—Cont'd. (Plate 10-1)</b>   |             |        |  |        |         |
|   |             |        |  |        | Ratio   |
| 1560655   |             |        | CASE KIT, diff. .... }   | All    | 1       |
| 1560654   |             |        | CASE KIT, diff. .... } w/T.T. diff. .... 3.07, 3.31, 3.54, 3.73                                    | R1, R2 | 1       |
|   |             |        | consist of:  |        |         |
|   |             |        | 1—Diff. case   |        |         |
|   |             |        | 2—Cross shafts   |        |         |
|   |             |        | 4—Friction plates (flat)   |        |         |
|   |             |        | 2—Friction plates (dished)   |        |         |
|   |             |        | 2—Friction discs (flat)  |        |         |
|   |             |        | 2—Friction discs (dished)  |        |         |
| 1004-17   | 190047      |        | CUP, diff. bearing   | All    | 2       |
| 1004-19   | 190048      |        | CONE & ROLLERS, diff. bearing  | All    | 2       |
| 1004-30   | 1692003     |        | SHIM, diff. bearing adjusting—.003   | All    | *       |
| 1004-30   | 1692004     |        | SHIM, diff. bearing adjusting—.005   | All    | *       |
| 1004-30   | 1692005     |        | SHIM, diff. bearing adjusting—.010   | All    | *       |
| 1004-30   | 1692006     |        | SHIM, diff. bearing adjusting—.030   | All    | *       |
|   | 530705      |        | GEAR & PINION KIT, diff. side bevel (w/Std. diff.) consists of:                                    | All    | 1       |
|   |             |        | 2—Gears  |        |         |
|   |             |        | 2—Pinions  |        |         |
|   |             |        | 2—511678 Thrust washers  |        |         |
|   |             |        | 2—511679 Thrust washers  |        |         |
|   |             |        | 1—530706 Thrust block  |        |         |
|   |             |        | 1—1692002 Shaft  |        |         |
|   |             |        | 1—510722 Pin   |        |         |
|   | 1546166     |        | GEAR & PINION KIT, diff. side bevel (w/T.T. diff.) consists of:                                    | All    | 1       |
|   |             |        | 2—Gears  |        |         |
|   |             |        | 4—Pinions  |        |         |
| 1004-35   | ----        |        | GEAR, diff. side bevel (w/Std. diff.) (fur. only in 530705 kit)                                    | All    | 2       |
| 1004-35   | ----        |        | GEAR, diff. side bevel (w/T.T. diff.) (fur. only in 1546166 kit)                                   | All    | 2       |
| 1004-37   | ----        |        | PINION, diff. (w/Std. diff.) (fur. only in 530705 kit)   | All    | 2       |
| 1004-37   | ----        |        | PINION, diff. (w/T.T. diff.) (fur. only in 1546166 kit)  | All    | 4       |
| 1004-39   | 1544805     |        | RING, diff. side gear (w/T.T. diff.)   | All    | 2       |
| 1004-40   | ----        |        | PLATE, diff. clutch friction (flat) (w/T.T. diff.)   |        |         |
|   |             |        | (fur. only in 1560653, 1560654 & 1560655 kits)   | All    | 4       |
| 1004-40   | ----        |        | PLATE, diff. clutch friction (dished) (w/T.T. diff.)   |        |         |
|   |             |        | (fur. only in 1560653, 1560654 & 1560655 kits)   | All    | 2       |
| 1004-41   | 1545888     |        | DISC, diff. clutch friction (flat) (w/T.T. diff.) (incl. in 1560653, 1560654 & 1560655 kits)       | All    | 2       |
| 1004-41   | ----        |        | DISC, diff. clutch friction (dished) (w/T.T. diff.) (fur. only in 1560653, 1560654 & 1560655 kits) | All    | 2       |
|   | 1560653     |        | PLATE & DISC KIT, diff. clutch friction (w/T.T. diff.) consists of:                                | All    | 1       |
|   |             |        | 4—Friction plates (flat)   |        |         |
|   |             |        | 2—Friction plates (dished)   |        |         |
|   |             |        | 2—Friction discs (flat)  |        |         |
|   |             |        | 2—Friction discs (dished)  |        |         |
| 1004-42   | 511678      |        | THRUST WASHER, side bevel gear (w/Std. diff.) (incl. in 530705 kit)                                | All    | 2       |
| 1004-43   | 511679      |        | THRUST WASHER, diff. pinion (w/Std. diff.) (incl. in 530705 kit)                                   | All    | 2       |
| 1004-47   | 1692002     |        | SHAFT, diff. pinion (w/Std. diff.) (incl. in 530705 kit)   | All    | 1       |
| 1004-47   | 1547807     |        | SHAFT, diff. pinion cross (w/T.T. diff.) (incl. in 1560654 & 1560655 kits)                         | All    | 2       |
| 1004-48   | 510722      |        | PIN, shaft locking (w/Std. diff.) (incl. in 530705 kit)  | All    | 1       |
| 1004-50   | 1547808     |        | PIN, shaft locking (w/T.T. diff.)  | All    | 1       |
| <b>1005—REAR AXLE BEVEL DRIVE GEAR, PINION AND BEARINGS (Plate 10-1)</b>  |             |        |  |        |         |
| The ratio marking is stamped on each gear and pinion. To insure more satisfactory performance only matched gears and pinions are furnished. |             |        |  |        |         |
| 1005-1  | 537876      |        | GEAR & PINION, R/A   | R1, R2 | 1       |
| 1005-1  | 537637      |        | GEAR & PINION, R/A   | All    | 1       |
|   |             |        |  |        | 3.07    |
|   |             |        |  |        | 3.31    |
| *—Use as required   |             |        |  |        |         |

# REAR AXLE

1006

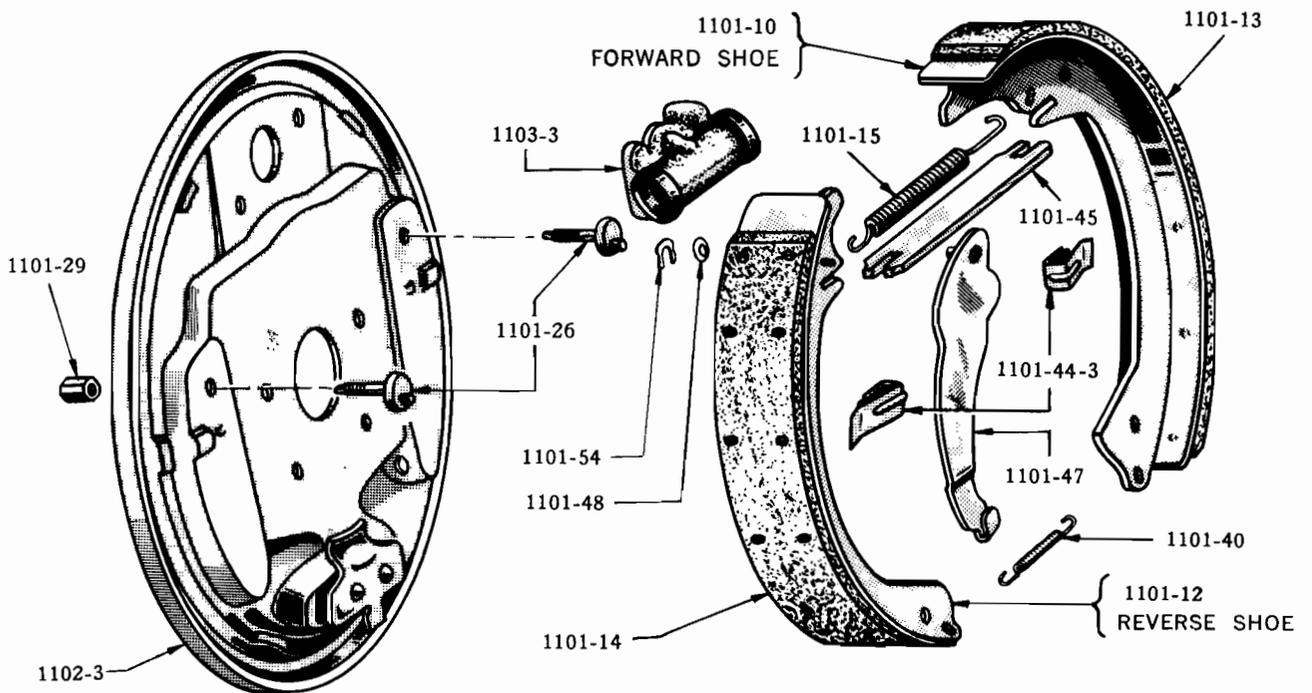
| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                     | MODELS       | PER CAR |
|--|-------------|--------|---|--------------|---------|
| <b>1005—REAR AXLE BEVEL DRIVE GEAR, PINION AND BEARINGS—Cont'd. (Plate 10-1)</b> |             |        |   |              |         |
| 1005-1   | 530569      |        | GEAR & PINION, R/A .....                        | All .....    | 1       |
| 1005-1   | 537634      |        | GEAR & PINION, R/A .....                        | All .....    | 1       |
| 1005-1   | 530496      |        | GEAR & PINION, R/A .....                        | R1, R2 ..... | 1       |
| 1005-1   | 531156      |        | GEAR & PINION, R/A .....                        | R2 .....     | 1       |
| 1005-6   | 527171      |        | SCREW, to case 3/8" - 24 x 13/16" .....         | All .....    | 10      |
| 1005-28  | 190032      |        | CUP, front, R/A pinion bearing .....            | All .....    | 1       |
| 1005-31  | 190033      |        | CONE & ROLLERS, front, R/A pinion bearing ..... | All .....    | 1       |
| 1005-36  | 511652      |        | SHIM, R/A pinion adjusting—.003 .....           | All .....    | *       |
| 1005-36  | 511653      |        | SHIM, R/A pinion adjusting—.005 .....           | All .....    | *       |
| 1005-36  | 511654      |        | SHIM, R/A pinion adjusting—.010 .....           | All .....    | *       |
| 1005-50  | 190035      |        | CUP, rear, R/A pinion bearing .....             | All .....    | 1       |
| 1005-52  | 190036      |        | CONE & ROLLERS, rear, R/A pinion bearing .....  | All .....    | 1       |
| 1005-71  | 190038      |        | SHIM, R/A pinion bearing adjusting—.003 .....   | All .....    | *       |
| 1005-71  | 190039      |        | SHIM, R/A pinion bearing adjusting—.005 .....   | All .....    | *       |
| 1005-71  | 190040      |        | SHIM, R/A pinion bearing adjusting—.010 .....   | All .....    | *       |
| 1005-71  | 190041      |        | SHIM, R/A pinion bearing adjusting—.030 .....   | All .....    | *       |
| 1005-83  | 199379X1    |        | OIL SEAL, R/A pinion bearing—leather .....      | All .....    | 1       |
| 1005-86  | 184161      |        | GASKET, R/A pinion bearing oil seal—paper ..... | All .....    | 1       |
| 1005-88  | 537678      |        | SLINGER, R/A pinion front bearing oil .....     | All .....    | 1       |
| <b>1006—REAR AXLE UNIVERSAL JOINT FLANGE (Plate 10-1)</b>                        |             |        |   |              |         |
| 1006-1   | 521825      |        | FLANGE w/COVER, R/A universal joint .....       | All .....    | 1       |
| 1006-5   | 527432      |        | NUT, to pinion 3/4" - 16 .....                  | All .....    | 1       |
| 1006-6   | 196965      |        | WASHER, plain 25/32" .....                      | All .....    | 1       |
| 1006-9   | 510934      |        | COVER, R/A universal joint flange dust .....    | All .....    | 1       |
| *—Use as required  |             |        |   |              |         |





**RIGHT FRONT DISC TYPE**

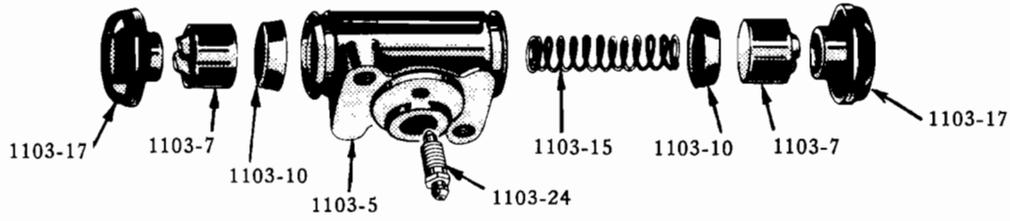
NSS—Not sold separately



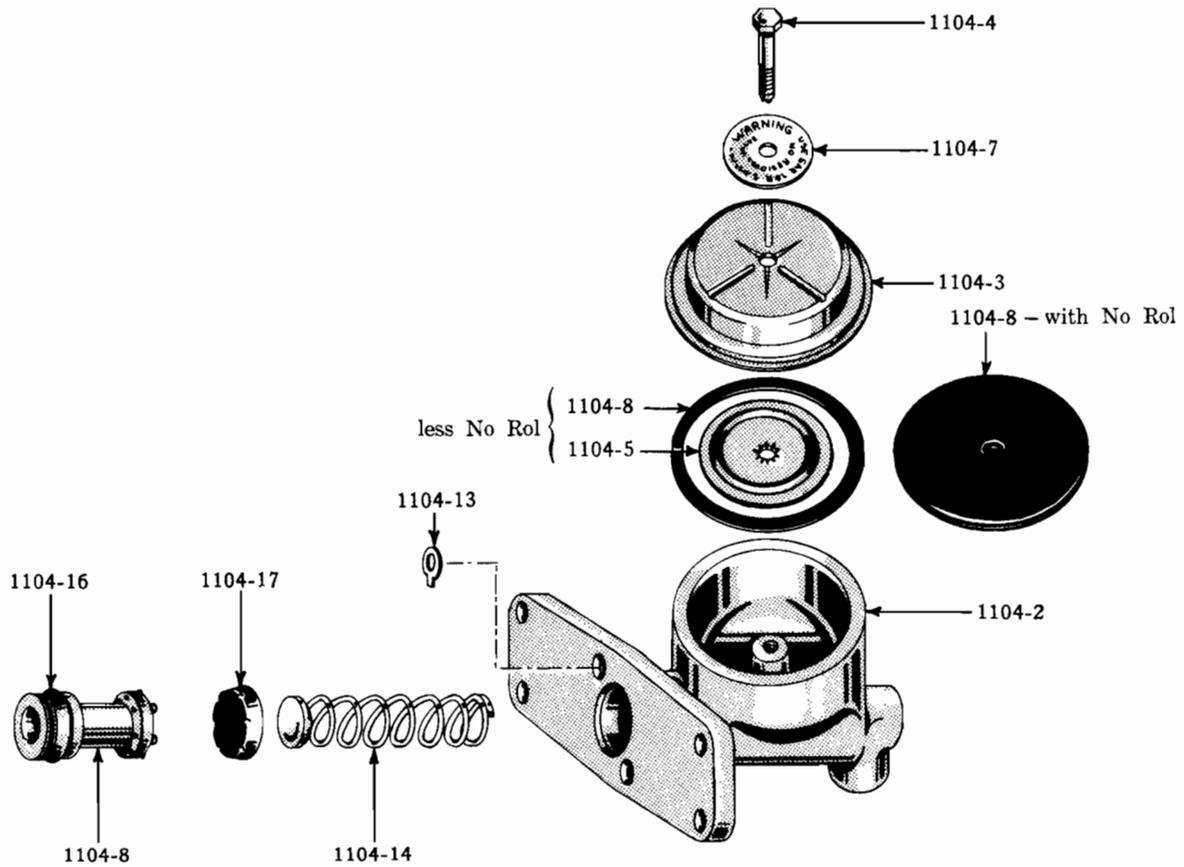
**RIGHT REAR**

C-4037

## FRONT AND REAR BRAKES

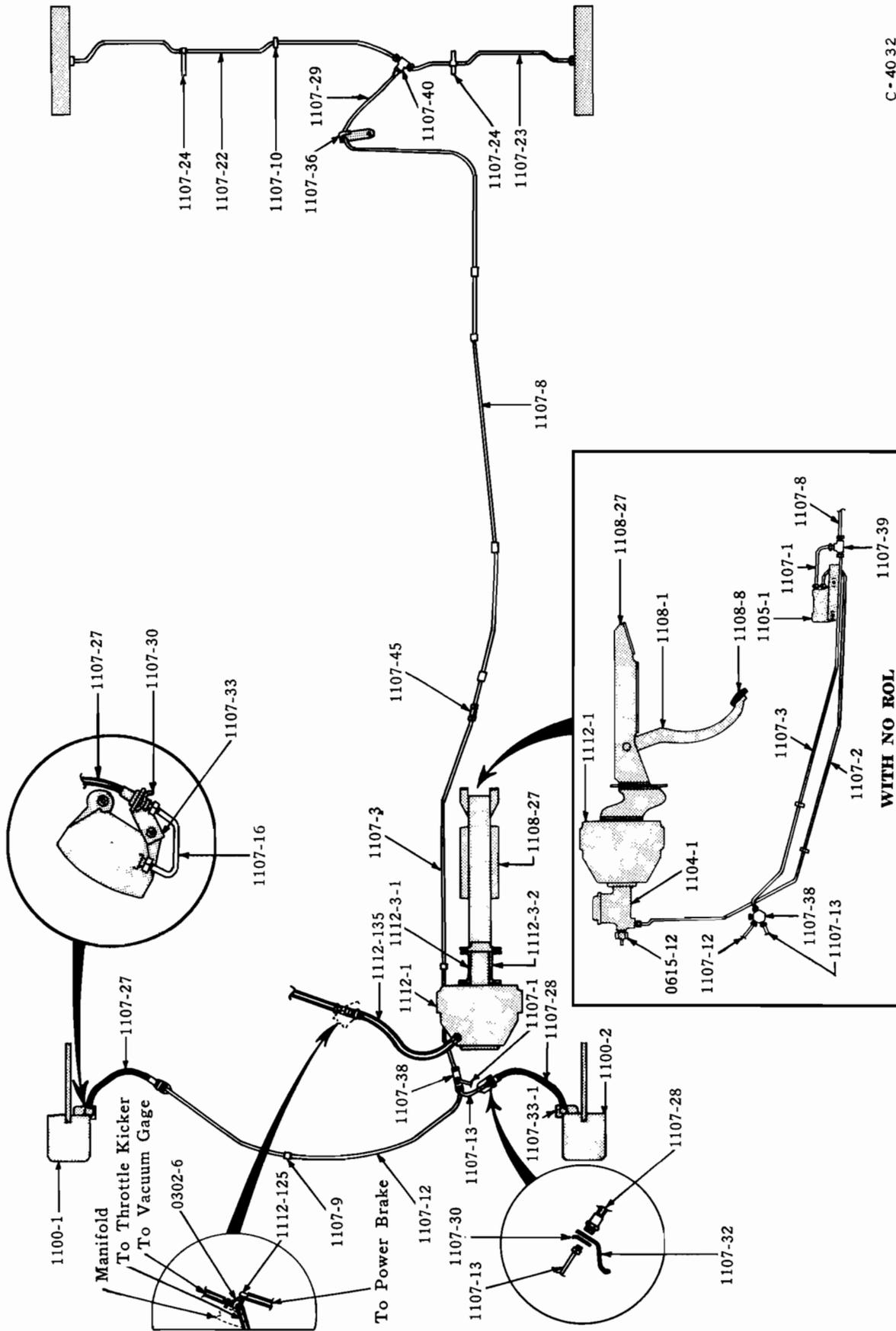


WHEEL CYLINDER



C - 40 48

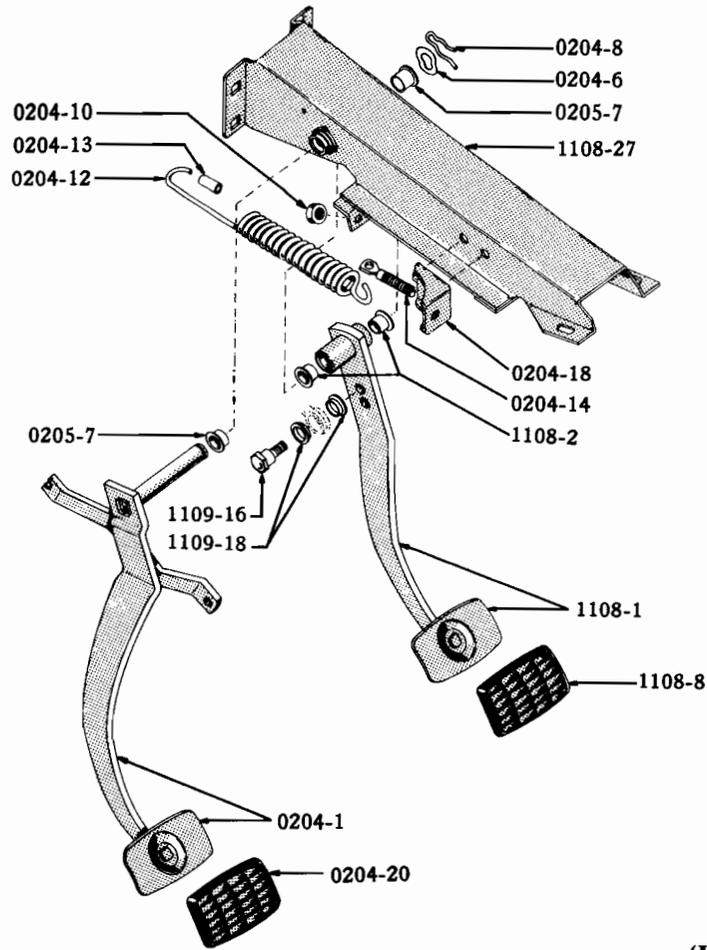
REAR WHEEL CYLINDER AND MASTER CYLINDER



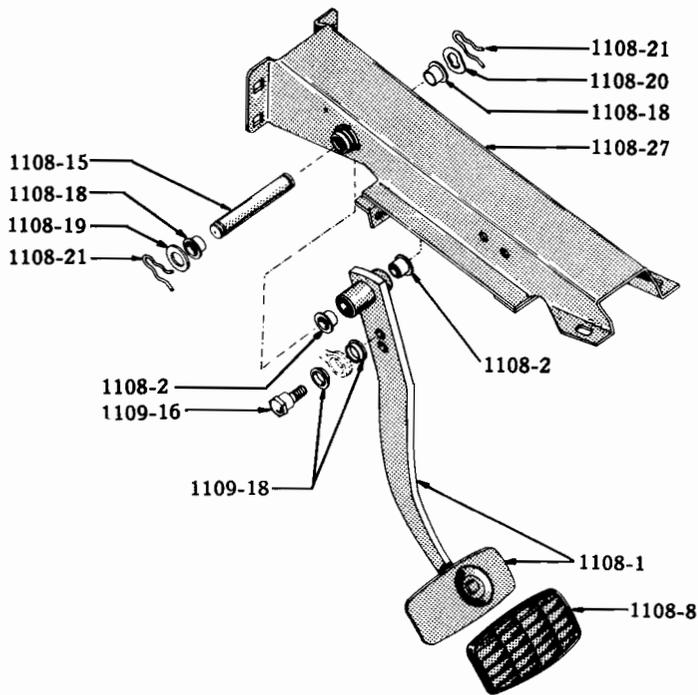
C-4032

BRAKE PIPES, HOSE and FITTINGS

# BRAKES



(Less AD.)

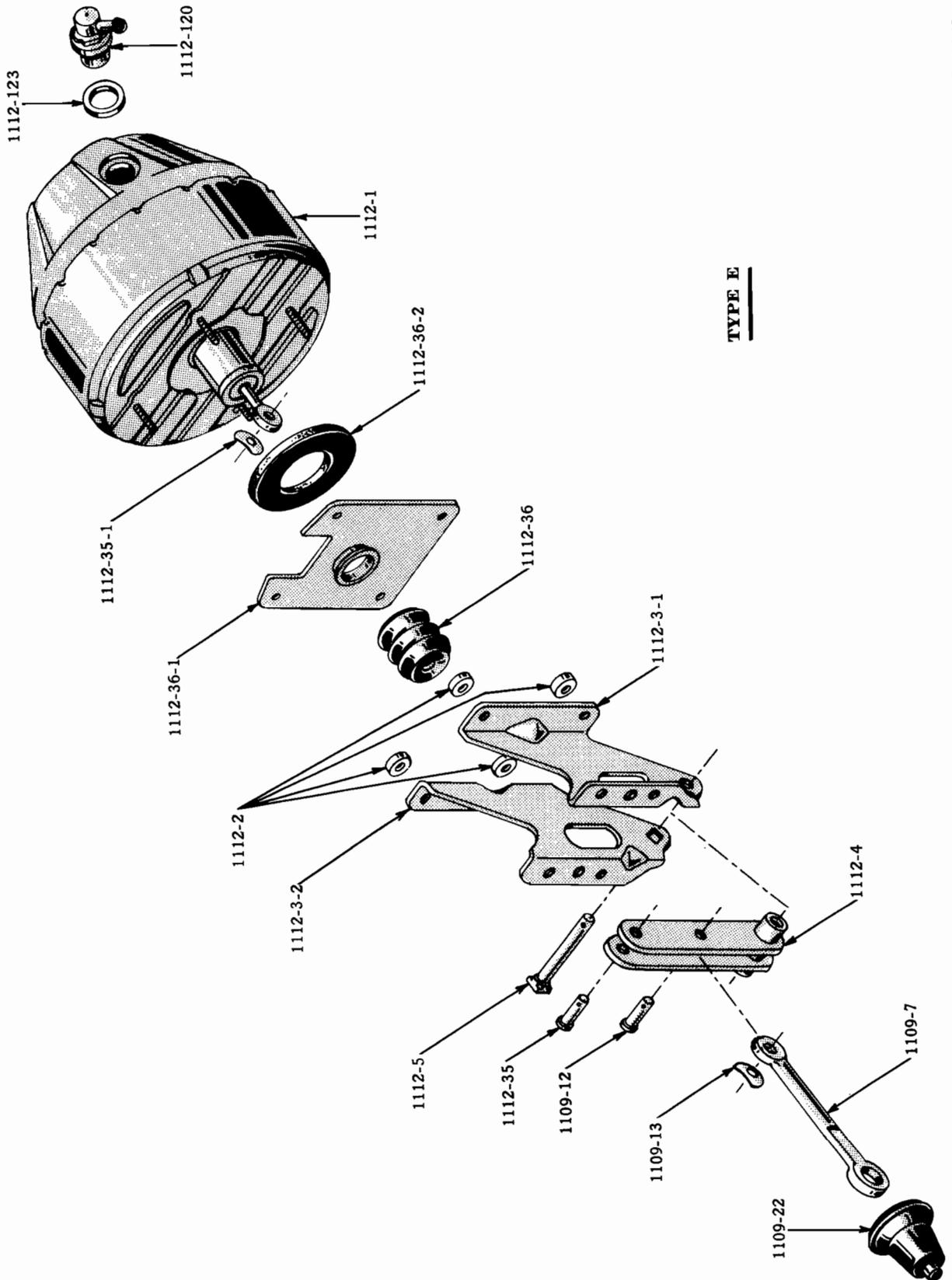


(With AD.)

C-40 39

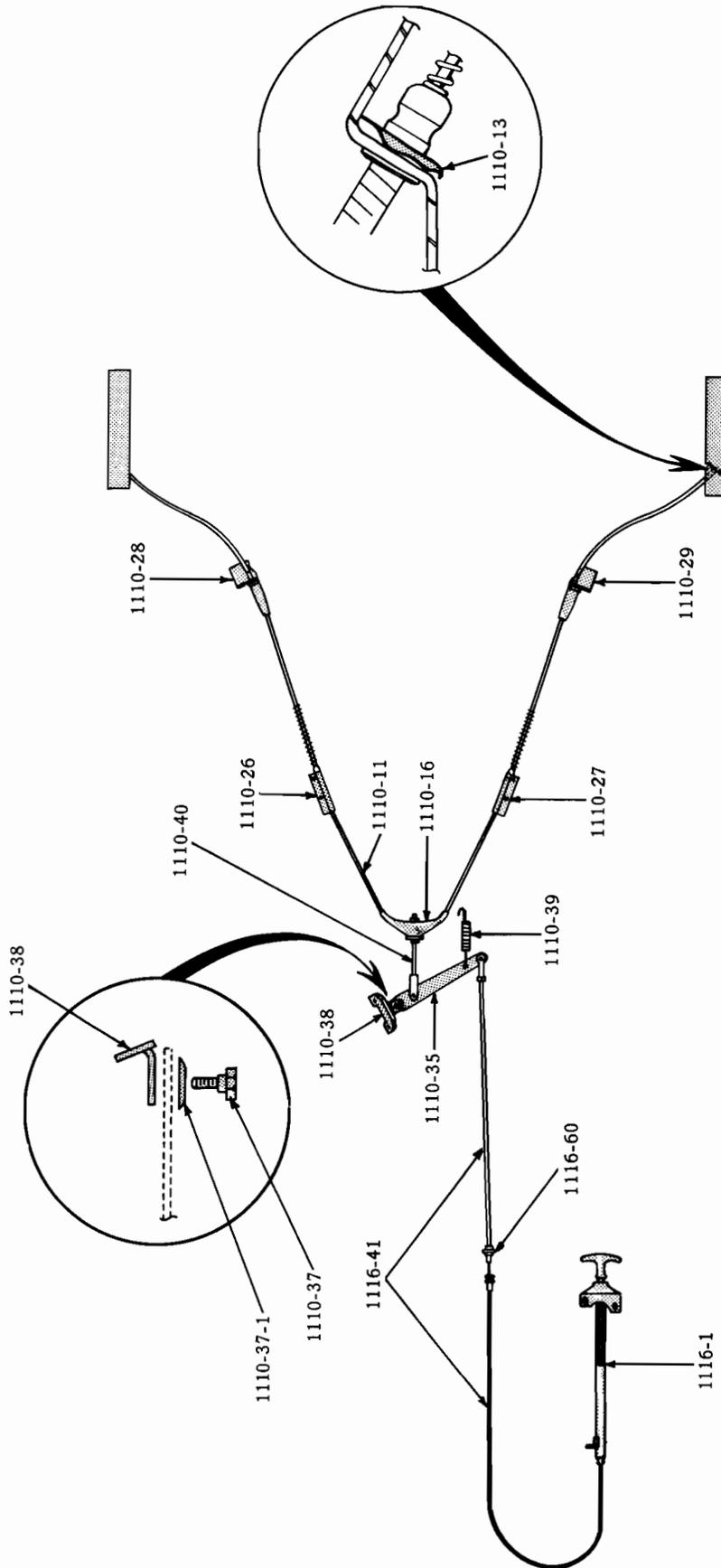
# BRAKE PEDALS

C-4049



POWER BRAKE UNIT

BRAKES



C-4033

HAND BRAKE

# BRAKES

1101

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>1100—BRAKE CALIPERS, BRACKETS, PADS, ETC. (Plate 11-1)</b> |             |        |   |           |         |
| 1100-1  | 1557502     |        | CALIPER ASSY., right, front brake .....                         | All ..... | 1       |
| 1100-2  | 1557503     |        | CALIPER ASSY., left, front brake .....                          | All ..... | 1       |
|   | G455027     |        | SCREW, to bracket 1/2" - 20 x 1-1/4" .....                      | All ..... | 4       |
|   | G120396     |        | WASHER, plain 1/2" .....  | All ..... | 4       |
|   | G103323     |        | WASHER, lock 1/2" .....   | All ..... | 4       |
| 1100-10   | 1557510     |        | SHIM, front brake caliper adj.—.010 thick .....                 | All ..... | *       |
| 1100-10   | 1557511     |        | SHIM, front brake caliper adj.—.013 thick .....                 | All ..... | *       |
| 1100-10   | 1557512     |        | SHIM, front brake caliper adj.—.016 thick .....                 | All ..... | *       |
| 1100-10   | 1557513     |        | SHIM, front brake caliper adj.—.019 thick .....                 | All ..... | *       |
| 1100-10   | 1557514     |        | SHIM, front brake caliper adj.—.022 thick .....                 | All ..... | *       |
| 1100-15   | 1557504     |        | BRACKET, right, front brake caliper mounting .....              | All ..... | 1       |
|   | 1557505     |        | BRACKET, left, front brake caliper mounting .....               | All ..... | 1       |
|   | G427562     |        | SCREW, to knuckle 3/8" - 16 x 1-1/4" .....                      | All ..... | 6       |
|   | G120382     |        | WASHER, lock 3/8" .....   | All ..... | 6       |
| 1100-19   | 1558068     |        | PIPE and NUTS, right, front brake caliper cylinder jumper ..... | All ..... | 1       |
|   | 1558069     |        | PIPE and NUTS, left, front brake caliper cylinder jumper .....  | All ..... | 1       |
|   | 1558066     |        | PAD SET, front brake caliper lining or—consists of: .....       | All ..... | 1       |
|   |             |        | 4—1558067 Pad   |           |         |
| 1100-25   | ▲ . . . .   |        | PAD, front brake caliper lining or (See PAD SET) .....          | All ..... | 4       |
| 1100-27   | 1558179     |        | RETAINER, front brake caliper lining or pad .....               | All ..... | 4       |
|   | G181567     |        | BOLT, to caliper 1/4" - 28 x 7/8" .....                         | All ..... | 2       |
|   | G120367     |        | NUT, hex. 1/4" - 28 .....                                       | All ..... | 2       |
|   | G115547     |        | WASHER, lock 1/4" .....   | All ..... | 2       |
| 1100-30   | 1558180     |        | PLATE, front brake caliper lining or pad support .....          | All ..... | 4       |
| <b>1101—WHEEL BRAKE SHOES, LININGS, ETC. (Plate 11-1)</b>     |             |        |   |           |         |
| 1101-10   | 1557530     |        | SHOE and LINING, forward, rear brake .....                      | All ..... | 2       |
| 1101-12   | 1557531     |        | SHOE and LINING, reverse, rear brake .....                      | All ..... | 2       |
|   | 1557672     |        | SHOE and LINING SET, rear brake—consists of: .....              | All ..... | 1       |
|   |             |        | 2—1557530 forward Shoe and Lining                               |           |         |
|   |             |        | 2—1557531 reverse Shoe and Lining                               |           |         |
| 1101-13   | ▲ . . . .   |        | LINING, forward shoe. } See Shoe and Lining Set .....           | All ..... | 2       |
| 1101-14   | ▲ . . . .   |        | LINING, reverse shoe. }   | All ..... | 2       |
| 1101-15   | 685046      |        | SPRING, rear brake shoe return .....                            | All ..... | 2       |
| 1101-26   | 684768      |        | ECCENTRIC, rear brake shoe take-up .....                        | All ..... | 4       |
| 1101-29   | 684769      |        | NUT, eccentric (special) .....                                  | All ..... | 4       |
|   | G120382     |        | WASHER, lock 3/8" .....   | All ..... | 4       |
| 1101-40   | 685045      |        | SPRING, rear brake shoe anchor .....                            | All ..... | 2       |
| 1101-44-3   | 684771      |        | CLIP, rear brake shoe hold down .....                           | All ..... | 4       |
| 1101-45   | 684799      |        | LINK, rear brake shoe oper. ....                                | All ..... | 2       |
| 1101-47   | 684802      |        | LEVER and PIN, right rear brake shoe oper. ....                 | All ..... | 1       |
|   | 684803      |        | LEVER and PIN, left rear brake shoe oper. ....                  | All ..... | 1       |
| 1101-48   | 684784      |        | WASHER, spring .....  | All ..... | 2       |
| 1101-54   | 684785      |        | RETAINER, to brake shoe .....                                   | All ..... | 2       |

▲—Not available.  
\*—Use as required

# BRAKES

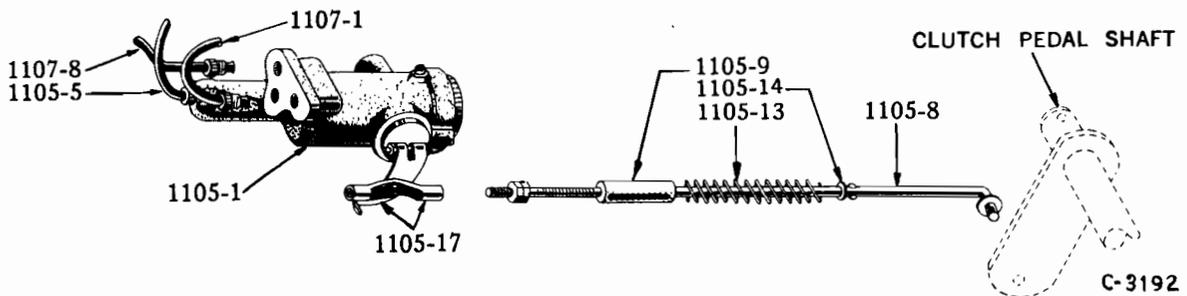
| ILLUST. NUMBER                                      | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|---|-------------|--------|---|--------------|---------|
| <b>1102—WHEEL BRAKE BACKING PLATES (Plate 11-1)</b> |             |        |   |              |         |
| ----  |             |        | PLATE, front brake backing (See DUST SHIELD, front brake disc—Group 1402) ..... | All .....    | 2       |
| 1102-3  | 1557664     | ★      | PLATE, right rear brake backing .....   | R1, R2 ..... | 1       |
|   | 1557665     | ★      | PLATE, left rear brake backing .....  | R1, R2 ..... | 1       |
| 1102-3  | 1562806     | ●      | PLATE, right rear brake backing .....   | R1, R2 ..... | 1       |
|   | 1562807     | ●      | PLATE, left rear brake backing .....  | R1, R2 ..... | 1       |
| 1102-3  | 1561160     |        | PLATE, right rear brake backing .....   | R3, R4 ..... | 1       |
|   | 1561161     |        | PLATE, left rear brake backing .....  | R3, R4 ..... | 1       |
|   | 1549653     |        | BOLT, to housing 3/8" - 24 x 1-1/8" .....                                       | R1, R2 ..... | 8       |
|   | G120369     |        | NUT, hex. 3/8" - 24 .....   | R1, R2 ..... | 8       |
|   | 3108X1      |        | WASHER, lock 3/8" .....   | R1, R2 ..... | 8       |
|   | 1560577     |        | BOLT, to housing (special) .....  | R3, R4 ..... | 8       |
|   | G443340     |        | NUT, hex. 1/2" - 20 .....   | R3, R4 ..... | 8       |
| 1102-24   | 519383      | ●      | PLATE, rear backing plate reinforcing (illustr. plate 10-1) .....               | R1, R2 ..... | 2       |
| <b>1103—WHEEL CYLINDER (Plates 11-1, 2)</b>         |             |        |   |              |         |
| 1103-1  | 1558182     |        | CYLINDER ASSY., front wheel brake .....   | All .....    | 4       |
| 1103-3  | 1557668     |        | CYLINDER ASSY., rear wheel brake .....  | All .....    | 2       |
|   | 1558181     |        | SCREW, to caliper (special) .....   | All .....    | 16      |
|   | G114547     |        | WASHER, lock 1/4" .....   | All .....    | 16      |
|   | G423560     |        | SCREW and WASHER, to backing plate 5/16" - 18 x 1/2" .....                      | All .....    | 4       |
| 1103-5  | ----        |        | CYLINDER CASTING, wheel brake .....   | All .....    | 6       |
|   | 1558063     |        | CYLINDER REPAIR KIT, front wheel brake—consists of: .....                       | All .....    | 2       |
|   |             |        | 2—1558064 Seal   2—1558065 Dust Shield  |              |         |
|   | 1557671     |        | CYLINDER REPAIR KIT, rear wheel brake—consists of: .....                        | All .....    | 4       |
|   |             |        | 2—1557670 Cup   2—1557669 Boot  |              |         |
| 1103-7  | ▲----       |        | PISTON, front wheel brake cylinder .....  | All .....    | 4       |
| 1103-7  | 1558190     |        | PISTON, rear wheel brake cylinder .....   | All .....    | 4       |
| 1103-9  | 1558064     |        | SEAL, front wheel brake cylinder .....  | All .....    | 4       |
| 1103-10   | 1557670     |        | CUP, rear wheel brake cylinder .....  | All .....    | 2       |
| 1103-13   | 1558191     |        | SPRING, rear wheel brake cylinder .....   | All .....    | 4       |
| 1103-14   | 1558065     |        | DUST SHIELD, front wheel brake cylinder .....                                   | All .....    | 4       |
| 1103-15   | 1557669     |        | BOOT, rear wheel brake cylinder .....   |              |         |
| 1103-17   | 1558070     |        | FITTING, front wheel brake cylinder bleeder .....                               | All .....    | 2       |
| 1103-17   | 1558192     |        | FITTING, rear wheel brake cylinder bleeder .....                                | All .....    | 2       |
| 1103-20   | G145637     |        | BALL, fitting (for 1558070) .....   | All .....    | 2       |
| <b>1104—MASTER CYLINDER (M/C) (Plates 11-2, 3)</b>  |             |        |   |              |         |
| 1104-1  | 1557910     |        | MASTER CYLINDER COMPLETE .....  | All .....    | 1       |
| 1104-2  | ▲----       |        | CYLINDER CASTING, master (use Cylinder Complete) .....                          | All .....    | 1       |
|   | G120376     |        | NUT, to booster 5/16" - 18 .....  | All .....    | 4       |
|   | G120214     |        | WASHER, lock 5/16" .....  | All .....    | 4       |
| 1104-3  | 1558186     |        | COVER, M/C filler .....   | All .....    | 1       |
| 1104-4  | G180042     |        | SCREW, to cylinder 1/4" - 20 x 1-3/4" .....                                     | All .....    | 1       |
| 1104-5  | 1558233     |        | BAFFLE, M/C filler cover (less NoRol) .....                                     | All .....    | 1       |
| 1104-6  | 1558187     |        | GASKET, M/C filler cover (less NoRol) .....                                     | All .....    | 1       |
| 1104-6  | 1562867     |        | GASKET, M/C filler cover (with NoRol) .....                                     | All .....    | 1       |
| 1104-7  | 1558232     |        | SHIELD, M/C filler cover vent .....   | All .....    | 1       |
|   |             | ▲      | Not available.  |              |         |
|   |             | ★      | Tapered R/A shaft equip.  |              |         |
|   |             | ●      | Flanged R/A shaft equip.  |              |         |

# BRAKES

1105

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|--|-------------|--------|--|-----------|---------|
| <b>1104—MASTER CYLINDER (M/C)—Cont'd. (Plates 11-2, 3)</b> |             |        |  |           |         |
| 1104-8   | 1558184     |        | PISTON w/CUP, M/C .....  | All ..... | 1       |
| 1104-13  | 1558188     |        | RETAINER, M/C piston .....   | All ..... | 1       |
|  | G133757     |        | SCREW, piston 1/4" - 20 x 3/8" .....   | All ..... | 1       |
| 1104-14  | 1558185     |        | SPRING, M/C piston .....   | All ..... | 1       |
| 1104-16  | ▲ - - - -   |        | CUP, M/C piston .....  | All ..... | 1       |
| 1104-17  | 1558189     |        | CUP, master cylinder .....   | All ..... | 1       |
|  | 1558183     |        | REPAIR KIT, master cylinder—consists of:<br>1—1558184 Piston   1—1558189 Cup | All ..... | 1       |

**1105—NO ROL UNIT (Plate 11-3)**



|         |         |  |   |           |   |
|---------|---------|--|---|-----------|---|
|         | AC-3348 |  | NO ROL KIT—Consists of all parts for field installation .....   | All ..... | 1 |
| 1105-1  | 1552294 |  | VALVE w/LEVER, No Rol .....   | All ..... | 1 |
|         | 915054  |  | PLUG, No Rol valve seat .....   | All ..... | 1 |
|         | 1696894 |  | SCREW, bleeder No. 10 - 32 x 1/4" .....   | All ..... | 1 |
|         | 187322  |  | GASKET, bleeder screw—copper .....  | All ..... | 1 |
|         | G181385 |  | BOLT, to frame 3/8" - 24 x 3" .....   | All ..... | 1 |
|         | G120369 |  | NUT, hex. 3/8" - 24 .....   | All ..... | 1 |
|         | G138489 |  | WASHER, sh'prf. 3/8" .....  | All ..... | 1 |
|         | 1549563 |  | BRACKET, No Rol valve mounting .....  | All ..... | 1 |
|         | G186986 |  | SCREW, to frame 5/16" - 18 x 1/2" .....   | All ..... | 1 |
|         | G181637 |  | BOLT, to frame 3/8" - 24 x 1" .....   | All ..... | 1 |
|         | G120369 |  | NUT, hex. 3/8" - 24 .....   | All ..... | 1 |
|         | G120382 |  | WASHER, lock 3/8" .....   | All ..... | 2 |
|         | 526633  |  | NO ROL REPAIR KIT—consists of: Ball cage assy., head chamber gasket, camshaft plug gasket and camshaft sealing washer ..... | All ..... | 1 |
| 1107-1  | - - - - |  | PIPE w/NUTS, M/C to No Rol (See Group 1107) .....   | All ..... | 1 |
| 1107-2  | - - - - |  | PIPE w/NUTS, No Rol to tee (See Group 1107) .....   | All ..... | 1 |
| 1105-8  | 1552303 |  | ROD, No Rol valve operating .....   | All ..... | 1 |
| 1105-9  | 188323  |  | SLEEVE, adjusting .....   | All ..... | 1 |
|         | G120614 |  | NUT, locking No. 10 - 32 .....  | All ..... | 2 |
|         | G120391 |  | WASHER, plain No. 10 .....  | All ..... | 1 |
|         | - - - - |  | COTTER 1/16" x 3/4" .....   | All ..... | 1 |
| 1105-13 | 188322  |  | SPRING, No Rol valve oper. rod .....  | All ..... | 1 |
| 1105-14 | G120391 |  | WASHER, plain No. 10 .....  | All ..... | 1 |
| 1105-17 | 533154  |  | LEVER and GUIDE, No Rol valve .....   | All ..... | 1 |
|         | - - - - |  | BOLT, clamping No. 10 - 32 x 7/8" .....   | All ..... | 1 |
|         | G120614 |  | NUT, hex. No. 10 - 32 .....   | All ..... | 1 |
|         | G106497 |  | WASHER, lock No. 10 .....   | All ..... | 1 |

▲—Not available.

## BRAKES

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>1107—BRAKE PIPES, HOSE AND FITTINGS (Plate 11-3)</b> |             |        |   |        |         |
| 1107-1  | 1557542     |        | PIPE w/NUTS, M/C to frame fitting (less No Rol)       | R1, R2 | 1       |
| 1107-1  | 1563184     |        | PIPE w/NUTS, M/C to frame fitting (less No Rol)       | R3, R4 | 1       |
| 1107-1  | 1557541     |        | PIPE w/NUTS, M/C to No Rol (with No Rol)              | All    | 1       |
|   | 519864      |        | CLIP, to frame (for 1557541)                          | All    | 1       |
| 1107-2  | 1552396     |        | PIPE w/NUTS, No Rol to pipe tee (with No Rol)         | All    | 1       |
| 1107-3  | 1547899     |        | PIPE w/NUTS, frame fitting to pipe union or tee       | All    | 1       |
|   | 195567      |        | CLIP, to frame  | All    | 1       |
|   | G186986     |        | SCREW, to frame 5/16" - 18 x 1/2"                     | All    | 1       |
| 1107-8  | 1553104     |        | PIPE w/NUTS, pipe union or tee to rear hose           | All    | 1       |
|   | 194702      |        | CLIP, to frame  | All    | 3       |
|   | 172651      |        | CLIP, to frame  | All    | 1       |
|   | G177999     |        | SCREW, to frame 1/4" x 1/2" (for 172651 clip)         | All    | 1       |
| 1107-12   | 1541930     |        | PIPE w/NUTS, long, front brake pipe tee to hose       | All    | 1       |
| 1107-13   | 1541931     |        | PIPE w/NUTS, short, front brake pipe tee to hose      | All    | 1       |
|   | 172651      |        | CLIP, to frame  | All    | 1       |
|   | G186986     |        | SCREW, to frame 5/16" - 18 x 1/2"                     | All    | 1       |
| 1107-16   | 1557546     |        | PIPE w/NUTS, right, front brake pipe hose to brake    | All    | 1       |
|   | 1557547     |        | PIPE w/NUTS, left, front brake pipe hose to brake     | All    | 1       |
| 1107-22   | 1557709     |        | PIPE w/NUTS, right, rear brake pipe tee to brake      | All    | 1       |
| 1107-23   | 1557708     |        | PIPE w/NUTS, left, rear brake pipe tee to brake       | All    | 1       |
| 1107-24   | 530186      |        | CLIP, large, to axle housing                          | All    | 2       |
| 1107-10   | 195567      |        | CLIP, small, to axle housing                          | All    | 1       |
|   | 531013      |        | SPACER, clip (for 195567)                             | All    | 1       |
|   | G137396     |        | NUT, brake pipe—inverted flare 3/8" - 24 (2 per pipe) | All    | *       |
| 1107-27, 28   | 1557543     |        | HOSE, front brake flexible                            | All    | 2       |
| 1107-29   | 1543003     |        | HOSE, rear brake flexible                             | All    | 1       |
| 1107-30   | 675466      |        | CLIP, hose lock                                       | All    | *       |
|   | 195569      |        | GASKET, rear hose—copper                              | All    | 1       |
| 1107-32   | 1550470     |        | BRACKET, front brake hose (frame end)                 | All    | 2       |
| 1107-33   | 1557544     |        | BRACKET, right, front brake hose (brake end)          | All    | 1       |
| 1107-33-1   | 1557545     |        | BRACKET, left, front brake hose (brake end)           | All    | 1       |
|   | ----        |        | SCREW, to frame 5/16" x 5/8" (for 1550470)            | All    | 2       |
| 1107-36   | 1541478     |        | PLATE, rear brake hose extension                      | All    | 1       |
|   | G181338     |        | BOLT, fastening 5/16" - 24 x 7/8"                     | All    | 1       |
|   | G103025     |        | NUT, hex. 5/16" - 24                                  | All    | 1       |
|   | G128144     |        | WASHER, plain 5/16"                                   | All    | 1       |
|   | G120214     |        | WASHER, lock 5/16"                                    | All    | 1       |
| 1107-38   | 1554976     |        | FITTING, front brake pipes                            | All    | 1       |
|   | 41X562      |        | SPACER, to frame                                      | All    | 1       |
|   | G443945     |        | SCREW, to frame 5/16" - 18 x 1"                       | All    | 1       |
| 1107-39   | 520482      |        | TEE, front and rear brake pipes (with No Rol)         | All    | 1       |
| 1107-40   | 194697      |        | TEE, rear brake hose and pipes                        | All    | 1       |
|   | 299288      |        | SPACER, to axle housing                               | All    | 1       |
|   | 1541322     |        | SCREW, to housing (special)                           | All    | 1       |
|   | G120380     |        | WASHER, lock 1/4"                                     | All    | 1       |
| 1107-45   | G137412     |        | UNION, front and rear brake pipes                     | All    | 1       |
| <b>1108—BRAKE PEDAL (Plates 11-3, 4)</b>                |             |        |   |        |         |
| 1108-1  | 1556028     |        | PEDAL, brake (less AD.)                               | All    | 1       |
| 1108-1  | 1557377     |        | PEDAL, brake (with AD.)                               | All    | 1       |
| 1108-2  | 1543914     |        | BUSHING, pedal  | All    | 2       |

\*—Use as required

# BRAKES

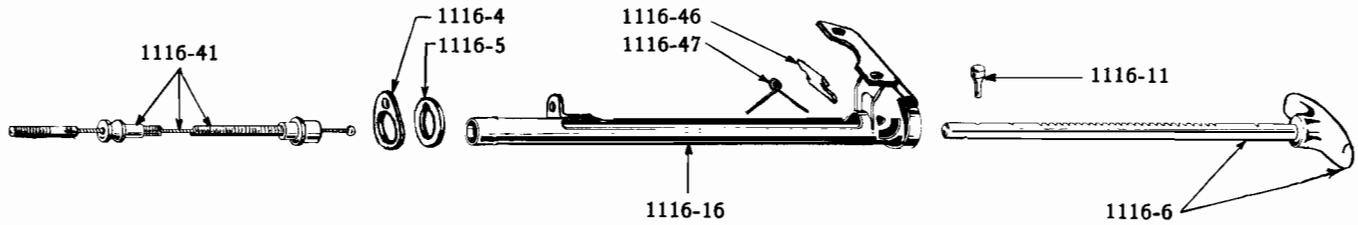
1110

| ILLUST. NUMBER                                   | PART NUMBER | CHANGE | DESCRIPTION                                    | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>1108—BRAKE PEDAL—Cont'd. (Plates 11-3, 4)</b> |             |        |  |        |         |
| 1108-8   | 1552334     |        | PAD, pedal (less AD.)                          | All    | 1       |
| 1108-8   | 1552335     |        | PAD, pedal (with AD.)                          | All    | 1       |
|  | ----        |        | SHAFT, pedal (less AD.) (part of clutch pedal) | All    | 1       |
| 1108-15  | 1552305     |        | SHAFT, pedal (with AD.)                        | All    | 1       |
| 1108-18  | 1543914     |        | BUSHING, shaft                                 | All    | 2       |
| 1108-19  | 532035      |        | WASHER, plain                                  | All    | 2       |
| 1108-20  | 1552381     |        | WASHER, spring                                 | All    | 1       |
| 1108-21  | 1552275     |        | PIN, shaft retaining                           | All    | 2       |
|  |             |        | } less AD.                                     |        |         |
| 1108-27  | 1556085     |        | BRACKET, pedal support                         | All    | 1       |
|  | G187303     |        | SCREW, to dash No. 10 x 1/2"                   | All    | 2       |
|  | 1962X1      |        | SCREW and WASHER, to inst. board               | All    | 2       |
|  | 1578X57     |        | SPEED NUT, 5/16" - 10                          | All    | 2       |
|  | 1955X2      |        | CAGE NUT, bracket                              | All    | 4       |
| <b>1109—BRAKE ROD (Plate 11-5)</b>               |             |        |  |        |         |
| 1109-7   | 1557907     |        | ROD, pedal to power brake oper. lever          | All    | 1       |
| 1109-12  | 1553242     |        | PIN, to lever (special)                        | All    | 1       |
| 1109-13  | 1557909     |        | WASHER, spring                                 | All    | 1       |
|  | ----        |        | COTTER 3/32" x 1"                              | All    | 1       |
| 1109-16  | 1552039     |        | BOLT, to pedal (special)                       | All    | 1       |
| 1109-18  | 1552040     |        | BUSHING, bolt                                  | All    | 2       |
|  | G120369     |        | NUT, hex. 3/8" - 24"                           | All    | 1       |
|  | G120382     |        | WASHER, lock 3/8"                              | All    | 1       |
| 1109-22  | 1553241     |        | BOOT, pedal to oper. lever rod                 | All    | 1       |
| <b>1110—BRAKE CABLES (Plate 11-6)</b>            |             |        |  |        |         |
| 1110-11  | 1558237     |        | CABLE and ENDS, rear, hand brake               | All    | 1       |
|  | 512660      |        | BOOT, cable                                    | All    | 2       |
| 1110-13  | 533290      |        | CLIP, to frame bracket                         | All    | 2       |
| 1110-16  | 530129      |        | EQUALIZER, hand brake rear cable               | All    | 1       |
| 1110-26  | 532669      |        | GUIDE, right, hand brake rear cable            | All    | 1       |
| 1110-27  | 1549483     |        | GUIDE, left, hand brake rear cable             | All    | 1       |
|  | G181315     |        | BOLT, to frame 1/4" - 28 x 1"                  | All    | 4       |
|  | G120367     |        | NUT, hex. 1/4" - 28                            | All    | 4       |
|  | G120380     |        | WASHER, lock 1/4"                              | All    | 4       |
| 1110-28  | 1549481     |        | BRACKET, right, hand brake rear cable          | All    | 1       |
| 1110-29  | 1549482     |        | BRACKET, left, hand brake rear cable           | All    | 1       |
|  | ----        |        | RIVET, to frame 5/16" x 7/8"                   | All    | 4       |
| 1110-35  | 1549479     |        | BELLCRANK, hand brake                          | All    | 1       |
| 1110-37  | 519858      |        | BOLT, pivot, to bracket 3/8" - 24 x 15/16"     | All    | 1       |
|  | G120369     |        | NUT, hex. 3/8" - 24                            | All    | 1       |
| 1110-37-1  | 534384      |        | WASHER, spring                                 | All    | 1       |
|  | G120382     |        | WASHER, lock 3/8"                              | All    | 1       |
| 1110-38  | 1549480     |        | BRACKET, hand brake bellcrank support          | All    | 1       |
|  | G181338     |        | BOLT, to frame 5/16" - 24 x 7/8"               | All    | 2       |
|  | G120368     |        | NUT, hex. 5/16" - 24                           | All    | 2       |
|  | G120214     |        | WASHER, lock 5/16"                             | All    | 2       |
| 1110-39  | 1546335     |        | SPRING, bellcrank pull back                    | All    | 1       |
| 1110-40  | 535108      |        | ROD, rear cable adjusting                      | All    | 1       |
|  | 42X114      |        | PIN, to bellcrank 5/16" x 1/2"                 | All    | 1       |
|  | G120368     |        | NUT, to equalizer hex. 5/16" - 24              | All    | 2       |
|  | 41X429      |        | WASHER, plain 5/16"                            | All    | 1       |
|  | ----        |        | COTTER 3/32" x 1"                              | All    | 1       |

# BRAKES

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS           | PER CAR |
|---|-------------|--------|---|------------------|---------|
| <b>1112—POWER BRAKE, CHECK VALVE AND PIPES (Plates 11-3, 5)</b> |             |        |   |                  |         |
| 1112-1  | 1557903     |        | POWER BRAKE UNIT .....  | All .....        | 1       |
| 1112-2  | 1561759     |        | SPACER, to bracket (pkg. of 4) .....  | All .....        | 1       |
|   | G120377     |        | NUT, to bracket hex. 3/8" - 16 .....  | All .....        | 4       |
|   | G120382     |        | WASHER, lock 3/8" .....   | All .....        | 4       |
| 1112-3-1  | 1555583     |        | BRACKET, right, power brake mounting .....  | All .....        | 1       |
| 1112-3-2  | 1555584     |        | BRACKET, left, power brake mounting .....   | All .....        | 1       |
|   | G191657     |        | SCREW and WASHER, to dash 3/8" - 16 x 1" .....  | All .....        | 4       |
| 1112-4  | 1557904     |        | LEVER, power brake operating .....  | All .....        | 1       |
| 1112-5  | 1553239     |        | PIN, lever pivot .....  | All .....        | 1       |
|   | -----       |        | COTTER 3/32" x 3/4" .....   | All .....        | 1       |
|   | -----       |        | ROD, pedal to power brake oper. lever (See Group 1109) .....  | All .....        | 1       |
|   | ▲-----      |        | ROD, control valve oper. ....   | All .....        | 1       |
| 1112-35   | 1553242     |        | PIN, to lever .....   | All .....        | 1       |
| 1112-35-1   | 1557909     |        | WASHER, spring .....  | All .....        | 1       |
|   | -----       |        | COTTER 3/32" x 3/4" .....   | All .....        | 1       |
| 1112-36   | 1555589     |        | BOOT, plunger oper. rod .....   | All .....        | 1       |
| 1112-36-1   | 1555602     |        | RETAINER, boot .....  | All .....        | 1       |
| 1112-36-2   | 1557908     |        | GASKET, retainer .....  | All .....        | 1       |
| 1112-120  | 1559721     |        | CHECK VALVE, power brake .....  | All .....        | 1       |
| 1112-123  | 1555590     |        | "O" RING, check valve .....   | All .....        | 1       |
|   | -----       |        | CROSS, valve hose to manifold (See CROSS, pipe to throttle kicker, booster hose and vacuum gage—Group 0302) ..... | All .....        | 1       |
| 1112-125  | 675058      |        | ELBOW, vacuum hose to manifold tee .....  | R1, R2, R3 ..... | 1       |
|   | 675721      |        | NIPPLE, vacuum hose to manifold .....   | R4 .....         | 1       |
| 1112-135  | 3132X30     |        | HOSE, vacuum .....  | R1, R2, R3 ..... | 1       |
|   | 3132X234    |        | HOSE, vacuum .....  | R4 .....         | 1       |
|   | G111603     |        | CLAMP, hose 11/16" .....  | All .....        | 2       |

**1116—HAND OR PARKING BRAKE (Plate 11-6)**



|         |          |  |   |           |   |
|---------|----------|--|---|-----------|---|
| 1116-1  | -----    |  | CONTROL COMPLETE, hand brake (See Separate parts) ..... | All ..... | 1 |
| 1116-4  | 1554454  |  | PLATE, dash reinforcement .....                         | All ..... | 1 |
| 1116-5  | 652731   |  | GASKET, dash reinforcement plate .....                  | All ..... | 1 |
|         | 1296X279 |  | BOLT, to dash .....                                     | All ..... | 2 |
|         | 1578X43  |  | SPEED NUT, 5/16" - 18 .....                             | All ..... | 2 |
|         | G120393  |  | WASHER, plain 5/16" .....                               | All ..... | 2 |
|         | 1570X3   |  | BOLT, to dash 5/16 - 10 x 3/4" .....                    | All ..... | 1 |
|         | 1578X57  |  | SPEED NUT, 5/16" - 10 .....                             | All ..... | 1 |
| 1116-6  | 1557431  |  | HANDLE and PLUNGER, control cable pull .....            | All ..... | 1 |
| 1116-11 | 1548302  |  | PIN, handle and plunger guide .....                     | All ..... | 1 |

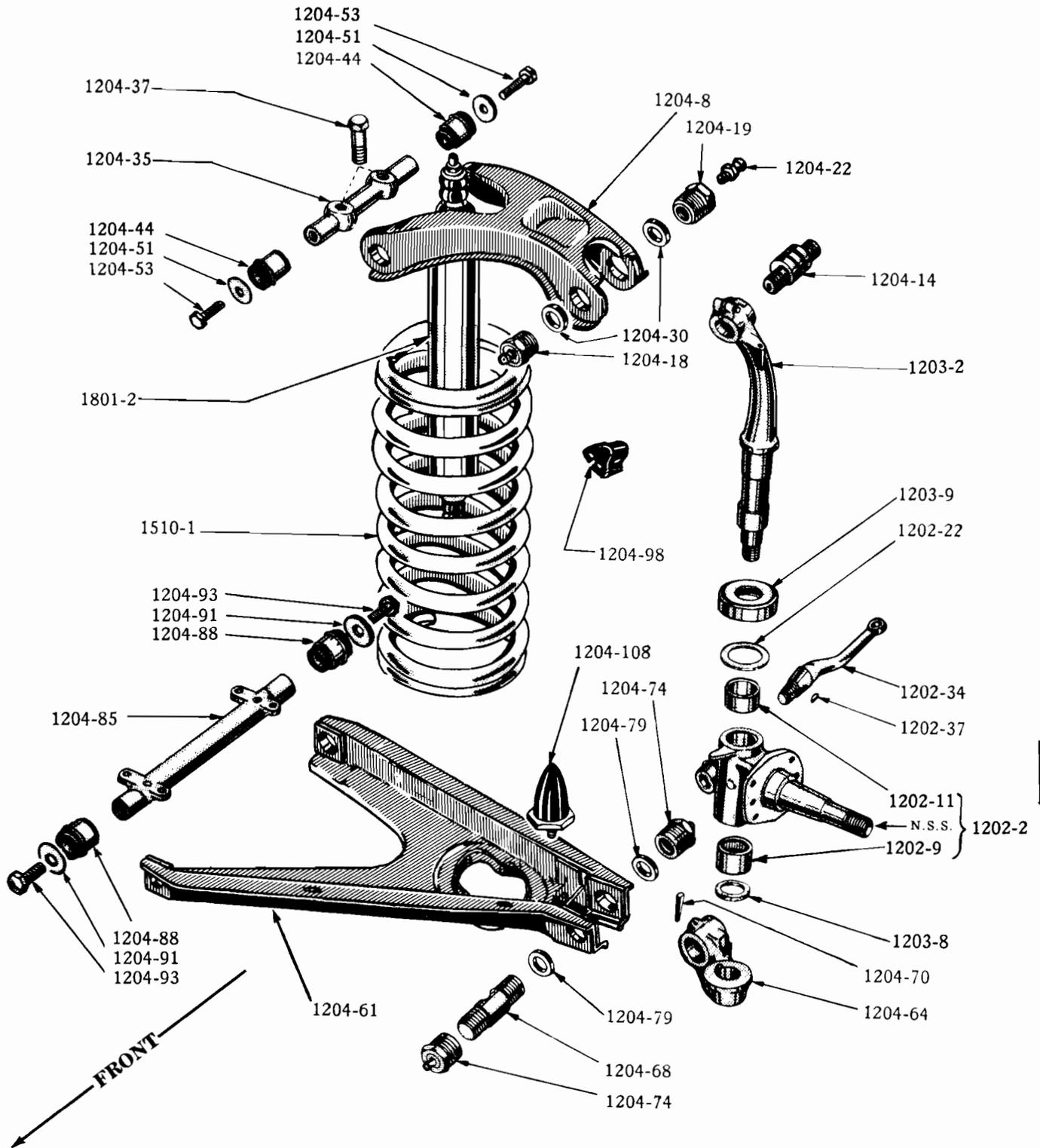
▲—Not available.

# BRAKES

1116

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                | MODELS    | PER CAR |
|--|-------------|--------|--|-----------|---------|
| <b>1116—HAND OR PARKING BRAKE—Cont'd. (Plate 11-6)</b> |             |        |  |           |         |
| 1116-16  | 1556118     |        | GUIDE, handle and plunger .....            | All ..... | 1       |
| 1116-41  | 1554477     |        | CABLE and CONDUIT, control .....           | All ..... | 1       |
|  | 182317      |        | CLIP, to frame .....                       | All ..... | 1       |
|  | 529401      |        | CLIP, to crossmember .....                 | All ..... | 1       |
|  | G181315     |        | BOLT, fastening 1/4" - 28 x 1" ..          | All ..... | 1       |
|  | G120367     |        | NUT, hex. 1/4" - 28 .....                  | All ..... | 1       |
|  | ----        |        | WASHER, plain 1/4" .....                   | All ..... | 1       |
|  | G120380     |        | WASHER, lock 1/4" .....                    | All ..... | 1       |
|  |             |        | } less AD.                                 |           |         |
| 1116-46  | 535324      |        | LATCH or PAWL, control plunger .....       | All ..... | 1       |
| 1116-47  | 535325      |        | SPRING, pawl .....                         | All ..... | 1       |
| 1116-60  | 195506      |        | CLEVIS, control cable .....                | All ..... | 1       |
|  | G120367     |        | NUT, hex. 1/4" - 28 .....                  | All ..... | 1       |
|  | 42X1        |        | PIN, clevis 1/4" x 3/4" .....              | All ..... | 1       |
|  | ----        |        | COTTER 1/16" x 3/4" .....                  | All ..... | 1       |
|  | 521738      |        | CLAMP, control cable conduit to dash ..... | All ..... | 1       |
|  | G120375     |        | NUT, hex. 1/4" - 20 .....                  | All ..... | 1       |
|  | G120380     |        | WASHER, lock 1/4" .....                    | All ..... | 1       |
|  | 530353      |        | COVER, control cable conduit clamp .....   | All ..... | 1       |





N.S.S.—NOT SOLD SEPARATELY  
C-4015

## STEERING KNUCKLE, CONTROL ARMS and KING PINS

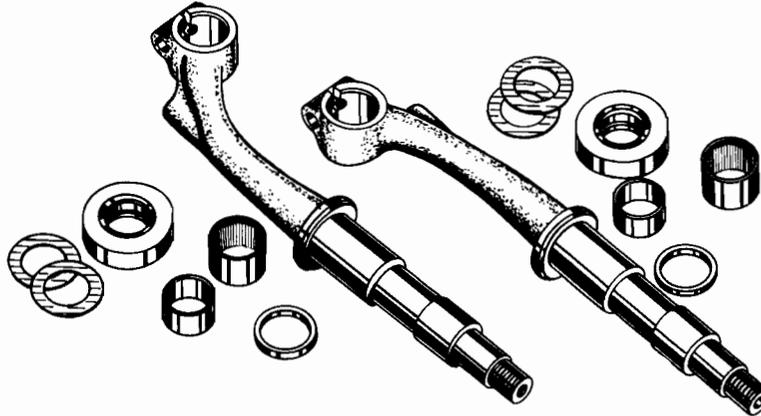


# FRONT SUSPENSION

1203

| ILLUST. NUMBER                                    | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>1202—STEERING KNUCKLE AND ARM (Plate 12-1)</b> |             |        |   |        |         |
|   | 1557522     |        | KNUCKLE, right, steering... } incl. bearing and           | All    | 1       |
| 1202-2  | 1557523     |        | KNUCKLE, left, steering... } upper bushing                | All    | 1       |
|   | G191758     |        | GREASE FITTING, straight                                  | All    | 2       |
| 1202-9  | 196859      |        | BEARING, lower, steering knuckle (incl. in 1551279 kit)   | All    | 2       |
| 1202-11   | 1550583     |        | BUSHING, upper, steering knuckle (incl. in 1551279 kit)   | All    | 2       |
| 1202-22   | 193684      |        | SHIM, steering knuckle—.009 - .011 (incl. in 1551279 kit) | All    | *       |
| 1202-22   | 193685      |        | SHIM, steering knuckle—.012 - .014                        | All    | *       |
| 1202-22   | 193686      |        | SHIM, steering knuckle—.015 - .017                        | All    | *       |
| 1202-22   | 193687      |        | SHIM, steering knuckle—.018 - .020                        | All    | *       |
| 1202-22   | 193688      |        | SHIM, steering knuckle—.021 - .023                        | All    | *       |
| 1202-34   | 529050      |        | ARM, steering knuckle                                     | All    | 2       |
| 1202-37   | G124549     |        | KEY, woodruff, to knuckle 3/16" x 3/4"                    | All    | 2       |
|   | G119256     |        | NUT, to knuckle 5/8" - 18                                 | All    | 2       |
|   | ----        |        | COTTER, 1/8" x 1-1/4"                                     | All    | 2       |

**1203—STEERING KNUCKLE KING PIN AND BEARINGS (Plate 12-1)**



C - 2720

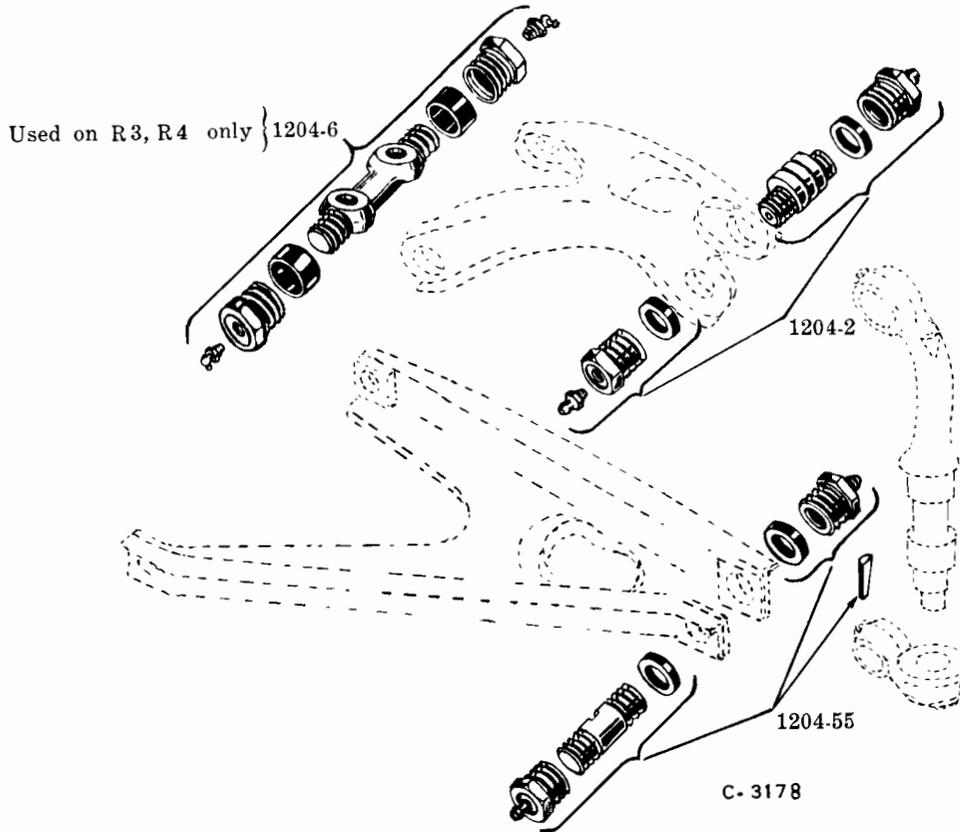
|                           |                            |  |   |                           |                           |                          |                         |                           |                            |                          |  |     |   |
|---------------------------|----------------------------|--|---|---------------------------|---------------------------|--------------------------|-------------------------|---------------------------|----------------------------|--------------------------|--|-----|---|
|                           | 1551279                    |  | KING PIN KIT—consists of: <table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">1—1551414 King Pin, right</td> <td style="width: 50%;">2—636965 Bearings, thrust</td> </tr> <tr> <td>1—1551415 King Pin, left</td> <td>4—193684 Shims, knuckle</td> </tr> <tr> <td>2—1550583 Bushings, upper</td> <td>2—519483 Gaskets, king pin</td> </tr> <tr> <td>2—196859 Bearings, lower</td> <td></td> </tr> </table> | 1—1551414 King Pin, right | 2—636965 Bearings, thrust | 1—1551415 King Pin, left | 4—193684 Shims, knuckle | 2—1550583 Bushings, upper | 2—519483 Gaskets, king pin | 2—196859 Bearings, lower |  | All | 1 |
| 1—1551414 King Pin, right | 2—636965 Bearings, thrust  |  |   |                           |                           |                          |                         |                           |                            |                          |  |     |   |
| 1—1551415 King Pin, left  | 4—193684 Shims, knuckle    |  |   |                           |                           |                          |                         |                           |                            |                          |  |     |   |
| 2—1550583 Bushings, upper | 2—519483 Gaskets, king pin |  |   |                           |                           |                          |                         |                           |                            |                          |  |     |   |
| 2—196859 Bearings, lower  |                            |  |   |                           |                           |                          |                         |                           |                            |                          |  |     |   |
|                           | 1551414                    |  | PIN, right, king... } incl. in 1551279 kit  | All                       | 1                         |                          |                         |                           |                            |                          |  |     |   |
| 1203-2                    | 1551415                    |  | PIN, left, king... }  | All                       | 1                         |                          |                         |                           |                            |                          |  |     |   |
|                           | 1543223                    |  | NUT, to support 3/4" - 16   | All                       | 2                         |                          |                         |                           |                            |                          |  |     |   |
|                           | ----                       |  | WASHER, plain 3/4"  | All                       | 2                         |                          |                         |                           |                            |                          |  |     |   |
|                           | ----                       |  | COTTER, 1/8" x 1-1/2"   | All                       | 2                         |                          |                         |                           |                            |                          |  |     |   |
| 1203-8                    | 519483                     |  | GASKET, king pin (incl. in 1551279 kit)   | All                       | 2                         |                          |                         |                           |                            |                          |  |     |   |
| 1203-9                    | 636965                     |  | BEARING, knuckle thrust (incl. in 1551279 kit)  | All                       | 2                         |                          |                         |                           |                            |                          |  |     |   |

\*—Use as required

# FRONT SUSPENSION

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

## 1204—STEERING KNUCKLE CONTROL ARM (Plate 12-1)



|         |         |   |        |   |
|---------|---------|---|--------|---|
| 1204-2  | 531190  | PIN & BUSHING KIT, upper control arm pivot—outer—consists of:   | All    | 2 |
|         |         | 1—524227 Pin  |        |   |
|         |         | 2—525035 Seals  |        |   |
|         |         | 1—1544035 Bushing   |        |   |
|         |         | 1—G191758 Grease Fitting  |        |   |
|         |         | 1—529281 Bushing  |        |   |
| 1204-6  | 531191  | SHAFT & BUSHING KIT, upper control arm pivot—inner—consists of: | R3, R4 | 2 |
|         |         | 1—524859 Shaft  |        |   |
|         |         | 2—525034 Seals  |        |   |
|         |         | 2—529268 Bushing  |        |   |
|         |         | 2—G109350 Grease Fittings                                       |        |   |
| 1204-8  | 532181  | ARM, upper, knuckle control                                     | R1, R2 | 2 |
| 1204-8  | 527921  | ARM, upper, knuckle control                                     | R3, R4 | 2 |
| 1204-14 | 524227  | PIN, upper control arm pivot (incl. in 531190 kit)              | All    | 2 |
|         | 1553355 | BOLT, clamping, thru king pin 3/8" - 24 x 1-7/8"                | All    | 2 |
|         | G120369 | NUT, clamp bolt, hex. 3/8" - 24                                 | All    | 2 |
|         | G120382 | WASHER, lock 3/8"   | All    | 2 |
| 1204-18 | 1544035 | BUSHING & GREASE FITTING, front, upper control arm pivot pin    | All    | 2 |
| 1204-19 | 529281  | BUSHING less GREASE FITTING, rear, upper control arm pivot pin  | All    | 2 |
| 1204-22 | G191758 | GREASE FITTING, rear  | All    | 2 |
| 1204-30 | 525035  | SEAL, bushing grease (incl. in 531190 kit)                      | All    | 4 |
| 1204-35 | 1546662 | SHAFT, upper control arm pivot                                  | R1, R2 | 2 |
| 1204-35 | 524859  | SHAFT, upper control arm pivot                                  | R3, R4 | 2 |
| 1204-37 | 526765  | BOLT, to frame 1/2" - 20 x 1-5/8"                               | All    | 4 |
|         | G120371 | NUT, hex. 1/2" - 20   | All    | 4 |
|         | G103323 | WASHER, lock 1/2"   | All    | 4 |

# FRONT SUSPENSION

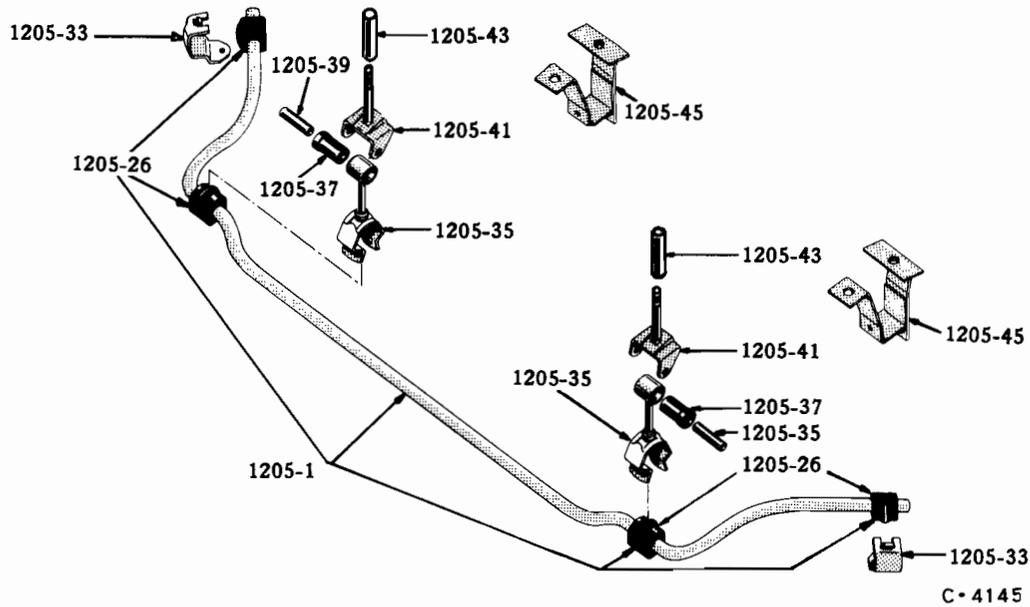
1204

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|---|-------------|--------|--|--------------|---------|
| <b>1204—STEERING KNUCKLE CONTROL ARM—Cont'd. (Plate 12-1)</b> |             |        |  |              |         |
| 1204-44   | 1553430     |        | BUSHING, upper control arm pivot shaft .....   | R1, R2 ..... | 4       |
| 1204-44   | 529268      |        | BUSHING, inner, upper control arm pivot shaft (incl. in 531191 kit)                  | R3, R4 ..... | 4       |
|   | G109350     |        | GREASE FITTING (incl. in 531191 kit) .....   | R3, R4 ..... | 4       |
|   | 525034      |        | SEAL, upper control arm inner bushing grease (incl. in 531191 kit)                   | R3, R4 ..... | 4       |
| 1204-51   | 532187      |        | RETAINER, upper control arm bushing .....  | R1, R2 ..... | 4       |
| 1204-53   | 1541700     |        | SCREW, to shaft 3/8" - 24 x 1-1/8" .....   | R1, R2 ..... | 4       |
|   | G446211     |        | WASHER, plain 7/16" .....  | R1, R2 ..... | 4       |
| 1204-55   | 531192      |        | PIN & BUSHING KIT, lower control arm pivot—consists of: .....                        | All .....    | 2       |
|   |             |        | 1—518431 Pin   2—199385 Seals  |              |         |
|   |             |        | 2—1544036 Bushings   1—510141 Key  |              |         |
|   | 1541682     |        | ARM, right, lower control arm .....  | All .....    | 1       |
| 1204-61   | 1541683     |        | ARM, left, lower control arm .....   | All .....    | 1       |
|   | 1551416     |        | SUPPORT, right, lower control arm to king pin .....                                  | All .....    | 1       |
| 1204-64   | 1551417     |        | SUPPORT, left, lower control arm to king pin .....                                   | All .....    | 1       |
|   | G124551     |        | KEY, woodruff, to king pin 1/4" x 7/8" .....   | All .....    | 2       |
| 1204-68   | 518431      |        | PIN, lower control arm pivot. . . } incl. in 531192 kit                              | All .....    | 2       |
| 1204-70   | 510141      |        | KEY, taper, to king pin. . . . } .....   | All .....    | 2       |
| 1204-74   | 1544036     |        | BUSHING & GREASE FITTING, lower control arm pivot pin<br>(incl. in 531192 kit) ..... | All .....    | 4       |
| 1204-79   | 199385      |        | SEAL, bushing (incl. in 531192 kit) .....  | All .....    | 4       |
| 1204-85   | 532188      |        | SHAFT, lower control arm pivot .....   | All .....    | 2       |
|   | G181399     |        | BOLT, to crossmember 7/16" - 20 x 1-3/8" .....                                       | All .....    | 8       |
|   | 3091X1      |        | NUT, hex. 7/16" - 20 .....   | All .....    | 8       |
|   | 1544218     |        | WASHER, plain .....  | All .....    | 8       |
| 1204-88   | 533164      |        | BUSHING, lower control arm pivot shaft .....   | All .....    | 4       |
| 1204-91   | 532190      |        | RETAINER, lower control arm pivot shaft bushing .....                                | All .....    | 4       |
| 1204-93   | G181429     |        | SCREW, to shaft 1/2" - 20 x 1-1/4" .....   | All .....    | 4       |
|   | G103323     |        | WASHER, lock 1/2" .....  | All .....    | 4       |
| 1204-98   | 537461      |        | BUMPER, upper control arm—rubber .....   | All .....    | 2       |
| 1204-108  | 524230      |        | BUMPER, lower control arm jounce—steel and rubber .....                              | All .....    | 2       |
|   | G451010     |        | NUT, hex. 3/8" - 24 .....  | All .....    | 2       |

# FRONT SUSPENSION

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

## 1205—STEERING KNUCKLE CONTROL ARM STABILIZER



|         |         |   |     |   |
|---------|---------|---|-----|---|
| 1205-1  | 1545227 | SHAFT w/BUSHINGS, control arm stabilizer            | All | 1 |
| 1205-26 | 1539472 | BUSHING, stabilizer shaft—rubber                    | All | 4 |
| 1205-33 | 529391  | RETAINER, stabilizer shaft bushing                  | All | * |
|         | G181336 | BOLT, to arm 5/16" - 24 x 3/4"                      | All | * |
|         | G120368 | NUT, hex. 5/16" - 24                                | All | * |
|         | G120214 | WASHER, lock 5/16"                                  | All | * |
| 1205-35 | 1545231 | LINK ASSY., stabilizer shaft support                | All | 2 |
|         | G181409 | BOLT, upper fast. 7/16" - 20 x 2-3/4"               | All | 2 |
|         | G272876 | NUT, hex. 7/16" - 20                                | All | 2 |
|         | G181336 | BOLT, lower clamping 5/16" - 24 x 3/4"              | All | 2 |
|         | G120368 | NUT, hex. 5/16" - 24                                | All | 2 |
|         | G120214 | WASHER, lock 5/16"                                  | All | 2 |
|         |         | before serial 1815                                  |     |   |
| 1205-37 | 419932  | BUSHING, stabilizer shaft link (before serial 1815) | All | 2 |
| 1205-39 | 1544479 | SLEEVE, stabilizer shaft link (before serial 1815)  | All | 2 |
| 1205-41 | 1546105 | BRACKET ASSY., link anchor                          | All | 2 |
|         | G120369 | NUT, hex. 3/8" - 24                                 | All | 2 |
|         |         | WASHER, plain 3/8"                                  | All | 2 |
|         | G120382 | WASHER, lock 3/8"                                   | All | 2 |
|         |         | before serial 1815                                  |     |   |
| 1205-43 | 1545341 | SPACER, link anchor bracket (before serial 1815)    | All | 2 |
| 1205-45 | 1558373 | BRACKET, stabilizer shaft support                   | All | 2 |
|         | G189331 | BOLT, to frame 3/8" - 24 x 4"                       | All | 4 |
|         | G120369 | NUT, hex. 3/8" - 24                                 | All | 4 |
|         | 41X557  | WASHER, plain 3/8"                                  | All | 4 |
|         | G120382 | WASHER, lock 3/8"                                   | All | 4 |
|         |         | after serial 1815                                   |     |   |

\*—Use as required.

# FRONT SUSPENSION

1209

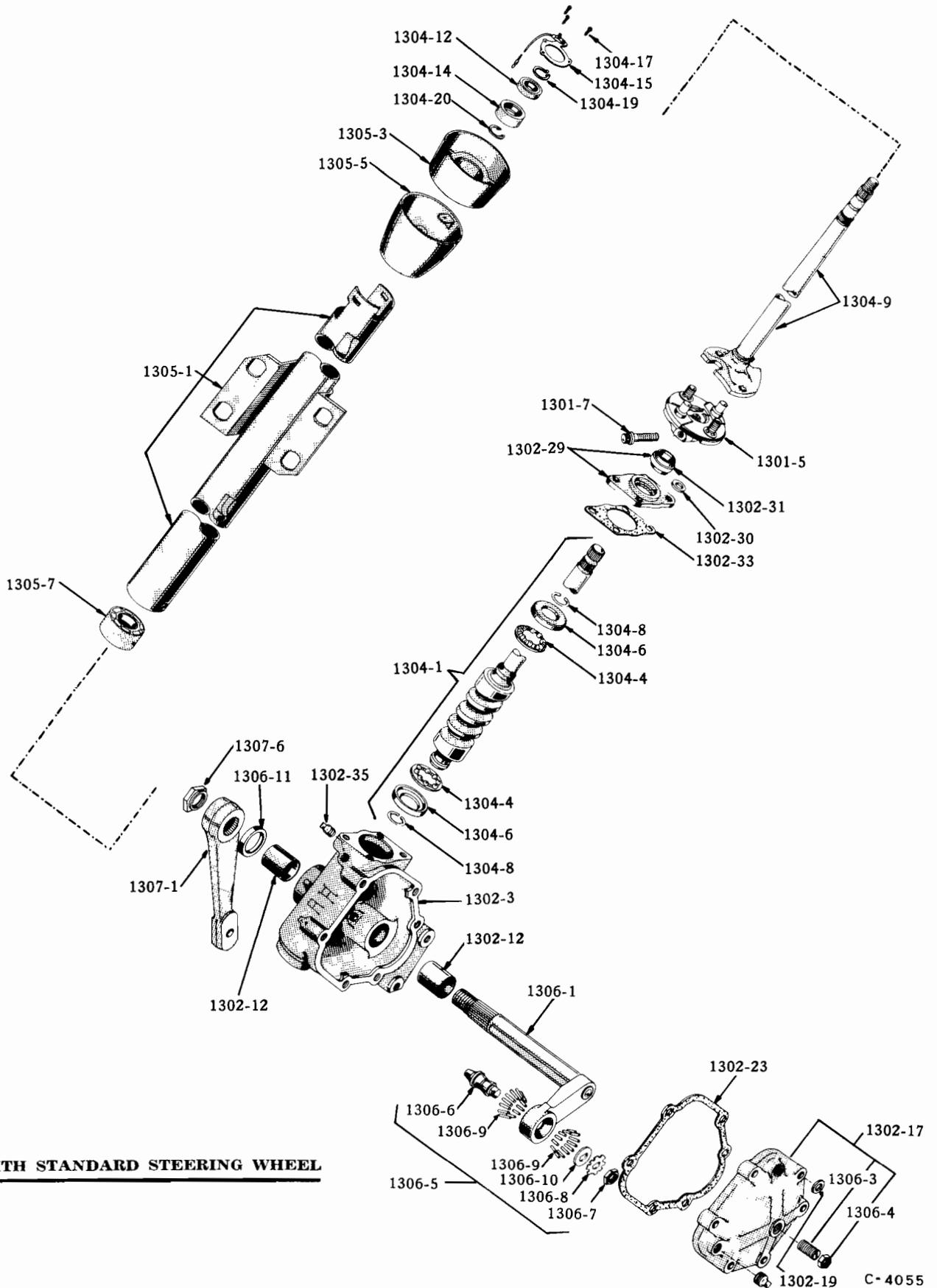
| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS        | PER CAR |
|--|-------------|--------|---|---------------|---------|
| <b>1207—STEERING KNUCKLE TIE ROD AND ENDS (Plate 12-2)</b> |             |        |   |               |         |
|  | ▲ - - - -   |        | ROD w/ENDS, knuckle tie (order component parts) . . . . .                   | All . . . . . | 2       |
| 1207-3   | 1553703     |        | ROD w/CLAMPS, knuckle tie . . . . .   | All . . . . . | 2       |
| 1207-5   | 510487      |        | CLAMP, knuckle tie rod . . . . .  | All . . . . . | 4       |
|  | G181341     |        | BOLT, clamping 5/16" - 24 x 1-1/4" . . . . .                                | All . . . . . | 4       |
|  | G120368     |        | NUT, hex. 5/16" - 24 . . . . .  | All . . . . . | 4       |
|  | G120214     |        | WASHER, lock 5/16" . . . . .  | All . . . . . | 4       |
| 1207-12  | 1554236     |        | END, outer, 19-7/8" long (has R.H. thd.) } incl. nut, seal & grease fitting | All . . . . . | 2       |
| 1207-13  | 530204      |        | END, inner, 3-7/64" long (has L.H. thd.) } before serial 4904               | All . . . . . | 2       |
| 1207-12  | 1561767     |        | END, outer, 19-1/8" long (has R.H. thd.) } incl. nut & seal . . . . .       | All . . . . . | 2       |
| 1207-13  | 1561769     |        | END, inner, 3-7/8" long (has L.H. thd.) } after serial 4904 . . . . .       | All . . . . . | 2       |
| 1207-20  | G271287     |        | GREASE FITTING . . . . .  | All . . . . . | 4       |
|  | G102647     |        | NUT, ball stud . . . . .  | All . . . . . | 4       |
|  | - - - -     |        | COTTER, 3/32" x 1" . . . . .  | All . . . . . | 4       |
| 1207-35  | 530202      |        | SEAL, tie rod end ball stud (before serial 4904) . . . . .                  | All . . . . . | 4       |
| 1207-35  | 1562914     |        | SEAL, tie rod end ball stud (after serial 4904) . . . . .                   | All . . . . . | 4       |
| <b>1209—STEERING BELLCRANK AND BRACKET (Plate 12-2)</b>    |             |        |   |               |         |
| 1209-1A  | 1552345     |        | BELLCRANK, steering (L/power steer.) . . . . .                              | All . . . . . | 1       |
| 1209-1B  | 1547288     |        | BELLCRANK, steering (w/power steer.) . . . . .                              | All . . . . . | 1       |
|  | G454962     |        | BOLT, clamping 7/16" - 20 x 2-3/4" . . . . .                                | All . . . . . | 1       |
|  | 674899      |        | NUT, hex. 7/16" - 20 . . . . .  | All . . . . . | 1       |
|  | G136857     |        | WASHER, sh'prf. 7/16" . . . . .   | All . . . . . | 1       |
|  | G454961     |        | SCREW, clamping 7/16" - 20 x 2-1/4" . . . . .                               | All . . . . . | 1       |
|  | G136857     |        | WASHER, sh'prf. 7/16" - 20 . . . . .  | All . . . . . | 1       |
|  |             |        | } for 1552345   |               |         |
|  |             |        | } for 1547288   |               |         |
| 1209-10  | 1547237     |        | SHAFT & WASHER, bellcrank . . . . .   | All . . . . . | 1       |
|  | 639040      |        | NUT, hex. 5/8" - 18 . . . . .   | All . . . . . | 1       |
|  | - - - -     |        | COTTER, 1/8" x 1-1/4" . . . . .   | All . . . . . | 1       |
| 1209-14  | 1542212     |        | BRACKET w/BEARINGS, bellcrank (before serial 3074) . . . . .                | All . . . . . | 1       |
| 1209-14  | 1554377     |        | BRACKET w/BUSHINGS, bellcrank (after serial 3074) . . . . .                 | All . . . . . | 1       |
| 1209-18  | G271287     |        | GREASE FITTING, bellcrank . . . . .   | All . . . . . | 1       |
|  | G186312     |        | BOLT, long, to crossmember 3/8" - 24 x 4" . . . . .                         | All . . . . . | 2       |
|  | G181639     |        | BOLT, short, to crossmember 3/8" - 24 x 1-1/4" . . . . .                    | All . . . . . | 2       |
|  | G120369     |        | NUT, hex. 3/8" - 24 . . . . .   | All . . . . . | 4       |
|  | 41X562      |        | WASHER, plain 3/8" . . . . .  | All . . . . . | 2       |
|  | G120382     |        | WASHER, lock 3/8" . . . . .   | All . . . . . | 4       |
| 1209-23  | 525013      |        | BEARING, bellcrank bracket (before serial 3074) . . . . .                   | All . . . . . | 2       |
| 1209-23  | 1554379     |        | BUSHING, bellcrank bracket (after serial 3074) . . . . .                    | All . . . . . | 2       |
| 1209-26  | 525007      |        | SEAL, bellcrank bracket bearing (before serial 3074) . . . . .              | All . . . . . | 1       |
| 1209-26  | 1554380     |        | SEAL, bellcrank bracket bushing (after serial 3074) . . . . .               | All . . . . . | 1       |
| 1209-31  | 1542216     |        | THRUST WASHER, lower, bellcrank . . . . .                                   | All . . . . . | 1       |
| 1209-36  | 525002      |        | SHIM, bellcrank adjusting—.009 - .011 . . . . .                             | All . . . . . | *       |
| 1209-36  | 525003      |        | SHIM, bellcrank adjusting—.012 - .014 . . . . .                             | All . . . . . | *       |
| 1209-36  | 525004      |        | SHIM, bellcrank adjusting—.015 - .017 . . . . .                             | All . . . . . | *       |
| 1209-36  | 525005      |        | SHIM, bellcrank adjusting—.018 - .020 . . . . .                             | All . . . . . | *       |
| 1209-36  | 525006      |        | SHIM, bellcrank adjusting—.021 - .023 . . . . .                             | All . . . . . | *       |

\*—Use as required  
▲—Not available



# STANDARD STEERING

Plate 13-1



## STEERING GEAR, JACKET and RELATED PARTS



# STANDARD STEERING

1304A

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS  | PER CAR |
|---|-------------|--------|---|---|---------|
| <b>1301A—STEERING GEAR ASSEMBLIES (Plates 13-1, 2)</b>  |             |        |   |   |         |
| Steering gear assemblies are furnished less pitman arm, flange & insulator, steering post shaft, jacket and steering wheel. |             |        |   |   |         |
|   | 1557142     |        | STEERING GEAR ASSY. (22.1 ratio) (L/power steer.)                 | All   | 1       |
|   | 1557143     |        | STEERING GEAR ASSY. (16.1 ratio) (spec. orders)                   | All   | 1       |
|   | 1557143     |        | STEERING GEAR ASSY. (16.1 ratio) (w/power steer.)                 | All   | 1       |
|   | G186311     |        | BOLT, to frame 3/8" - 24 x 3-3/4"                                 | All   | 2       |
|   | G186309     |        | BOLT, to frame 3/8" - 24 x 3-1/2"                                 | All   | 1       |
|   | G451010     |        | NUT, hex. 3/8" - 24   | All   | 3       |
|   | 41X562      |        | WASHER, upper, plain  | All   | 2       |
|   | 1559781     |        | WASHER, lower, plain  | All   | *       |
|   | 1559780     |        | WASHER, spacer 1/16" (special)                                    | All   | *       |
| 1301-5  | 1557139     |        | FLANGE & INSULATOR ASSY., steering gear                           | All   | 1       |
| 1301-7  | 1557280     |        | SCREW, clamping (special)   | All   | 1       |
|   | G120368     |        | NUT, sha.t to flange coupling 5/16" - 24                          | All   | 2       |
|   | G120214     |        | WASHER, lock 5/16"  | All   | 2       |
| <b>1302A—STEERING GEAR HOUSING AND COVERS (Plates 13-1, 2)</b>  |             |        |   |   |         |
| 1302-3  | 1557615     |        | HOUSING, steering gear (incl. bushings, oil seal & plug)          | All   | 1       |
| 1302-12   | 680209      |        | BUSHING, housing  | All   | 2       |
| 1302-17   | 1557622     |        | COVER ASSY., housing side   | All   | 1       |
|   | G180126     |        | SCREW, to housing 3/8" - 16 x 1-1/2"                              | All   | 6       |
| 1302-19   | 1557618     |        | WASHER, plain (special)   | All   | 6       |
|   | G444734     |        | PLUG, housing side cover 1/4" pipe                                | All   | 1       |
| 1302-23   | 1557623     |        | GASKET, housing side cover  | All   | 1       |
| 1302-29   | 1557617     |        | COVER w/SEAL, housing top   | All   | 1       |
|   | G180122     |        | SCREW, to housing 3/8" - 16 x 1"                                  | All   | 4       |
| 1302-30   | 1557618     |        | WASHER, plain (special)   | All   | 4       |
| 1302-31   | 1557616     |        | SEAL, housing top cover   | All   | 1       |
| 1302-33   | 1557619     |        | SHIM, housing top cover—.002                                      | All   | *       |
| 1302-33   | 1557620     |        | SHIM, housing top cover—.003                                      | All   | *       |
| 1302-33   | 1557621     |        | SHIM, housing top cover—.010                                      | All   | *       |
| 1302-35   | 1557624     |        | PLUG, housing vent & filler                                       | All   | 1       |
| <b>1304A—STEERING GEAR POST AND CAM, SHAFT, BEARING, ETC. (Plates 13-1, 2)</b>  |             |        |   |   |         |
| 1304-1  | 1557626     |        | POST & CAM, steering gear (22.1 ratio) ... } incl. bearings, cups | All   | 1       |
| 1304-1  | 1557625     |        |   | POST & CAM, steering gear (16.1 ratio) ... } & lock rings | All     |
| 1304-4  | 1556013     |        | BALL & RETAINER ASSY., post cam bearing                           | All   | 2       |
| 1304-6  | 1542674     |        | CUP, post cam bearing   | All   | 2       |
| 1304-8  | 185547      |        | LOCK RING, cup  | All   | 2       |
| 1404-9  | 1555971     |        | ●SHAFT, steering post   | All   | 1       |
| 1304-9  | 1562296     |        | ■SHAFT, upper, steering post                                      | All   | 1       |
| 1304-9-1  | 1562295     |        | ■SHAFT ASSY., lower, steering post                                | All   | 1       |
| 1304-10   | 1562315     |        | ■SEAL, steering post lower shaft—plastic                          | All   | 1       |
| 1304-11   | 1562311     |        | ■FLANGE, steering post lower shaft coupling                       | All   | 1       |
| 1304-11-1   | 1557280     |        | ■ SCREW, clamping (special)                                       | All   | 1       |
| <p>●—Not used with tilt steering wheel equipment.</p> <p>■—Used with special order tilt steering wheel equipment.</p>       |             |        |   |   |         |
| *—Use as required   |             |        |   |   |         |

## STANDARD STEERING

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>1304A—STEERING GEAR POST AND CAM, SHAFT, BEARINGS, ETC.—Cont'd.</b>     |             |        |  |        |         |
| <b>(Plates 13-1, 2)</b>  |             |        |  |        |         |
| 1304-12  | 1556014     | ●      | BEARING, upper, steering post shaft                          | All    | 1       |
| 1304-12  | 1562292     | ■      | BEARING, steering post shaft                                 | All    | 2       |
| 1304-13  | 1562293     | ■      | RACE, steering post shaft bearing inner                      | All    | 1       |
| 1304-14  | 1556047     | ●      | INSULATOR, steering post shaft bearing—rubber                | All    | 1       |
| 1304-15  | 1557643     | ●      | RETAINER & HORN BRUSH ASSY., shaft bearing (incl. cable)     | All    | 1       |
| 1304-17  | G167047     | ●      | SCREW, retainer fastening No. 8 - 32 x 1/2"                  | All    | 3       |
| 1304-18  | 1562294     | ■      | HORN CONTACT ASSY., steering post                            | All    | 1       |
| 1304-19  | 1556064     | ●      | LOCK RING, upper, steering post shaft retaining              | All    | 1       |
| 1304-20  | 1556065     | ●      | LOCK RING, lower, steering post shaft retaining              | All    | 1       |
| 1304-21  | 1562297     | ■      | SPHERE, steering post shaft adj. centering—nylon             | All    | 2       |
| 1304-22  | 1562299     | ■      | PRELOAD CAPSULE & RETAINER RING KIT, steer. post shaft brg.  | All    | 1       |
| 1304-23  | 1562300     | ■      | SEAT, steering post shaft bearing preload capsule            | All    | 1       |
| 1304-24  | 1562301     | ■      | WASHER, steer. post shaft brg. preload capsule seat—rubber   | All    | 1       |
| 1304-25  | 1562302     | ■      | RETAINER, steer. post shaft brg. preload capsule seat washer | All    | 1       |
| 1304-26  | 1562302     | ■      | WASHER, steer. post shaft brg. preload capsule retainer      | All    | 1       |
| 1304-27  | 1562298     | ■      | SPRING, steer. post shaft adj. preload                       | All    | 1       |
| 1304-28  | 1562313     | ■      | ACTUATOR HOUSING ASSY., steering post                        | All    | 1       |
| 1304-29  | 1562306     | ■      | SUPPORT ASSY., steer. post adj.                              | All    | 1       |
| 1304-29-1  | 1562307     | ■      | SCREW, support—large   | All    | 2       |
| 1304-29-2  | 1562308     | ■      | SCREW, support—small   | All    | 2       |
| 1304-30  | 1562310     | ■      | COVER, steering post actuator                                | All    | 1       |
| 1304-31  | 1562305     | ■      | PLATE, steering post adj. support lock                       | All    | 1       |
| 1304-32  | 1562288     | ■      | SHOE ASSY., upper, steering wheel adj. lock                  | All    | 1       |
| 1304-33  | 1562289     | ■      | SHOE, lower, steering wheel adj. lock                        | All    | 1       |
| 1304-34  | 1561736     | ■      | LEVER, steering wheel release                                | All    | 1       |
| 1304-35  | 1562290     | ■      | PIN, steering wheel adj. lock shoe                           | All    | 2       |
| 1304-36  | 1562312     | ■      | PIN, steering wheel adj. actuator pivot                      | All    | 2       |
| 1304-37  | 1562291     | ■      | SPRING, steering wheel adj. lock shoe                        | All    | 2       |
| 1304-38  | 1562309     | ■      | SPRING, steering wheel tilt return                           | All    | 2       |
| <b>1305A—STEERING POST JACKET, HOUSING, BRACKET, ETC. (Plates 13-1, 2)</b> |             |        |  |        |         |
| 1305-1   | 1556004     | ●      | JACKET & MOUNTING BRACKET, steering post                     | All    | 1       |
| 1305-1   | 1562314     | ■      | JACKET & MOUNTING BRACKET, steering post                     | All    | 1       |
|  | G271184     |        | NUT & WASHER, brkt. to inst. board 5/16" - 18                | All    | 4       |
|  | 1556097     |        | WASHER, plain (special)                                      | All    | 4       |
| 1305-3   | 1556033     | ●      | BRACKET, upper, steering post jacket                         | All    | 1       |
|  | 532549      | ●      | BOLT, anchor, to jacket (special)                            | All    | 2       |
|  | 532550      | ●      | NUT, hex. (special)  | All    | 2       |
| 1305-5   | 1555999     | ●      | HOUSING, upper, steering post jacket trim                    | All    | 1       |
|  | G449611     | ●      | SCREW, brkt. to housing No. 8 - 32 x 3/8"                    | All    | 2       |
| 1305-7   | 1559515     | ●      | BEARING, lower, steering post jacket—plastic                 | All    | 1       |
|  | G177999     | ●      | SCREW, jacket brg. retaining 1/4" - 14 x 1/2"                | All    | 2       |
|  | G121753     | ●      | WASHER, sh'prf. 1/4"   | All    | 2       |
|  |             |        | ●—Not used with tilt steering wheel equipment.               |        |         |
|  |             |        | ■—Used with special order tilt steering wheel equipment.     |        |         |

# STANDARD STEERING

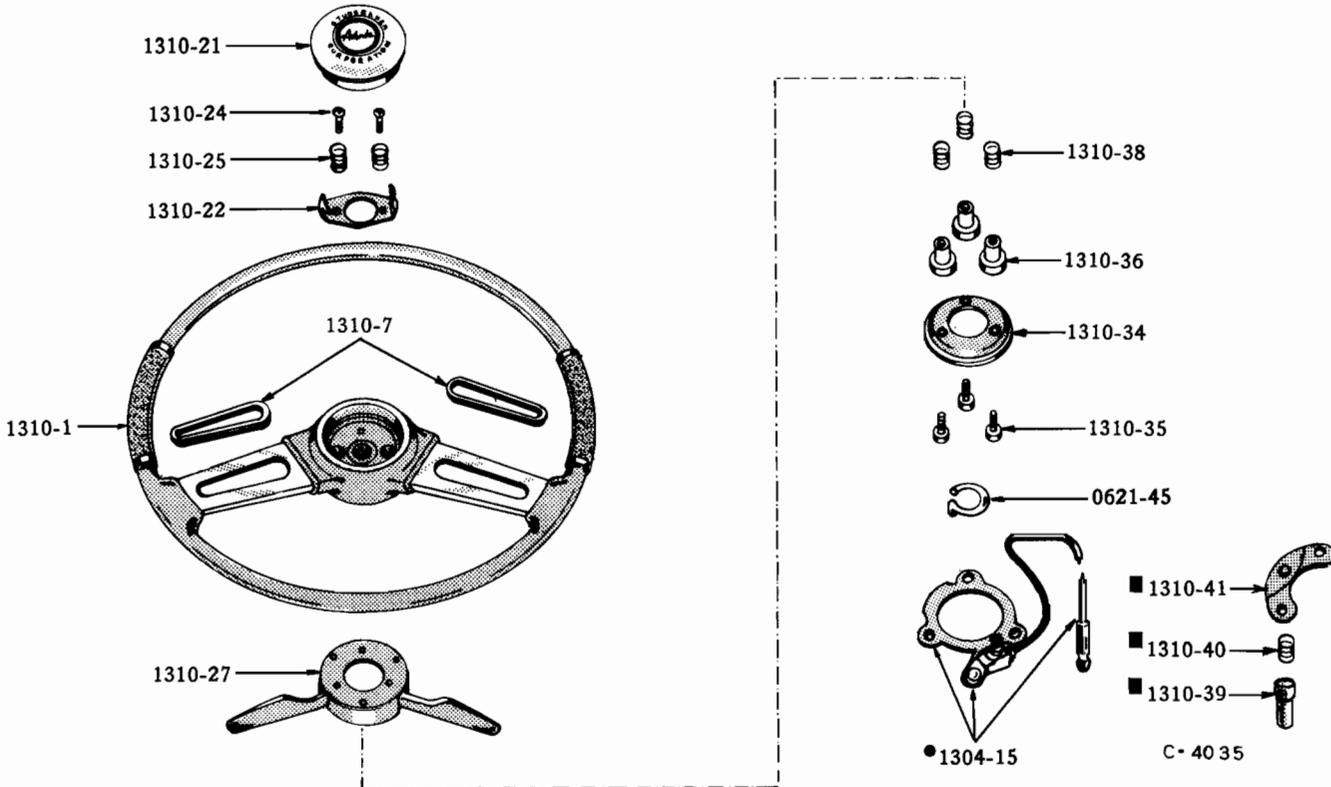
1307A

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS          | PER CAR |
|--|-------------|--------|---|-----------------|---------|
| <b>1305A—STEERING POST JACKET, HOUSING, BRACKET, ETC. (Plates 13-1, 2)</b> |             |        |   |                 |         |
| 1305-9   | 1556313     | ■      | BRACKET, lower, steering post jacket support        | All             | 1       |
|  | G180078     | ■      | SCREW, brkt. to dash 5/16" - 18 x 7/8"              | All             | 2       |
|  | 41X204      | ■      | WASHER, plain                                       | All             | 2       |
|  | G120214     | ■      | WASHER, lock 5/16"                                  | All             | 2       |
|  | 680445      | ■      | SPACER, steering post jacket support 1/4"           | R3, R4          | 2       |
| 1305-15  | 1557634     | ■      | U-BOLT & SADDLE ASSY., jacket to brkt. clamping     | All             | 1       |
| <b>1306A—STEERING GEAR CAM LEVER SHAFT (Plates 13-1, 2)</b>                |             |        |   |                 |         |
| 1306-1   | 1560667     |        | SHAFT, STUD & ROLLERS, cam lever                    | All             | 1       |
| 1306-3   | 630651      |        | SCREW, adj. 1/2" - 20 x 1-1/16"                     | All             | 1       |
| 1306-4   | G124934     |        | NUT, lock 1/2" - 20                                 | All             | 1       |
| 1306-5   | 1559766     |        | STUD & ROLLER KIT, cam lever shaft—consists of:     | All             | 1       |
|  |             |        | 1—Stud  | 1—1689694 Nut   |         |
|  |             |        | 26—1542846 Rollers                                  | 1—172441 Washer |         |
|  |             |        | 1—1541706 Retainer                                  |                 |         |
| 1306-6   | ----        |        | STUD, cam lever (fur. only in 1559766 kit)          | All             | 1       |
| 1306-7   | 1689694     |        | NUT, to stud (special)                              | All             | 1       |
| 1306-8   | 172441      |        | WASHER, lock (special)                              | All             | 1       |
|  |             |        | } incl. in 1559766 kit                              |                 |         |
| 1306-9   | 1542846     |        | ROLLER, cam lever shaft stud (incl. in 1559766 kit) | All             | 26      |
| 1306-10  | 1541706     |        | RETAINER, shaft stud roller (incl. in 1559766 kit)  | All             | 1       |
| 1306-11  | 190276      |        | OIL SEAL, cam lever shaft                           | All             | 1       |
| <b>1307A—STEERING GEAR PITMAN ARM (Plates 13-1, 2)</b>                     |             |        |   |                 |         |
| 1307-1   | 1557161     |        | ARM, steering gear pitman                           | All             | 1       |
| 1307-6   | 168093      |        | NUT, to shaft 7/8" - 14                             | All             | 1       |
|  | G103336     |        | WASHER, lock 7/8"                                   | All             | 1       |
| ■—Used with special order tilt steering wheel equipment.                   |             |        |   |                 |         |

# STANDARD STEERING

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

## 1310A—STEERING WHEEL AND RELATED PARTS



●—WITH STANDARD STEERING WHEEL  
 ■—WITH TILT STEERING WHEEL

|         |         |  |     |   |
|---------|---------|--|-----|---|
| 1310-1  | 1556029 | WHEEL, steering—fawn tan                         | All | 1 |
| 1310-1  | 1561658 | WHEEL, steering—walnut brown                     | All | 1 |
|         | 3091X2  | ● NUT, to post shaft 5/8" - 18                   | All | 1 |
| 1310-3  | 3091X12 | ■ NUT, to post 1/2" - 20                         | All | 1 |
| 1310-7  | 1556051 | INSERT, steering wheel spoke—plastic             | All | 2 |
| 1310-21 | 1557894 | EMBLEM, steering wheel                           | All | 1 |
| 1310-22 | 1557353 | RETAINER, steering wheel emblem                  | All | 1 |
| 1310-24 | 1557677 | SCREW, retainer (special)                        | All | 2 |
| 1310-25 | 1556034 | SPRING, steering wheel emblem retainer           | All | 2 |
| 1310-27 | 1557463 | HORN BAR & SWITCH ASSY., steering wheel          | All | 1 |
| 1310-34 | 1556044 | PLATE, horn bar & switch contact                 | All | 1 |
| 1310-35 | 1556042 | ● SCREW & WASHER, to steering wheel No. 6 x 3/4" | All | 3 |
| 1310-35 | 1556042 | ■ SCREW & WASHER, to steering wheel No. 6 x 3/4" | All | 1 |
| 1310-35 | G132715 | ■ SCREW, ret. plate to steer. wheel No. 6 x 7/8" | All | 2 |
|         | 1556050 | ■ WASHER, ret. plate insulating—nylon            | All | 2 |
| 1310-36 | 1556045 | SPACER, horn bar & switch contact                | All | 3 |
| 1310-38 | 1556034 | SPRING, horn bar & switch contact                | All | 3 |
| 1310-39 | 1561654 | ■ BRUSH, steering wheel horn                     | All | 1 |

●—Not used with tilt steering wheel equipment.  
 ■—Used with special order tilt steering wheel equipment.

# STANDARD STEERING

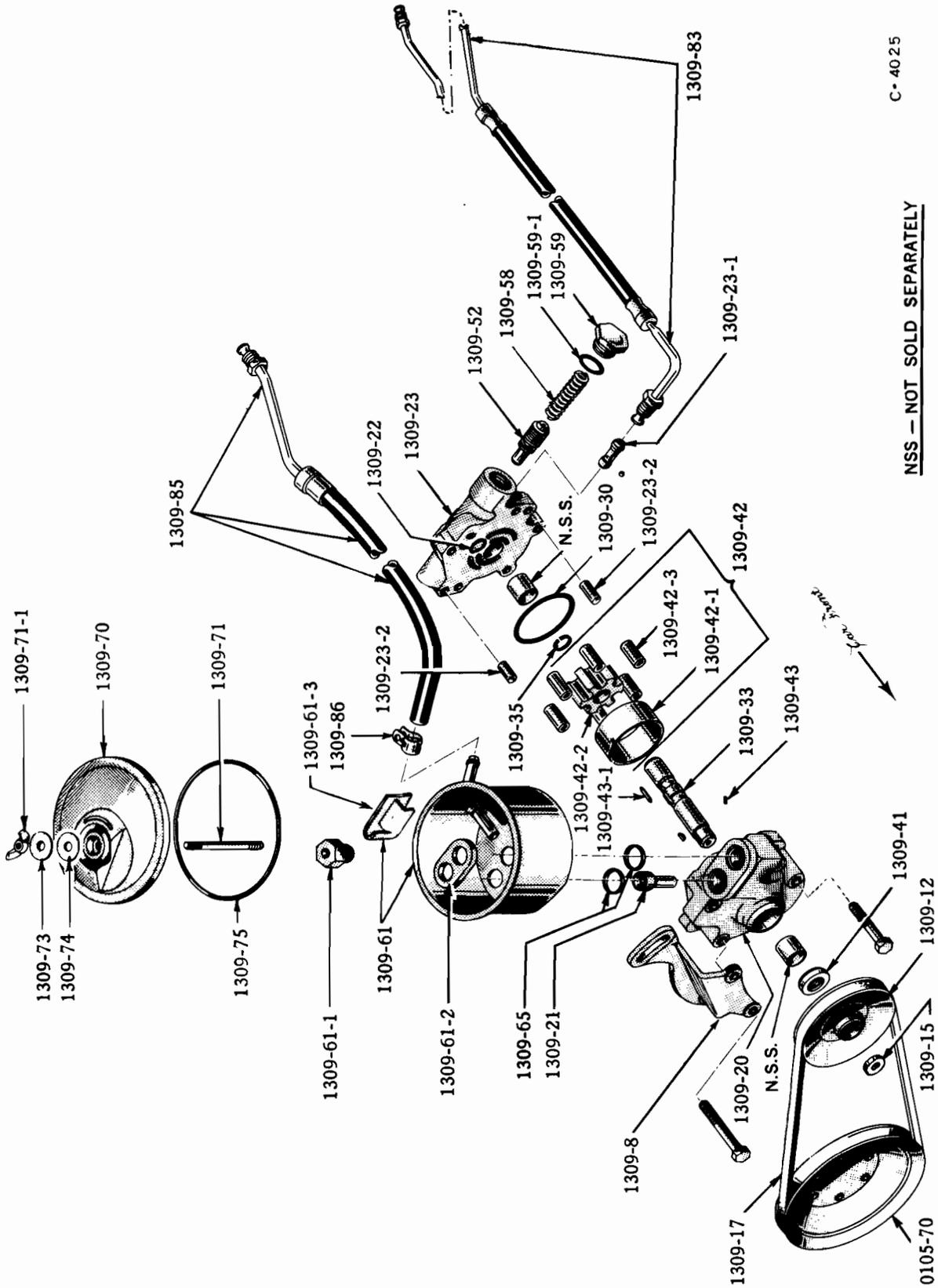
1312A

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|---|-------------|--------|--|-----------|---------|
| <b>1310A—STEERING WHEEL AND RELATED PARTS—Cont'd.</b> |             |        |  |           |         |
| 1310-40   | 1561659     | ■      | SPRING, steering wheel horn brush .....  | All ..... | 1       |
| 1310-41   | 1561655     | ■      | RETAINER & PLATE ASSY., steering wheel horn brush .....                              | All ..... | 1       |
| 1304-15   | ----        | ●      | RETAINER & HORN BRUSH ASSY. (See Group 1304A) .....                                  | All ..... | 1       |
| <b>1312A—STEERING REACH ROD AND ENDS (Plate 12-2)</b> |             |        |  |           |         |
| 1312-1A   | 1542004     |        | ROD & ENDS, reach (incl. nuts, seals & grease fitting)<br>(before serial 4992) ..... | All ..... | 1       |
| 1312-1A   | 1561771     |        | ROD & ENDS, reach (incl. nuts & seals) (after serial 4992) .....                     | All ..... | 1       |
| 1312-5  | 3036X4      |        | GREASE FITTING, front (90°) .....  | All ..... | 1       |
| 1312-6  | G271287     |        | GREASE FITTING, rear (straight) .....  | All ..... | 1       |
|   | G102647     |        | NUT, to ball stud 1/2" - 20 .....  | All ..... | 2       |
|   | ----        |        | COTTER 3/32" x 1" .....  | All ..... | 2       |
| 1312-16   | 530202      |        | SEAL, reach rod end grease (before serial 4992) .....                                | All ..... | 2       |
| 1312-16   | 1562914     |        | SEAL, reach rod end grease (after serial 4992) .....                                 | All ..... | 2       |

●—Not used with tilt steering wheel equipment.  
 ■—Used with special order tilt steering wheel equipment.







C-4025

NSS - NOT SOLD SEPARATELY

**EATON POWER STEERING PUMP**

# POWER STEERING

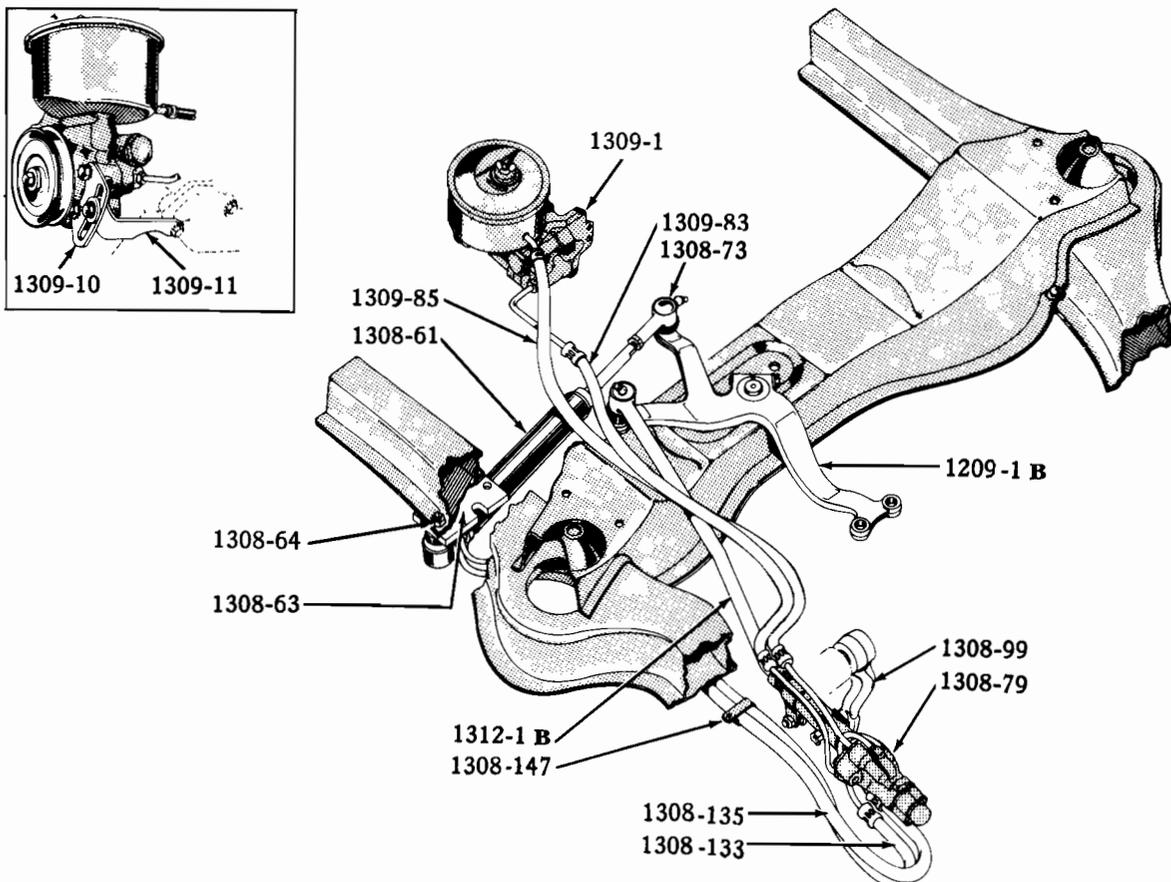
1308B

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

## 1301B—STEERING GEAR ASSEMBLIES (Plates 13-1, 2)

Note—Bendix type power cylinder and control valve is used with standard steering gear—groups 1301A thru 1306A.

## 1308B—POWER CYLINDER, BRACKET, CONTROL VALVE HOSES, ETC. (Plate 13-3)



C-4224

### BENDIX POWER STEERING, CONTROL VALVE. POWER CYLINDER and ETC.

#### Power Cylinder and Bracket

|         |         |  |     |   |
|---------|---------|--|-----|---|
| 1308-61 | 1551362 | CYLINDER ASSY., power                            | All | 1 |
|         | G443340 | NUT, to anchor brkt. stud 1/2" - 20              | All | 1 |
| 1308-63 | 1546135 | BRACKET & STUD ASSY., anchor (cylinder to frame) | All | 1 |
| 1308-64 | G271506 | NUT, stud fastening 7/16" - 20                   | All | 1 |
|         | G181608 | BOLT, to frame 5/16" - 24 x 1"                   | All | 1 |
|         | G120368 | NUT, hex. 5/16" - 24                             | All | 1 |
|         | G120214 | WASHER, lock 5/16"                               | All | 1 |
| 1308-65 | 1546133 | BUSHING, power cylinder                          | All | 2 |
| 1308-69 | 1546162 | RETAINER, upper, bushing                         | All | 1 |
| 1308-71 | 679278  | RETAINER, lower, bushing                         | All | 1 |
| 1308-73 | 1562228 | END ASSY., power cylinder                        | All | 1 |
|         | 3036X3  | GREASE FITTING (45°)                             | All | 1 |
| 1308-74 | G272123 | NUT, hex. end locking                            | All | 1 |
|         | G102647 | NUT, stud to bellcrank 1/2" - 20                 | All | 1 |
|         | ----    | COTTER 3/32" - 1"                                | All | 1 |

## POWER STEERING

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>1308B—POWER CYLINDER, BRACKET, CONTROL VALVE, HOSES, ETC.—Cont'd. (Plate 13-3)</b> |             |        |   |        |         |
| <b>Power Cylinder and Bracket—Cont'd.</b>   |             |        |   |        |         |
| 1308-75   | 530202      |        | SEAL, power cylinder end grease (before serial 4904)          | All    | 1       |
| 1308-76   | 1553403     |        | SEAL KIT, power cylinder—consists of:                         | All    | 1       |
|   |             |        | 1— . . . . Oil seal   |        |         |
|   |             |        | 1— . . . . Oil seal bushing                                   |        |         |
|   |             |        | 1— . . . . Dust seal  |        |         |
|   |             |        | 1— . . . . Scraper washer                                     |        |         |
|   |             |        | 1— . . . . Retainer ring                                      |        |         |
| 1308-77   | 458053      |        | SEAT, power cylinder tube                                     | All    | 2       |
| <b>Control Valve and Hoses</b>  |             |        |   |        |         |
| 1308-79   | 1556068     |        | CONTROL VALVE w/PITMAN ARM ASSY.                              | All    | 1       |
| 1308-81   | 1551365     |        | HOUSING & SPOOL ASSY., control valve                          | All    | 1       |
| 1308-83   | 436452      |        | RELIEF VALVE, control valve housing                           | All    | 1       |
| 1308-85   | 1689266     |        | SEAT, control valve housing port tube 3/8"                    | All    | 1       |
| 1308-87   | 458053      |        | SEAT, control valve housing port tube 1/4"                    | All    | 1       |
| 1308-88   | 1551366     |        | SEAT, control valve housing port tube 5/16"                   | All    | 2       |
|   | 1545332     |        | OIL SEAL KIT, control valve—consists of:                      | All    | 1       |
|   |             |        | 2—1545312 Oil seals   |        |         |
|   |             |        | 1—1543902 Dust seal   |        |         |
|   |             |        | 1—1545329 Dust shield   |        |         |
| 1308-89   | 1545312     |        | OIL SEAL, control valve housing (incl. in 1545332 kit)        | All    | 2       |
| 1308-91   | 1545311     |        | BUSHING, control valve housing oil seal                       | All    | 2       |
| 1308-93   | 1545313     |        | RETAINER, bushing   | All    | 1       |
| 1308-95   | 1545314     |        | SPACER, control valve housing bushing                         | All    | 1       |
| 1308-97   | 1545317     |        | RETAINER, spacer  | All    | 1       |
| 1308-99   | 1557147     |        | ARM & BALL STUD ASSY., pitman                                 | All    | 1       |
| 1308-101  | 1545315     |        | SLEEVE, pitman arm ball stud housing                          | All    | 1       |
| 1308-102  | G271287     |        | GREASE FITTING  | All    | 1       |
|   | G120229     |        | SCREW, to housing 5/16" - 18 x 7/8"                           | All    | 1       |
|   | G120214     |        | WASHER, lock 5/16"  | All    | 1       |
| 1308-103  | 1545327     |        | SEAT, pitman arm ball stud                                    | All    | 2       |
| 1308-105  | 1545326     |        | SPRING, pitman arm ball stud                                  | All    | 1       |
| 1308-107  | 1545325     |        | SEAT, pitman arm ball stud spring                             | All    | 1       |
| 1308-109  | 1562669     |        | SLEEVE, inner, pitman arm ball stud housing                   | All    | 1       |
| 1308-110  | 1562670     |        | PLUG, pitman arm ball stud housing inner sleeve—plastic       | All    | 1       |
| 1308-111  | 1545329     |        | DUST SHIELD, pitman arm ball stud (incl. in 1545332 kit)      | All    | 1       |
| 1308-113  | 1543902     |        | SEAL, pitman arm ball stud dust—rubber (incl. in 1545332 kit) | All    | 1       |
| 1308-115  | 1553497     |        | STOP SCREW, control valve centering spring adj.               | All    | 1       |
| 1308-116  | 1553498     |        | CUSHION, stop screw—rubber                                    | All    | 2       |
| 1308-117  | 1545324     |        | PIN, stop screw locking                                       | All    | 1       |
| 1308-118  | ----        |        | SPOOL, control valve housing (use 1551365)                    | All    | 1       |
| 1308-119  | 474281      |        | BOLT, to stop screw 5/16" - 24 x 4-3/4"                       | All    | 1       |
| 1308-120  | 911882X4    |        | NUT, locking 5/16" - 24                                       | All    | 1       |
|   | G120393     |        | WASHER, plain 5/16"   | All    | 1       |
| 1308-121  | 1552647     |        | SPRING, control valve housing centering                       | All    | 1       |
| 1308-123  | 1562994     |        | SEAT, centering spring  | All    | 2       |

# POWER STEERING

1309B

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>1308B—POWER CYLINDER, BRACKET, CONTROL VALVE, HOSES, ETC.—Cont'd. (Plate 13-3)</b> |             |        |   |           |         |
| <b>Control Valve and Hoses—Cont'd.</b>  |             |        |   |           |         |
| 1308-125  | 1545319     |        | SPACER, centering spring .....  | All ..... | 1       |
| 1308-127  | 1545322     |        | COVER, control valve housing end .....                                  | All ..... | 1       |
|   | G114361     |        | SCREW, to housing 1/4" - 20 x 1-1/2" .....                              | All ..... | 2       |
|   | G120380     |        | WASHER, lock 1/4" .....   | All ..... | 2       |
| 1308-129  | 1545321     |        | ADAPTER, cover to housing .....   | All ..... | 1       |
| 1308-131  | 1545316     |        | CLAMP, reach rod .....  | All ..... | 1       |
|   | G181371     |        | BOLT, clamping 3/8" - 24 x 1-3/8" .....                                 | All ..... | 1       |
|   | G120369     |        | NUT, hex. 3/8" - 24 .....   | All ..... | 1       |
|   | G120382     |        | WASHER, lock 3/8" .....   | All ..... | 1       |
| 1308-133  | 1551345     |        | HOSE & PIPE ASSY., control valve to power cylinder (left turn) 27" ..   | All ..... | 1       |
| 1308-135  | 1551344     |        | HOSE & PIPE ASSY., control valve to power cylinder (right turn) 31-1/4" | All ..... | 1       |
| 1308-147  | 1543994     |        | CLIP, to frame .....  | All ..... | 2       |
|   | G177999     |        | SCREW, hex. S.T. 1/4" - 14 x 1/2" .....                                 | All ..... | 2       |
| <b>1309B—POWER STEERING PUMP, PULLEY, BELT, ETC. (Plate 13-4)</b>                     |             |        |   |           |         |
| <b>Pump, Support Brackets, Pulley and Belt</b>  |             |        |   |           |         |
| 1309-1  | 1558689     |        | PUMP, hydraulic (L/reservoir) .....                                     | All ..... | 1       |
|   | G179849     |        | SCREW, to support 3/8" - 16 x 2-1/2" .....                              | All ..... | 2       |
|   | G138489     |        | WASHER, sh'prf. 3/8" .....  | All ..... | 2       |
| 1309-8  | 1547256     |        | BRACKET, pump support .....   | All ..... | 1       |
|   | 1547363     |        | STUD, to block 5/16" - 18 - 24 x 3-3/8" .....                           | All ..... | 1       |
|   | 1547364     |        | STUD, to cyl. head 5/16" - 18 - 24 x 2-7/8" .....                       | All ..... | 1       |
|   | G120368     |        | NUT, hex. 5/16" - 24 .....  | All ..... | 2       |
|   | 41X204      |        | WASHER, plain 11/32" .....  | All ..... | 2       |
|   | G120214     |        | WASHER, lock 5/16" .....  | All ..... | 2       |
| 1309-10   | 1549567P    |        | BRACKET, pump brace fastening .....                                     | All ..... | 1       |
|   | G179847     |        | SCREW, to pump body 3/8" - 16 x 2" .....                                | All ..... | 2       |
|   | G138489     |        | WASHER, sh'prf. 3/8" .....  | All ..... | 2       |
| 1309-11   | 1549568P    |        | BRACE, pump .....   | All ..... | 1       |
|   | G181333     |        | SCREW, to brkt. adj. 5/16" - 24 x 5/8" .....                            | All ..... | 1       |
|   | G446882     |        | SCREW, thru manifold to cyl. head 3/8" - 16 x 1-3/4" .....              | All ..... | 1       |
|   | 41X204      |        | WASHER, plain 11/32" .....  | All ..... | 1       |
|   | G120214     |        | WASHER, lock 5/16" .....  | All ..... | 1       |
| 1309-12   | 1547257     |        | PULLEY, pump drive shaft .....  | All ..... | 1       |
|   | G124543     |        | KEY, to shaft 1/8" x 1/2" .....   | All ..... | 1       |
|   | G180078     |        | SCREW, to shaft 5/16" - 18 x 7/8" .....                                 | All ..... | 1       |
| 1309-15   | 1548803     |        | WASHER, plain (special) .....   | All ..... | 1       |
|   | G120214     |        | WASHER, lock 5/16" .....  | All ..... | 1       |
| 1309-17   | 1548513     |        | BELT, pump drive .....  | All ..... | 1       |
| <b>Pump Body, Cover, Seals, Shaft, Valve and Spring</b>                               |             |        |   |           |         |
| 1309-20   | 1558690     |        | BODY & BUSHING ASSY., pump .....  | All ..... | 1       |
| 1309-21   | 1548204     |        | VENTURI, pump flow control (before engine R1220, RS1261) .....          | All ..... | 1       |
| 1309-21   | 1558691     |        | VENTURI, pump flow control (after engine R1220, RS1261) .....           | All ..... | 1       |
| 1309-22   | 1541256     |        | SEAL, body by pass "O" ring .....                                       | All ..... | 1       |
| 1309-23   | 1548207     |        | COVER & BUSHING ASSY., pump body .....                                  | All ..... | 1       |
|   | G179847     |        | SCREW, to body 3/8" - 16 x 2" .....                                     | All ..... | 3       |
| 1309-23-1   | 1548208     |        | SEAT, pump cover orifice .....  | All ..... | 1       |

## POWER STEERING

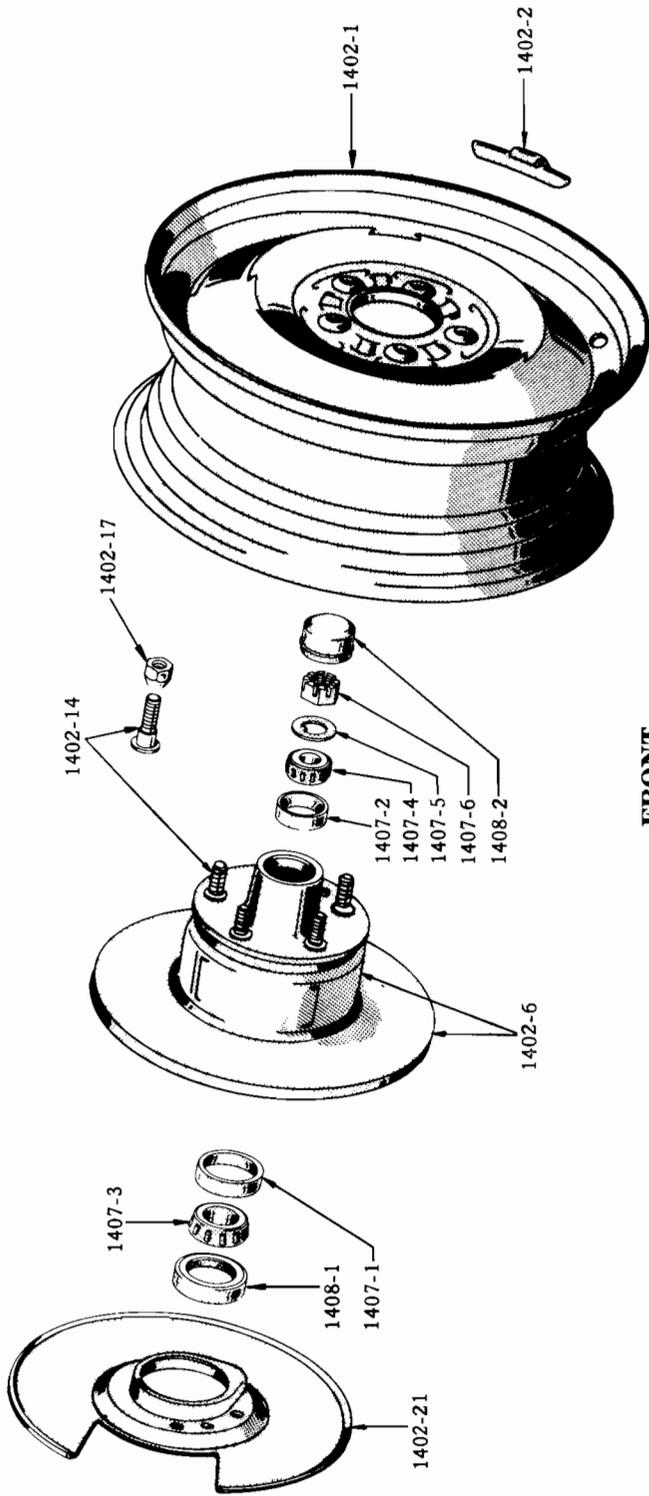
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>1309B—POWER STEERING PUMP, PULLEY, BELT, ETC.—Cont'd. (Plate 13-4)</b> |             |        |   |           |         |
| <b>Pump Body, Cover, Seals, Shaft, Valve and Spring—Cont'd.</b>           |             |        |   |           |         |
| 1309-23-2   | 1548209     |        | PIN, pump cover dowel .....                             | All ..... | 2       |
| 1309-30   | 1548206     |        | SEAL, body to cover "O" ring .....                      | All ..... | 1       |
| 1309-33   | 1558692     |        | SHAFT, pump drive .....                                 | All ..... | 1       |
| 1309-35   | 1548211     |        | SNAP RING, pump drive shaft .....                       | All ..... | 1       |
| 1309-41   | 1558693     |        | OIL SEAL, pump drive .....                              | All ..... | 1       |
| 1309-42   | 1548217     |        | REPAIR KIT, pump impeller—consists of: .....            | All ..... | 1       |
|   |             |        | 1— . . . . Pump housing insert      6— . . . . Rollers  |           |         |
|   |             |        | 1— . . . . Carrier                                      |           |         |
| 1309-42-1   | ----        |        | PUMP HOUSING INSERT (fur. only in 1548217 kit) .....    | All ..... | 1       |
| 1309-42-2   | ----        |        | CARRIER, (fur. only in 1548217 kit) .....               | All ..... | 1       |
| 1309-42-3   | ----        |        | ROLLERS, (fur. only in 1548217 kit) .....               | All ..... | 6       |
| 1309-43   | 1548218     |        | PIN, pump cam dowel .....                               | All ..... | 1       |
| 1309-43-1   | 1548219     |        | PIN, pump carrier drive .....                           | All ..... | 1       |
| 1309-52   | 1548213     |        | VALVE ASSY., pump flow control .....                    | All ..... | 1       |
| 1309-58   | 1548214     |        | SPRING, pump flow control valve .....                   | All ..... | 1       |
| 1309-59   | 1548215     |        | CAP, pump control valve .....                           | All ..... | 1       |
| 1309-59-1   | 1548216     |        | SEAL, pump control valve cap .....                      | All ..... | 1       |
| <b>Reservoir, Cover, Spring and Gasket</b>                                |             |        |   |           |         |
| 1309-61   | 1553296     |        | RESERVOIR w/BAFFLE ASSY., pump .....                    | All ..... | 1       |
| 1309-61-1   | 1548201     |        | STUD, reservoir to body fastening .....                 | All ..... | 1       |
| 1309-61-2   | 1548199     |        | PLATE, reservoir reinf. ....                            | All ..... | 1       |
| 1309-61-3   | 1553354     |        | BAFFLE, pump reservoir .....                            | All ..... | 1       |
| 1309-65   | 1548200     |        | GASKET, reservoir to body—rubber .....                  | All ..... | 2       |
| 1309-70   | 1553297     |        | COVER w/GASKET, pump reservoir .....                    | All ..... | 1       |
| 1309-71   | 1548197     |        | STUD, cover .....                                       | All ..... | 1       |
| 1309-71-1   | G148313     |        | WING NUT 5/16" - 18 .....                               | All ..... | 1       |
| 1309-73   | 1548198     |        | WASHER, plain (special) .....                           | All ..... | 1       |
| 1309-74   | 1553299     |        | GASKET, pump reservoir stud washer .....                | All ..... | 1       |
| 1309-75   | 1553298     |        | GASKET, pump reservoir cover .....                      | All ..... | 1       |
| <b>Hose and Pipe Assemblies</b>   |             |        |   |           |         |
| 1309-83   | 1559779     |        | HOSE & PIPE ASSY., pump to control valve pressure ..... | All ..... | 1       |
| 1309-85   | 1559778     |        | HOSE & PIPE ASSY., pump to control valve return .....   | All ..... | 1       |
| 1309-86   | 1541400     |        | CLAMP, return hose .....                                | All ..... | 1       |
|   | 1543994     |        | CLIP, hose to fender apron .....                        | All ..... | 1       |
|   | G155343     |        | SCREW, to fender apron 1/4" - 20 x 5/8" .....           | All ..... | 1       |
|   | G120375     |        | NUT, hex. 1/4" - 20 .....                               | All ..... | 1       |
|   | G120380     |        | WASHER, lock 1/4" .....                                 | All ..... | 1       |
| <b>1310B—STEERING WHEEL AND RELATED PARTS—See Group 1310A</b>             |             |        |   |           |         |

# POWER STEERING

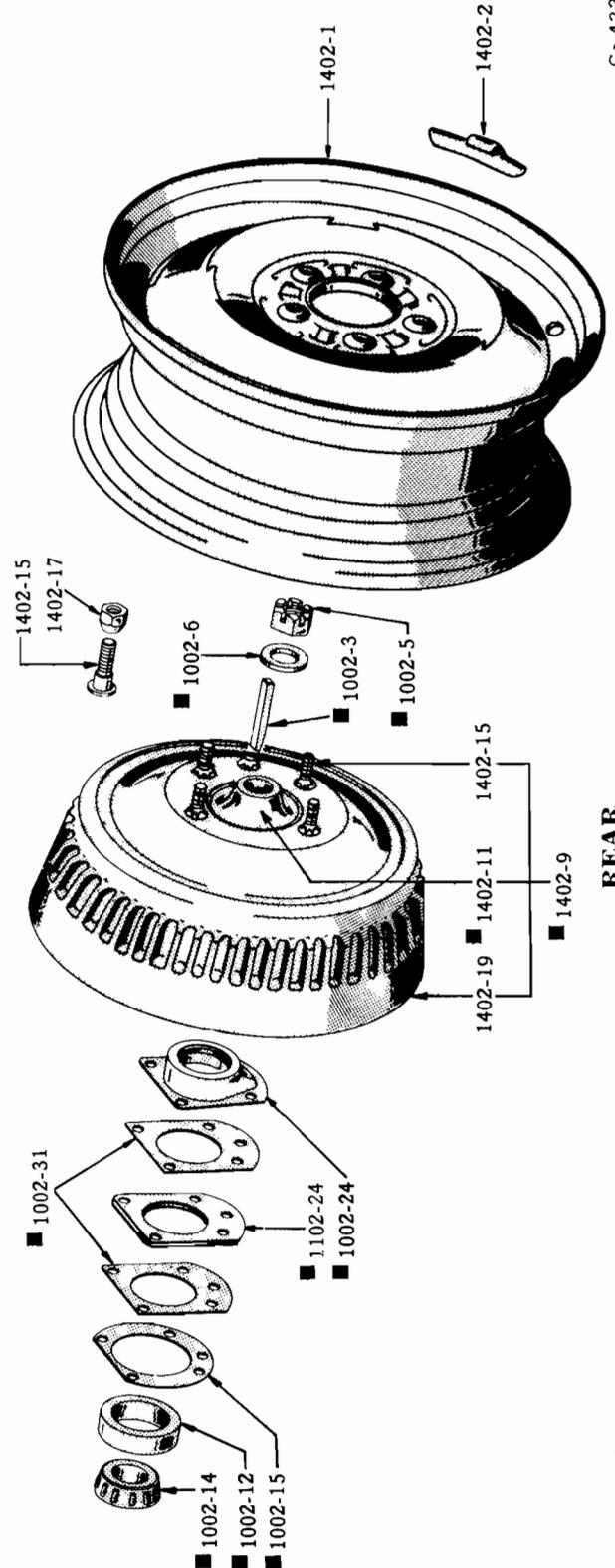
1312B

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>1312B—STEERING REACH ROD AND ENDS (Plate 12-2)</b> |             |        |   |           |         |
| 1312-1B   | 1546218     |        | ROD & END, reach (before serial 4992) .....           | All ..... | 1       |
| 1312-1B   | 1561778     |        | ROD & END, reach (after serial 4992) .....            | All ..... | 1       |
| 1312-5  | 3036X4      |        | GREASE FITTING, front .....                           | All ..... | 1       |
|   | G102647     |        | NUT, to ball stud. 1/2" - 20 .....                    | All ..... | 1       |
|   | ----        |        | COTTER, 3/32" x 1" .....                              | All ..... | 1       |
| 1312-16   | 530202      |        | SEAL, reach rod end grease (before serial 4992) ..... | All ..... | 1       |
| 1312-16   | 1562914     |        | SEAL, reach rod end grease (after serial 4992) .....  | All ..... | 1       |





FRONT



REAR

C-4225

WHEELS, HUBS, DISCS, DRUMS, CAPS, BEARINGS, ETC.

--R1, R2

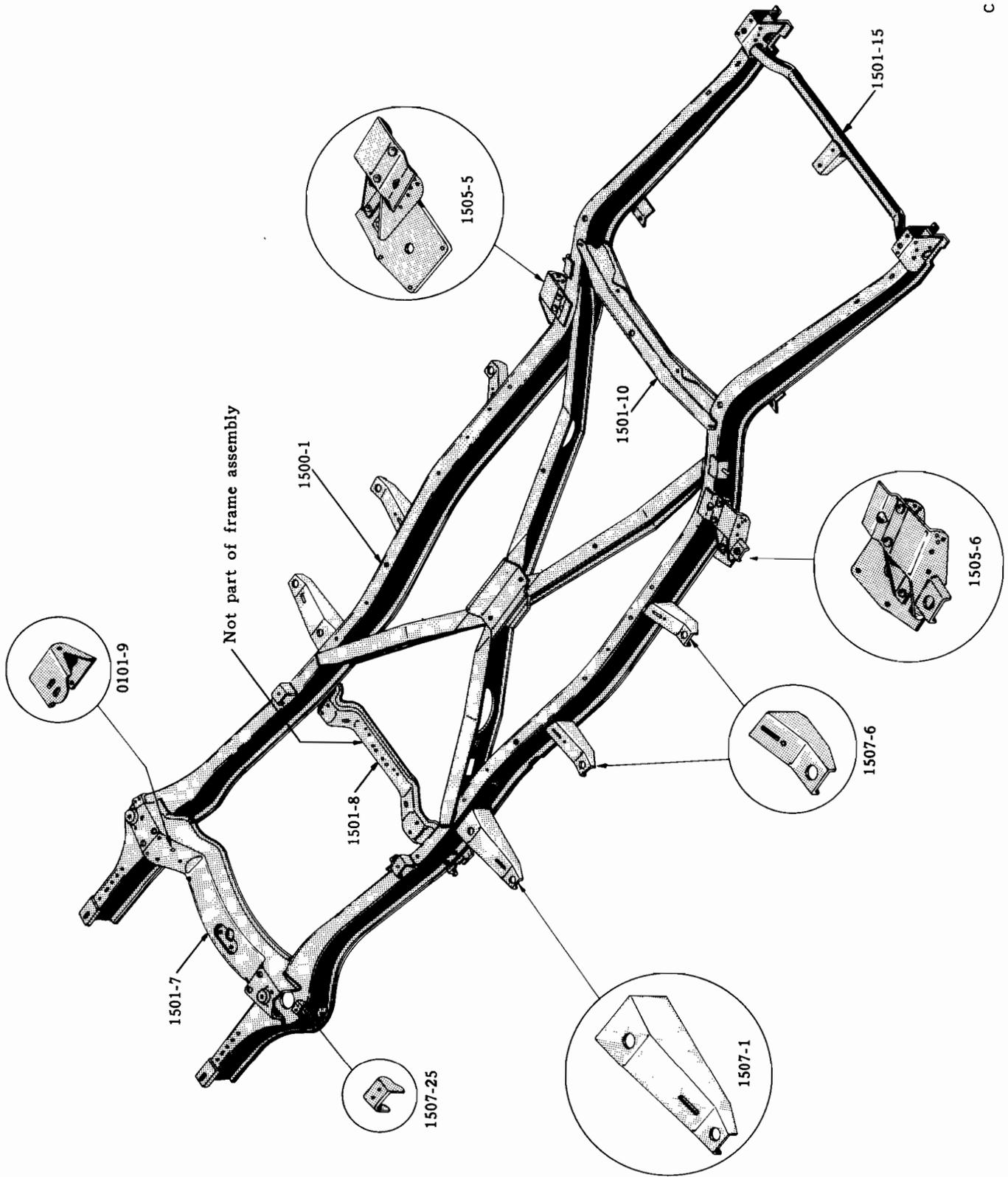
## WHEELS

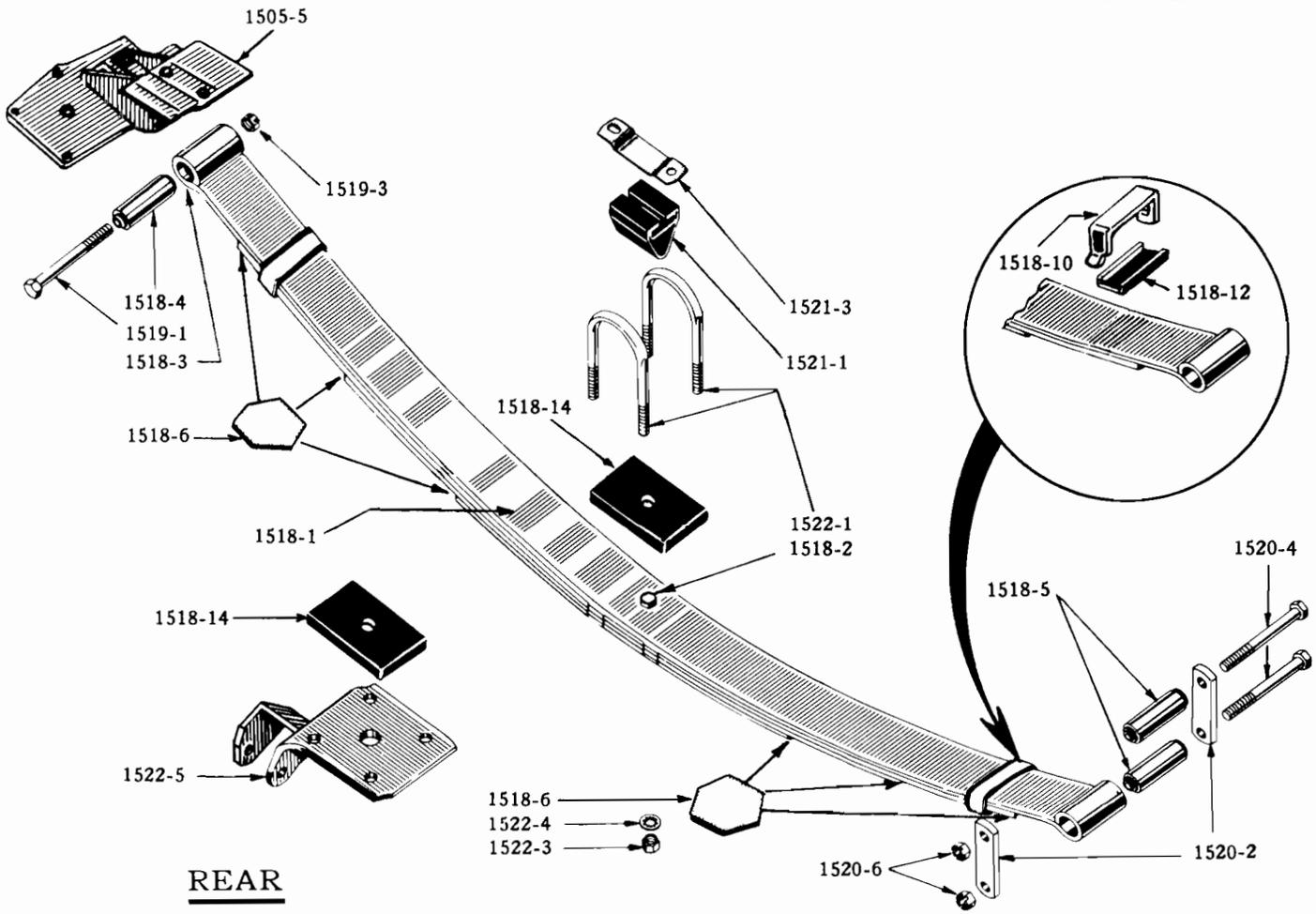
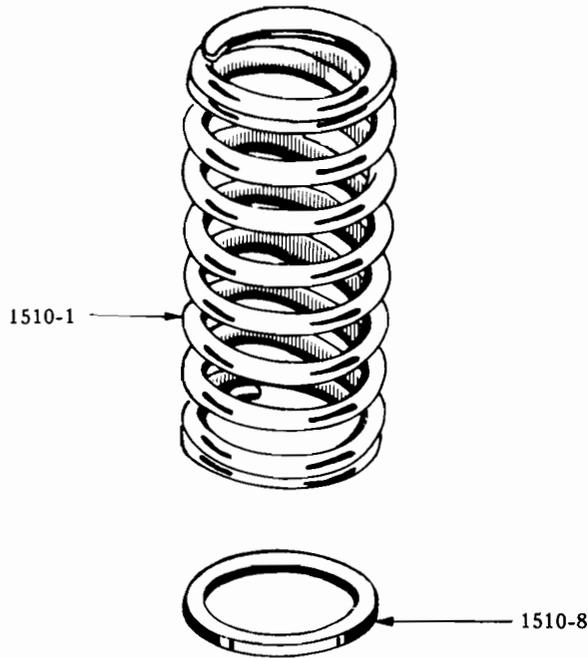
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|---|-------------|--------|--|--------------|---------|
| <b>1402—WHEELS, HUBS AND DISCS, HUBS AND DRUMS (Plate 14-1)</b> |             |        |  |              |         |
| 1402-1  | 1557724P    |        | WHEEL—prime .....                                  | All .....    | 5       |
| 1402-2  | 678157      |        | WEIGHT, wheel balance—1/2 oz. ....                 | All .....    | *       |
| 1402-2  | 190983      |        | WEIGHT, wheel balance—1 oz. ....                   | All .....    | *       |
| 1402-2  | 190984      |        | WEIGHT, wheel balance—2 oz. ....                   | All .....    | *       |
| 1402-2  | 190985      |        | WEIGHT, wheel balance—3 oz. ....                   | All .....    | *       |
| 1402-2  | 1555186     |        | WEIGHT, wheel balance—4 oz. ....                   | All .....    | *       |
|   | 1557717     |        | VALVE ASSY., tubeless tire .....                   | All .....    | 5       |
| <b>Hubs, Discs and Drums</b>                                    |             |        |  |              |         |
| 1402-5  | 1557500     |        | HUB & DISC, front (incl. cups & studs) .....       | All .....    | 2       |
|   | ▲ - - - -   |        | HUB w/CUPS, front wheel (use 1557500) .....        | All .....    | 2       |
| 1402-9  | 1557400     |        | HUB w/DRUM, rear .....                             | R1, R2 ..... | 2       |
| 1402-11   | 533901      |        | HUB, rear wheel .....                              | R1, R2 ..... | 2       |
| 1402-14   | 1557509     |        | STUD, front wheel hub .....                        | All .....    | 10      |
| 1402-15   | 1561095     |        | STUD, rear wheel hub .....                         | All .....    | 10      |
| 1402-17   | 196308      |        | NUT, hub stud .....                                | All .....    | 20      |
| 1402-19   | 1557401     |        | DRUM, rear wheel brake .....                       | R1, R2 ..... | 2       |
| 1402-19   | 1558906     |        | DRUM, rear wheel brake .....                       | R3, R4 ..... | 2       |
|   | 1560560     |        | SPEED NUT, rear wheel brake drum retainer .....    | R3, R4 ..... | 6       |
| 1402-21   | 1557506     |        | DUST SHIELD, right, front wheel brake disc .....   | All .....    | 1       |
|   | 1557507     |        | DUST SHIELD, left, front wheel brake disc .....    | All .....    | 1       |
|   | G181636     |        | BOLT, to disc 3/8" - 24 x 7/8" .....               | All .....    | 2       |
|   | G120369     |        | NUT, hex. 3/8" - 24 .....                          | All .....    | 2       |
|   | G120382     |        | WASHER, lock 3/8" .....                            | All .....    | 2       |
| <b>1407—FRONT WHEEL BEARINGS, NUTS, ETC. (Plate 14-1)</b>       |             |        |  |              |         |
| 1407-1  | 473259      |        | CUP, inner, front wheel bearing .....              | All .....    | 2       |
| 1407-2  | 473257      |        | CUP, outer, front wheel bearing .....              | All .....    | 2       |
| 1407-3  | 473258      |        | CONE & ROLLERS, inner, front wheel bearing .....   | All .....    | 2       |
| 1407-4  | 473256      |        | CONE & ROLLERS, outer, front wheel bearing .....   | All .....    | 2       |
| 1407-5  | 1539026     |        | WASHER, bearing nut lock .....                     | All .....    | 2       |
| 1407-6  | 1543223     |        | NUT, bearing lock 3/4" - 16 .....                  | All .....    | 2       |
|   | - - - -     |        | COTTER 1/8" x 1-1/2" .....                         | All .....    | 2       |
| <b>1408—FRONT WHEEL GREASE WASHERS AND CAPS (Plate 14-1)</b>    |             |        |  |              |         |
| 1408-1  | 1539027     |        | WASHER & RETAINER, front wheel grease .....        | All .....    | 2       |
| 1408-2  | 1539025     |        | CAP, front wheel hub grease retainer .....         | All .....    | 2       |
| <b>1409—WHEEL HUB COVERS AND CAPS (Plate 14-1)</b>              |             |        |  |              |         |
|   | AC-3332     |        | COVER, wheel (disc) .....                          | All .....    | 4       |
|   | AC-3521     |        | COVER ASSY., wheel (wire) .....                    | All .....    | 4       |
|   | 1562864     |        | CAP & EMBLEM ASSY., hub .....                      | All .....    | 4       |
|   | 1562863     |        | SCREW, fastening (special) ... } for AC-3521 ..... | All .....    | 16      |

▲—Not available

\*—Use as required

C-3996





FRONT AND REAR SPRINGS

# FRAME AND SPRINGS

1518

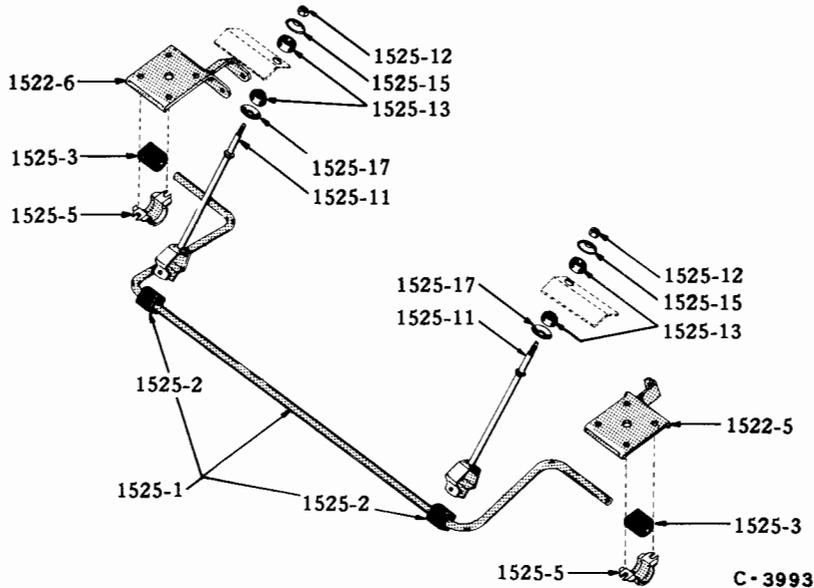
| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|--|-------------|--------|---|--------------|---------|
| <b>1500—FRAME ASSEMBLY (Plate 15-1)</b>                  |             |        |   |              |         |
| 1500-1   | 1555881     |        | FRAME ASSY. ....  | All .....    | 1       |
| <b>1501—FRAME CROSSMEMBERS (Plate 15-1)</b>              |             |        |   |              |         |
| 1501-7   | 1545042     |        | MEMBER, front cross .....                               | All .....    | 1       |
|  | .....       |        | RIVET, to frame 3/8" x 7/8" .....                       | All .....    | 4       |
| 1501-8   | 1555889     |        | MEMBER, engine rear supt. cross .....                   | All .....    | 1       |
|  | G181360     |        | BOLT, to frame 3/8" - 24 x 3/4" .....                   | All .....    | 8       |
|  | G451010     |        | NUT, hex. 3/8" - 24 .....                               | All .....    | 8       |
| 1501-10  | 1557296     |        | MEMBER, rear shock absorber cross .....                 | All .....    | 1       |
|  | .....       |        | RIVET, to frame 5/16" - 3/4" .....                      | All .....    | 4       |
| 1501-15  | 1555884     |        | MEMBER, rear cross—welded .....                         | All .....    | 1       |
| <b>1505—REAR SPRING HANGERS (Plates 15-1, 2)</b>         |             |        |   |              |         |
| 1505-5   | 1556166     |        | HANGER & BODY BRACKET, right, rear spring front .....   | All .....    | 1       |
| 1505-6   | 1556167     |        | HANGER & BODY BRACKET, left, rear spring front .....    | All .....    | 1       |
|  | .....       |        | RIVET, to frame 3/8" x 1" .....                         | All .....    | 6       |
| <b>1507—FRAME MISCELLANEOUS ATTACHMENTS (Plate 15-1)</b> |             |        |   |              |         |
| 1507-1   | 1555883     |        | BRACKET, body front pillar support—welded .....         | All .....    | 2       |
| 1507-6   | 1550337     |        | BRACKET, frame body support—welded .....                | All .....    | 4       |
| 1507-25  | 529332      |        | BRACKET, front suspension upper arm bumper—welded ..... | All .....    | 2       |
|  | ▲ .....     |        | BRACKET & STUD ASSY., R/A radius rod frame—welded ..... | All .....    | 2       |
| <b>1510—FRONT SPRINGS (Plate 15-2)</b>                   |             |        |   |              |         |
| Part number of spring is stamped on the end coil.        |             |        |   |              |         |
| 1510-1   | 526135      |        | SPRING, front (Std.) (L/air cond.) .....                | R1, R2 ..... | 2       |
| 1510-1   | 526134      |        | SPRING, front (H.D.) .....                              | R1, R2 ..... | 2       |
| 1510-1   | 526134      |        | SPRING, front .....                                     | R3, R4 ..... | 2       |
| 1510-8   | 526830      |        | SPACER, front spring 3/16" (w/air cond.) ..             | All .....    | 2       |
| 1510-8   | 1560409     |        | SPACER, front spring 3/8" .. }                          | All .....    | *       |
| 1510-8   | 1560408     |        | SPACER, front spring 1/2" .. } service only             | All .....    | *       |
| <b>1518—REAR SPRINGS (Plate 15-2)</b>                    |             |        |   |              |         |
| 1518-1   | 1557249     |        | SPRING w/BUSHINGS, rear (Std.) .....                    | R1, R2 ..... | 2       |
| 1518-1   | 1557378     |        | SPRING w/BUSHINGS, rear (H.D.) .....                    | R1, R2 ..... | 2       |
| 1518-1   | 1560578     |        | SPRING w/BUSHINGS, rear .....                           | R3, R4 ..... | 2       |
| 1518-2   | 104X273     |        | BOLT, center 3/8" - 24 x 1-3/4" (Std.) .....            | R1, R2 ..... | 2       |
| 1518-2   | 104X274     |        | BOLT, center 3/8" - 24 x 2" (H.D.) .....                | R1, R2 ..... | 2       |
| 1518-2   | 104X274     |        | BOLT, center 3/8" - 24 x 2" .....                       | R3, R4 ..... | 2       |
| 1518-3   | 1557252     |        | LEAF, rear spring main (Std.) .....                     | R1, R2 ..... | 2       |
| 1518-3   | 1548771     |        | LEAF, rear spring main (H.D.) .....                     | R1, R2 ..... | 2       |
| 1518-3   | 1548771     |        | LEAF, rear spring main .....                            | R3, R4 ..... | 2       |
| 1518-4   | 1539484     |        | BUSHING, front, rear spring .....                       | All .....    | 2       |
| 1518-5   | 1544481     |        | BUSHING, rear, rear spring & shackle .....              | All .....    | 4       |
| 1518-6   | 1554542     |        | INSERT, rear spring leaf tip—plastic .....              | All ..       | *       |
|  | 530431X31   |        | INSERT, rear spring main leaf—plastic .....             | R3, R4 ..    | 2       |
| 1518-10  | 1554546     |        | CLIP STRAP, rear spring .....                           | All ..       | 4       |
| 1518-12  | 1554550     |        | LINER, rear spring clip strap—rubber .....              | All ..       | 4       |
| 1518-14  | 1554620     |        | INSULATOR, rear spring—rubber .....                     | All ..       | 4       |

▲—Not available.  
\*—Use as required.

# FRAME AND SPRINGS

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|---|-------------|--------|--|--------------|---------|
| <b>1519—REAR SPRING BOLT (Plate 15-2)</b>                 |             |        |  |              |         |
| 1519-1  | 1296X618    |        | BOLT, front, rear spring 7/16" - 20 x 4" .....                   | All .....    | 2       |
| 1519-3  | G272876     |        | NUT, lock 7/16" - 20 .....                                       | All .....    | 2       |
| <b>1520—REAR SPRING SHACKLE (Plate 15-2)</b>              |             |        |  |              |         |
| 1520-2  | 529169      |        | SHACKLE, rear spring .....                                       | All .....    | 4       |
| 1520-4  | G186331     |        | BOLT, shackle 7/16" - 20 x 4-1/4" .....                          | All .....    | 4       |
| 1520-6  | G272876     |        | NUT, lock 7/16" - 20 .....                                       | All .....    | 4       |
| <b>1521—REAR SPRING AND REAR AXLE BUMPER (Plate 15-2)</b> |             |        |  |              |         |
| 1521-1  | 1547536     |        | BUMPER, rear axle .....  | All .....    | 2       |
| 1521-3  | 1547124P    |        | RETAINER, rear axle bumper .....                                 | All .....    | 2       |
|   | G456645     |        | SCREW, to frame 5/16" - 18 x 5/8" .....                          | All .....    | 4       |
| <b>1522—REAR SPRING CLIPS AND PLATES (Plate 15-2)</b>     |             |        |  |              |         |
| 1522-1  | 1557488     |        | CLIP or U-BOLT, Std. rear spring .....                           | R1, R2 ..... | 4       |
| 1522-1  | 1561634     |        | CLIP or U-BOLT, H.D. rear spring .....                           | R1, R2 ..... | 4       |
| 1522-1  | 1561634     |        | CLIP or U-BOLT, rear spring .....                                | R3, R4 ..... | 4       |
| 1522-3  | 674899      |        | NUT, hex. 7/16" - 20 .....                                       | All .....    | 8       |
| 1522-4  | G136857     |        | WASHER, sh'prf. 7/16" .....                                      | All .....    | 8       |
|   | G103342     |        | WASHER, plain 15/32" .....                                       | All .....    | 4       |
| 1522-5  | 1555774     |        | PLATE, right, rear spring clip..... } before serial 1225 .....   | R1, R2 ..... | 1       |
| 1522-6  | 1555775     |        | PLATE, left, rear spring clip..... } .....                       | R1, R2 ..... | 1       |
| 1522-5  | 1558534     |        | PLATE, right, rear spring clip..... } after serial 1225 .....    | All .....    | 1       |
| 1522-6  | 1558535     |        | PLATE, left, rear spring clip..... } .....                       | All .....    | 1       |
|   | 1553206     |        | SHIM, rear spring clip plate to R/A—1°..... } use in pairs ..... | All .....    | *       |
|   | 1553207     |        | SHIM, rear spring slip plate to R/A—2°..... } .....              | All .....    | *       |

## 1525—REAR STABILIZER



|        |         |  |   |           |   |
|--------|---------|--|---|-----------|---|
| 1525-1 | 1557576 |  | SHAFT w/INNER BUSHINGS, rear stabilizer ..... | All ..... | 1 |
| 1525-2 | 529392  |  | BUSHING, inner, rear stabilizer shaft .....   | All ..... | 2 |
| 1525-3 | 522518  |  | BUSHING, outer, rear stabilizer shaft .....   | All ..... | 2 |

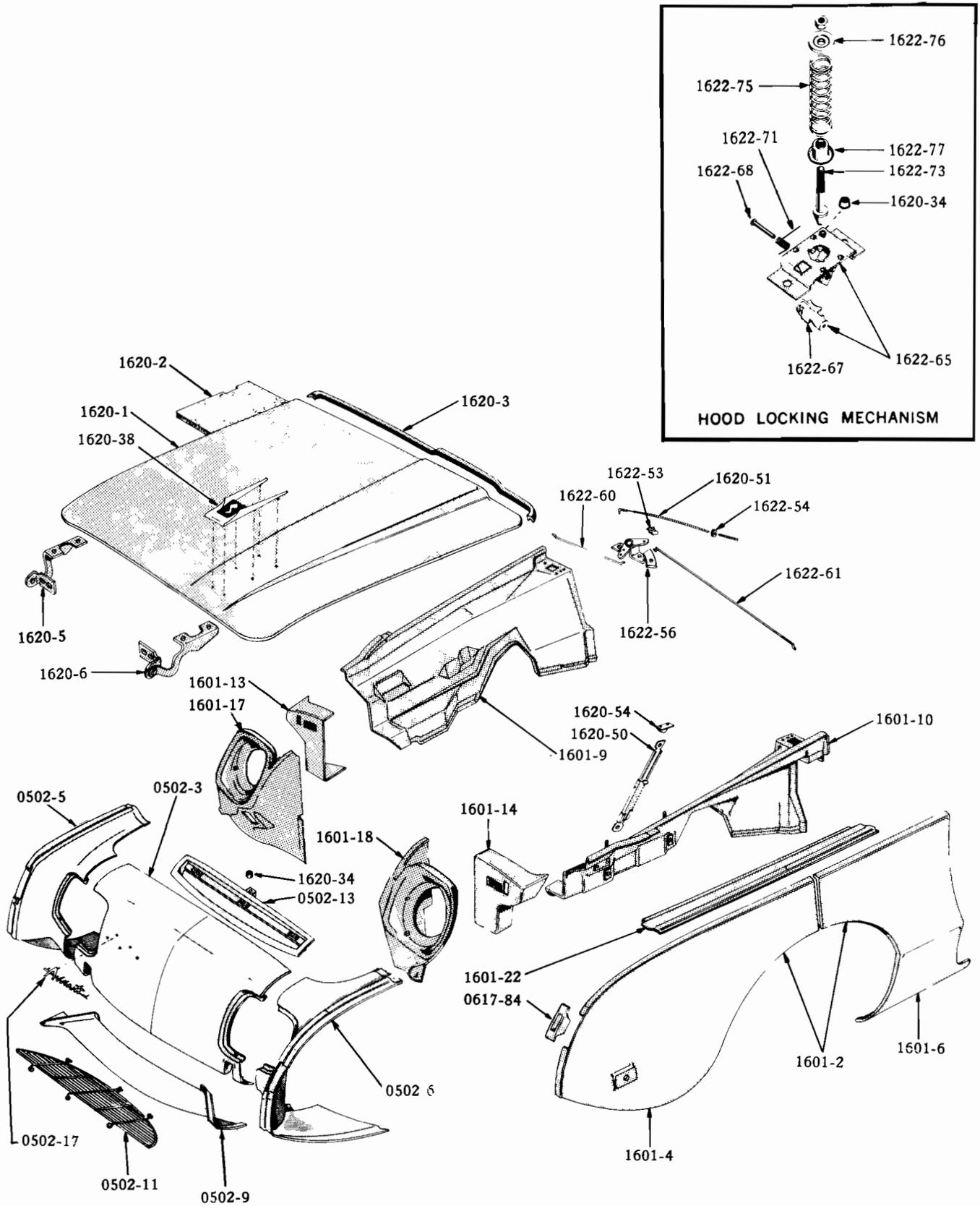
\*—Use as required.

# FRAME AND SPRINGS

1525

| ILLUST. NUMBER                        | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---------------------------------------|-------------|--------|---|-----------|---------|
| <b>1525--REAR STABILIZER--Cont'd.</b> |             |        |   |           |         |
| 1525-5                                | 1557476     |        | BRACKET, rear stabilizer shaft outer bushing retainer ..... | All ..... | 2       |
| 1525-11                               | 1557477     |        | LINK ASSY., rear stabilizer shaft support .....             | All ..... | 2       |
| 1525-12                               | 510569      |        | NUT, link to frame fastening 3/8" - 24 .....                | All ..... | 2       |
|                                       | G107828     |        | PAL NUT, locking 3/8" - 24 .....                            | All ..... | 2       |
|                                       | G181336     |        | BOLT, lower clamping 5/16" - 24 x 3/4" .....                | All ..... | 2       |
|                                       | G120368     |        | NUT, hex. 5/16" - 24 .....                                  | All ..... | 2       |
|                                       | G120214     |        | WASHER, lock 5/16" .....                                    | All ..... | 2       |
| 1525-13                               | 1554004     |        | GROMMET, rear stabilizer shaft link .....                   | All ..... | 4       |
| 1525-15                               | 1553902     |        | RETAINER, upper, rear stabilizer shaft link grommet .....   | All ..... | 2       |
| 1525-17                               | 1553903     |        | RETAINER, lower, rear stabilizer shaft link grommet .....   | All ..... | 2       |





### TYPICAL FENDERS and HOOD

## FENDERS AND HOOD

| ILLUST. NUMBER                         | PART NUMBER | CHANGE | DESCRIPTION   | MODELS     | PER CAR |
|--|-------------|--------|---|------------|---------|
| <b>1601—FRONT FENDERS (Plate 16-1)</b> |             |        |   |            |         |
| <b>Fender and Aprons</b>               |             |        |   |            |         |
| 1601-2                                 | 1350022     |        | FENDER less APRON, right } before serial 4892                           | All        | 1       |
|  | 1350023     |        | FENDER less APRON, left } before serial 4892                            | All        | 1       |
| 1601-2                                 | 1358790     |        | FENDER less APRON, right } after serial 4892                            | All        | 1       |
|  | 1358791     |        | FENDER less APRON, left } after serial 4892                             | All        | 1       |
| 1601-4                                 | ●1351216    |        | FENDER HALF, right front } before serial 4892                           | All        | 1       |
|  | ●1351217    |        | FENDER HALF, left front } before serial 4892                            | All        | 1       |
| 1601-4                                 | ●1358788    |        | FENDER HALF, right front } after serial 4892                            | All        | 1       |
|  | ●1358789    |        | FENDER HALF, left front } after serial 4892                             | All        | 1       |
| 1601-6                                 | ●1351218    |        | FENDER HALF, right rear   | All        | 1       |
|  | ●1351219    |        | FENDER HALF, left rear  | All        | 1       |
| 1601-9                                 | 1350024     |        | APRON, right fender } before serial 4892                                | All        | 1       |
| 1601-10                                | 1350025     |        | APRON, left fender } before serial 4892                                 | All        | 1       |
| 1601-9                                 | 1358976     |        | APRON, right fender } after serial 4892                                 | R1, R2, R4 | 1       |
| 1601-10                                | 1358793     |        | APRON, left fender } after serial 4892                                  | All        | 1       |
|  | 1358977     |        | APRON, right fender   | R3         | 1       |
| 1601-13                                | 1350992     |        | EXTENSION, right fender apron } before serial 4892                      | All        | 1       |
| 1601-14                                | 1350993     |        | EXTENSION, left fender apron } before serial 4892                       | All        | 1       |
| 1601-13                                | 1358838     |        | EXTENSION, right fender apron } after serial 4892                       | All        | 1       |
| 1601-14                                | 1358839     |        | EXTENSION, left fender apron } after serial 4892                        | All        | 1       |
| 1601-17                                | 1350042     |        | AIR DEFLECTOR and HEADLAMP WELL, right fender side (before serial 4892) | All        | 1       |
| 1601-18                                | 1350043     |        | AIR DEFLECTOR and HEADLAMP WELL, left fender side (before serial 4892)  | All        | 1       |
|  | 1358778     |        | AIR DEFLECTOR and HEADLAMP WELL, right fender side (after serial 4892)  | R1, R2     | 1       |
|  | 1358779     |        | AIR DEFLECTOR and HEADLAMP WELL, left fender side (after serial 4892)   | R1, R2     | 1       |
|  | 1358802     |        | AIR DEFLECTOR and HEADLAMP WELL, right fender side                      | R3         | 1       |
|  | 1358779     |        | AIR DEFLECTOR and HEADLAMP WELL, left fender side                       | R3         | 1       |
| 1601-22                                | 1350054     |        | SIDE PANEL, right, front fender hood opening } before serial 4892       | All        | 1       |
|  | 1350055     |        | SIDE PANEL, left, front fender hood opening } before serial 4892        | All        | 1       |
| 1601-22                                | 1358734     |        | SIDE PANEL, right, front fender hood opening } after serial 4892        | All        | 1       |
|  | 1358735     |        | SIDE PANEL, left, front fender hood opening } after serial 4892         | All        | 1       |
| <b>Splashguard Kits</b>                |             |        |   |            |         |
|  | AC-3306     |        | SPLASHGUARD KIT, fender—white. } for 2 fenders                          | All        | 1       |
|  | AC-3307     |        | SPLASHGUARD KIT, fender—black. } for 2 fenders                          | All        | 1       |
|  | 1339149     |        | SPLASHGUARD, fender—white   | All        | 2       |
|  | 291736      |        | SPLASHGUARD, fender—black   | All        | 2       |
|  | 1523X38     |        | BOLT, to fender   | All        | 6       |
|  | G120622     |        | NUT, hex. No. 8-32  | All        | 6       |
|  | G131015     |        | WASHER, plain 3/16"   | All        | 6       |
|  | G121841     |        | WASHER, lock No. 8  | All        | 6       |
|  | 692X9       |        | WASHER, finishing   | All        | 6       |
| <b>Fender Emblems</b>                  |             |        |   |            |         |
|  | 1350498W    |        | EMBLEM, fender, "Supercharged" (before serial 4879)                     | R2         | 2       |
|  | 1358726W    |        | EMBLEM, fender, "Supercharged Avanti" (after serial 4879)               | R2, R3     | 2       |
|  | 3055X7      |        | STAMPED NUT 1/8"  | R2, R3     | 4       |
| ●—Repair section.                      |             |        |   |            |         |

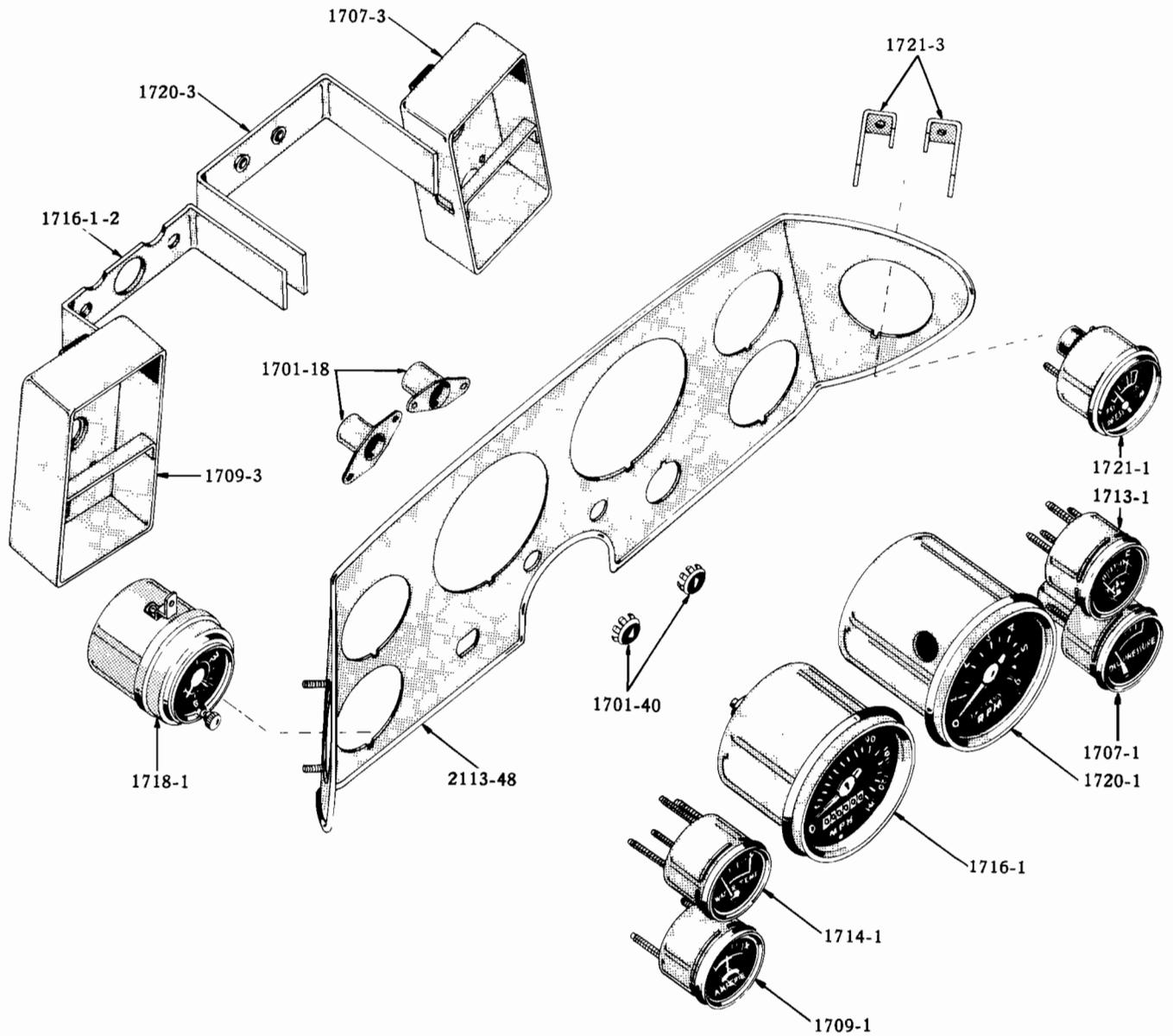
# FENDERS AND HOOD

1622

| ILLUST. NUMBER                         | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|--|-------------|--------|---|--------|---------|
| <b>1620—HOOD ASSEMBLY (Plate 16-1)</b> |             |        |   |        |         |
| 1620-1                                 | 1350013     |        | TOP, hood (before serial 4892)                          | All    | 1       |
| 1620-1                                 | 1358880     |        | TOP, hood (after serial 4892)                           | All    | 1       |
| 1620-2                                 | 1350859     |        | INSULATOR, hood top                                     | All    | 1       |
| 1620-3                                 | 3207X2      |        | SEAL, hood top to cowl                                  | All    | 1       |
| 1620-5                                 | 1350870     |        | HINGE, right, hood top                                  | All    | 1       |
| 1620-6                                 | 1350871     |        |   |        |         |
| 1620-5                                 | 1358934     |        | HINGE, left, hood top                                   | All    | 1       |
| 1620-6                                 | 1358935     |        |   |        |         |
| 1620-6                                 | 1905X18     |        | HINGE, left, hood top                                   | All    | 1       |
|  |             |        | SCREW, to apron and hood                                | All    | 8       |
| 1620-34                                | 1552311     |        | BUMPER, hood top (rubber)                               | All    | 3       |
|  | G180079     |        | BOLT, to air deflector 5/16" - 18 x 1"                  | All    | 1       |
|  | G180084     |        | BOLT, to hood lock plate 5/16" - 18 x 1-5/8"            | All    | 2       |
|  | G124824     |        | LOCK NUT 5/16" - 18                                     | All    | 3       |
|  | 1578X43     |        | SPEED NUT 5/16"   | All    | 3       |
| 1620-38                                | 1351226     |        | ORNAMENT, hood top (incls. insert) (before serial 4879) | All    | 1       |
| 1620-38                                | 1358746     |        | ORNAMENT, hood top (incls. insert) (after serial 4879)  | All    | 1       |
|  | 3055X7      |        | STAMPED NUT 1/8"  | All    | 6       |
| 1620-50                                | 1336801     |        | SUPPORT, hood top (before serial 4892)                  | All    | 1       |
| 1620-50                                | 1358707     |        | SUPPORT, hood top (after serial 4892)                   | All    | 1       |
|  | 1336807     |        | BOLT, to apron & hood                                   | All    | 2       |
|  | G120368     |        |   |        |         |
|  | 1463X36     |        | WASHER, spring  | All    | 3       |
|  | 41X195      |        |   |        |         |
|  | G138538     |        | WASHER, lock 5/16"                                      | All    | 2       |
|  | 1358708     |        |   |        |         |
|  | G272474     |        | BOLT, to apron & hood                                   | All    | 2       |
|  | 1463X33     |        |   |        |         |
|  | G446363     |        | NUT and LOCK WASHER No. 12 - 24                         | All    | 2       |
|  |             |        |   |        |         |
|  |             |        | WASHER, spring  | All    | 2       |
|  |             |        |   |        |         |
|  |             |        | WASHER, plain   | All    | 2       |
|  |             |        |   |        |         |
|  | 1336818     |        | SPRING, hood top support tension                        | All    | 1       |
| 1620-54                                | 1350145     |        | BRACKET, hood top support (before serial 4892)          | All    | 1       |
| 1620-54                                | 1358714     |        | BRACKET, hood top support (after serial 4892)           | All    | 1       |
|  | G180077     |        | SCREW, to hood 5/16" - 18 x 3/4"                        | All    | 2       |
|  | G138538     |        | WASHER, lock 5/16"                                      | All    | 2       |
| <b>1622—HOOD LOCKS (Plate 16-1)</b>    |             |        |   |        |         |
| 1622-51                                | 293902X8    |        | CONTROL, hood lock (before serial 4878)                 | All    | 1       |
| 1622-51                                | 293902X11   |        | CONTROL, hood lock (after serial 4878)                  | All    | 1       |
|  | G124934     |        | NUT, to bracket 1/2" - 20                               | All    | 1       |
|  | G114608     |        | WASHER, shakeproof                                      | All    | 1       |
|  | 1903X3      |        | CLIP, control wire retainer                             | All    | 1       |
| 1622-53                                | 537674      |        | CLIP, control tube anchor                               | All    | 1       |
|  | G120583     |        | BOLT, to dash 1/4" - 20 x 5/8"                          | All    | 1       |
|  | G120375     |        | NUT, hex. 1/4" - 20                                     | All    | 1       |
| 1622-54                                | 1351088     |        | GROMMET, hood lock control dash                         | All    | 1       |
|  | 1339035     |        | BRACKET, hood lock control inst. board                  | All    | 1       |
|  | G180077     |        | SCREW, to inst. board 5/16" - 18 x 3/4"                 | All    | 2       |
|  | 41X199      |        | WASHER, plain 5/16"                                     | All    | 2       |
| 1622-56                                | 1351135     |        | BELLCRANK & BRACKET, hood lock control                  | All    | 1       |
|  | G187993     |        | SCREW, to dash 5/16" - 18 x 3/4"                        | All    | 2       |
| 1622-60                                | 1351132     |        | LINK, right, hood lock control bellcrank to lock        | All    | 1       |
| 1622-61                                | 1351133     |        | LINK, left, hood lock control bellcrank to lock         | All    | 1       |

## FENDERS AND HOOD

| ILLUST.<br>NUMBER                           | PART<br>NUMBER | CHANGE | DESCRIPTION                                    | MODELS | PER<br>CAR |
|---|----------------|--------|--|--------|------------|
| <b>1622—HOOD LOCKS—Cont'd. (Plate 16-1)</b> |                |        |  |        |            |
| 1622-65                                     | 1353931        |        | PLATE ASSY., hood lock .....                   | All    | 2          |
|   | 1905X14        |        | SCREW, to fender apron 5/16" - 18 x 3/4" ..... | All    | 4          |
| 1622-67                                     | 1350594        |        | LEVER, hood lock latch .....                   | All    | 2          |
| 1622-68                                     | 1332072        |        | RIVET, to plate—special .....                  | All    | 2          |
| 1622-71                                     | 1353929        |        | SPRING, hood lock latch lever return .....     | All    | 2          |
| 1622-73                                     | 284526         |        | DOVETAIL, hood lock (before serial 4878) ..... | All    | 2          |
|   | 1356177        |        | DOVETAIL, hood lock (after serial 4878) .....  | All    | 1          |
|   | G124934        |        | NUT, to hood 1/2" - 20 .....                   | All    | 2          |
| 1622-75                                     | 1350539        |        | SPRING, hood top lift .....                    | All    | 2          |
| 1622-76                                     | 286105         |        | RETAINER, upper .....                          | All    | 2          |
| 1622-77                                     | 274907         |        | RETAINER, lower .....                          | All    | 2          |



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# SPEEDOMETER AND INSTRUMENTS

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS     | PER CAR |
|---|-------------|--------|--|------------|---------|
| <b>1701—INSTRUMENT PANEL (Plate 17-1)</b>                         |             |        |  |            |         |
| 2113-48   | ----        |        | OVERLAY, inst. board instruments (see group 2113)  | All        | 1       |
| 1701-18   | 1350925     |        | SHIELD, directional lights                         | All        | 2       |
|   | 1093X54     |        | SCREW, to inst. board No. 6 - 32 x 5/8"            | All        | 4       |
|   | G134530     |        | WASHER, shakeproof No. 6                           | All        | 4       |
| 1701-40   | 1343581     |        | BUTTON and DISC, directional lights signal         | All        | 2       |
|   | 1557882     |        | BULB, instrument panel lamp (No. 57R)              | All        | 7       |
|   | 1541674     |        | BULB, bright light signal lamp No. 1445            | All        | 1       |
|   | 1555875     |        | BULB, directional signal lamp No. 1816             | All        | 2       |
| <b>1707—OIL PRESSURE GAGE (Plate 17-1)</b>                        |             |        |  |            |         |
| 1707-1  | 1557111     |        | GAGE, oil pressure                                 | All        | 1       |
| 1707-3  | 1557114     |        | BRACKET or CASE, oil pressure & gas gage mtg.      | All        | 1       |
|   | G120614     |        | NUT, to gage No. 10 - 32                           | All        | 2       |
|   | G138479     |        | WASHER, shakeproof No. 10                          | All        | 2       |
| <b>1709—AMMETER (Plate 17-1)</b>                                  |             |        |  |            |         |
| 1709-1  | 1557113     |        | AMMETER  | All        | 1       |
| 1709-3  | 1557115     |        | BRACKET or CASE, ammeter & radimeter mtg.          | All        | 1       |
|   | G120614     |        | NUT, to gage No. 10 - 32                           | All        | 2       |
|   | G138479     |        | WASHER, shakeproof No. 10                          | All        | 2       |
| <b>1713—GASOLINE GAGE (Plate 17-1)</b>                            |             |        |  |            |         |
| 1713-1  | 1557110     |        | GAGE, gasoline                                     | All        | 1       |
|   | ----        |        | BRACKET or CASE, gas gage mtg. (see group 1707)    | All        | 1       |
|   | G120614     |        | NUT, to gage No. 10 - 32                           | All        | 2       |
|   | G138479     |        | WASHER, shakeproof No. 10                          | All        | 2       |
| <b>1714—RADIMETER OR WATER TEMPERATURE INDICATOR (Plate 17-1)</b> |             |        |  |            |         |
| 1714-1  | 1557112     |        | RADIMETER—dash unit                                | All        | 1       |
|   | ----        |        | BRACKET or CASE, radimeter mtg. (see group 1709)   | All        | 1       |
|   | G120614     |        | NUT, to gage No. 10 - 32                           | All        | 2       |
|   | G138479     |        | WASHER, shakeproof No. 10                          | All        | 2       |
| <b>1716—SPEEDOMETER AND DRIVE PARTS (Plate 17-1)</b>              |             |        |  |            |         |
| 1716-1  | 1557107     |        | SPEEDOMETER (head) miles (140 miles)               | R1         | 1       |
| 1716-1  | 1560098     |        | SPEEDOMETER (head) miles (160 miles)               | R2, R3, R4 | 1       |
|   | 1560407     |        | SPEEDOMETER (head) metric (280 kilometers)         | All        | 1       |
| 1716-1-2  | 1557109     |        | BRACKET, speedometer mtg.                          | All        | 1       |
|   | G120614     |        | NUT, to speedo. No. 10 - 32                        | All        | 2       |
|   | G138479     |        | WASHER, shakeproof No. 10                          | All        | 2       |
|   |             |        |  |            |         |
| 1716-20   | 1544768     |        | SHAFT w/CORE, speedo. (3 speed & Automatic trans.) | R1         | 1       |
| 1716-20   | 1557262     |        | SHAFT w/CORE, speedo. (4 speed trans.)             | R1         | 1       |

# SPEEDOMETER AND INSTRUMENTS

1718

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                       | MODELS                                 | PER CAR |
|--|-------------|--------|---|--|---------|
| <b>1716—SPEEDOMETER AND DRIVE PARTS—Cont'd. (Plate 17-1)</b> |             |        |   |  |         |
| 1716-20  | 1557262     |        | SHAFT w/CORE, speedo. (3 and 4 speed trans.)      | R2, R3, R4                             | 1       |
| 1716-20  | 1544768     |        | SHAFT w/CORE, speedo. (automatic trans.)          | R2, R3, R4                             | 1       |
|  | G180018     |        | SCREW, to transmission 1/4" - 20 x 5/8"           | All                                    | 1       |
|  | G120380     |        | WASHER, lock 1/4"                                 | All                                    | 1       |
|  | 511382      |        | CLIP, to steer. post jacket                       | All                                    | 1       |
| 1716-35  | 1544875     |        | GASKET, speedo. shaft to transmission             | All                                    | 1       |
| 1716-40  | 1548474     |        | GROMMET, speedo. shaft dash                       | All                                    | 1       |
| 1716-45  | 1544772     |        | CORE, speedo. shaft                               | All                                    | 1       |
| 1716-47  | ----        |        | GEAR, speedometer drive....                       | } See speedo. gear<br>and pinion chart | 1       |
| 1716-48  | ----        |        | PINION, speedometer drive..                       |  | All     |
|  | 1553172     |        | LOCK PLATE, speedo. (shaft to trans.)             | All                                    | 1       |
|  | G179793     |        | SCREW, to trans. 1/4" - 20 x 5/8"                 | All                                    | 1       |
|  | G120380     |        | WASHER, lock 1/4"                                 | All                                    | 1       |
|  | 1544875     |        | GASKET, speedo. drive pinion lock plate (4 speed) | All                                    | 1       |
|  | G147485     |        | BALL, speedo. drive gear (3 speed)                | R1                                     | 1       |
|  | 1554074     |        | RING, drive gear retainer (3 speed)               | R1                                     | 2       |
|  | 1544811     |        | RING, drive pinion lock (auto. trans.)            | All                                    | 1       |



GEAR

1716-47

C- 3655



PINION

1716-48

### SPEEDOMETER GEAR AND PINION CHART

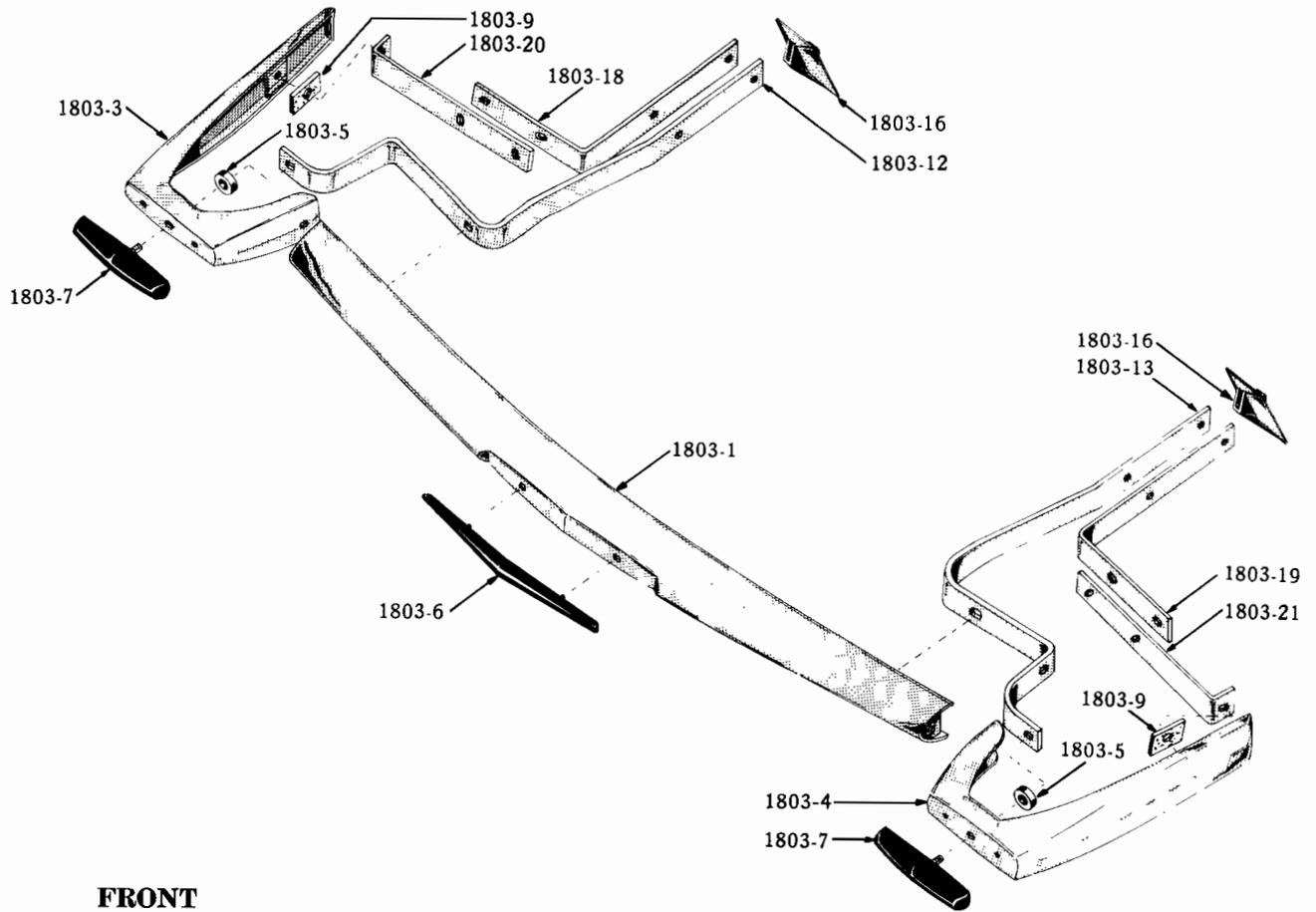
| MODEL | TIRE SIZE | AXLE RATIO | 3-SPEED          |                  |                  |                  | AUTOMATIC        |                  |                  |                  | 4-SPEED          |                  |                  |                  |   |         |    |
|-------|-----------|------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|---|---------|----|
|       |           |            | T<br>Y<br>P<br>E | G<br>E<br>A<br>R | T<br>E<br>E<br>H | T<br>E<br>E<br>H | T<br>Y<br>P<br>E | G<br>E<br>A<br>R | T<br>E<br>E<br>H | T<br>E<br>E<br>H | T<br>Y<br>P<br>E | G<br>E<br>A<br>R | T<br>E<br>E<br>H | T<br>E<br>E<br>H |   |         |    |
|       |           |            |                  |                  |                  |                  |                  |                  |                  |                  |                  |                  |                  |                  |   |         |    |
| R-Q   | 6.70      | 3.07       | B                | 1546046          | 8                | 1544760          | 18               | B                | 1546046          | 8                | 1544760          | 18               | B                | 1552794          | 7 | 1556040 | 16 |
| R-Q   | 6.70      | 3.31       | B                | 1546046          | 8                | 1544762          | 20               | B                | 1546046          | 8                | 1544762          | 20               | B                | 1557264          | 7 | 1556036 | 17 |
| R-Q   | 6.70      | 3.54       | B                | 1546046          | 8                | 1544763          | 21               | B                | 1546046          | 8                | 1544763          | 21               | B                | 1557264          | 7 | 1556041 | 18 |
| R-Q   | 6.70      | 3.73       | B                | 1546046          | 8                | 1547613          | 22               | B                | 1546046          | 8                | 1547613          | 22               | B                | 1557264          | 7 | 1556037 | 19 |
| R-Q   | 6.70      | 4.09       | B                | 1547568          | 7                | 1544763          | 21               | B                | 1547568          | 7                | 1544763          | 21               | B                | 1557264          | 7 | 1556038 | 21 |
| R-Q   | 6.70      | 4.55       |                  |                  |                  |                  |                  | B                | 1547568          | 7                | 1547614          | 23               | B                | 1557372          | 5 | 1556039 | 17 |

### 1718—CLOCK (Plate 17-1)

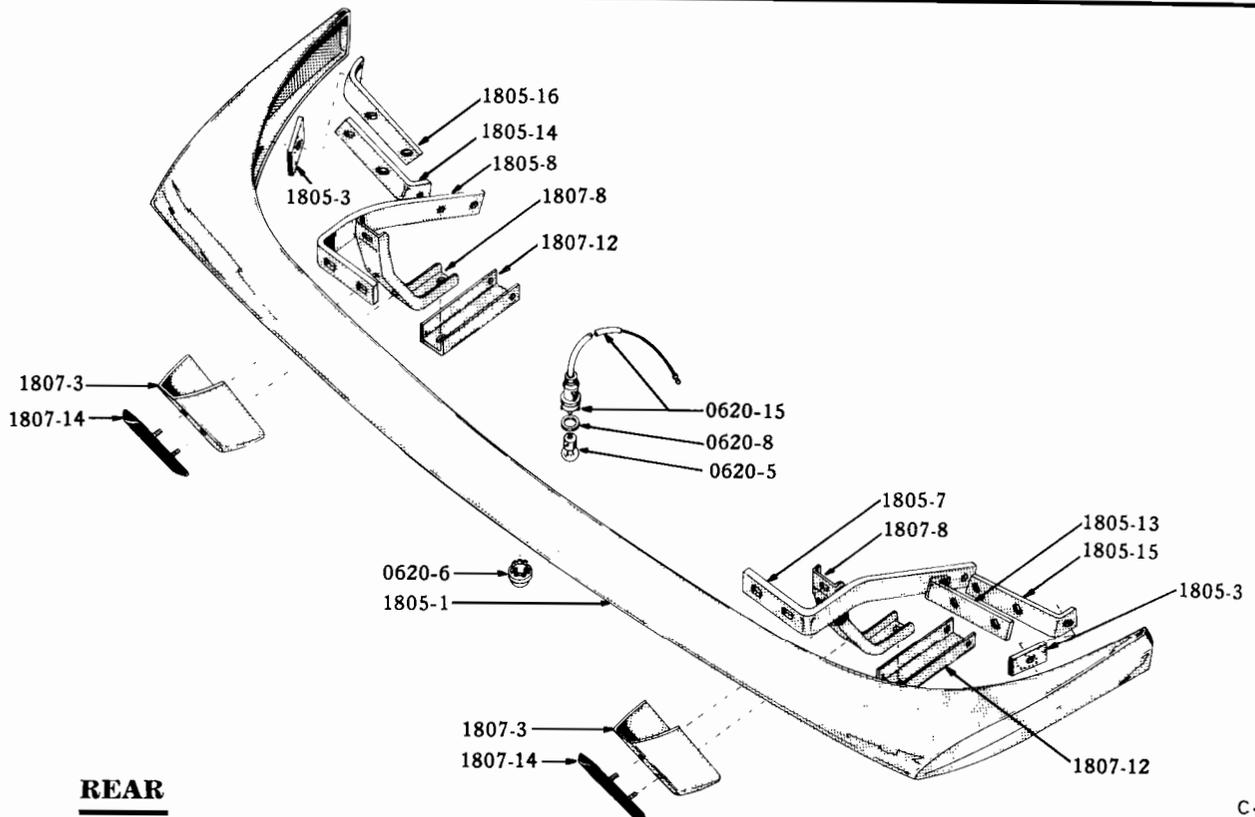
|        |         |                          |     |   |
|--------|---------|--------------------------|-----|---|
| 1718-1 | 1557298 | CLOCK, electric          | All | 1 |
|        | G134530 | NUT, to clock No. 6 - 32 | All | 2 |
|        | G138473 | WASHER, lock No. 6       | All | 2 |
|        | 1555875 | BULB, clock—No. 1816     | All | 1 |
|        | G148086 | FUSE, clock (No. 1 AG 2) | All | 1 |

## SPEEDOMETER AND INSTRUMENTS

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|--|-------------|--------|---|--------------|---------|
| <b>1720—TACHOMETER (Plate 17-1)</b>  |             |        |   |              |         |
| 1720-1   | 1557116     |        | TACHOMETER .....  | R1, R2 ..... | 1       |
|  | 1560548     |        | TACHOMETER .....  | R3, R4 ..... | 1       |
| 1720-3   | 1557117     |        | BRACKET, tachometer mounting .....  | All .....    | 1       |
|  | G120622     |        | NUT, to tachometer No. 8-32 .....   | All .....    | 4       |
|  | G121752     |        | WASHER, shakeproof No. 8 .....  | All .....    | 2       |
| 1720-7   | 1557959     |        | •SENDING UNIT, tachometer .....   | R1, R2 ..... | 1       |
| 1720-7   | 1560549     |        | ‡SENDING UNIT, tachometer (spec. orders R1, R2) .....                       | All .....    | 1       |
|  | 1501X43     |        | SCREW, to inst. board No. 8-32 x 3/8" .....                                 | All .....    | 2       |
| <b>1721—VACUUM GAGE (Plate 17-1)</b>   |             |        |   |              |         |
| 1721-1   | 1557118     |        | GAGE, vacuum (before serial 5183) .....                                     | All .....    | 1       |
|  | 1560758     |        | GAGE, vacuum (after serial 5183) .....                                      | All .....    | 1       |
| 1721-3   | 1540126     |        | BRACKET, vacuum gage mounting .....   | All .....    | 2       |
|  | G120614     |        | NUT, to gage No. 10-32 .....  | All .....    | 2       |
|  | G138479     |        | WASHER, shakeproof No. 10 .....   | All .....    | 2       |
|  | 1557560     |        | PIPE, vacuum gage to inlet manifold .....                                   | All .....    | 1       |
|  | 908914      |        | CLIP, to w/s wiper motor and dash .....                                     | All .....    | 2       |
|  | 3132X85     |        | HOSE, vacuum gage to inlet manifold pipe (gage end) .....                   | All .....    | 1       |
|  | 3132X90     |        | HOSE, vacuum gage to inlet manifold pipe (man. end) .....                   | All .....    | 1       |
| 1721-5   | 1540321     |        | NIPPLE, vacuum gage to inlet manifold pipe hose (illust. page No. 30) ..... | All .....    | 1       |
|  | 1557882     |        | BULB, vacuum gage light (No. 57R) .....                                     | All .....    | 1       |
| <p>•—Not used with transistorized ignition system.<br/> ‡—With transistorized ignition system.</p> |             |        |   |              |         |



**FRONT**



**REAR**

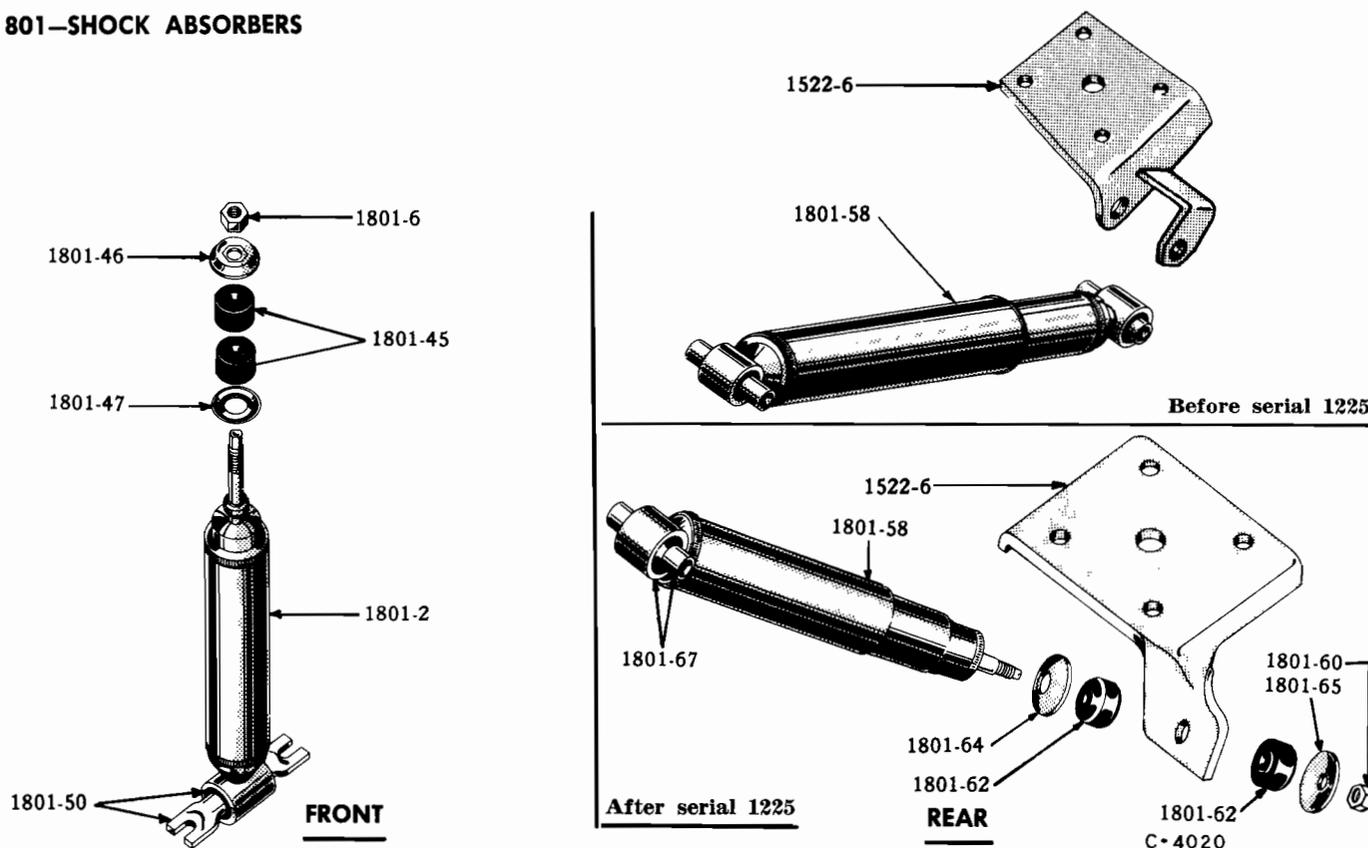
## BUMPERS AND SUPPORT BARS

C-3995

# SHOCK ABSORBERS AND BUMPERS

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

## 1801—SHOCK ABSORBERS



|         |         |  |     |   |
|---------|---------|--|-----|---|
| 1801-2  | 1553786 | SHOCK ABSORBER, front  | All | 2 |
| 1801-6  | 510569  | NUT, upper fastening 3/8" - 24   | All | 2 |
|         | G107828 | PAL NUT, locking 3/8" - 24   | All | 2 |
|         | 531075  | BOLT, lower fastening 5/16" - 24 x 3/4"  | All | 2 |
|         | G451007 | NUT, lock 5/16" - 24   | All | 2 |
|         | G120393 | WASHER, plain 11/32"   | All | 2 |
| 1801-45 | 1554004 | GROMMET, front shock absorber  | All | 4 |
| 1801-46 | 1553902 | RETAINER, upper, front shock absorber grommet                                    | All | 2 |
| 1801-47 | 1553903 | RETAINER, lower, front shock absorber grommet                                    | All | 2 |
| 1801-50 | 1552103 | PIN & BUSHING ASSY., front shock absorber (service only)                         | All | 2 |
| 1801-58 | 1553787 | SHOCK ABSORBER, rear (before serial 1225)  | All | 2 |
| 1801-58 | 1558550 | SHOCK ABSORBER, rear (after serial 1225)   | All | 2 |
|         | G181678 | BOLT, upper fastening 7/16" - 20 x 3"  | All | 2 |
|         | G181678 | BOLT, lower fastening 7/16" - 20 x 3- (before serial 1225)                       | All | 2 |
|         | G272876 | NUT, lock 7/16" - 20   | All | 4 |
| 1801-60 | 510569  | NUT, lower fastening 3/8" - 24   | All | 2 |
|         | G107828 | PAL NUT, locking 3/8" - 24   | All | 2 |
|         | 419932  | BUSHING, rear shock absorber—rubber (before serial 1225)                         | All | 4 |
|         | 1544480 | SLEEVE, upper, rear shock absorber bushing                                       | All | 2 |
|         | 1544479 | SLEEVE, lower, rear shock absorber bushing                                       | All | 2 |
| 1801-62 | 1554004 | GROMMET, shock absorber (after serial 1225)                                      | All | 4 |
| 1801-64 | 1553903 | RETAINER, upper, shock absorber grommet  | All | 2 |
| 1801-65 | 1553902 | RETAINER, lower, shock absorber grommet  | All | 2 |
| 1801-67 | 1558936 | BUSHING & SLEEVE ASSY., upper, shock absorber (service only) (after serial 1225) | All | 2 |

# SHOCK ABSORBERS AND BUMPERS

1805

| ILLUST. NUMBER                                       | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|--|-------------|--------|--|-----------|---------|
| <b>1803—FRONT BUMPERS (Plate 18-1)</b>               |             |        |  |           |         |
| 1803-1   | 1556190     |        | BAR, center, outer face, front bumper .....                    | All ..... | 1       |
| 1803-3   | 1559986     |        | BAR, right end, outer face, front bumper .....                 | All ..... | 1       |
| 1803-4   | 1556191     |        | BAR, left end, outer face, front bumper .....                  | All ..... | 1       |
|  | G179864     |        | BOLT, end and center bumper fast. 7/16" - 14 x 1-3/4" .....    | All ..... | 2       |
|  | 1955X6      |        | NUT 7/16" - 14 (special) .....                                 | All ..... | 2       |
|  | G120383     |        | WASHER, lock 7/16" .....                                       | All ..... | 2       |
| 1803-5   | 527974      |        | SPACER, end, bumper to supt. bars .....                        | All ..... | 2       |
|  | G272599     |        | NUT, center bumper to supt. bar 7/16" - 14 .....               | All ..... | 2       |
|  | G120395     |        | WASHER, plain 15/32" .....                                     | All ..... | 2       |
| 1803-6   | 1555923     |        | RUBBER CUSHION, center, front bumper—Stl. & Rbr. ....          | All ..... | 1       |
|  | G271172     |        | NUT & WASHER 1/4" - 20 .....                                   | All ..... | 2       |
| 1803-7   | 1555924     |        | RUBBER CUSHION, end, front bumper—Stl. & Rbr. ....             | All ..... | 2       |
|  | G272599     |        | NUT, hex. 7/16" - 14 .....                                     | All ..... | 2       |
|  | G120395     |        | WASHER, plain 15/32" .....                                     | All ..... | 2       |
| 1803-9   | 1556198     |        | SHIM, end bumper to fender 1/8" x 1-1/2" x 2-1/2"—rubber ..... | All ..... | *       |
| 1803-9   | 1556199     |        | SHIM, end bumper to fender 1/4" x 1-1/2" x 2-1/2"—rubber ..... | All ..... | *       |
| <b>Front Bumper to Frame Support Bars and Braces</b> |             |        |  |           |         |
| 1803-12  | 1556192     |        | BAR, right, support .....                                      | All ..... | 1       |
| 1803-13  | 1556193     |        | BAR, left, support .....                                       | All ..... | 1       |
|  | 1296X90     |        | BOLT, to frame 7/16" - 20 x 3" .....                           | All ..... | 4       |
|  | 1541479     |        | NUT, hex. 7/16" - 20 .....                                     | All ..... | 4       |
|  | 41X359      |        | WASHER, plain 7/16" .....                                      | All ..... | 4       |
| 1803-16  | 1350045     |        | GROMMET, support bar—rubber .....                              | All ..... | 2       |
| 1803-18  | 1557236     |        | BRACE, inner right, front bumper end .....                     | All ..... | 1       |
| 1803-19  | 1557237     |        | BRACE, inner left, front bumper end .....                      | All ..... | 1       |
| 1803-20  | 1557234     |        | BRACE, outer right, front bumper end .....                     | All ..... | 1       |
| 1803-21  | 1557235     |        | BRACE, outer left, front bumper end .....                      | All ..... | 1       |
|  | G180147     |        | BOLT, outer to inner brace 7/16" - 14 x 1-1/4" .....           | All ..... | 4       |
|  | G272599     |        | NUT, hex. 7/16" - 14 .....                                     | All ..... | 4       |
|  | G120395     |        | WASHER, plain 15/32" .....                                     | All ..... | 8       |
|  | 534241      |        | WASHER, locking (special) .....                                | All ..... | 4       |
|  | 1296X335    |        | SCREW, outer brace to end bumper 7/16" - 14 x 1-5/8" .....     | All ..... | 2       |
|  | G120395     |        | WASHER, plain 15/32" .....                                     | All ..... | 2       |
|  | G120383     |        | WASHER, lock 7/16" .....                                       | All ..... | 2       |
| <b>1805—REAR BUMPERS (Plate 18-1)</b>                |             |        |  |           |         |
| 1805-1   | 1556200     |        | BAR, outer face, rear bumper .....                             | All ..... | 1       |
|  | G272599     |        | NUT, bumper to supt. bar 7/16" - 14 .....                      | All ..... | 4       |
|  | G120395     |        | WASHER, plain 15/32" .....                                     | All ..... | 4       |
| 1805-3   | 1556198     |        | SHIM, bumper to fender 1/8" x 1-1/2" x 2-1/2"—rubber .....     | All ..... | *       |
| 1805-3   | 1556199     |        | SHIM, bumper to fender 1/4" x 1-1/2" x 2-1/2"—rubber .....     | All ..... | *       |
| <b>Rear Bumper to Frame Support Bars and Braces</b>  |             |        |  |           |         |
| 1805-7   | 1556204     |        | BAR, right, support .....                                      | All ..... | 1       |
| 1805-8   | 1556205     |        | BAR, left, support .....                                       | All ..... | 1       |
|  | G109426     |        | STUD, to frame 7/16" - 14 - 20 x 1-13/16" .....                | All ..... | 4       |
|  | 1541479     |        | NUT, hex. 7/16" - 20 .....                                     | All ..... | 4       |
|  | G120395     |        | WASHER, plain 15/32" .....                                     | All ..... | 2       |
|  | G120383     |        | WASHER, lock 7/16" .....                                       | All ..... | 4       |
| 1805-13  | 1557210     |        | BRACE, inner right, rear bumper end .....                      | All ..... | 1       |
| 1805-14  | 1557211     |        | BRACE, inner left, rear bumper end .....                       | All ..... | 1       |

\*—Use as required.

## SHOCK ABSORBERS AND BUMPERS

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>1805—REAR BUMPERS—Cont'd. (Plate 18-1)</b>               |             |        |  |        |         |
| <b>Rear Bumper to Frame Support Bars and Braces—Cont'd.</b> |             |        |  |        |         |
| 1805-15   | 1557208     |        | BRACE, outer right, rear bumper end .....              | All    | 1       |
| 1805-16   | 1557209     |        | BRACE, outer left, rear bumper end .....               | All    | 1       |
|   | G180147     |        | BOLT, outer to inner brace 7/16" - 14 x 1-5/8" .....   | All    | 4       |
|   | G272599     |        | NUT, hex. 7/16" - 14 .....                             | All    | 4       |
|   | G120395     |        | WASHER, plain 15/32" .....                             | All    | 8       |
|   | 534241      |        | WASHER, locking (special) .....                        | All    | 4       |
|   | 1296X335    |        | SCREW, outer brace to bumper 7/16" - 14 x 1-5/8" ..... | All    | 2       |
|   | G120395     |        | WASHER, plain 15/32" .....                             | All    | 2       |
|   | G120383     |        | WASHER, locking 7/16" .....                            | All    | 2       |
| <b>1807—VERTICAL BUMPERS (Plate 18-1)</b>                   |             |        |  |        |         |
| 1807-3  | 1556201     |        | VERTICAL BUMPER, rear bumper .....                     | All    | 2       |
| 1807-8  | 1556202     |        | SUPPORT, rear vertical bumper .....                    | All    | 2       |
|   | 1962X1      |        | SCREW & WASHER, to frame brkt. 5/16" - 1" .....        | All    | 2       |
|   | 1578X45     |        | SPEED NUT 5/16" - 10 .....                             | All    | 2       |
| 1807-12   | 1556203     |        | BRACKET, rear vertical bumper supt. ....               | All    | 2       |
|   | G179869     |        | BOLT, to frame 7/16" - 14 x 2-3/4" .....               | All    | 2       |
|   | G272599     |        | NUT, lock 7/16" - 14 .....                             | All    | 2       |
| 1807-14   | 1555925     |        | RUBBER CUSHION, rear vertical bumper—Stl. & Rbr. ....  | All    | 2       |
|   | G126002     |        | NUT, hex. 5/16" - 24 .....                             | All    | 4       |
|   | G120393     |        | WASHER, plain 11/32" .....                             | All    | 4       |
| <b>1812—TOOLS</b>   |             |        |  |        |         |
|   | 1689485     |        | PUMP, tire (spec. orders export only) .....            | All    | 1       |
|   | G127832     |        | GUN, grease (spec. orders export only) .....           | All    | 1       |
|   | 513201      |        | WRENCH, wheel socket .....                             | All    | 1       |
|   | 1557701     |        | JACK, less handle .....                                | All    | 1       |
|   | 1557702     |        | HANDLE, jack .....                                     | All    | 1       |



## BODY

| ILLUST. NUMBER                                    | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>2101—CLIMATIZER AND DEFROSTER (Plate 21-1)</b> |             |        |   |        |         |
| <b>2101A—Climatizer</b>                           |             |        |   |        |         |
| ----  |             |        | HOUSING, rear half climatizer blower—NSS (part of core housing) | All    | -       |
| 2101-23   | 1556796     |        | HOUSING, front half, climatizer blower                          | All    | 1       |
|   | G161788     |        | SCREW, climatizer blower housing No. 6 - 20 x 1/4"              | All    | 7       |
| 2101-24   | 1556912     |        | GASKET, housing to dash panel                                   | All    | 1       |
| 2101-24-1   | 3081X1      |        | BOLT & CLIP, to dash 1/4" - 20 x 5/8"                           | All    | 4       |
|   | G120392     |        | WASHER, plain 9/32"   | All    | 4       |
|   | G271178     |        | NUT & LK. WASHER, hex. 1/4" - 20                                | All    | 4       |
| 2101-25   | 1556924     |        | MOTOR, blower   | All    | 1       |
| 2101-27   | 1540092     |        | GASKET, motor to housing  | All    | 1       |
|   | 3031X4      |        | NUT & SEALER, motor mounting No. 10 - 32                        | All    | 2       |
| 2101-30   | 532871      |        | FAN, blower   | All    | 1       |
|   | G140880     |        | SCREW, set No. 10 - 32 x 1/4"                                   | All    | 1       |
| 2101-55-1   | 1556914     |        | HOUSING, climatizer core—outer                                  | All    | 1       |
| 2101-57   | 1556920     |        | HOUSING, climatizer core—inner (incl. rear half blower housing) | All    | 1       |
| 2101-59   | 1556923     |        | GASKET, core housing  | All    | 1       |
|   | G180022     |        | BOLT, core housing fastening 1/4" - 20 x 1"                     | All    | 4       |
|   | G120392     |        | WASHER, plain 9/32"   | All    | 8       |
|   | G271178     |        | NUT & LK. WASHER, hex. 1/4" - 20                                | All    | 4       |
| 2101-61   | 1556913     |        | GASKET, housing to side panel                                   | All    | 1       |
| ----  |             |        | SCREW, to side panel 1/4" - 20 x 1"                             | All    | 1       |
| 2101-65   | 1556919     |        | FILTER, climatizer core housing                                 | All    | 1       |
| 2101-67   | 1556925     |        | CORE, climatizer  | All    | 1       |
| 2101-70   | 1556926     |        | DUCT, air distribution  | All    | 1       |
| ----  |             |        | BOLT, mounting 1/4" - 20 x 3/4"                                 | All    | 1       |
|   | G120392     |        | WASHER, plain 5/8"  | All    | 1       |
|   | 1578X42     |        | SPEED NUT 1/4"  | All    | 1       |
| 2101-71   | 1558327     |        | GROMMET, water valve capillary tube                             | All    | 1       |
| 2101-72   | 1548497X3   |        | HOSE, engine to control valve (formed)                          | All    | 1       |
| 2101-73   | 3132X178    |        | HOSE, control valve to core inlet—6" long                       | All    | 1       |
| 2101-74   | 1548497X18  |        | HOSE, core outlet to water pump (formed)                        | All    | 1       |
| 2101-75   | G272852     |        | CLAMP, hose   | All    | 6       |
| 2101-76   | 195407      |        | CLIP, to rocker arm cover                                       | All    | 1       |
|   | 526600X1    |        | CLIP, lacer   | All    | 1       |
| 2101-77   | 1556859     |        | GROMMET, dash   | All    | 2       |
| 2101-80   | 1557364     |        | VALVE, climatizer—thermostatic                                  | All    | 1       |
|   | G163210     |        | SCREW, to mtg. bracket No. 10 - 16 x 3/8"                       | All    | 2       |
| 2101-86   | 1554521     |        | BRACKET, valve mounting   | All    | 1       |
| 2101-87   | 1558152     |        | PLATE, mtg. bracket to glove box                                | All    | 1       |
|   | G120376     |        | NUT, hex. 5/16" - 18  | All    | 2       |
|   | G120214     |        | WASHER, lock 5/16"  | All    | 2       |
| 2101-89   | 1548305     |        | NIPPLE, engine to valve hose                                    | All    | 2       |
| 2101-90   | 1691714     |        | ELBOW, climatizer to engine hose                                | All    | 1       |
| 2101-96A  | 1351189     |        | CONTROL, water valve (before serial 4878)                       | All    | 1       |
| 2101-96B  | 1358905     |        | CONTROL, water valve (after serial 4878)                        | All    | 1       |
| 2101-98A  | 1351189     |        | CONTROL, air intake valve (before serial 4878)                  | All    | 1       |
| 2110-98B  | 1358905     |        | CONTROL, air intake valve (after serial 4878)                   | All    | 1       |
| 2101-100  | 1557682     |        | CABLE and CONDUIT, water valve control                          | All    | 1       |
| 2101-102  | 1557681     |        | CABLE and CONDUIT, air intake valve control                     | All    | 1       |
| 2101-103  | 1331825     |        | CLIP, to core housing   | All    | 1       |

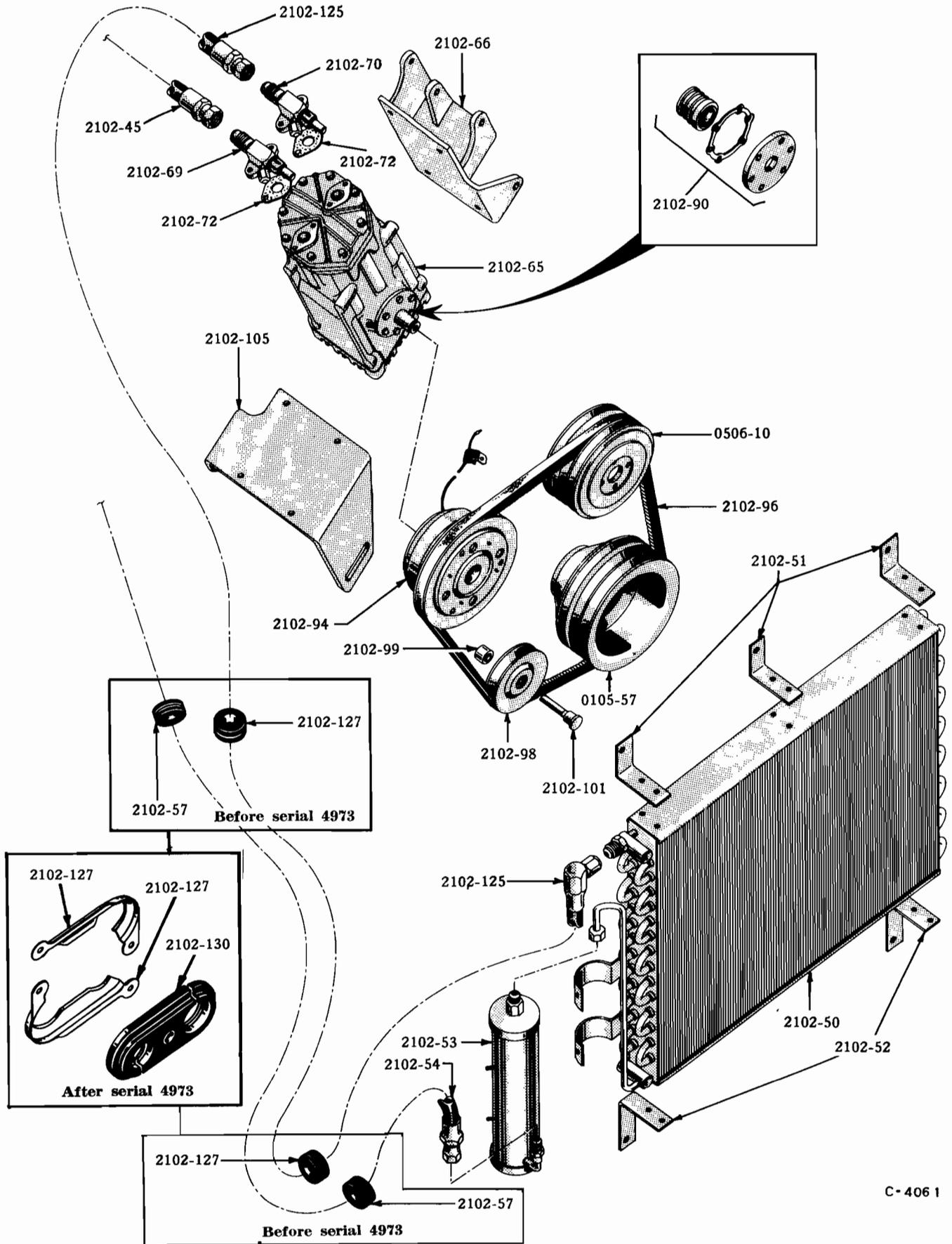
# BODY

2101

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>2101—CLIMATIZER AND DEFROSTER—Cont'd. (Plate 21-1)</b> |             |        |   |           |         |
| <b>2101A—CLIMATIZER—Cont'd.</b>                           |             |        |   |           |         |
| 2101-105  | 1351089W    |        | HANDLE, water valve control .....                       | All ..... | 1       |
| 2101-108  | 1351214W    |        | HANDLE, air intake valve control .                      | All ..... | 1       |
|   | G173677     |        | SCREW, set No. 6 - 32 x 1/8" .... } before serial 4878  | All ..... | 2       |
| 2101-105  | 1358823     |        | KNOB, water valve control .....                         | All ..... | 1       |
| 2101-108  | 1358823     |        | KNOB, air intake valve control .... } after serial 4878 | All ..... | 1       |
|   | G193222     |        | SCREW, set No. 8 - 32 x 1/4" .... }                     | All ..... | 2       |
| 2101-110  | 1351186     |        | BRACKET, control retainer (before serial 4878) .....    | All ..... | 1       |
| 2101-110  | 1358901     |        | BRACKET, control retainer (after serial 4878) .....     | All ..... | 1       |
|   | G9414295    |        | SCREW, to console No. 10 - 24 x 5/8" .....              | All ..... | 4       |
| 2101-112  | 514013      |        | CLIP, to bracket .....                                  | All ..... | 3       |
|   | G449815     |        | SCREW, to bracket No. 8 - 32 x 5/8" .....               | All ..... | 3       |
| 2101-114  | 1351195     |        | SHAFT, control retainer bracket .....                   | All ..... | 1       |
| 2101-116  | 1351204     |        | SHIM, to shaft .....                                    | All ..... | 1       |
| 2101-118  | 1351205     |        | SPACER, to shaft .....                                  | All ..... | 1       |
| 2101-120  | 1351206     |        | SPACER, to shaft .....                                  | All ..... | 1       |
| 2101-122  | 1351207     |        | SPACER, to shaft .....                                  | All ..... | 1       |
| 2101-116  | G120385     |        | SPACER, to shaft 1/4" .... } after serial 4878          | All ..... | 1       |
| 2101-118  | 1358908     |        | SPACER, to shaft 5/8" .... }                            | All ..... | 3       |
| 2101-124  | 3209X1      |        | RING, shaft retainer .....                              | All ..... | 2       |
|   | 41X423      |        | WASHER, plain 1/4" .....                                | All ..... | *       |
| 2101-128  | 1557419     |        | SWITCH, climatizer fan (before serial 4879) .....       | All ..... | 1       |
| 2101-128  | 1561930     |        | SWITCH, climatizer fan (after serial 4879) .....        | All ..... | 1       |
|   | .....       |        | SCREW, fastening No. 6 - 20 x 1/4" .....                | All ..... | 2       |
|   | G120151     |        | FUSE, climatizer—15 amp. ....                           | All ..... | 1       |
| <b>2101B—Windshield Defroster</b>                         |             |        |   |           |         |
| 2101-166  | 1548455X2   |        | HOSE, right defroster air—24" long .....                | All ..... | 1       |
| 2101-167  | 1548455X7   |        | HOSE, left defroster air—39" long .....                 | All ..... | 1       |
| 2101-168  | 526600X9    |        | CLIP, hose to distribution duct .....                   | All ..... | 1       |
| 2101-169  | 1351295     |        | CONTROL, defroster (before serial 4878) .....           | All ..... | 1       |
| 2101-169  | 1358913     |        | CONTROL, defroster (after serial 4878) .....            | All ..... | 1       |
| 2101-170  | 1351199     |        | RIVET, to retainer brkt. ....                           | All ..... | 1       |
| 2101-171  | 1351208     |        | WASHER, spacer .....                                    | All ..... | 1       |
| 2101-174  | 1557680     |        | CABLE and CONDUIT, control to valve .....               | All ..... | 1       |
| 2101-175  | 1331825     |        | CLIP, to duct .....                                     | All ..... | 1       |
| 2101-176  | 1351215W    |        | HANDLE, defroster control .....                         | All ..... | 1       |
|   | G173677     |        | SCREW, set No. 6 - 32 x 1/8" .... } before serial 4878  | All ..... | 1       |
| 2101-176  | 1358823     |        | KNOB, defroster control .....                           | All ..... | 1       |
|   | G193222     |        | SCREW, set No. 8 - 32 x 1/4" .... } after serial 4878   | All ..... | 1       |
| 2101-180  | 1350946     |        | OUTLET, right defroster .....                           | All ..... | 1       |
| 2101-181  | 1350948     |        | OUTLET, left defroster .....                            | All ..... | 1       |
|   | .....       |        | SCREW, to cowl cross bar No. 8 - 18 x 3/8" .....        | All ..... | 4       |
|   | .....       |        | WASHER, plain 1/4" .....                                | All ..... | 4       |

\*—Use as required.





TYPICAL AIR CONDITIONER CONDENSER, COMPRESSOR AND DRIVE PARTS

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS                | PER CAR |
|--|-------------|--------|--|-----------------------|---------|
| <b>2102—AIR CONDITIONER UNIT (Plates 21-2, 3)</b>                            |             |        |  |                       |         |
|  |             |        | Color  |                       |         |
|  | ★AC-3337    |        | AIR CONDITIONER UNIT (before serial 4973)                    | R1                    | 1       |
|  | ★AC-3469    |        | AIR CONDITIONER UNIT (after serial 4973)                     | R1, R4                | 1       |
| 2102-1   | 1347652X1   |        | PANEL & CARPET ASSY., right, console frt. side               | Black R1, R4          | 1       |
| 2102-2   | 1347653X1   |        | PANEL & CARPET ASSY., left, console frt. side                | Black R1, R4          | 1       |
| 2102-1   | 1347652X2   |        | PANEL & CARPET ASSY., right, console frt. side               | Turq. & Black R1, R4  | 1       |
| 2102-2   | 1347653X2   |        | PANEL & CARPET ASSY., left, console frt. side                | Turq. & Black R1, R4  | 1       |
| 2102-1   | 1347652X3   |        | PANEL & CARPET ASSY., right, console frt. side               | Orange & Black R1, R4 | 1       |
| 2102-2   | 1347653X3   |        | PANEL & CARPET ASSY., left, console frt. side                | Orange & Black R1, R4 | 1       |
| 2102-1   | 1347652X4   |        | PANEL & CARPET ASSY., right, console frt. side               | Fawn & Black R1, R4   | 1       |
| 2102-2   | 1347653X4   |        | PANEL & CARPET ASSY., left, console frt. side                | Fawn & Black R1, R4   | 1       |
| 2102-1   | 1347652X5   |        | PANEL & CARPET ASSY., right console frt. side                | Red & Black R1, R4    | 1       |
| 2102-2   | 1347653X5   |        | PANEL & CARPET ASSY., left, console frt. side                | Red & Black R1, R4    | 1       |
| ◆ . . . .  |             |        | CARPET, side panel console (see group 2141D illust. 2141-44) | R1, R4                | -       |
| <b>2102A—Air Conditioner Evaporator</b>                                      |             |        |  |                       |         |
| 2102-3   | 1556820     |        | EVAPORATOR ASSY., air conditioner                            | R1, R4                | 1       |
| 2102-4   | 1556830     |        | GASKET, evaporator to console                                | R1, R4                | 1       |
| 2102-5   | 1558073     |        | PANEL, air conditioner control (before serial 4877)          | R1                    | 1       |
| 2102-5   | 1562453     |        | PANEL, air conditioner control (after serial 4877)           | R1, R4                | 1       |
| ----   |             |        | SCREW, upper, to console No. 10 - 24 x 5/8"                  | R1, R4                | 2       |
| ----   |             |        | SCREW, lower, to console No. 8 - 15 x 3/4"                   | R1, R4                | 2       |
| 2102-6   | 1558078     |        | BRACKET, control switches & lamp mtg.                        | R1, R4                | 1       |
|  | 1558086     |        | BULB, air conditioner indicator                              | R1, R4                | 1       |
| 2102-8   | 1558074     |        | DEFLECTOR, evaporator air (front panel)                      | R1, R4                | 2       |
| 2102-9   | 1351242     |        | DEFLECTOR, evaporator air (side panel)                       | R1, R4                | 2       |
|  | 1558075     |        | RING, frt. deflector, retaining                              | R1, R4                | 2       |
|  | 1351244     |        | RING, side deflector, retaining                              | R1, R4                | 4       |
| 2102-10  | 1558076     |        | PLATE, deflector retaining (before serial 4973)              | R1                    | 1       |
| 2102-10  | 1561824     |        | PLATE, deflector retaining (after serial 4973)               | R1, R4                | 1       |
| 2102-11  | 1351245     |        | GASKET, evaporator air deflector                             | R1, R4                | 2       |
| 2102-12  | 1556827     |        | BRACKET, upper right, evaporator support                     | R1, R4                | 1       |
| 2102-13  | 1557489     |        | BRACKET, upper left, evaporator support                      | R1, R4                | 1       |
| 2102-14  | 1556828     |        | BRACKET, lower, evaporator support                           | R1, R4                | 2       |
| ----   |             |        | BOLT, brkt. to inst. board 1/4" - 20 x 1/2"                  | R1, R4                | 1       |
|  | G271178     |        | NUT & LK. WASHER, hex. 1/4" - 20                             | R1, R4                | 4       |
| ----   |             |        | SCREW, brkt. to floor pan No. 8 - 15 x 1/2"                  | R1, R4                | 2       |
| 2102-16  | 1552651     |        | VALVE, evaporator core expansion                             | R1, R4                | 1       |
| 2102-17  | 1559648     |        | MOTOR, evaporator blower                                     | R1, R4                | 1       |
| 2102-18  | 1555764     |        | GASKET, motor to housing                                     | R1, R4                | 2       |
| 2102-19  | 1555765     |        | BRACKET, motor mounting                                      | R1, R4                | 2       |
| 2102-20  | 1555768     |        | FAN, right, evaporator blower                                | R1, R4                | 1       |
| 2102-21  | 1555767     |        | FAN, left, evaporator blower                                 | R1, R4                | 1       |
| 2102-22  | 1558079     |        | SWITCH, evaporator blower air control                        | R1, R4                | 1       |
| ----   |             |        | NUT, jam 5/8" - 32   | R1, R4                | 2       |
| 2102-23  | 1552650     |        | SWITCH, evaporator temp. control                             | R1, R4                | 1       |
| ----   |             |        | SCREW, switch mtg. No. 6 - 32 x 1/4"                         | R1, R4                | 2       |
| ★—Also order 1—Right and Left PANEL & CARPET ASSY., according to trim color. |             |        |  |                       |         |
| ◆—Also order 1—Right and Left Side Panel Carpet after serial 4892.           |             |        |  |                       |         |

# BODY

2102

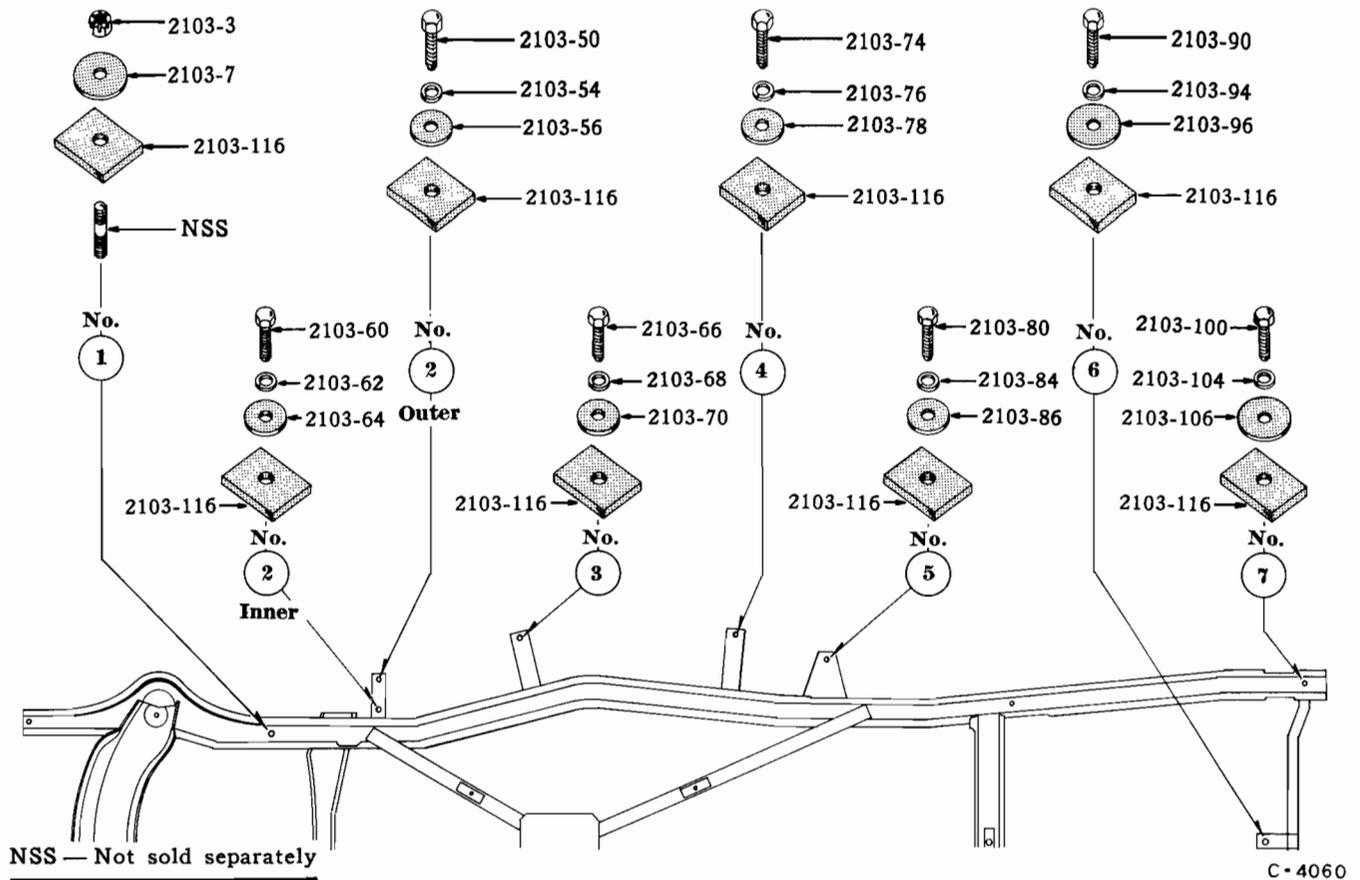
| ILLUST. NUMBER  | PART NUMBER         | CHANGE | DESCRIPTION   | MODELS       | PER CAR |
|---|---------------------|--------|---|--------------|---------|
| <b>2102—AIR CONDITIONER UNIT—Cont'd. (Plates 21-2, 3)</b> |                     |        |   |              |         |
| <b>2102A—Air Conditioner Evaporator—Cont'd.</b>           |                     |        |   |              |         |
| 2102-25   | 1558085             |        | KNOB, temp. and air control .....                                 | R1, R4 ..... | 2       |
| 2102-28   | 3132X170<br>G272845 |        | HOSE, evaporator drain .....                                      | R1, R4 ..... | 1       |
|   |                     |        | CLAMP, hose 5/8" .....  | R1, R4 ..... | 1       |
| 2102-45   | 1548357             |        | HOSE, evaporator to compressor suction (before serial 4973) ..... | R1 .....     | 1       |
| 2102-45   | 1561405             |        | HOSE, evaporator to compressor suction (after serial 4973) .....  | R1, R4 ..... | 1       |
| 2102-46   | 1557434             |        | GROMMET, to dash (before serial 4973) .....                       | R1 .....     | 1       |
| 2102-46   | 1561296             |        | GROMMET, to dash .....  | R1, R4 ..... | 1       |
| 2102-48   | 1561297             |        | RETAINER, grommet .....   | R1, R4 ..... | 2       |
|   | 3190X1              |        | SCREW, grommet retainer No. 10 - 12 x 3/4" } after serial 4973    | R1, R4 ..... | 2       |
| <b>2102B—Air Conditioner Condenser</b>                    |                     |        |   |              |         |
| 2102-50   | 1555954             |        | CONDENSER ASSY., air conditioner .....                            | R1, R4 ..... | 1       |
| 2102-51   | 1555955             |        | BRACKET, upper, condenser support .....                           | R1, R4 ..... | 3       |
| 2102-52   | 1555956             |        | BRACKET, lower, condenser support .....                           | R1, R4 ..... | 2       |
|   | G456643             |        | SCREW, to radiator core support .....                             | R1, R4 ..... | 1       |
| 2102-53   | 1558160             |        | TANK, dehydrator and receiver (before serial 4973) .....          | R1 .....     | 1       |
| 2102-53   | 1561304             |        | TANK, dehydrator and receiver (after serial 4973) .....           | R1, R4 ..... | 1       |
| 2102-54   | 1548358             |        | HOSE, condenser to evaporator liquid (before serial 4973) .....   | R1 .....     | 1       |
| 2102-54   | 1561373             |        | HOSE, condenser to evaporator liquid (after serial 4973) .....    | R1, R4 ..... | 1       |
| 2102-56   | 195407              |        | CLIP, to fender apron .....                                       | R1, R4 ..... | 1       |
|   | G181595             |        | BOLT, to clip 5/16" - 24 x 3/4" .....                             | R1, R4 ..... | 1       |
|   | G120368             |        | NUT, hex. 5/16" - 24 .....  | R1, R4 ..... | 1       |
|   | G120214             |        | WASHER, lock 5/16" .....  | R1 .....     | 1       |
| 2102-57   | 1557432             |        | GROMMET, to dash & air deflector (before serial 4973) .....       | R1 .....     | 1       |
| 2102-57   | 1561296             |        | GROMMET, to panel .....   | R1, R4 ..... | 1       |
| 2102-60   | 1561297             |        | RETAINER, grommet .....   | R1, R4 ..... | 2       |
|   | 3190X1              |        | SCREW, grommet retainer No. 10 - 12 x 3/4" } after serial 4973    | R1, R4 ..... | 2       |
| <b>2102C—Air Conditioner Compressor</b>                   |                     |        |   |              |         |
| 2102-65   | 1555962             |        | COMPRESSOR ASSY. (less valves & pulley) (before serial 4973) ...  | R1 .....     | 1       |
| 2102-65   | 1560820             |        | COMPRESSOR ASSY. (less valves & pulley) (after serial 4973) ...   | R1, R4 ..... | 1       |
|   | G180121             |        | SCREW, to brkt. 3/8" - 16 x 7/8" .....                            | R1, R4 ..... | 4       |
|   | G180124             |        | SCREW, to brkt. 3/8" - 16 x 1-1/4" .....                          | R1, R4 ..... | 4       |
|   | G120382             |        | WASHER, lock 3/8" .....   | R1, R4 ..... | 8       |
| 2102-66   | 1555900             |        | BRACKET, compressor and alt. mounting .....                       | R1, R4 ..... | 1       |
| ----  |                     |        | SCREW, to water pump 7/16" - 14 x 7/8" .....                      | R1, R4 ..... | 1       |
| ----  |                     |        | WASHER, lock 7/16" .....  | R1, R4 ..... | 1       |
| 2102-69   | 1543681             |        | VALVE, compressor discharge (before serial 4973) .....            | R1 .....     | 1       |
| 2102-69   | 1561416             |        | VALVE, compressor discharge (after serial 4973) .....             | R1, R4 ..... | 1       |
| 2102-70   | 1555445             |        | VALVE, compressor suction (before serial 4973) .....              | R1 .....     | 1       |
| 2102-70   | 1561415             |        | VALVE, compressor suction (after serial 4973) .....               | R1, R4 ..... | 1       |
|   | G179824             |        | SCREW, to compressor 5/16" - 18 x 1-3/4" .....                    | R1, R4 ..... | 4       |
| 2102-72   | 1543682             |        | GASKET, discharge and suction valve .....                         | R1, R4 ..... | 2       |
| 2102-90   | 1551379             |        | SEAL KIT, compressor drive shaft (before serial 4973) .....       | R1 .....     | 1       |
| 2102-90   | 1560857             |        | SEAL KIT, compressor drive shaft (after serial 4973) .....        | R1, R4 ..... | 1       |
|   | 1551380             |        | VALVE PLATE KIT, compressor (before serial 4973) .....            | R1 .....     | 1       |
|   | 1560856             |        | VALVE PLATE KIT, compressor (after serial 4973) .....             | R1, R4 ..... | 1       |
|   | 1550753             |        | GASKET, valve plate to cylinder .....                             | R1, R4 ..... | 1       |
|   | 1553891             |        | GASKET, valve plate to cylinder head (before serial 4973) .....   | R1 .....     | 1       |
|   | 1560858             |        | GASKET, valve plate to cylinder head (after serial 4973) .....    | R1, R4 ..... | 1       |

## BODY

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS       | PER CAR |
|---|-------------|--------|--|--------------|---------|
| <b>2102—AIR CONDITIONER UNIT—Cont'd. (Plates 21-2, 3)</b> |             |        |  |              |         |
| <b>2102C—Air Conditioner Compressor—Cont'd.</b>           |             |        |  |              |         |
| 0105-57   | ----        |        | PULLEY, compressor drive (on c/s) see group 0105 .....             | R1, R4 ..... | -       |
| 2102-94   | 1550843     |        | PULLEY and CLUTCH, compressor (before serial 4973) .....           | R1 .....     | 1       |
| 2102-94   | 1561700     |        | PULLEY and CLUTCH, compressor (after serial 4973) .....            | R1, R4 ..... | 1       |
|   | G106750     |        | KEY, woodruff 5/32" x 5/8" .....                                   | R1, R4 ..... | 1       |
|   | 1551471     |        | SCREW, retainer .....  | R1, R4 ..... | 1       |
|   | 1549216     |        | WASHER, plain 21/64" .....   | R1, R4 ..... | 1       |
| 0506-10   | ----        |        | PULLEY, compressor drive (on fan hub) see group 0506 .....         | R1, R4 ..... | 1       |
| 2102-96   | 1694301     |        | BELT, compressor and fan drive .....                               | R1 .....     | 1       |
| 2102-96   | 1694306     |        | BELT, compressor and fan drive .....                               | R1, R4 ..... | 1       |
| 2102-98   | 1552400     |        | PULLEY & BEARING, drive belt adj. idler .....                      | R1, R4 ..... | 1       |
|   | G271501     |        | NUT, to bracket 7/16" - 14 .....                                   | R1, R4 ..... | 1       |
|   | G120395     |        | WASHER, plain 15/32" .....   | R1, R4 ..... | 1       |
|   | G103322     |        | WASHER, lock 7/16" .....   | R1, R4 ..... | 1       |
| 2102-99   | 1552402     |        | SPACER, pulley .....   | R1, R4 ..... | 1       |
| 2102-101  | 1552401     |        | STUD, pulley .....   | R1, R4 ..... | 1       |
| 2102-105  | 1555904     |        | BRACKET, drive belt adj. idler pulley .....                        | R1, R4 ..... | 1       |
|   | G181374     |        | BOLT, to compressor brkt. 3/8" - 24 x 1-1/2" .....                 | R1, R4 ..... | 2       |
|   | G120369     |        | NUT, hex. 3/8" - 24 .....  | R1, R4 ..... | 1       |
|   | G120382     |        | WASHER, lock 3/8" .....  | R1, R4 ..... | 1       |
|   | 41X243      |        | WASHER, spacer .....   | R1, R4 ..... | 2       |
| 2102-125  | 1557480     |        | HOSE, compressor to condenser discharge (before serial 4973) ..... | R1 .....     | 1       |
| 2102-125  | 1557481     |        | HOSE, compressor to condenser discharge (after serial 4973) .....  | R1, R4 ..... | 1       |
| 2102-127  | 1557433     |        | GROMMET, to air deflector (before serial 4973) .....               | R1 .....     | 2       |
| 2102-127  | 1561296     |        | GROMMET, to panel .....  | R1, R4 ..... | 1       |
| 2102-130  | 1561297     |        | RETAINER, grommet .....  | R1, R4 ..... | 2       |
|   | 3190X1      |        | SCREW, grommet retainer .....                                      | R1, R4 ..... | 2       |

# BODY

# Plate 21-4



## BODY HOLD DOWN BOLTS AND SHIMS

2103

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION                                       | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>2103—BODY HOLD DOWN BOLTS AND SHIMS (Plate 21-4)</b> |             |        |   |        |         |
| Hold down bolts are numbered from cowl to rear of body. |             |        |   |        |         |
| 2103-3  | G272876     |        | STUD, No. 1 body hold down (Part of Frame Assy.)  | All    | 2       |
| 2103-7  |             |        | NUT, hex. 7/16" - 20                              | All    | 2       |
| 2103-50   | 1296X625    |        | SCREW, No. 2 outer, body hold down 3/8" - 24 x 1" | All    | 2       |
| 2103-54   | G120382     |        | WASHER, lock 3/8"                                 | All    | 2       |
| 2103-56   |             |        | WASHER, plain 3/8"                                | All    | 2       |
| 2103-60   | 1296X625    |        | SCREW, No. 2 inner body hold down 3/8" - 24 x 1"  | All    | 2       |
| 2103-62   | G120382     |        | WASHER, lock 3/8"                                 | All    | 2       |
| 2103-64   |             |        | WASHER, plain 3/8"                                | All    | 2       |
| 2103-66   | 1296X625    |        | SCREW, No. 3 body hold down 3/8" - 24 x 1"        | All    | 2       |
| 2103-68   | G120382     |        | WASHER, lock 3/8"                                 | All    | 2       |
| 2103-70   |             |        | WASHER, plain 3/8"                                | All    | 2       |
| 2103-74   | 1296X625    |        | SCREW, No. 4 body hold down 3/8" - 24 x 1"        | All    | 2       |
| 2103-76   | G120382     |        | WASHER, lock 3/8"                                 | All    | 2       |
| 2103-78   |             |        | WASHER, plain 3/8"                                | All    | 2       |
| 2103-80   | 1296X625    |        | SCREW, No. 5 body hold down 3/8" - 24 x 1"        | All    | 2       |
| 2103-84   | G120282     |        | WASHER, lock 3/8"                                 | All    | 2       |
| 2103-86   |             |        | WASHER, plain 3/8"                                | All    | 2       |

## BODY

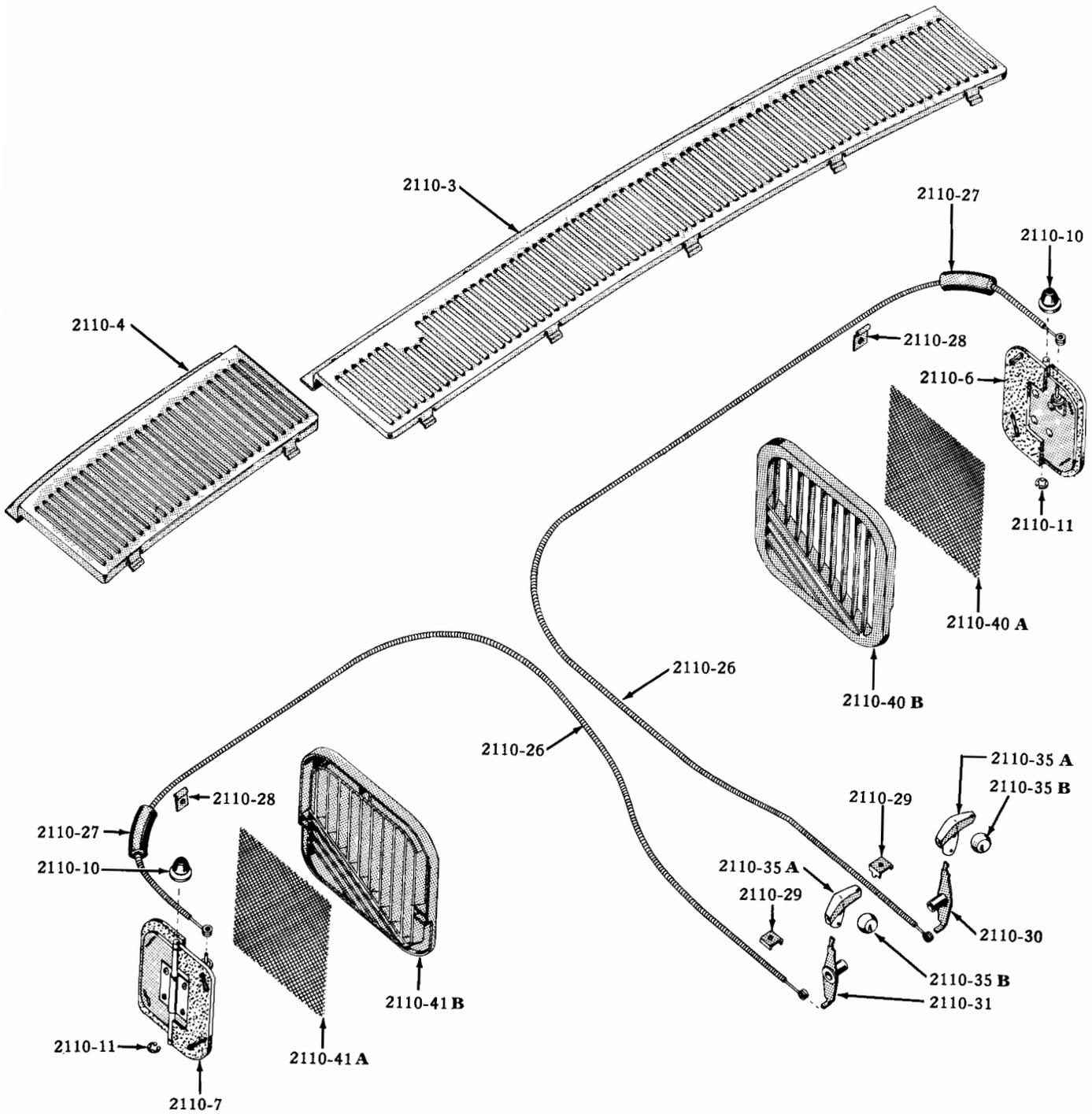
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS                        | PER CAR |
|---|-------------|--------|---|-------------------------------|---------|
| <b>2103—BODY HOLD DOWN BOLTS AND SHIMS—Cont'd. (Plate 21-4)</b> |             |        |   |                               |         |
| 2103-90   | 1296X625    |        | SCREW, No. 6 to rear crossmember 3/8" - 24 x 1" .....                 | All .....                     | 1       |
| 2103-94   | G120382     |        | WASHER, lock 3/8" .....   | All .....                     | 1       |
| 2103-96   | ----        |        | WASHER, plain 3/8" .....  | All .....                     | 1       |
| 2103-100  | 1296X625    |        | SCREW, No. 7 body hold down 3/8" - 24 x 1" .....                      | All .....                     | 2       |
| 2103-104  | G120382     |        | WASHER, lock 3/8" .....   | All .....                     | 2       |
| 2103-106  | ----        |        | WASHER, plain 3/8" .....  | All .....                     | 2       |
| 2103-116  | 287685      |        | SHIM, body—steel .....  | All .....                     | *       |
| 2103-116  | 294488      |        | SHIM, body—steel .....  | All .....                     | *       |
| 2103-116  | 1336199     |        | SHIM, body—steel .....  | All .....                     | *       |
| <b>2105—ROOF DRIP MOULDINGS (Plate 21-22)</b>                   |             |        |   |                               |         |
|   | 1351478     |        | MOULDING, right, roof drip .....                                      | All .....                     | 1       |
| 2105-2  | 1351479     |        | MOULDING, left, roof drip .....                                       | All .....                     | 1       |
|   | 3204X2      |        | SCREW, moulding fasteing No. 6 - 18 x 1/2" ..                         | All .....                     | 2       |
|   | 1351476     |        | MOULDING, right, windshield drip .....                                | All .....                     | 1       |
| 2105-4  | 1351477     |        | MOULDING, left, windshield drip .....                                 | All .....                     | 1       |
|   | G161791     |        | SCREW, moulding fasteing No. 6 - 18 x 3/8" ..                         | All .....                     | 10      |
| 2105-6  | 1351384     |        | COVER, w/s side to roof side drip mldg. joint (after serial 4420) ... | All .....                     | 2       |
| <b>2109—SHROUD KICK PADS AND DASH LINERS (Plate 21-23)</b>      |             |        |   |                               |         |
| <b>2109A—Shroud Kick Pads and Carpets</b>                       |             |        |   |                               |         |
|   |             |        | Cover   | Carpet                        |         |
| 2109-3  | 1347666X1   |        | KICK PAD & CARPET, right..... Black ..                                | .... Red & Black All .....    | 1       |
|   | 1347667X1   |        | KICK PAD & CARPET, left..... Black ..                                 | .... Red & Black All .....    | 1       |
|   | 1347666X2   |        | KICK PAD & CARPET, right..... Turq. ....                              | .... Turq. & Black All .....  | 1       |
| 2109-3  | 1347667X2   |        | KICK PAD & CARPET, left..... Turq. ....                               | .... Turq. & Black All .....  | 1       |
|   | 1347666X3   |        | KICK PAD & CARPET, right..... Orange ..                               | .... Orange & Black All ..... | 1       |
| 2109-3  | 1347667X3   |        | KICK PAD & CARPET, left..... Orange ..                                | .... Orange & Black All ..... | 1       |
|   | 1347666X4   |        | KICK PAD & CARPET, right..... Elk .....                               | .... Black All .....          | 1       |
| 2109-3  | 1347667X4   |        | KICK PAD & CARPET, left..... Elk .....                                | .... Black All .....          | 1       |
|   | 1347666X5   |        | KICK PAD & CARPET, right..... Red .....                               | .... Red & Black All .....    | 1       |
| 2109-3  | 1347667X5   |        | KICK PAD & CARPET, left..... Red .....                                | .... Red & Black All .....    | 1       |
|   | 1347666X6   |        | KICK PAD & CARPET, right..... Elk .....                               | .... Fawn & Black All .....   | 1       |
| 2109-3  | 1347667X6   |        | KICK PAD & CARPET, left..... Elk .....                                | .... Fawn & Black All .....   | 1       |
|   | 1347666X7   |        | KICK PAD & CARPET, right..... Black ..                                | .... Fawn & Black All .....   | 1       |
| 2109-3  | 1347667X7   |        | KICK PAD & CARPET, left..... Black ..                                 | .... Fawn & Black All .....   | 1       |
|   | 1347666X8   |        | KICK PAD & CARPET, right..... Elk .....                               | .... Turq. & Black All .....  | 1       |
| 2109-3  | 1347667X8   |        | KICK PAD & CARPET, left..... Elk .....                                | .... Turq. & Black All .....  | 1       |
|   | 1347666X9   |        | KICK PAD & CARPET, right..... Black ..                                | .... Turq. & Black All .....  | 1       |
| 2109-3  | 1347667X9   |        | KICK PAD & CARPET, left..... Black ..                                 | .... Turq. & Black All .....  | 1       |
|   | 1347860X1   |        | KICK PAD & CARPET, right..... Black ..                                | .... Black All .....          | 1       |
| 2109-3  | 1347861X1   |        | KICK PAD & CARPET, left..... Black ..                                 | .... Black All .....          | 1       |
|   | 1347860X2   |        | KICK PAD & CARPET, right..... Turq. ....                              | .... Black All .....          | 1       |
| 2109-3  | 1347861X2   |        | KICK PAD & CARPET, left..... Turq. ....                               | .... Black All .....          | 1       |
|   | 1347860X4   |        | KICK PAD & CARPET, right..... Elk .....                               | .... Black All .....          | 1       |
| 2109-3  | 1347861X4   |        | KICK PAD & CARPET, left..... Elk .....                                | .... Black All .....          | 1       |
|   | 1347860X5   |        | KICK PAD & CARPET, right..... Red .....                               | .... Black All .....          | 1       |
| 2109-3  | 1347861X5   |        | KICK PAD & CARPET, left..... Red .....                                | .... Black All .....          | 1       |
|   | 1347860X6   |        | KICK PAD & CARPET, right..... Maroon ..                               | .... Black All .....          | 1       |
| 2109-3  | 1347861X6   |        | KICK PAD & CARPET, left..... Maroon ..                                | .... Black All .....          | 1       |
|   | ----        |        | SCREW, kick pad carpet fastening No. 6 - 18 x 1/2" .....              | All .....                     | 6       |
| 2109-9  | 1347558     |        | MOULDING, kick pad trim (before serial 4892) .....                    | All .....                     | 2       |
| 2109-9  | 1347846     |        | MOULDING, kick pad trim (after serial 4892) .....                     | All .....                     | 2       |
|   | G162141     |        | SCREW, to panel No. 4 - 24 x 3/4" .....                               | All .....                     | 4       |

\*—Use as required.

# BODY

2109

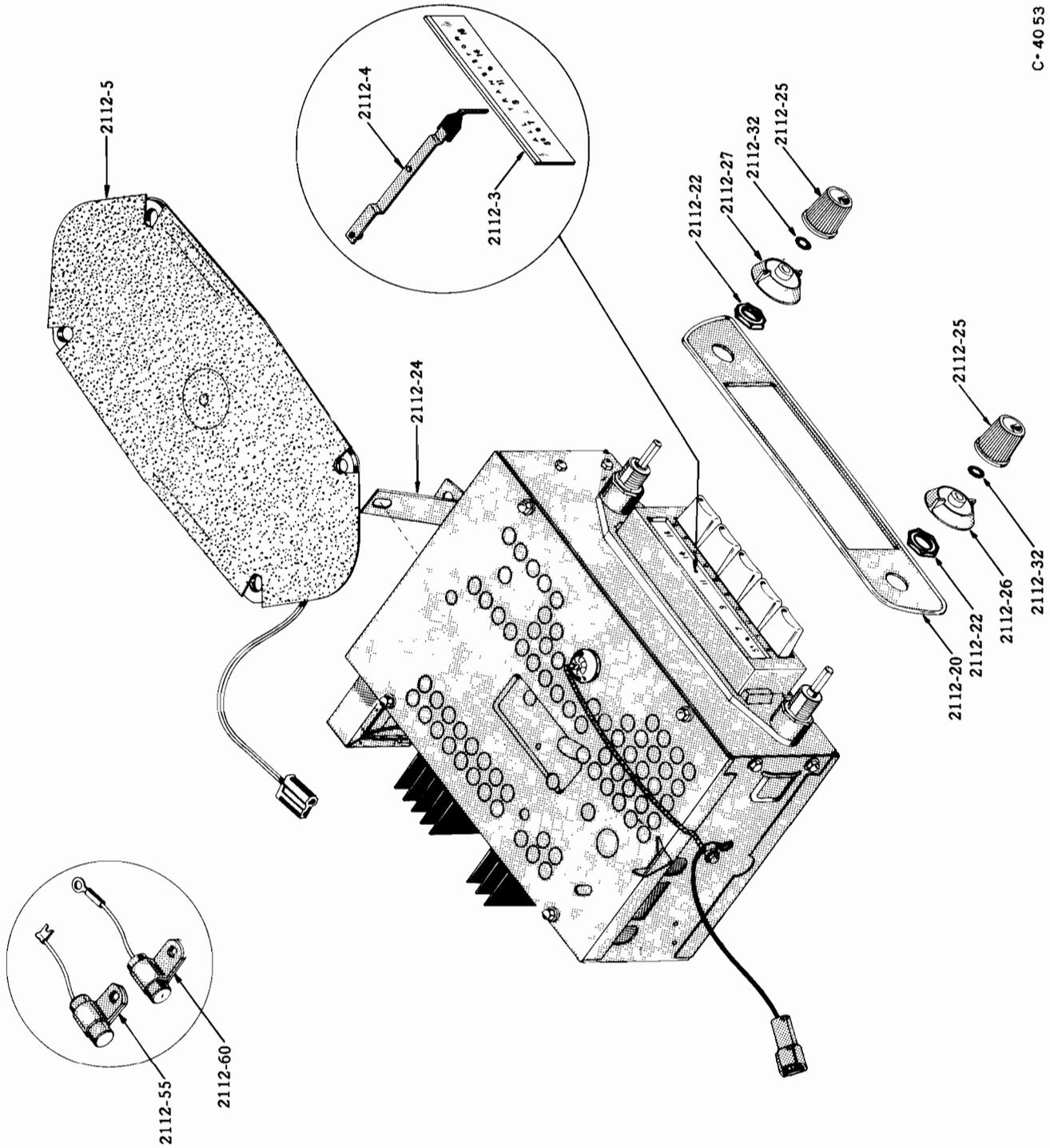
| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS                   | PER CAR |
|--|-------------|--------|--|--------------------------|---------|
| <b>2109—SHROUD KICK PADS AND DASH LINERS (Plate 21-23)</b> |             |        |  |                          |         |
| <b>2109A—Shroud Kick Pads and Carpets—Cont'd.</b>          |             |        |  |                          |         |
|  | 1347722X1   |        | RETAINER, kick pad .....                               | All .....                | 2       |
|  | 1347528X61  |        | RETAINER, kick pad .....                               | All .....                | 2       |
|  | ----        |        | SCREW, retainer fastening No. 8 - 15 x 1/2" .....      | All .....                | 6       |
|  | ----        |        | SCREEN, air outlet—see group 2110 .....                | All .....                | -       |
| <b>2109B—Dash Liner</b>                                    |             |        |  |                          |         |
|  | 1347540     |        | DASH LINER, (left side only (before serial 3791) ..... | All .....                | 1       |
| 2109-17  | 1347794     |        | DASH LINER, right (after serial 3791) .....            | All .....                | 1       |
|  | 1347540     |        | DASH LINER, left (after serial 3791) .....             | All .....                | 1       |
|  | ----        |        | SCREW, to dash No. 8 - 15 x 1" .....                   | All .....                | 2       |
|  | 41X358      |        | WASHER, plain 3/16" .....                              | All .....                | 1       |
| <b>Color</b>   |             |        |  |                          |         |
|  | 1347497X1   |        | CARPET, left, dash liner .....                         | Black All .....          | 1       |
|  | 1347497X2   |        | CARPET, left, dash liner ...                           | Turq. & Black All .....  | 1       |
|  | 1347497X3   |        | CARPET, left, dash liner ...                           | Orange & Black All ..... | 1       |
|  | 1347497X4   |        | CARPET, left, dash liner ...                           | Fawn & Black All .....   | 1       |
|  | 1347497X5   |        | CARPET, left, dash liner ...                           | Red & Black All .....    | 1       |
|  | ----        |        | SCREW, to dash No. 6 - 18 x 3/4" .....                 | All .....                | 3       |
|  | ----        |        | SCREW, to dash No. 6 - 18 x 1/2" .....                 | All .....                | 1       |
| 2109-17  | 1347514X1   |        | CARPET, right, dash .....                              | Black All .....          | 1       |
| 2109-17  | 1347514X2   |        | CARPET, right, dash .....                              | Turq. & Black All .....  | 1       |
| 2109-17  | 1347514X3   |        | CARPET, right, dash .....                              | Orange & Black All ..... | 1       |
| 2109-17  | 1347514X4   |        | CARPET, right, dash .....                              | Fawn & Black All .....   | 1       |
| 2109-17  | 1347514X5   |        | CARPET, right dash .....                               | Red & Black All .....    | 1       |
|  | ----        |        | SCREW, to dash No. 6 - 18 x 3/4" .....                 | All .....                | 3       |



C-4219

AIR VENTILATOR

| ILLUST. NUMBER                          | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|---|-------------|--------|--|--------|---------|
| <b>2110—AIR VENTILATOR (Plate 21-5)</b> |             |        |  |        |         |
| 2110-3                                  | 1350099     |        | GRILLE, cowl top air intake opening (before serial 4892)       | All    | 1       |
| 2110-3                                  | 1350099     |        | GRILLE, right, cowl top air intake opening (after serial 4892) | All    | 1       |
| 2110-4                                  | 1358739     |        | GRILLE, left, cowl top air intake opening (after serial 4892)  | All    | 1       |
|   | ----        |        | SCREW, grille fastening No. 8 - 15 x 1/2"                      | All    | 7       |
|   | ----        |        | WASHER, plain 3/16"  | All    | 5       |
| 2110-6                                  | 1351100     |        | VALVE, right, air outlet                                       | All    | 1       |
| 2110-7                                  | 1351101     |        | VALVE, left, air outlet  | All    | 1       |
| 2110-6                                  | 1358862     |        | VALVE, right, air outlet                                       | All    | 1       |
| 2110-7                                  | 1358863     |        | VALVE, left, air outlet  | All    | 1       |
| 2110-10                                 | 1351076     |        | GROMMET, valve shaft   | All    | 2       |
| 2110-11                                 | 1351077     |        | CLIP, shaft retaining  | All    | 2       |
| 2110-26                                 | 1557683     |        | CABLE and CONDUIT, valve control                               | All    | 2       |
| 2110-27                                 | 1358872     |        | GROMMET, valve control cable & conduit (after serial 4892)     | All    | 2       |
| 2110-28                                 | 537674      |        | CLIP, to dash  | All    | 2       |
|   | ----        |        | SCREW, to dash No. 10 - 12 x 5/8"                              | All    | 2       |
| 2110-29                                 | 514013      |        | CLIP, to control bracket                                       | All    | 2       |
|   | G449815     |        | SCREW, to bracket No. 8 - 32 x 5/8"                            | All    | 2       |
| 2110-30                                 | 1351194     |        | CONTROL, right air valve                                       | All    | 1       |
| 2110-31                                 | 1351189     |        | CONTROL, left air valve  | All    | 1       |
| 2110-30                                 | 1358903     |        | CONTROL, right, air valve                                      | All    | 1       |
| 2110-31                                 | 1358905     |        | CONTROL, left, air valve                                       | All    | 1       |
| 2110-35A                                | 1351089W    |        | HANDLE, valve remote control                                   | All    | 2       |
|   | G173677     |        | SCREW, set No. 6 - 32 x 1/8"                                   | All    | 1       |
| 2110-35B                                | 1358823     |        | KNOB, valve remote control                                     | All    | 1       |
|   | G193222     |        | SCREW, set No. 10 - 32 x 5/16"                                 | All    | 1       |
| 2110-40A,41A                            | 1347545     |        | SCREEN, air outlet   | All    | 2       |
|   | ----        |        | SCREW, to panel No. 6 - 18 x 1/2"                              | All    | 4       |
| 2110-40B                                | 1358874     |        | GRILLE, right, air outlet                                      | All    | 1       |
| 2110-41B                                | 1358875     |        | GRILLE, left, air outlet                                       | All    | 1       |
|   | ----        |        | SCREW, to panel No. 8 - 15 x 1"                                | All    | 6       |

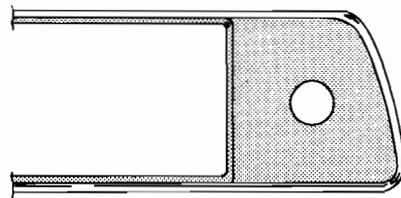


C-4053

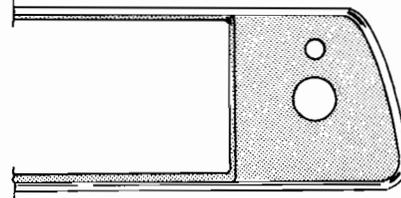
TYPICAL RADIO AND RELATED PARTS

| ILLUST. NUMBER | PART NUMBER | CHANGE | DESCRIPTION | MODELS | PER CAR |
|----------------|-------------|--------|-------------|--------|---------|
|----------------|-------------|--------|-------------|--------|---------|

**2112—RADIO AND ANTENNA (Plate 21-6)**



1ST TYPE



2ND TYPE

C-4146

**2112A—Radio and Components**

|                                       |            |   | Type                 |                     |     |   |
|---------------------------------------|------------|---|----------------------|---------------------|-----|---|
|                                       | AC-3378    | RADIO & ANTENNA—Note 2 (before serial 4979)         | 2nd                  | All                 | 1   |   |
|                                       | ★AC-3507   | RADIO & ANTENNA (after serial 4979)                 |                      | All                 | 1   |   |
| 2112-3                                | 1558225    | DIAL, radio receiver                                |                      | All                 | 1   |   |
| 2112-3                                | ★1560059   | DIAL, radio receiver                                |                      | All                 | 1   |   |
| 2112-3                                | 1562853    | DIAL, radio receiver (AM-FM)                        |                      | All                 | 1   |   |
| 2112-4                                | 1556011    | POINTER, radio receiver dial                        |                      | All                 | 1   |   |
|                                       | 1557564    | BULB, radio receiver dial                           |                      | All                 | 1   |   |
| 2112-5                                | 1557562    | SPEAKER, radio—Note 1                               | 1st                  | All                 | 1   |   |
| 2112-5                                | 1558823    | SPEAKER, radio—Note 2                               | 2nd                  | All                 | 1   |   |
| 2112-5                                | ★1561729   | SPEAKER, radio                                      |                      | All                 | 1   |   |
|                                       | G271166    | NUT & LK. WASHER, hex. No. 10-24                    |                      | All                 | 4   |   |
|                                       | 1540528    | RADIO SUPPRESSION KIT, consists of                  |                      | All                 | 1   |   |
|                                       |            | 2—1540361 Capacitor                                 | 1—                   | Screw No. 10 x 3/8" |     |   |
|                                       |            | 1—1540354 Capacitor                                 | 1—                   | LK. WASHER No. 10   |     |   |
|                                       |            | 1—1540525 Ground Strap                              | 1—                   | LK. WASHER 5/16"    |     |   |
|                                       |            | 1—1540721 Ground Strap                              | 1—                   | Screw No. 8 x 3/8"  |     |   |
|                                       |            | 1—1540722 Clamp                                     |                      |                     |     |   |
| 2112-20                               | 1350918X1  | BEZEL or OVERLAY, radio opening—Note 1              | } before serial 4730 | 1st                 | All | 1 |
| 2112-20                               | 1558985X1  | BEZEL or OVERLAY, radio opening—Note 2              |                      | 2nd                 | All | 1 |
| 2112-20                               | ★1561702X1 | BEZEL or OVERLAY, radio opening (from 4730 to 4877) |                      | All                 | 1   |   |
| 2112-20                               | 1562450    | BEZEL or OVERLAY, radio opening (after serial 4877) |                      | All                 | 1   |   |
| 2112-22                               | 416339     | NUT, receiver mtg.—Note 1                           | 1st                  | All                 | 2   |   |
| 2112-22                               | 1558938    | NUT, receiver mtg.—Note 2                           | 2nd                  | All                 | 2   |   |
| 2112-24                               | 1557342    | BRACKET, radio support—Note 1                       | 1st                  | All                 | 1   |   |
|                                       | G271172    | NUT & LK. WASHER, bracket to receiver 1/4"-20       |                      | All                 | 1   |   |
| 2112-25                               | 1557356    | KNOB, volume and tuning                             |                      | All                 | 2   |   |
| 2112-25                               | ★1561562   | KNOB, volume and tuning                             |                      | All                 | 1   |   |
| 2112-26                               | 1557354    | KNOB, tone control                                  |                      | All                 | 1   |   |
| 2112-27                               | 1557355    | KNOB, dummy   |                      | All                 | 1   |   |
|                                       | 1562203    | KNOB, band selector (AM-FM)                         |                      | All                 | 1   |   |
| 2112-32                               | 416356     | WASHER, knob anti-rattle                            |                      | All                 | 2   |   |
|                                       | 1555422    | FUSE, radio 2-1/2" amp.                             |                      | All                 | 1   |   |
| 2112-55                               | 1540361    | CAPACITOR, radio suppression—regulator & coil       |                      | All                 | 2   |   |
| 2112-60                               | 1540354    | CAPACITOR, radio suppression—alternator             |                      | All                 | 1   |   |
| <b>2112B—Rear Compartment Speaker</b> |            |   |                      |                     |     |   |
|                                       | AC-3329    | SPEAKER KIT, rear comp't—Note 1                     | 1st                  | All                 | 1   |   |
|                                       | AC-3391    | SPEAKER KIT, rear comp't.—Note 2                    | 2nd                  | All                 | 1   |   |
|                                       | 1549623    | SPEAKER, rear comp't.—Note 1                        | 1st                  | All                 | 1   |   |
|                                       | 1559275    | SPEAKER, rear comp't.—Note 2                        | 2nd                  | All                 | 1   |   |
|                                       | G156798    | BOLT, speaker fastening No. 8-32 x 1"               |                      | All                 | 4   |   |
|                                       | G274800    | NUT, lock No. 8-32                                  |                      | All                 | 4   |   |

★—Used with radios that have wood grain overlay.

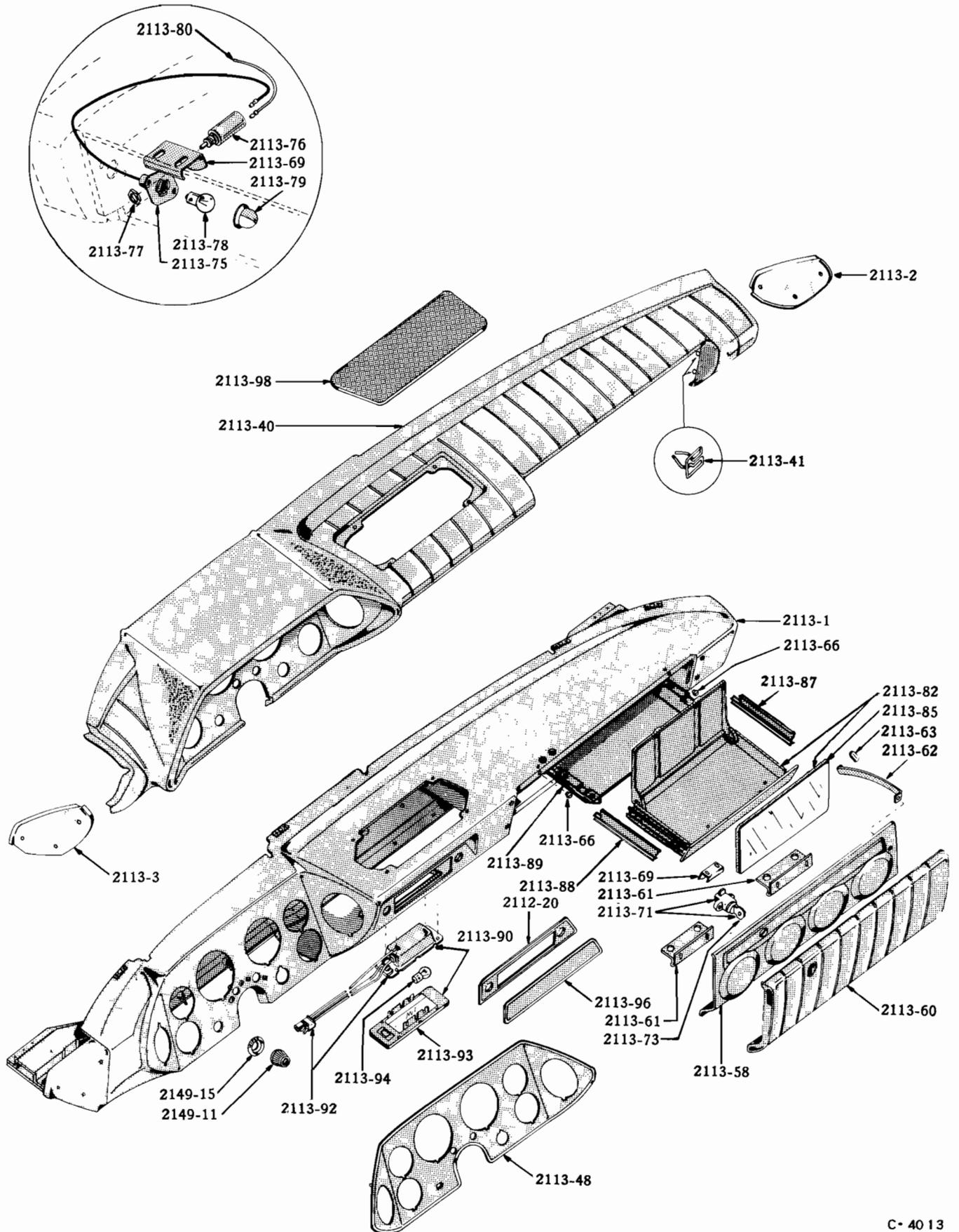
Note 1—Bezel or Overlay with the 1st type radio has a single hole on the volume and tuning side.

Note 2—Bezel or Overlay with the 2nd type radio has two holes on the volume and tuning side. Knobs must be removed to determine type.

# BODY

| ILLUST. NUMBER                                | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|---|-------------|--------|--|-----------|---------|
| <b>2112—RADIO AND ANTENNA (Plate 21-6)</b>    |             |        |  |           |         |
| <b>2112B—Rear Compartment Speaker—Cont'd.</b> |             |        |  |           |         |
| 1540514                                       |             |        | SCREEN, speaker .....                                | All ..... | 1       |
| 1540513                                       |             |        | BEZEL, speaker .....                                 | All ..... | 1       |
| 1559198                                       |             |        | SWITCH, speaker (less knob) .....                    | All ..... | 1       |
| 416339  |             |        | NUT, mounting .....                                  | All ..... | 1       |
| G120396                                       |             |        | WASHER, spacer .....                                 | All ..... | 1       |
| 1557356                                       |             |        | KNOB, speaker control .....                          | All ..... | 1       |
| ★1561562                                      |             |        | KNOB, speaker control .....                          | All ..... | 1       |
| 1555880                                       |             |        | KNOB, dummy .....                                    | All ..... | 1       |
| 1555879                                       |             |        | ESCUTCHEON, speaker switch .....                     | All ..... | 1       |
| <b>2112C—Radio Antenna</b>                    |             |        |  |           |         |
| AC-3330                                       |             |        | ANTENNA KIT, rear fender—externally controlled ..... | All ..... | 1       |
| 1558100                                       |             |        | CABLE ASSY., rear antenna .....                      | All ..... | 1       |

★—Used with radios that have wood grain overlay.



TYPICAL INSTRUMENT BOARD

C- 4013

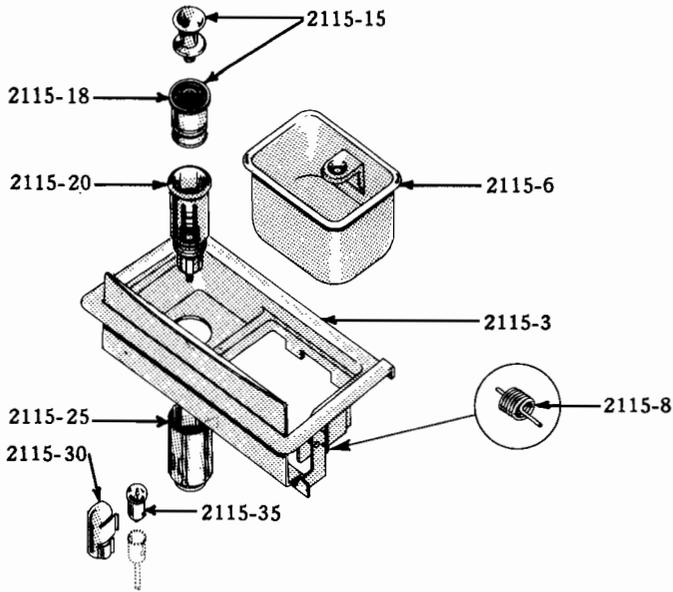
# BODY

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS              | PER CAR |
|--|-------------|--------|---|---------------------|---------|
| <b>2113—INSTRUMENT BOARD (Plate 21-7)</b>              |             |        |   |                     |         |
| <b>2113A—Instrument Board</b>                          |             |        |   |                     |         |
|  |             |        |   | Color               |         |
| 2113-1   | 1351183     |        | BOARD, instrument .....   | All .....           | 1       |
|  | G180087     |        | SCREW, to cowl No. 5/16" - 18 x 3/4" .....                              | All .....           | 4       |
|  | ----        |        | WASHER, plain 5/16" .....   | All .....           | 4       |
|  | ----        |        | SCREW, reinf. to board No. 10 - 24 x 1/2" .....                         | All .....           | 4       |
| 2113-2   | 1350630     |        | CAP, right, inst. board end .....                                       | All .....           | 1       |
| 2113-3   | 1350631     |        | CAP, left, inst. board end .....  | All .....           | 1       |
|  | ----        |        | SCREW, to board No. 6 - 18 x 5/8" .....                                 | All .....           | 6       |
| 2113-40  | 1350520X1   |        | COVER, safety pad (incl. pad) .....                                     | All .....           | 1       |
| 2113-40  | 1350520X2   |        | COVER, safety pad (incl. pad) .....                                     | Black All .....     | 1       |
| 2113-40  | 1350520X3   |        | COVER, safety pad (incl. pad) .....                                     | Turquoise All ..... | 1       |
| 2113-40  | 1350520X4   |        | COVER, safety pad (incl. pad) .....                                     | Elk All .....       | 1       |
| 2113-40  | 1350520X5   |        | COVER, safety pad (incl. pad) .....                                     | Red All .....       | 1       |
| 2113-40  | 1350520X6   |        | COVER, safety pad (incl. pad) .....                                     | Maroon All .....    | 1       |
| 2113-41  | 1350675     |        | CLIP, safety pad fastening .....  | All .....           | 11      |
|  | 3081X8      |        | BOLT & CLIP, fastening No. 8 - 32 x 1/2" .....                          | All .....           | 2       |
|  | G120622     |        | NUT, hex. No. 8 - 32 .....  | All .....           | 2       |
| 2113-48  | 1350854X1   |        | OVERLAY, inst. board instruments (before serial 4730) .....             | All .....           | 1       |
| 2113-48  | 1358994X1   |        | OVERLAY, inst. board instruments (after serial 4730) .....              | All .....           | 1       |
|  | G272733     |        | NUT, hex. 6 - 32 .....  | All .....           | 2       |
| <b>2113B—Compartment Door, Lock, Light and Vanity</b>  |             |        |   |                     |         |
| 2113-58  | 1350224     |        | DOOR, compartment (less hinges) .....                                   | All .....           | 1       |
| 2113-60  | 1350523X1   |        | COVER, comp't. door safety pad (incl. pad) .....                        | Fawn All .....      | 1       |
| 2113-60  | 1350523X2   |        | COVER, comp't. door safety pad (incl. pad) .....                        | Black All .....     | 1       |
| 2113-60  | 1350523X3   |        | COVER, comp't. door safety pad (incl. pad) .....                        | Turquoise All ..... | 1       |
| 2113-60  | 1350523X4   |        | COVER, comp't. door safety pad (incl. pad) .....                        | Elk All .....       | 1       |
| 2113-60  | 1350520X5   |        | COVER, comp't. door safety pad (incl. pad) .....                        | Red All .....       | 1       |
| 2113-60  | 1350523X6   |        | COVER, comp't. door safety pad (incl. pad) .....                        | Maroon All .....    | 1       |
|  | ----        |        | SCREW, pad fastening No. 8 - 18 x 3/8" .....                            | All .....           | 12      |
| 2113-61  | 1350887     |        | HINGE, compartment door .....   | All .....           | 2       |
|  | G445947     |        | SCREW, to comp't. door No. 10 - 12 x 7/16" .....                        | All .....           | 4       |
|  | G9415361    |        | SCREW, to inst. board No. 10 - 24 x 5/8" .....                          | All .....           | 4       |
|  | ----        |        | WASHER, plain 1/4" .....  | All .....           | 4       |
|  | G271166     |        | NUT & LK. WASHER, hex. No. 10 - 24 .....                                | All .....           | 4       |
| 2113-62  | 1350995     |        | CHECK, comp't. door .....   | All .....           | 1       |
|  | ----        |        | SCREW, check fastening No. 8 - 15 x 1/2" .....                          | All .....           | 1       |
| 2113-63  | 1350996     |        | BUMPER, check strap .....   | All .....           | 1       |
| 2113-66  | 1312875     |        | BUMPER, compartment door .....  | All .....           | 2       |
| 2113-69  | 1350994     |        | KEEPER, door lock (before serial 4877) .....                            | All .....           | 1       |
| 2113-69  | 1358854     |        | KEEPER, door lock (after serial 4877) .....                             | All .....           | 1       |
|  | 1535X13     |        | SCREW, to board No. 8 - 15 x 1/2" .....                                 | All .....           | 2       |
| The following lock kit consists of:                    |             |        |   |                     |         |
| 1—Lock comp't. door, 1—Lock, console comp't. and 1—Key |             |        |   |                     |         |
|  | 1350825     |        | KIT, comp't. door & console comp't. lock (Yale) (before serial 4892) .. | All .....           | 1       |
|  | 1360830     |        | KIT, comp't. door & console comp't. lock (Yale) (after serial 4892) ..  | All .....           | 1       |

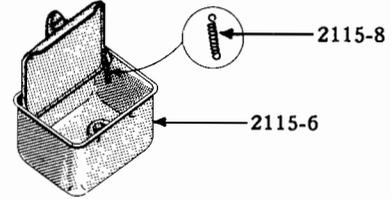
# BODY

2113

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>2113—INSTRUMENT BOARD—Cont'd. (Plate 21-7)</b>              |             |        |   |           |         |
| <b>2113B—Instrument Board—Cont'd.</b>                          |             |        |   |           |         |
| The following locks are not coded to specified key numbers     |             |        |   |           |         |
| 2113-71  | 1350826     |        | LOCK & HOUSING w/LATCH & KEY, comp't. door (Yale)<br>(before serial 4892) ..... | All ..... | 1       |
| 2113-71  | 1360831     |        | LOCK & HOUSING w/LATCH & KEY, comp't. door (Yale)<br>(after serial 4892) .....  | All ..... | 1       |
|  | ----        |        | SCREW, to door No. 6 - 18 x 1/2" .....  | All ..... | 2       |
| 2113-73  | 1555539     |        | KEY, door lock (coded to specified key number) (before serial 4892)             | All ..... | 1       |
| 2113-73  | 1360848     |        | KEY, door lock (coded to specified key number) (after serial 4892)              | All ..... | 1       |
|  | 1343378     |        | KEY, door lock (blank) (before serial 4892) .....                               | All ..... | 1       |
|  | 1360849     |        | KEY, door lock (blank) (after serial 4892) .....                                | All ..... | 1       |
| 2113-75  | 1350477     |        | SOCKET, compartment light .....   | All ..... | 1       |
|  | G155043     |        | SCREW, to board No. 8 - 32 x 1/2" .....   | All ..... | 2       |
|  | G271163     |        | NUT & LK. WASHER, hex. No. 8 - 32 .....   | All ..... | 2       |
| 2113-76  | 304808      |        | SWITCH, compartment light (before serial 4877) .....                            | All ..... | 1       |
| 2113-76  | 1358856     |        | SWITCH, compartment light (after serial 4877) .....                             | All ..... | 1       |
| 2113-77  | 291145W     |        | NUT, retaining 3/8" - 32 .... }   | All ..... | 1       |
|  | G138544     |        | WASHER, lock 3/8" ..... } for 304808  | All ..... | 1       |
| 2113-78  | G127934     |        | BULB, compartment light (Mazda No. 57) .....                                    | All ..... | 1       |
| 2113-79  | 298825      |        | LENS, compartment light .....   | All ..... | 1       |
| 2113-80  | 1314822     |        | CABLE, compartment light ground .....   | All ..... | 1       |
| 2113-82  | 1355370X1   |        | VANITY, inst. board comp't. ....  | All ..... | 1       |
|  | ----        |        | SCREW, to board 1/4" - 14 x 1/2" .....  | All ..... | 4       |
|  | 1811X6      |        | SPEED NUT, No. 14 .....   | All ..... | 4       |
| 2113-85  | 1351150     |        | MIRROR, inst. board, comp't. vanity .....                                       | All ..... | 1       |
| 2113-87  | 1360858     |        | SLIDE, right, inst. board comp't. vanity tray .....                             | All ..... | 1       |
| 2113-88  | 1360859     |        | SLIDE, left, inst. board comp't. vanity tray .....                              | All ..... | 1       |
| 2113-89  | 1355376     |        | RETAINER, vanity tray .....   | All ..... | 1       |
| <b>2113C—Courtesy Light</b>                                    |             |        |   |           |         |
| 2113-90  | 1351142     |        | LAMP COMPLETE, courtesy .....   | All ..... | 1       |
| 2113-92  | 1351143     |        | BODY COMPLETE, courtesy lamp .....  | All ..... | 1       |
|  | G161373     |        | SCREW, to board No. 6 - 18 x 1/2" .....   | All ..... | 2       |
| 2113-93  | 1321895     |        | DOOR and LENS, courtesy lamp .....  | All ..... | 1       |
| 2113-94  | G455136     |        | BULB, courtesy lamp (Mazda No. 1004) .....                                      | All ..... | 1       |
| <b>2113D—Radio Hole Cover, Radio Grille &amp; Inst. Bezels</b> |             |        |   |           |         |
| 2113-96  | 1350916X1   |        | COVER, radio control hole opening (before serial 4730) .....                    | All ..... | 1       |
| 2113-96  | 1358984X1   |        | COVER, radio control hole opening (from serial 4730 to 4892) .....              | All ..... | 1       |
|  | 1360026X1   |        | COVER, radio control hole opening (after serial 4892) .....                     | All ..... | 1       |
|  | G446059     |        | NUT, hex. No. 10 - 24 .....   | All ..... | 1       |
| 2113-98  | 1350893     |        | GRILLE, radio .....   | All ..... | 1       |
|  | 3081X6      |        | BOLT and CLIP, fastening No. 10 - 24 x 3/4" .....                               | All ..... | 4       |
|  | G144567     |        | NUT, mounting No. 10 - 24 .....   | All ..... | 4       |
|  | ----        |        | BEZEL, radio opening—see group 2112 .....                                       | All ..... | -       |
|  | ----        |        | SPEEDOMETER & INSTRUMENTS—see group 17 .....                                    | All ..... | -       |



CONSOLE



REAR QUARTER

C - 4003

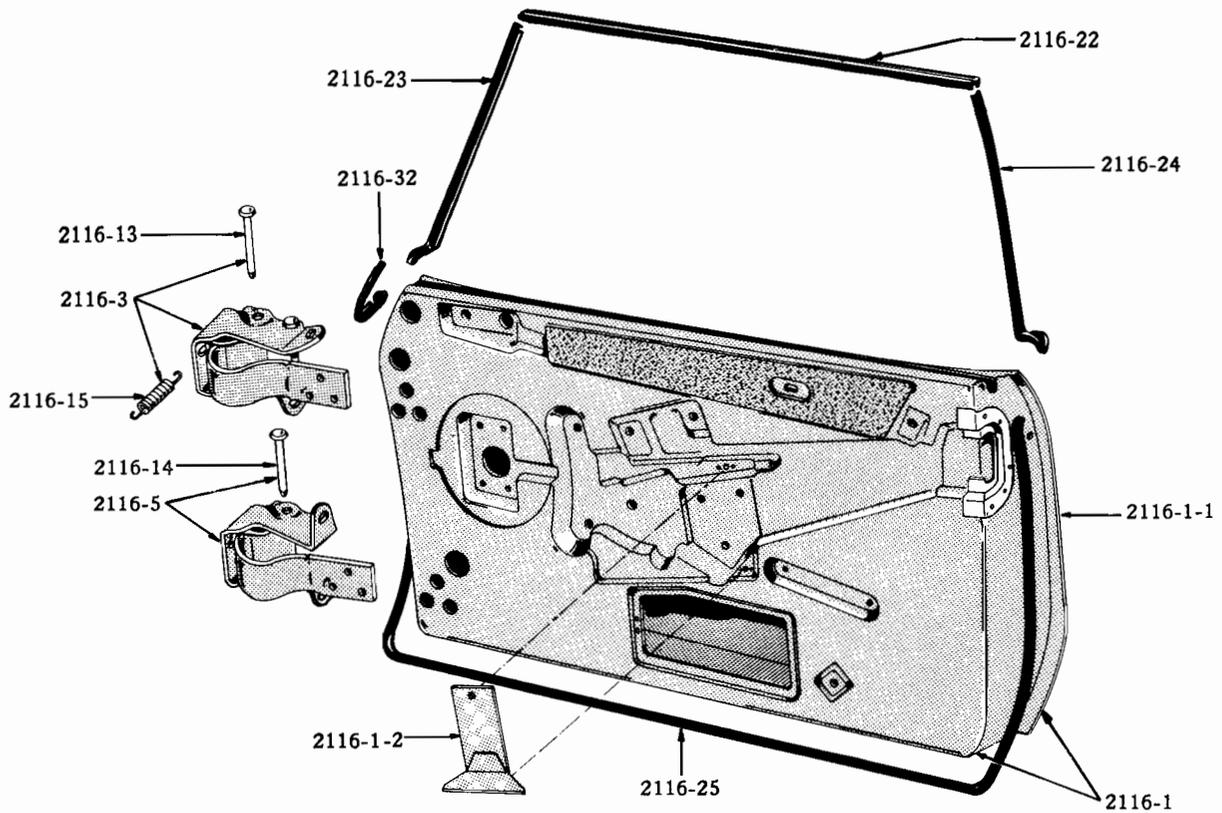
**ASH RECEIVERS AND CIGAR LIGHTER**

2115

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|--|-------------|--------|---|--------|---------|
| <b>2115—ASH RECEIVERS AND CIGAR LIGHTER (Plate 21-8)</b> |             |        |   |        |         |
| <b>2115A—Ash Receivers</b>                               |             |        |   |        |         |
| 2115-3   | 1350210X1   |        | RETAINER, ash receiver (console) (before car serial 4730) | All    | 1       |
| 2115-3   | 1358919X1   |        | RETAINER, ash receiver (console) (after serial 4730)      | All    | 1       |
|  | ----        |        | SCREW, to console No. 6 - 18 x 5/8"                       | All    | 2       |
| 2115-6   | 1347715     |        | TRAY, ash receiver (console)                              | All    | 1       |
| 2115-6   | 1347714W    |        | TRAY, ash receiver (rear quarter)                         | All    | 2       |
| 2115-8   | 1351169     |        | SPRING, ash receiver lid tension (console)                | All    | 1       |
| 2115-8   | 1347719     |        | SPRING, ash receiver lid tension (rear quarter)           | All    | 2       |
| <b>2115B—Cigar Lighter</b>                               |             |        |   |        |         |
| 2115-15  | 1556963     |        | KNOB and ELEMENT, cigar lighter .....chrome               | All    | 1       |
| 2115-18  | 1540026     |        | ELEMENT, cigar lighter                                    | All    | 1       |
| 2115-20  | 1557453     |        | SOCKET, ASSY., cigar lighter                              | All    | 1       |
| 2115-25  | 1555813     |        | CLAMPING SHELL, cigar lighter                             | All    | 1       |
| 2115-30  | 1557454     |        | SHIELD, cigar lighter light                               | All    | 1       |
| 2115-35  | 1541674     |        | BULB, cigar lighter (Mazda 1445)                          | All    | 1       |
|  | G147685     |        | FUSE, cigar lighter—14 amp.                               | All    | 1       |

# BODY

# Plate 21-9



C-4069

## DOORS, HINGES, WEATHERSTRIPS AND CHECKS

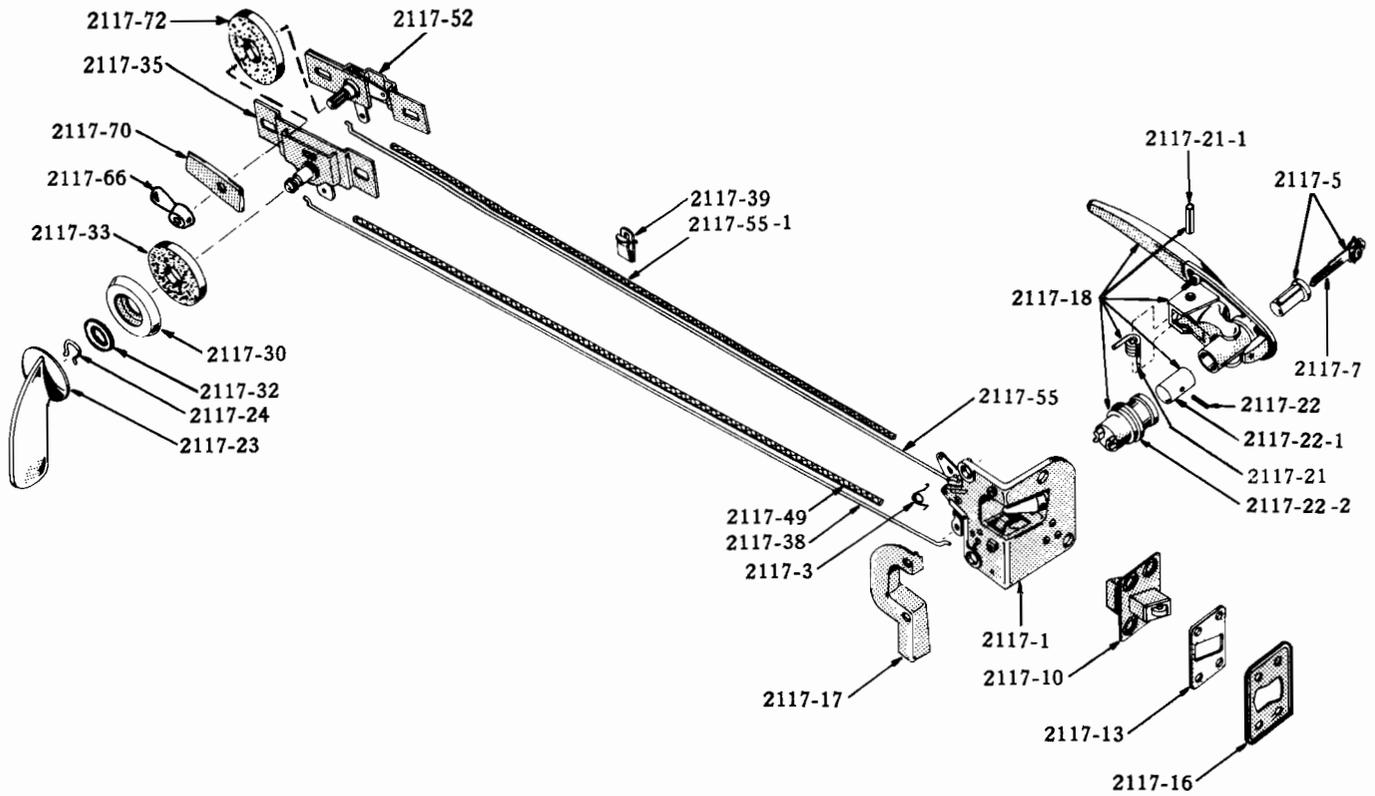
2116

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>2116—DOORS, HINGES, WEATHERSTRIPS AND CHECKS (Plate 21-9)</b> |             |        |   |           |         |
| <b>2116A—Doors</b>   |             |        |   |           |         |
| The following doors are less paint, trim, glass, hardware, etc.  |             |        |   |           |         |
| 2116-1   | 1350030     |        | DOOR, right front .....                             | All ..... | 1       |
|  | 1350031     |        | DOOR, left front .....                              | All ..... | 1       |
| 2116-1-1   | 1350032     |        | PANEL, right door outer (incl. upper reinf.) .....  | All ..... | 1       |
|  | 1350033     |        | PANEL, left door outer (incl. upper reinf.) .....   | All ..... | 1       |
| 2116-1-2   | 1350976     |        | PLATE, right, arm rest mounting .....               | All ..... | 1       |
|  | 1350977     |        | PLATE, left, arm rest mounting .....                | All ..... | 1       |
| <b>2116B—Door Hinges</b>   |             |        |   |           |         |
| 2116-3   | 1350416     |        | HINGE, upper, right front door .....                | All ..... | 1       |
|  | 1350417     |        | HINGE, upper, left front door .....                 | All ..... | 1       |
| 2116-5   | 1350418     |        | HINGE, lower, right front door .....                | All ..... | 1       |
|  | 1350419     |        | HINGE, lower, left front door .....                 | All ..... | 1       |
|  | 1351340     |        | SHIM, hinge to door .100 thick .....                | All ..... | *       |
|  | 1296X627    |        | SCREW, front door, to body 3/8" - 24 x 1" .....     | All ..... | 16      |
|  | 1296X628    |        | SCREW, front door, to door 3/8" - 24 x 1-5/8" ..... | All ..... | 12      |
|  | 3142X3      |        | WASHER, lock 3/8" .....                             | All ..... | 28      |
| 2116-13, 14  | 1350423     |        | PIN, front door hinge 11/32" x 3-5/32" .....        | All ..... | 4       |
| 2116-15  | 1350427     |        | SPRING, upper hinge .....                           | All ..... | 2       |
| *—Use as required.   |             |        |   |           |         |

# BODY

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS        | PER CAR |
|--|-------------|--------|--|---------------|---------|
| <b>2116—DOORS, HINGES, WEATHERSTRIPS AND CHECKS—Cont'd. (Plate 21-9)</b> |             |        |  |               |         |
| <b>2116C—Door Opening Weatherstrips</b>                                  |             |        |  |               |         |
| 2116-21  | ▲ . . . .   |        | WEATHERSTRIP, upper & sides, right front door.. } order separate | All . . . . . | 1       |
|  | ▲ . . . .   |        | WEATHERSTRIP, upper & sides, left front door.... } parts         | All . . . . . | 1       |
| 2116-22  | 1351334     |        | WEATHERSTRIP, upper, right front door . . . . .                  | All . . . . . | 1       |
|  | 1351335     |        | WEATHERSTRIP, upper, left front door . . . . .                   | All . . . . . | 1       |
| 2116-23  | 1360896     |        | WEATHERSTRIP, front upper side, right front door . . . . .       | All . . . . . | 1       |
|  | 1360897     |        | WEATHERSTRIP, front upper side, left front door . . . . .        | All . . . . . | 1       |
| 2116-24  | 1350856     |        | WEATHERSTRIP, rear upper side, right front door . . . . .        | All . . . . . | 1       |
|  | 1350857     |        | WEATHERSTRIP, rear upper side, left front door . . . . .         | All . . . . . | 1       |
| 2116-25  | 1350764     |        | WEATHERSTRIP, lower & sides, right front door . . . . .          | All . . . . . | 1       |
|  | 1350765     |        | WEATHERSTRIP, lower & sides, left front door . . . . .           | All . . . . . | 1       |
| 2116-32  | 1350164     |        | WEATHERSTRIP, front center, right front door . . . . .           | All . . . . . | 1       |
|  | 1350165     |        | WEATHERSTRIP, front center, left front door . . . . .            | All . . . . . | 1       |

▲—Not available.



C-4063

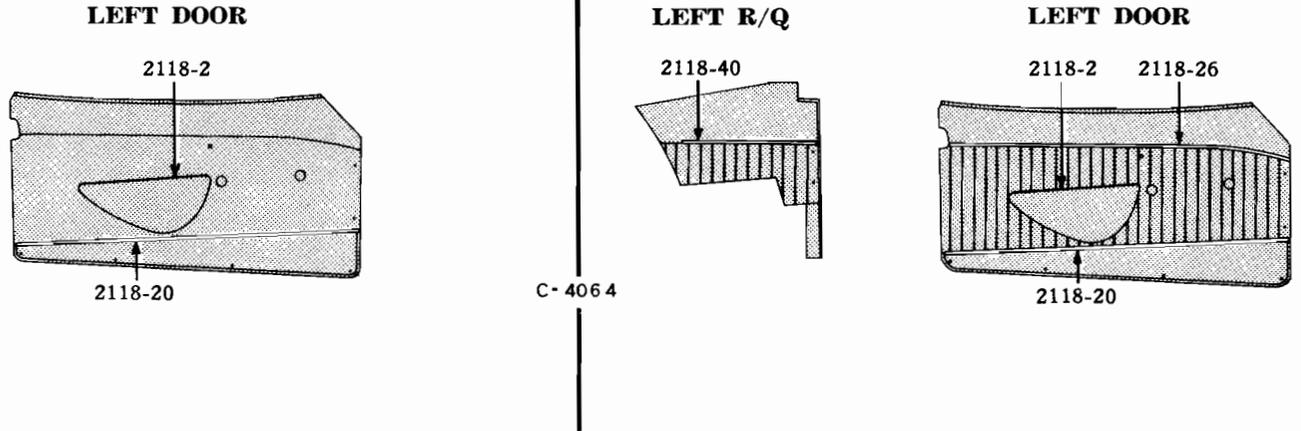
**RIGHT DOOR LOCKING MECHANISM**

2117

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|---|-------------|--------|--|-----------|---------|
| <b>2117—DOOR LOCKS, STRIKERS, HANDLES AND REMOTE CONTROLS (Plate 21-10)</b> |             |        |  |           |         |
| <b>2117A—Door Locks and Strikers</b>  |             |        |  |           |         |
| 2117-1  | 1350350     |        | LOCK, right front door .....   | All ..... | 1       |
|   | 1350351     |        | LOCK, left front door .....  | All ..... | 1       |
|   | 3203X1W     |        | SCREW, to door 1/4" - 20 x 5/8" .....  | All ..... | 8       |
| 2117-3  | 1351172     |        | SPRING, right door lock control lever .....  | All ..... | 1       |
|   | 1351173     |        | SPRING, left door lock control lever .....   | All ..... | 1       |
|   |             |        | The following kits consists of 2—door outside locks, 1—ignition lock cylinder and 2—keys |           |         |
|   | 1556928     |        | KIT, door lock & ign. lock cyl. (before serial 4892) .....                               | All ..... | 1       |
|   | 1561788     |        | KIT, door lock & ign. lock cyl. (after serial 4892) .....                                | All ..... | 1       |
| 2117-5  | 1351296     |        | LOCK w/KEYS, door outside (before serial 4892) .....                                     | All ..... | 2       |
| 2117-5  | 1360828     |        | LOCK w/KEYS, door outside (after serial 4892) .....                                      | All ..... | 2       |
| 2117-7  | 1555538     |        | KEY, door outside lock (specify letter & number) (before serial 4892) .....              | All ..... | *       |
| 2117-7  | 1555550     |        | KEY, door outside lock (blank) (before serial 4892) .....                                | All ..... | *       |
| 2117-7  | 1561740     |        | KEY, door outside lock (specify letter & number) (after serial 4892) .....               | All ..... | *       |
| 2117-7  | 1561741     |        | KEY, door outside lock (blank) (after serial 4892) .....                                 | All ..... | *       |
| 2117-10   | 1350658     |        | STRIKER, right front door .....  | All ..... | 1       |
|   | 1350659     |        | STRIKER, left front door .....   | All ..... | 1       |
| 2117-13   | 1351046     |        | SHIM, to pillar .0598 thick .....  | All ..... | *       |
| 2117-13   | 1351047     |        | SHIM, to pillar .0418 thick .....  | All ..... | *       |
|   | ----        |        | SCREW, to pillar 1/4" - 20 x 1" .....  | All ..... | 6       |

\*—Use as required

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>2117—DOOR LOCKS, STRIKERS, HANDLES AND REMOTE CONTROLS—Cont'd. (Plate 21-10)</b> |             |        |   |           |         |
| <b>2117A—Door Locks and Strikers—Cont'd.</b>  |             |        |   |           |         |
| 2117-16   | 1350411     |        | ESCUTCHEON, lock striker .....                                      | All ..... | 2       |
| 2117-17   | 1350188W    |        | ESCUTCHEON, right door lock .....                                   | All ..... | 1       |
|   | 1350189W    |        | ESCUTCHEON, left door lock .....                                    | All ..... | 1       |
|   | G156780     |        | SCREW, door lock escutcheon No. 8 - 32 x 3/4" .....                 | All ..... | 2       |
|   | G156771     |        | SCREW, door lock escutcheon No. 8 - 32 x 1/2" .....                 | All ..... | 2       |
| <b>2117B—Door Handles</b>   |             |        |   |           |         |
| 2117-18   | 1350440     |        | HANDLE ASSY., front door outside .....                              | All ..... | 2       |
|   | ----        |        | SCREW, to door No. 10 - 24 x 3/8" .....                             | All ..... | 2       |
|   | ----        |        | WASHER, lock No. 10 .....   | All ..... | 2       |
| 2117-21   | 1351316     |        | SPRING, door handle tension .....                                   | All ..... | 2       |
| 2117-21-1   | 1351315     |        | PIN, door handle pivot .....  | All ..... | 2       |
| 2117-22   | G273436     |        | PIN, door handle adapter .....                                      | All ..... | 2       |
| 2117-22-1   | 1351317     |        | ADAPTER, door handle .....  | All ..... | 2       |
| 2117-22-2   | 1351314     |        | OPERATOR, door handle .....   | All ..... | 2       |
| 2117-23   | 1350221W    |        | HANDLE, front door inside (before serial 4879) .....                | All ..... | 2       |
| 2117-23   | 1358711W    |        | HANDLE, front door inside (after serial 4879) .....                 | All ..... | 2       |
| 2117-24   | 1312646     |        | CLIP, to control .....  | All ..... | 2       |
| 2117-30   | 1319242     |        | ESCUTCHEON, front door inside handle .....                          | All ..... | 2       |
| 2117-32   | 1312647     |        | SEPARATOR, inner handle to trim .....                               | All ..... | 2       |
| 2117-33   | 306018      |        | SPACER, to trim foundation .....                                    | All ..... | 2       |
| <b>2117C—Door Remote Control</b>  |             |        |   |           |         |
| 2117-35   | 1350542     |        | CONTROL, right front door remote .....                              | All ..... | 1       |
|   | 1350543     |        | CONTROL, left front door remote .....                               | All ..... | 1       |
|   | 1296X626    |        | SCREW, to door 1/4" - 20 x 9/16" .....                              | All ..... | 4       |
|   | G121753     |        | WASHER, lock 1/4" .....   | All ..... | 4       |
| 2117-38   | 1351010     |        | LINK, front door remote control .....                               | All ..... | 2       |
| 2117-49   | 3050X3      |        | LOOM, front door remote control link (cut to length required) ..... | All ..... | 2       |
| <b>2117D—Door Locking Controls</b>  |             |        |   |           |         |
| 2117-52   | 1350860     |        | CONTROL ASSY., right front door .....                               | All ..... | 1       |
|   | 1350861     |        | CONTROL ASSY., left front door .....                                | All ..... | 1       |
|   | 1296X626    |        | SCREW, to door 1/4" - 20 x 9/16" .....                              | All ..... | 4       |
|   | G121753     |        | WASHER, lock 1/4" .....   | All ..... | 4       |
| 2117-55   | 1351011     |        | LINK, front door locking control .....                              | All ..... | 2       |
| 2117-39   | 1332077     |        | CLIP, to door .....   | All ..... | 2       |
|   | ----        |        | SCREW, clip to door No. 8 - 15 x 1/2" .....                         | All ..... | 2       |
| 2117-55-1   | 3050X3      |        | LOOM, front door locking control link .....                         | All ..... | 2       |
| 2117-66   | 1350414W    |        | LEVER, front door locking control (before serial 4879) .....        | All ..... | 2       |
| 2117-66   | 1358712W    |        | LEVER, front door locking control (after serial 4879) .....         | All ..... | 2       |
|   | G156617     |        | SCREW, fastening No. 4 - 40 x 3/8" .....                            | All ..... | 2       |
| 2117-70   | 1350415W    |        | ESCUTCHEON, locking control lever (before serial 4879) .....        | All ..... | 2       |
| 2117-70   | 1358713W    |        | ESCUTCHEON, locking control lever (after serial 4879) .....         | All ..... | 2       |
| 2117-72   | 1330056     |        | SPACER, to trim foundation .....                                    | All ..... | 2       |

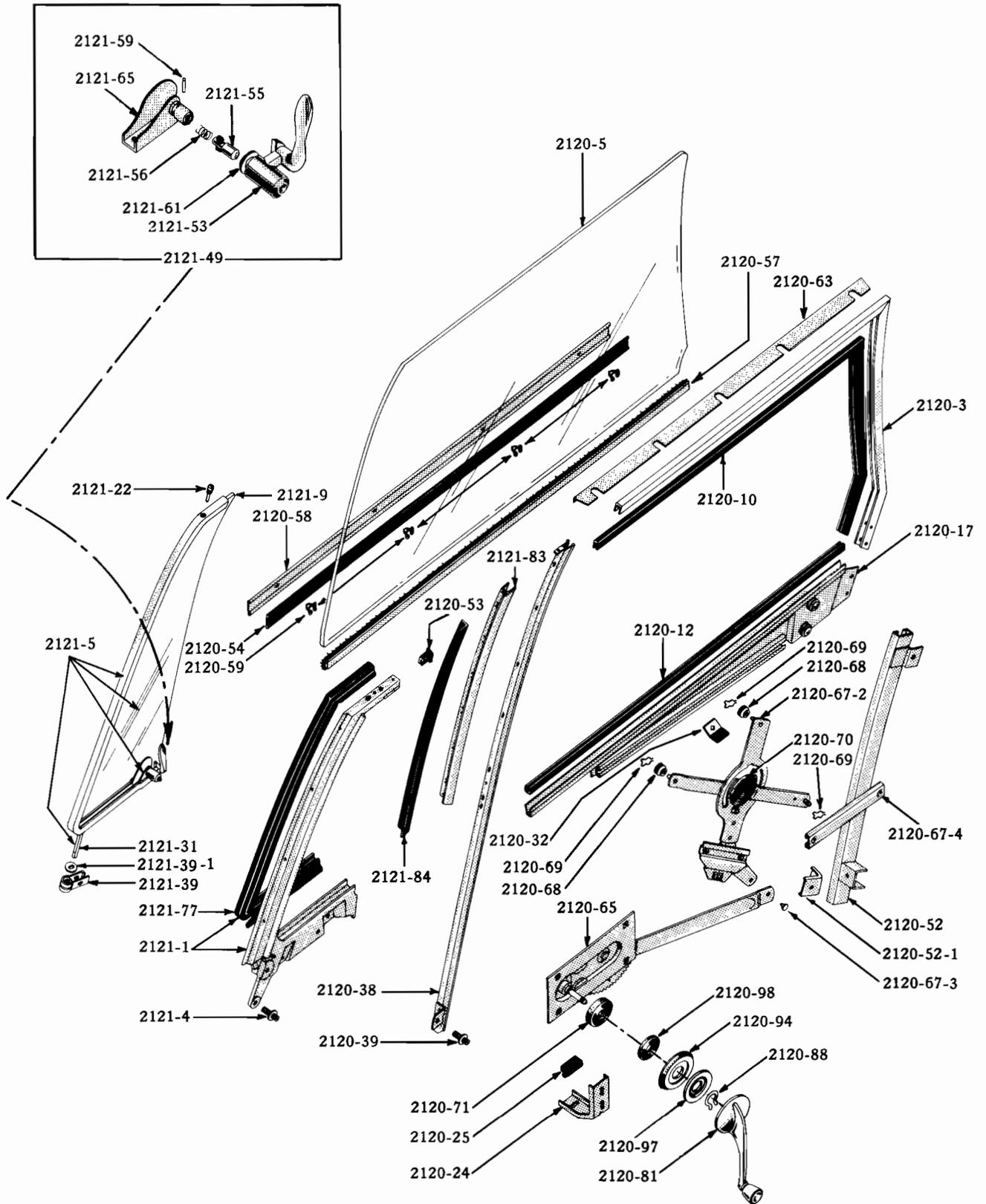


DOOR AND R/Q PANEL INSIDE TRIM MOULDINGS

2118

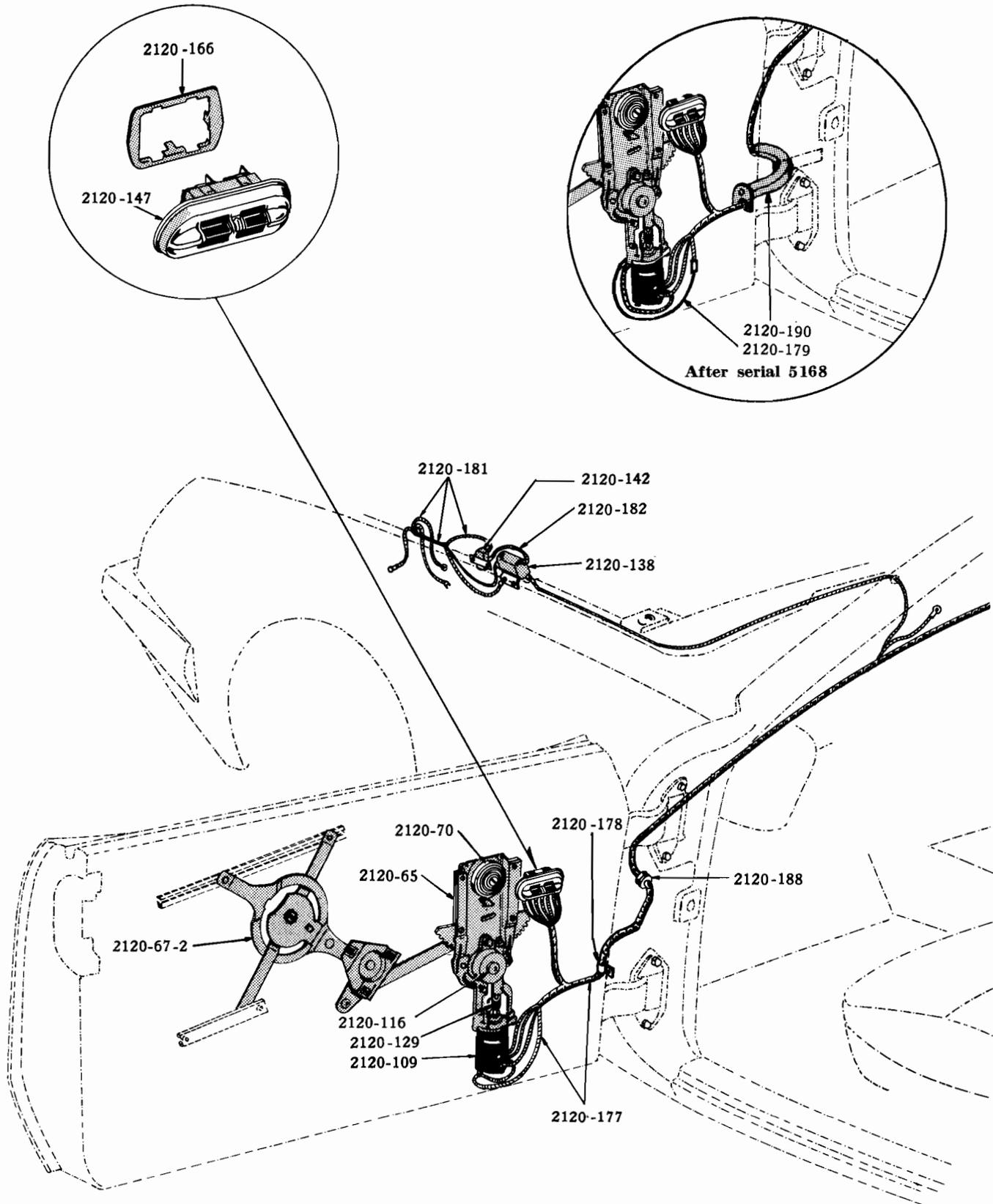
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION                              | MODELS    | PER CAR |
|---|-------------|--------|--|-----------|---------|
| <b>2118—ARM RESTS AND TRIM MOULDINGS (Plates 21-11, 23)</b> |             |        |  |           |         |
| <b>2118A—Door and R/Q Arm Rests</b>                         |             |        |  |           |         |
|   |             |        |  | color     |         |
| 2118-2  | 1347432X1   |        | ARM REST, right, door                    | Black     | 1       |
| 2118-2  | 1347433X1   |        | ARM REST, left, door                     | Black     | 1       |
| 2118-2  | 1347432X2   |        | ARM REST, right, door                    | Turquoise | 1       |
| 2118-2  | 1347433X2   |        | ARM REST, left, door                     | Turquoise | 1       |
| 2118-2  | 1347432X3   |        | ARM REST, right, door                    | Orange    | 1       |
| 2118-2  | 1347433X3   |        | ARM REST, left, door                     | Orange    | 1       |
| 2118-2  | 1347342X4   |        | ARM REST, right, door                    | Elk       | 1       |
| 2118-2  | 1347433X4   |        | ARM REST, left, door                     | Elk       | 1       |
| 2118-2  | 1347432X5   |        | ARM REST, right, door                    | Red       | 1       |
| 2118-2  | 1347433X5   |        | ARM REST, left, door                     | Red       | 1       |
| 2118-2  | 1347784X1   |        | ARM REST, right, door                    | Black     | 1       |
| 2118-2  | 1347785X1   |        | ARM REST, left, door                     | Black     | 1       |
| 2118-2  | 1347784X2   |        | ARM REST, right, door                    | Turquoise | 1       |
| 2118-2  | 1347785X2   |        | ARM REST, left, door                     | Turquoise | 1       |
| 2118-2  | 1347784X3   |        | ARM REST, right, door                    | Orange    | 1       |
| 2118-2  | 1357785X3   |        | ARM REST, left, door                     | Orange    | 1       |
| 2118-2  | 1347784X4   |        | ARM REST, right, door                    | Elk       | 1       |
| 2118-2  | 1347785X4   |        | ARM REST, left, door                     | Elk       | 1       |
| 2118-2  | 1347784X5   |        | ARM REST, right, door                    | Red       | 1       |
| 2118-2  | 1347785X5   |        | ARM REST, left, door                     | Red       | 1       |
| 2118-2  | 1347784X6   |        | ARM REST, right, door                    | Maroon    | 1       |
| 2118-2  | 1347785X6   |        | ARM REST, left, door                     | Maroon    | 1       |
|   |             |        | SCREW, to mtg. bracket No. 6 - 18 x 3/4" | All       | 4       |

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS              | PER CAR |
|---|-------------|--------|---|---------------------|---------|
| <b>2118—ARM RESTS AND TRIM MOULDINGS—Cont'd. (Plates 21-11, 23)</b> |             |        |   |                     |         |
| <b>2118A—Door and R/Q Arm Rests—Cont'd.</b>                         |             |        |   |                     |         |
|   |             |        | color   |                     |         |
|   | 1347729     |        | PLATE, arm rest insert (before serial 4879) .....         | All .....           | 2       |
|   | 1347780     |        | PLATE, arm rest insert (after serial 4879) .....          | All .....           | 2       |
|   | 1347710X1   |        | ARM REST, right, r/q .....                                | Black All .....     | 1       |
| 2118-8  | 1347711X1   |        | ARM REST, left, r/q .....                                 | Black All .....     | 1       |
|   | 1347710X2   |        | ARM REST, right, r/q .....                                | Turquoise All ..... | 1       |
| 2118-8  | 1347711X2   |        | ARM REST, left, r/q .....                                 | Turquoise All ..... | 1       |
|   | 1347710X3   |        | ARM REST, right, r/q .....                                | Orange All .....    | 1       |
| 2118-8  | 1347711X3   |        | ARM REST, left, r/q .....                                 | Orange All .....    | 1       |
|   | 1347710X4   |        | ARM REST, right, r/q .....                                | Elk All .....       | 1       |
| 2118-8  | 1347711X4   |        | ARM REST, left, r/q .....                                 | Elk All .....       | 1       |
|   | 1347710X5   |        | ARM REST, right, r/q .....                                | Red All .....       | 1       |
| 2118-8  | 1347711X5   |        | ARM REST, left, r/q .....                                 | Red All .....       | 1       |
|   | 1347710X6   |        | ARM REST, right, r/q .....                                | Maroon All .....    | 1       |
| 2118-8  | 1347711X6   |        | ARM REST, left, r/q .....                                 | Maroon All .....    | 1       |
|   | 1350675     |        | CLIP, to panel .....                                      | All .....           | 4       |
| ----  |             |        | SCREW, front upper, hold down No. 6 - 18 x 1/2" .....     | All .....           | 8       |
| <b>2118B—Door &amp; R/Q Inside Trim Mouldings</b>                   |             |        |   |                     |         |
| 2118-20   | 1347556     |        | MOULDING, lower, front door .....                         | All .....           | 2       |
|   | 1347640     |        | MOULDING, upper, right front door—pleated trim only ..... | All .....           | 1       |
| 2118-26   | 1347641     |        | MOULDING, upper, left front door—pleated trim only .....  | All .....           | 1       |
| 2118-40   | 1347625     |        | MOULDING, r/q—pleated trim only .....                     | All .....           | 2       |
| <b>2119—DOOR SILL FINISHING PLATES (Plate 21-23)</b>                |             |        |   |                     |         |
| 2119-1  | 1351136     |        | PLATE, right, door sill .....                             | All .....           | 1       |
|   | 1351137     |        | PLATE, left, door sill .....                              | All .....           | 1       |
|   | 1526X58     |        | SCREW, to sill No. 8 - 15 x 3/4" .....                    | All .....           | 24      |
|   | 1358844     |        | PAD, right, door sill (rubber) .....                      | All .....           | 1       |
|   | 1358845     |        | PAD, left, door sill (rubber) .....                       | All .....           | 1       |
|   | 1358840     |        | MOULDING, inner, door sill pad .....                      | All .....           | 1       |
|   | 1358841     |        | MOULDING, outer, door sill pad .....                      | All .....           | 1       |
|   | 1358842     |        | MOULDING, front, door sill pad .....                      | All .....           | 1       |
|   | 1358843     |        | MOULDING, rear, door sill pad .....                       | All .....           | 1       |
|   | 1526X58     |        | SCREW, outer mldg. No. 6 - 18 x 3/8" .....                | All .....           | 12      |
|   | 2048X20     |        | SCREW, inner mldg. No. 8 - 15 x 3/4" .....                | All .....           | 12      |
| 2119-5  | 1350690     |        | MOULDING, door sill .....                                 | All .....           | 2       |
|   | 2049X20     |        | SCREW, to sill No. 6 - 18 x 3/8" .....                    | All .....           | 12      |



C-4071

**RIGHT FRONT DOOR WINDOW AND REGULATOR MECHANISM**



**ELECTRIC WINDOW LIFT MECHANISM**

# BODY

2120

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>2120—DOOR WINDOWS, CHANNELS, RUNS, WEATHERSEALS, REGULATORS AND HANDLES (Plates 21-12, 13)</b> |             |        |   |           |         |
| <b>2120A—Door Windows</b>   |             |        |   |           |         |
|   | 1350720     |        | WINDOW w/FRAME, right door .....                        | All ..... | 1       |
|   | 1350721     |        | WINDOW w/FRAME, left door .....                         | All ..... | 1       |
|   | 1350722     |        | WINDOW w/FRAME, right door (colored glass) .....        | All ..... | 1       |
|   | 1350723     |        | WINDOW w/FRAME, left door (colored glass) .....         | All ..... | 1       |
| 2120-3  | 1350728     |        | FRAME, upper and rear, right door window glass .....    | All ..... | 1       |
|   | 1350729     |        | FRAME, upper and rear, left door window glass .....     | All ..... | 1       |
|   | ----        |        | SCREW & WASHER, to lift channel No. 8 - 32 x 1/4" ..... | All ..... | 4       |
| 2120-5  | 1350724     |        | GLASS, right front door window .....                    | All ..... | 1       |
|   | 1350725     |        | GLASS, left front door window .....                     | All ..... | 1       |
| 2120-5  | 1350726     |        | GLASS, right front door (colored) .....                 | All ..... | 1       |
|   | 1350727     |        | GLASS, left front door (colored) .....                  | All ..... | 1       |
| 2120-10   | 1479X52     |        | CUSHION, upper and rear, door window .....              | All ..... | 1       |
| 2120-12   | 1479X50     |        | CUSHION, lower, door window .....                       | All ..... | 1       |
| <b>2120B—Door Window Lift and Division Channels</b>   |             |        |   |           |         |
| 2120-17   | 1350734     |        | CHANNEL, right front door glass lift .....              | All ..... | 1       |
|   | 1350735     |        | CHANNEL, left front door glass lift .....               | All ..... | 1       |
| 2120-24   | 1350931     |        | BRACKET, window stop (down position) (Manual) .....     | All ..... | 2       |
| 2120-24   | 1350931     |        | BRACKET, window stop (down position) (Electric) .....   | All ..... | 4       |
|   | 1296X626    |        | BOLT, to inner panel 1/4" - 20 x 9/16" .....            | All ..... | *       |
|   | G120375     |        | NUT, hex. 1/4" - 20 .....                               | All ..... | *       |
|   | G121753     |        | WASHER, lock 1/4" .....                                 | All ..... | *       |
|   | 3142X2      |        | WASHER, pyramidal 1/4" .....                            | All ..... | *       |
| 2120-25   | 1343114     |        | BUMPER, stop bracket—rubber (Manual) .....              | All ..... | 2       |
| 2120-25   | 1343114     |        | BUMPER, stop bracket —rubber (Electric) .....           | All ..... | 4       |
| 2120-32   | 1350933     |        | BRACKET, window stop (up position) .....                | All ..... | 2       |
|   | 278950      |        | BOLT, to inner panel .....                              | All ..... | 2       |
|   | G271184     |        | NUT & WASHER, hex. 5/16" - 18 .....                     | All ..... | 2       |
|   | ----        |        | WASHER, plain 5/16" .....                               | All ..... | 2       |
| <b>2120C—Door Window Runs and Guides</b>  |             |        |   |           |         |
| 2120-38   | 1350572     |        | RUN, front, right front door window .....               | All ..... | 1       |
|   | 1350573     |        | RUN, front, left front door window .....                | All ..... | 1       |
|   | 1328497W    |        | RIVET, lower to frame 5/16" x 19/32" .....              | All ..... | 2       |
|   | 1328498     |        | RIVET, lower to frame 1/4" x 5/16" .....                | All ..... | 4       |
| 2120-39   | 1350482     |        | BOLT, mounting adjusting .....                          | All ..... | 2       |
|   | G120369     |        | NUT, jam .....  | All ..... | 2       |
|   | 3142X3      |        | WASHER, pyramidal 3/8" .....                            | All ..... | 2       |
| 2120-52   | 1350486     |        | GUIDE, rear, right front door window .....              | All ..... | 1       |
|   | 1350487     |        | GUIDE, rear, left front door window .....               | All ..... | 1       |
|   | 1296X626    |        | SCREW, to inner panel 1/4" - 20 x 9/16" .....           | All ..... | 4       |
|   | 3142X2      |        | WASHER, pyramidal 1/4" .....                            | All ..... | 4       |
|   | 1908X2      |        | WASHER, sealer .....                                    | All ..... | 4       |
| 2120-52-1   | 1350628     |        | BRACKET, lower, guide .....                             | All ..... | 2       |
|   | 1296X626    |        | SCREW, to inner panel 1/4" - 20 x 9/16" .....           | All ..... | 2       |
|   | 3142X2      |        | WASHER, pyramidal 1/4" .....                            | All ..... | 2       |
| 2120-53   | 1328454     |        | STOP, front door window .....                           | All ..... | 2       |
|   | 1328499     |        | RIVET, to frame .....                                   | All ..... | 4       |

\*—Use as required

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|---|-------------|--------|---|--------|---------|
| <b>2120—DOOR WINDOWS, CHANNELS, RUNS, WEATHERSEALS, REGULATORS AND HANDLES—Cont'd. (Plates 21-12, 13)</b> |             |        |   |        |         |
| <b>2120D—Door Window Weatherseals</b>   |             |        |   |        |         |
| 2120-54   | 1350963     |        | WEATHERSEAL, outer, front door window                             | All    | 2       |
| 2120-57   | 1347574     |        | WEATHERSEAL, inner, right front door window                       | All    | 1       |
|   | 1347575     |        | WEATHERSEAL, inner, left front door window                        | All    | 1       |
| 2120-57   | 1347840     |        | WEATHERSEAL, inner, right front door window                       | All    | 1       |
|   | 1347841     |        | WEATHERSEAL, inner, left front door window                        | All    | 1       |
| 2120-58   | 1350964     |        | RETAINER, outer weatherseal                                       | All    | 2       |
| 2120-59   | 1350930     |        | CLIP, weatherseal and retainer                                    | All    | 8       |
| 2120-63   | 1351036     |        | MOULDING, right, upper door open. weatherstrip                    | All    | 1       |
|   | 1351037     |        | MOULDING, left, upper door open. weatherstrip                     | All    | 1       |
|   | -----       |        | SCREW, to roof No. 8 - 15 x 5/8"                                  | All    | 12      |
|   | -----       |        | MOULDING, side drip moulding (see group 2105) (after serial 4420) | All    | 2       |
| <b>2120E—Door Window Regulators</b>   |             |        |   |        |         |
| 2120-65   | 1350844     |        | REGULATOR, right front door window                                | All    | 1       |
|   | 1350845     |        | REGULATOR, left front door window                                 | All    | 1       |
| 2120-65   | 1357722     |        | REGULATOR, right front door window                                | All    | 1       |
|   | 1357723     |        | REGULATOR, left front door window                                 | All    | 1       |
| 2120-65   | 1355292     |        | REGULATOR, right front door window                                | All    | 1       |
|   | 1355293     |        | REGULATOR, left front door window                                 | All    | 1       |
|   | G273564     |        | SCREW, to door 1/4" - 20 x 3/4"                                   | All    | 1       |
|   | 3142X2      |        | WASHER, pyramidal 1/4"  | All    | 8       |
|   | 1908X2      |        | WASHER, sealer  | All    | 8       |
| 2120-67-2   | 1350832     |        | IDLER w/ARMS and BRACKET, right regulator                         | All    | 1       |
|   | 1350833     |        | IDLER w/ARMS and BRACKET, left regulator                          | All    | 1       |
| 2160-67-2   | 1357718     |        | IDLER w/ARMS and BRACKET, right regulator                         | All    | 1       |
|   | 1357719     |        | IDLER w/ARMS and BRACKET, left regulator                          | All    | 1       |
|   | G181561     |        | SCREW & WASHER, hex. 1/4" - 28 x 1/2"                             | All    | 6       |
|   | 3142X2      |        | WASHER, pyramidal 1/4"  | All    | 6       |
|   | 1908X1      |        | WASHER, sealer  | All    | 6       |
| 2120-67-3   | 1327437     |        | STUD, link  | All    | 2       |
| 2120-67-4   | 1350834     |        | TRACK, regulator idler arm  | All    | 2       |
| 2120-69   | 1350838     |        | CLIP, roller  | All    | 2       |
|   | 1296X626    |        | SCREW, to door 1/4" - 20 x 9/16"                                  | All    | 4       |
|   | 3142X2      |        | WASHER, pyramidal 1/4"  | All    | 4       |
|   | 1908X2      |        | WASHER, sealer  | All    | 4       |
| 2120-68   | 1350837     |        | ROLLER, regulator to lift channel guide                           | All    | 4       |
| 2120-69   | 1350838     |        | CLIP, to regulator stud   | All    | 4       |
| 2120-70   | 309470      |        | SPRING, regulator idler balance (Manual)                          | All    | 2       |
| 2120-70   | 1351269     |        | SPRING, regulator balance (Electric)                              | All    | 2       |
| 2120-71   | 1330056     |        | SEAL, window regulator to inner panel (Manual)                    | All    | 2       |

# BODY

2120

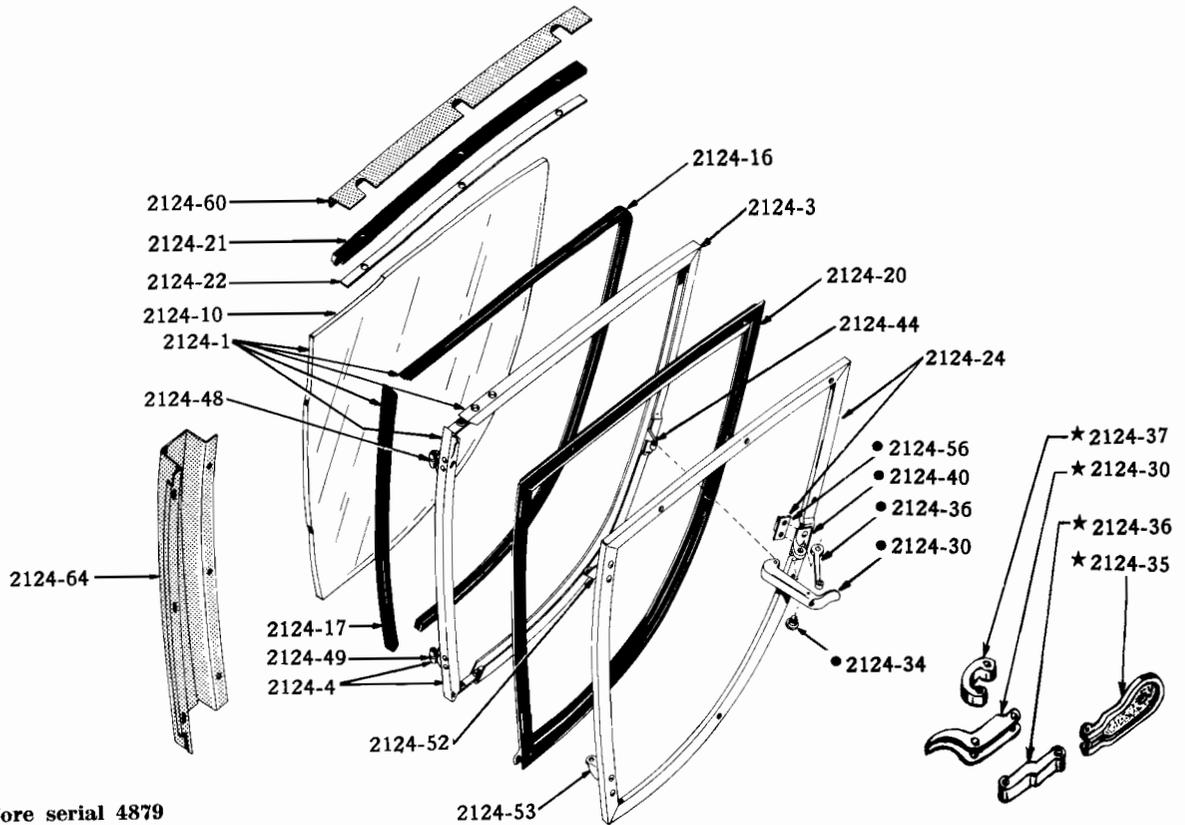
| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|---|-------------|--------|--|-----------|---------|
| <b>2120—DOOR WINDOWS, CHANNELS, RUNS, WEATHERSEALS, REGULATORS AND HANDLES—Cont'd. (Plates 21-12, 13)</b> |             |        |  |           |         |
| <b>2120F—Door Window Regulator Handles</b>  |             |        |  |           |         |
| 2120-81   | 1312643X3   |        | HANDLE, door window regulator .....  | All ..... | 2       |
| 2120-88   | 1312646     |        | CLIP, to regulator .....   | All ..... | 2       |
| 2120-94   | 1319242     |        | ESCUTCHEON, regulator handle .....   | All ..... | 2       |
| 2120-97   | 1312647     |        | SEPARATOR, regulator handle .....  | All ..... | 2       |
| 2120-98   | 306018      |        | SPACER, door window regulator (Manual) .....                               | All ..... | 2       |
| <b>2120G—Electric Window Lift Motor, Wiring and Controls (Plate 21-13)</b>                                |             |        |  |           |         |
| 2120-109  | 1351263     |        | MOTOR, window lift .....   | All ..... | 2       |
| -----   |             |        | SCREW, to drive No. 10 - 32 x 3/4" .....                                   | All ..... | 4       |
| -----   |             |        | WASHER, lock No. 10 .....  | All ..... | 4       |
|   | 1351258     |        | DRIVE, right front door window regulator. . . } incl. housing .....        | All ..... | 1       |
| 2120-116  | 1351259     |        | DRIVE, left front door window regulator. . . } & gears .....               | All ..... | 1       |
| -----   |             |        | SCREW, to regulator 1/4" - 20 x 1-1/8" .....                               | All ..... | 2       |
| -----   |             |        | SCREW, to regulator 1/4" - 20 x 7/8" .....                                 | All ..... | 2       |
| -----   |             |        | SCREW, to regulator 1/4" - 20 x 5/8" .....                                 | All ..... | 2       |
|   | G120375     |        | NUT, hex. 1/4" - 20 .....  | All ..... | 6       |
| -----   |             |        | WASHER, lock 1/4" .....  | All ..... | 6       |
|   | G120392     |        | WASHER, plain 9/32" .....  | All ..... | 4       |
| 2120-129  | 1351268     |        | COUPLING, motor to drive .....   | All ..... | 2       |
| 2120-138  | 1312029     |        | RELAY, window lift motor .....   | All ..... | 1       |
| -----   |             |        | SCREW, mounting No. 14 - 10 x 1/2" .....                                   | All ..... | 2       |
|   | G132900     |        | SCREW, terminal No. 10 - 32 x 3/8" .....                                   | All ..... | 3       |
| -----   |             |        | WASHER, lock, No. 10 .....   | All ..... | 3       |
| 2120-142  | 1314144     |        | CIRCUIT BREAKER, window lift .....   | All ..... | 1       |
| -----   |             |        | SCREW, mounting No. 14 - 10 x 1/2" .....                                   | All ..... | 2       |
|   | G120614     |        | NUT, hex. terminal No. 10 - 32 .....                                       | All ..... | 2       |
| -----   |             |        | WASHER, lock, No. 10 .....   | All ..... | 2       |
|   | 1351273     |        | SWITCH, right front door (1—button) .....                                  | All ..... | 1       |
| 2120-147  | 1351272     |        | SWITCH, left front door (2—button) .....                                   | All ..... | 1       |
|   | 1351275     |        | PLATE, right front door switch mounting (1—button) .....                   | All ..... | 1       |
| 2120-166  | 1351274     |        | PLATE, left front door switch mounting (2—button) .....                    | All ..... | 1       |
| 2120-177  | 1351276     |        | HARNESS, front door window lift wiring (before serial 5353) .....          | All ..... | 1       |
| 2120-177  | 1351377     |        | HARNESS, front door window lift wiring (after serial 5353) .....           | All ..... | 1       |
| 2120-178  | 181814      |        | CABLE, regulator motor ground (after serial 5353) .....                    | All ..... | 1       |
| -----   |             |        | CLIP, to door .....  | All ..... | 2       |
| 2120-179  | 1351378     |        | SCREW, clip No. 10 - 12 x 5/8" .....                                       | All ..... | 2       |
| 2120-181  | 1351277     |        | HARNESS, relay to voltage regulator and ground .....                       | All ..... | 1       |
| 2120-182  | 1351348     |        | CABLE, circuit breaker to relay .....                                      | All ..... | 1       |
| 2120-188  | 131026      |        | GROMMET, hinge pillar window reg. control cable (before serial 5168) ..... | All ..... | 2       |
|   | 1360586     |        | SHIELD, right door motor cable (after serial 5168) .....                   | All ..... | 1       |
| 2120-190  | 1360587     |        | SHIELD, left door motor cable (after serial 5168) .....                    | All ..... | 1       |
|   | G456794     |        | SCREW, fastening No. 8 - 15 x 1/2" .....                                   | All ..... | 6       |
|   | G121752     |        | WASHER, lock No. 8 .....   | All ..... | 6       |

## BODY

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>2121-DOOR WINDOW VENTILATORS (Plates 21-12, 13)</b> |             |        |  |        |         |
| 2121-1   | 1350584     |        | FRAME, right front door vent. outer... } incl. w/strip | All    | 1       |
|  | 1350585     |        | FRAME, left front door vent. outer... } assembly       | All    | 1       |
|  | 1296X253    |        | SCREW, to belt reinf. 1/4" - 20 x 3/4"                 | All    | 2       |
|  | G121753     |        | WASHER, lock 1/4"                                      | All    | 2       |
|  | 1296X627    |        | SCREW, mounting 3/8" - 24 x 1"                         | All    | 4       |
|  | 3142X6      |        | WASHER, pyramidal 3/8"                                 | All    | 4       |
| 2121-4   | 1350482     |        | BOLT, mounting adjusting                               | All    | 2       |
|  | G120369     |        | NUT, jam 3/8"  | All    | 2       |
|  | 3142X6      |        | WASHER, pyramidal 3/8"                                 | All    | 2       |
| 2121-5   | 1350586     |        | VENTILATOR, right front door window                    | All    | 1       |
|  | 1350587     |        | VENTILATOR, left front door window                     | All    | 1       |
| 2121-5   | 1350588     |        | VENTILATOR, right front door window (colored glass)    | All    | 1       |
|  | 1350589     |        | VENTILATOR, left front door window (colored glass)     | All    | 1       |
| 2121-9   | 1350560     |        | GLASS, right front door vent.                          | All    | 1       |
|  | 1350561     |        | GLASS, left front door vent.                           | All    | 1       |
| 2121-9   | 1350562     |        | GLASS, right front door vent. (colored glass)          | All    | 1       |
|  | 1350563     |        | GLASS, left front door vent. (colored glass)           | All    | 1       |
|  | 1479X57     |        | CUSHION, front door vent. glass                        | All    | 2       |
| 2121-22  | 1350483     |        | SCREW, upper, vent. pivot                              | All    | 2       |
| 2121-31  | 1350558     |        | PIVOT, lower, right front door vent.                   | All    | 1       |
|  | 1350559     |        | PIVOT, lower, left front door vent.                    | All    | 1       |
|  | ----        |        | RIVET, to frame (oval head) 9/64" x 5/16"              | All    | 4       |
| 2121-39  | 295796      |        | SPRING and BEARING, door vent. lower pivot tension     | All    | 2       |
|  | ----        |        | BOLT, spring No. 10 - 24 x 3/4"                        | All    | 2       |
|  | G271166     |        | NUT, hex. No. 10 - 24                                  | All    | 2       |
| 2121-39-1  | 304374      |        | WASHER, thrust   | All    | 2       |
| 2121-49  | 1350580     |        | HANDLE w/BRACKET, right front door vent.               | All    | 1       |
|  | 1350581     |        | HANDLE w/BRACKET, left front door vent.                | All    | 1       |
| 2121-53  | 1328478W    |        | HANDLE, right front door vent.                         | All    | 1       |
|  | 1328479W    |        | HANDLE, left front door vent.                          | All    | 1       |
| 2121-55  | 1328480     |        | PLUNGER, vent. handle                                  | All    | 2       |
| 2121-56  | 1328481     |        | SPRING, plunger  | All    | 2       |
| 2121-59  | 1355038     |        | PIN, to shaft  | All    | 2       |
| 2121-61  | 1463X12     |        | WASHER, spring 25/64" I.D.                             | All    | 2       |
| 2121-65  | 1350568     |        | SHAFT & BRACKET, right front door vent. handle         | All    | 1       |
|  | 1350569     |        | SHAFT & BRACKET, left front door vent. handle          | All    | 1       |
|  | ----        |        | RIVET, to vent. frame 9/64" x 7/32"                    | All    | 4       |
| 2121-77  | 1350564     |        | WEATHERSTRIP, right front door vent.                   | All    | 1       |
|  | 1350565     |        | WEATHERSTRIP, left front door vent.                    | All    | 1       |
| 2121-83  | 1350576     |        | CHANNEL, front door vent. division                     | All    | 2       |
| 2121-84  | 1350577     |        | WEATHERSTRIP, front door vent. division channel        | All    | 2       |
|  | ----        |        | RIVET, to division channel 3/32" x 1/8"                | All    | 10      |

# BODY

# Plate 21-14



C-4068

## TYPICAL RIGHT REAR QUARTER WINDOW

2124

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                           | MODELS | PER CAR |
|--|-------------|--------|---------------------------------------|--------|---------|
| <b>2124—REAR QUARTER WINDOWS, CHANNELS, RUNS, WEATHERSEALS, REGULATORS AND MOULDINGS (Plate 21-14)</b> |             |        |                                       |        |         |
| 2124-1   | 1350694     |        | FRAME w/GLASS, right window           | All    | 1       |
|  | 1350695     |        | FRAME w/GLASS, left window            | All    | 1       |
| 2124-1   | 1350696     |        | FRAME w/GLASS, right window (colored) | All    | 1       |
|  | 1350697     |        | FRAME w/GLASS, left window (colored)  | All    | 1       |
| 2124-1   | 1358930     |        | FRAME w/GLASS, right window           | All    | 1       |
|  | 1358931     |        | FRAME w/GLASS, left window            | All    | 1       |
| 2124-1   | 1358932     |        | FRAME w/GLASS, right window (colored) | All    | 1       |
|  | 1358933     |        | FRAME w/GLASS, left window (colored)  | All    | 1       |
| 2124-3   | 1350712     |        | FRAME, top & rear, right window       | All    | 1       |
|  | 1350713     |        | FRAME, top & rear, left window        | All    | 1       |
| 2214-3   | 1358960     |        | FRAME, top & rear, right window       | All    | 1       |
|  | 1358961     |        | FRAME, top & rear, left window        | All    | 1       |
| 2124-4   | 1350710     |        | FRAME, front right window             | All    | 1       |
|  | 1350711     |        | FRAME, front left window              | All    | 1       |
|  |             |        | SCREW, fastening No. 8-32 x 1/4"      | All    | *       |
| 2124-10  | 1350700     |        | GLASS, right window                   | All    | 1       |
|  | 1350701     |        | GLASS, left window                    | All    | 1       |
| 2124-10  | 1350702     |        | GLASS, right window (colored)         | All    | 1       |
|  | 1350703     |        | GLASS, left window (colored)          | All    | 1       |
| 2124-16  | 1479X53     |        | CUSHION, top & rear, window glass     | All    | 2       |
| 2124-17  | 1479X54     |        | CUSHION, front, window glass          | All    | 2       |
| *—Used as required.  |             |        |                                       |        |         |

## BODY

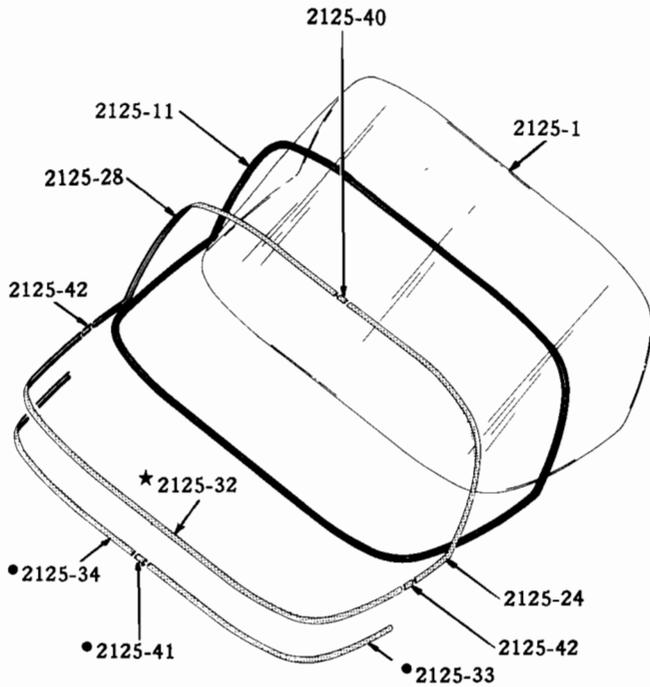
| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS | PER CAR |
|--|-------------|--------|--|--------|---------|
| <b>2124—REAR QUARTER WINDOWS, CHANNELS, RUNS, WEATHERSEALS, REGULATORS AND MOULDINGS—Cont'd. (Plate 21-14)</b> |             |        |  |        |         |
| 2124-20  | 1350692     |        | WEATHERSTRIP, right window ... } before serial 4879          | All    | 1       |
|  | 1350693     |        | WEATHERSTRIP, left window ... }                              | All    | 1       |
| 2124-20  | 1358964     |        | WEATHERSTRIP, right window ... } after serial 4879           | All    | 1       |
|  | 1358965     |        | WEATHERSTRIP, left window ... }                              | All    | 1       |
| 2124-21  | 3202X2      |        | WEATHERSTRIP, top drip moulding                              | All    | 2       |
| 2124-22  | 1350538     |        | INSERT, top drip moulding weatherstrip                       | All    | 2       |
| 2124-24  | 1350950     |        | RETAINER, right window w/strip ... } before serial 4879      | All    | 1       |
|  | 1350951     |        | RETAINER, left window w/strip ... }                          | All    | 1       |
| 2124-24  | 1358936     |        | RETAINER, right window w/strip ... } after serial 4879       | All    | 1       |
|  | 1358937     |        | RETAINER, left window w/strip ... }                          | All    | 1       |
| ----   |             |        | SCREW, front, fastening No. 8 - 15 x 3/4"                    | All    | 6       |
| ----   |             |        | SCREW, upper rear, fastening No. 8 - 18 x 1/2"               | All    | *       |
| ----   |             |        | SPEED NUT, No. 8   | All    | *       |
| 2124-30  | 1350460W    |        | HANDLE, right latch  | All    | 1       |
|  | 1350461W    |        | HANDLE, left latch   | All    | 1       |
| 2124-34  | 1350463W    |        | SCREW, shoulder to link ... } before serial 4879             | All    | 2       |
| ----   |             |        | WASHER, lock No. 8   | All    | 2       |
|  | 1463X39     |        | WASHER, wave 1/8"  | All    | 4       |
|  | G454666     |        | PIN, handle to bracket 1/8" x 1/2"                           | All    | 2       |
| 2124-30  | 1358946W    |        | HANDLE, right latch  | All    | 1       |
|  | 1358947W    |        | HANDLE, left latch   | All    | 1       |
|  | G9413436    |        | PIN, to links 5/32" x 1/2"                                   | All    | 4       |
|  | 1463X40     |        | WASHER, spring   | All    | 4       |
| 2124-35  | 1358944     |        | ESCUTCHEON, right latch handle ... } after serial 4879       | All    | 1       |
|  | 1358945     |        | ESCUTCHEON, left latch handle ... }                          | All    | 1       |
|  | G454573     |        | PIN, to link 5/32" x 7/8"                                    | All    | 2       |
|  | 1463X40     |        | WASHER, spring   | All    | 2       |
| ----   |             |        | SCREW, to body No. 8 - 18 x 1"                               | All    | 4       |
| ----   |             |        | SCREW, to body No. 8 - 18 x 3/4"                             | All    | 2       |
| 2124-36  | 1350462W    |        | LINK, latch handle (before serial 4879)                      | All    | 2       |
| 2124-36  | 1358943W    |        | LINK, latch handle (after serial 4879)                       | All    | 2       |
| 2124-37  | 1358942W    |        | LINK, latch handle to frame ... } after serial 4879          | All    | 2       |
|  | G454573     |        | PIN, to latch bracket 5/32" x 7/8"                           | All    | 2       |
|  | 1463X40     |        | WASHER, spring   | All    | 4       |
| 2124-40  | 1350464W    |        | BRACKET, right, latch handle link ... } before serial 4879   | All    | 1       |
|  | 1350465W    |        | BRACKET, left, latch handle link ... }                       | All    | 4       |
|  | 76X31       |        | RIVET, link & stop bracket 9/64" x 9/32"                     | All    | 2       |
| 2124-44  | 1350466     |        | BRACKET, latch handle  | All    | 2       |
| 2124-44  | 1358941     |        | BRACKET, latch handle (after serial 4879)                    | All    | 1       |
| ----   |             |        | RIVET, to frame 9/64" x 1/4"                                 | All    | 4       |
| 2124-48  | 1351066     |        | HINGE, upper, right window (window half)                     | All    | 1       |
|  | 1351067     |        | HINGE, upper, left window (window half)                      | All    | 1       |
| 2124-49  | 1351067     |        | HINGE, lower, right window (window half)                     | All    | 1       |
|  | 1351066     |        | HINGE, lower, left window (window half)                      | All    | 1       |
| ----   |             |        | RIVET, to front channel 9/64" x 1/4"                         | All    | 8       |
| 2124-52  | 1351068     |        | HINGE, upper, right window (retainer half)                   | All    | 1       |
|  | 1351069     |        | HINGE, upper, left window (retainer half)                    | All    | 1       |
| 2124-53  | 1351069     |        | HINGE, lower, right window (retainer half)                   | All    | 1       |
|  | 1351068     |        | HINGE, lower, left window (retainer half)                    | All    | 1       |
| ----   |             |        | RIVET, to front channel 9/64" x 1/4"                         | All    | 8       |
| 2124-56  | 1350975     |        | STOP, window w/strip retainer glass ... } before serial 4879 | All    | 2       |
|  | 76X31       |        | RIVET, link & stop 9/64" x 9/32"                             | All    | 4       |

\*—Use as required.

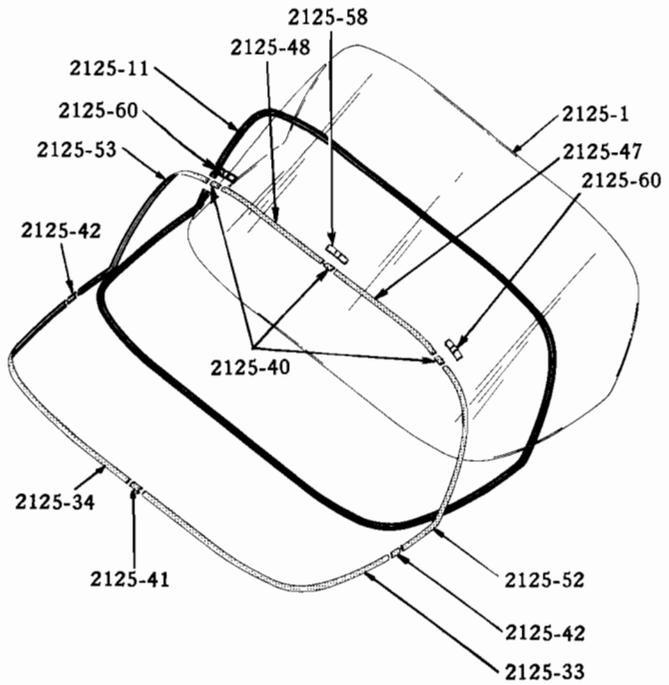
# BODY

2124

| ILLUST.<br>NUMBER  | PART<br>NUMBER | CHANGE<br><input type="checkbox"/> | DESCRIPTION   | MODELS    | PER<br>CAR |
|--|----------------|------------------------------------|---|-----------|------------|
| <b>2124—REAR QUARTER WINDOWS, CHANNELS, RUNS, WEATHERSEALS,<br/>REGULATORS AND MOULDINGS—Cont'd. (Plate 21-14)</b> |                |                                    |   |           |            |
| 2124-60  | 1350667        |                                    | MOULDING, r/q window top drip (before serial 4420) .....          | All ..... | 2          |
|  | ----           |                                    | SCREW, to body No. 8 - 15 x 1/2" .....                            | All ..... | 6          |
|  | ----           |                                    | MOULDING, r/q window drip (see group 2105) (after serial 4420) .. | All ..... | 2          |
| 2124-64  | 1350880        |                                    | MOULDING, upper, right lock pillar .....                          | All ..... | 1          |
|  | 1350881        |                                    | MOULDING, upper, left lock pillar .....                           | All ..... | 1          |
|  | ----           |                                    | SCREW, to pillar No. 8 - 32 x 3/8" .....                          | All ..... | 6          |



★ - Before serial 1036  
 ● - From serial 1036 to 4892



After serial 4892

C-4144

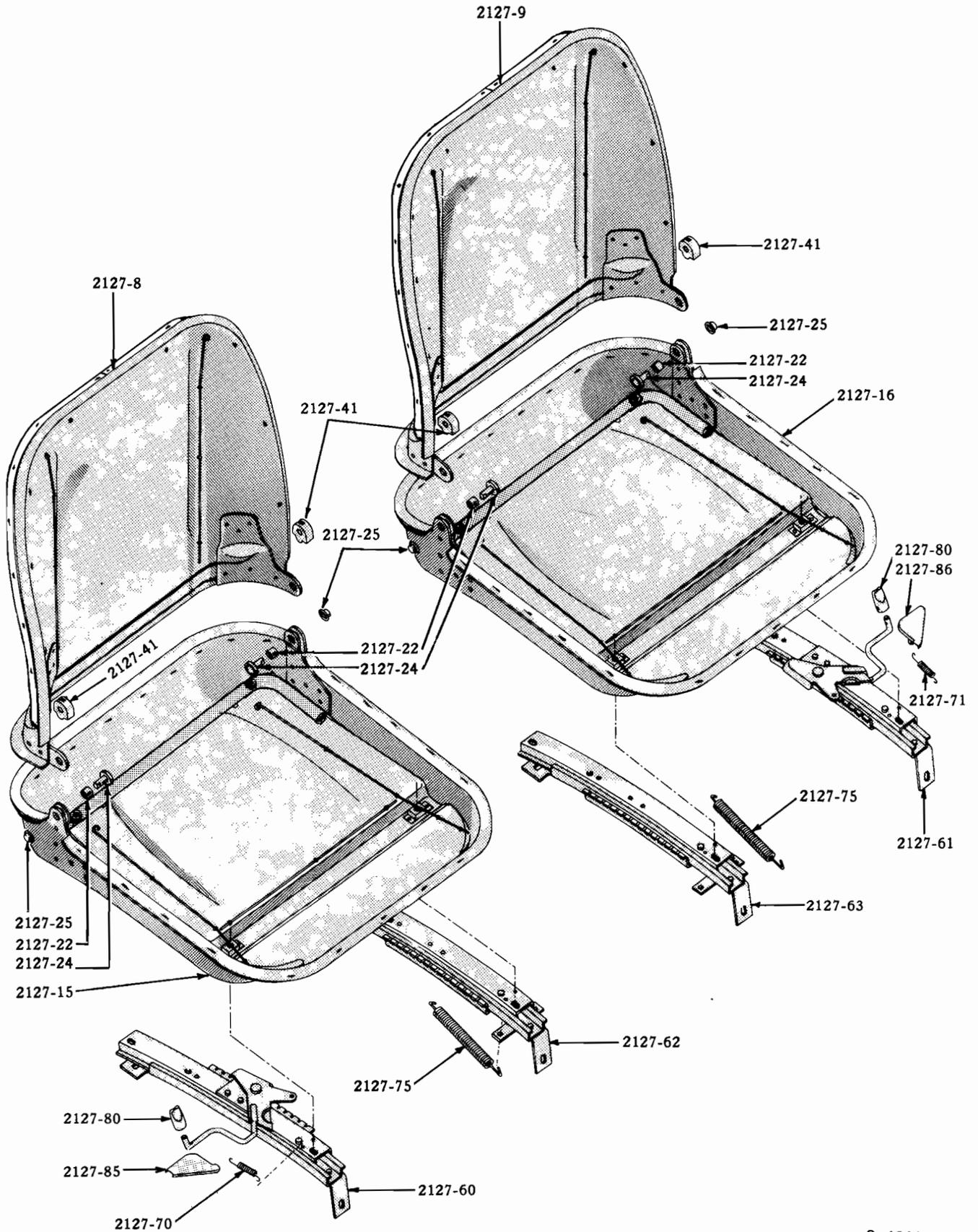
TYPICAL BACK WINDOW AND MOULDINGS

2125

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS | PER CAR |
|--|-------------|--------|---|--------|---------|
| <b>2125—BACK WINDOW, GARNISH MOULDINGS, ETC. (Plate 21-15)</b> |             |        |   |        |         |
| 2125-1   | 1350105     |        | GLASS, window (colored)                                     | All    | 1       |
| 2125-1   | 1350749     |        | GLASS, window (colored w/sunshade band)                     | All    | 1       |
| 2125-11  | 3260X2      |        | WEATHERSTRIP, window  | All    | 1       |
| 2125-24  | 1350616     |        | MOULDING, right, upper and side reveal (before serial 4892) | All    | 1       |
| 2125-28  | 1350617     |        | MOULDING, left, upper and side reveal (before serial 4892)  | All    | 1       |
| 2125-32  | 1350618     |        | MOULDING, lower reveal—Note 1                               | All    | 1       |
| 2125-33  | 1350470     |        | MOULDING, right, lower reveal—Note 2                        | All    | 1       |
| 2125-34  | 1350471     |        | MOULDING, left, lower reveal—Note 2                         | All    | 1       |
| 2125-40  | 1350615     |        | CLIP, upper, reveal moulding—Note 1                         | All    | 1       |
| 2125-42  | 1350615     |        | CLIP, side, reveal moulding—Note 1                          | All    | 2       |
| 2125-40  | 1350472     |        | CLIP, upper, reveal moulding—Note 2                         | All    | 1       |
| 2125-41  | 1350473     |        | CLIP, lower, reveal moulding—Note 2                         | All    | 1       |
| 2125-42  | 1350473     |        | CLIP, side, reveal moulding—Note 2                          | All    | 2       |
|  | 1351333     |        | PLATE, reinforcement (before serial 4892)                   | All    | 1       |
|  | ----        |        | SCREW, to plate No. 8 - 32 x 1-1/4"                         | All    | 1       |
| 2125-47  | 1360810     |        | MOULDING, right, upper reveal                               | All    | 1       |
| 2125-48  | 1360811     |        | MOULDING, left, upper reveal                                | All    | 1       |
| 2125-52  | 1360812     |        | MOULDING, right, side reveal                                | All    | 1       |
| 2125-53  | 1360813     |        | MOULDING, left, side reveal                                 | All    | 1       |
| 2125-40  | 1350472     |        | CLIP, upper, reveal moulding                                | All    | 3       |
| 2125-58  | 1358701     |        | PLATE, center, reinforcement                                | All    | 1       |
| 2125-60  | 1358702     |        | PLATE, side, reinforcement                                  | All    | 2       |
|  | G271421     |        | SCREW, clip No. 8 - 32 x 1-1/4"                             | All    | 3       |
|  | G120622     |        | NUT, hex. No. 8 - 32  | All    | 3       |

Note 1—One piece lower reveal moulding used before car serial 63R-1036.

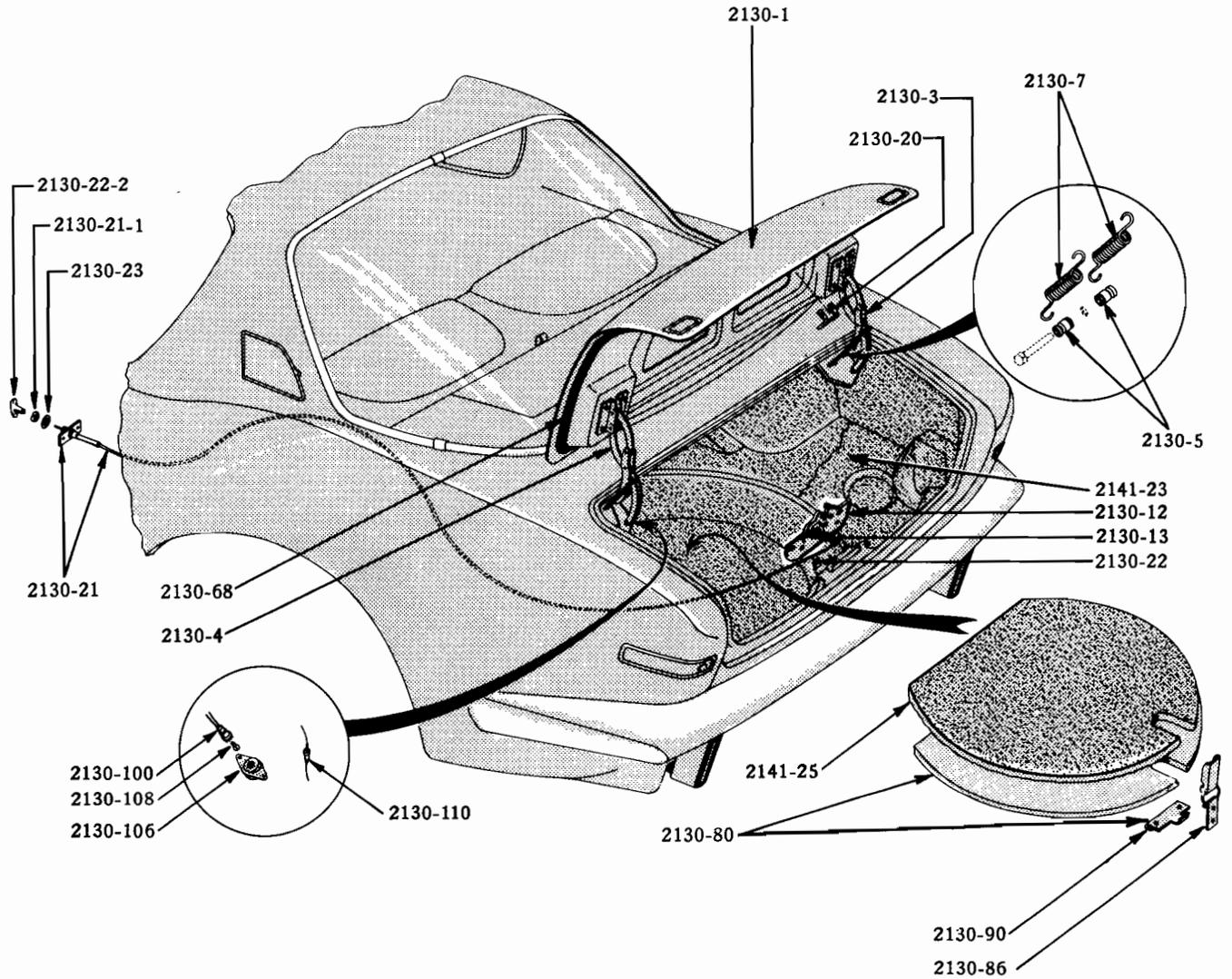
Note 2—Two piece lower reveal moulding used after car serial in Note 1.



**FRONT SEAT AND ADJUSTING MECHANISM**

# BODY

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS        | PER CAR |
|--|-------------|--------|--|---------------|---------|
| <b>2127—SEATS AND SEAT BELTS (Plate 21-16)</b>   |             |        |  |               |         |
| Seats complete, seat cushions and seat backs must be ordered by description. To assure correct trim, car serial, body symbol and number must be furnished. |             |        |  |               |         |
| 2127-8, 9  | 1347450     |        | FRAME, seat back (before serial 5361)                | All           | 2       |
| 2127-8, 9  | 1347925     |        | FRAME, seat back (after serial 5361)                 | All           | 2       |
| 2127-15,16   | 1347460     |        | FRAME, seat bottom (less track) (before serial 5361) | All           | 2       |
| 2127-15,16   | 1347913     |        | FRAME, seat bottom (after serial 5361)               | All           | 2       |
| 2127-22  | 1347429     |        | SLEEVE, bottom to back pivot                         | All           | 4       |
| 2127-24  | 1347428     |        | BOLT, bottom to back pivot                           | All           | 4       |
| 2127-25  | 3106X2W     |        | PUSH NUT 3/8"  | All           | 4       |
| Color  |             |        |  |               |         |
| 2127-41  | 1347409X1   |        | COVER, hinge   | Black All     | 4       |
| 2127-41  | 1347409X2   |        | COVER, hinge   | Turquoise All | 4       |
| 2127-41  | 1347409X3   |        | COVER, hinge   | Orange All    | 4       |
| 2127-41  | 1347409X4   |        | COVER, hinge   | Elk All       | 4       |
| 2127-41  | 1347409X5   |        | COVER, hinge   | Red All       | 4       |
| 2127-41  | 1347409X6   |        | COVER, hinge   | Maroon All    | 4       |
| 2127-60  | 1347402     |        | TRACK COMPLETE, right seat adj. (outer)              | All           | 1       |
| 2127-61  | 1347403     |        | TRACK COMPLETE, left seat adj. (outer)               | All           | 1       |
| 2127-62,63   | 1347400     |        | TRACK COMPLETE, seat adj. (inner)                    | All           | 2       |
|  | G132325     |        | BOLT, frt., track to seat frame 5/16" - 18 x 3/4"    | All           | 4       |
|  | G132349     |        | BOLT, rear, track to seat frame 5/16" - 18 x 1-1/2"  | All           | 4       |
|  | 1905X15     |        | BOLT, frt., track to floor pan 5/16" - 18 x 3/4"     | All           | 4       |
|  | 1950X2      |        | BOLT, rear, track to floor pan 5/16" - 18 x 1-1/8"   | All           | 4       |
|  | G138485     |        | WASHER, lock, track to frame 5/16"                   | All           | 8       |
|  | 41X204      |        | WASHER, plain, track to frame 5/16"                  | All           | 8       |
| 2127-70, 71  | 1347427     |        | SPRING, seat adj. track lock                         | All           | 2       |
| 2127-75  | 1347426     |        | SPRING, seat pullback                                | All           | 2       |
| 2127-80  | 1350219     |        | KNOB, seat adj. track lever                          | All           | 2       |
|  | G147448     |        | SCREW, knob to adj. lever 1/16" x 1/2"               | All           | 2       |
| 2127-85  | 1347452     |        | COVER, right, seat adj. track handle                 | All           | 1       |
| 2127-86  | 1347453     |        | COVER, left, seat adj. track handle                  | All           | 1       |
|  | AC-3242     |        | FRONT AND REAR SEAT BELT KIT                         | Gray All      | 4       |
|  | AC-3285     |        | FRONT AND REAR SEAT BELT KIT                         | Blue All      | 4       |
|  | AC-3286     |        | FRONT AND REAR SEAT BELT KIT                         | Brown All     | 4       |
|  | AC-3287     |        | FRONT AND REAR SEAT BELT KIT                         | Turquoise All | 4       |
|  | AC-3288     |        | FRONT AND REAR SEAT BELT KIT                         | Red All       | 4       |
|  | AC-3289     |        | FRONT AND REAR SEAT BELT KIT                         | Black All     | 4       |
|  | AC-3400     |        | FRONT AND REAR SEAT BELT KIT                         | Maroon All    | 4       |

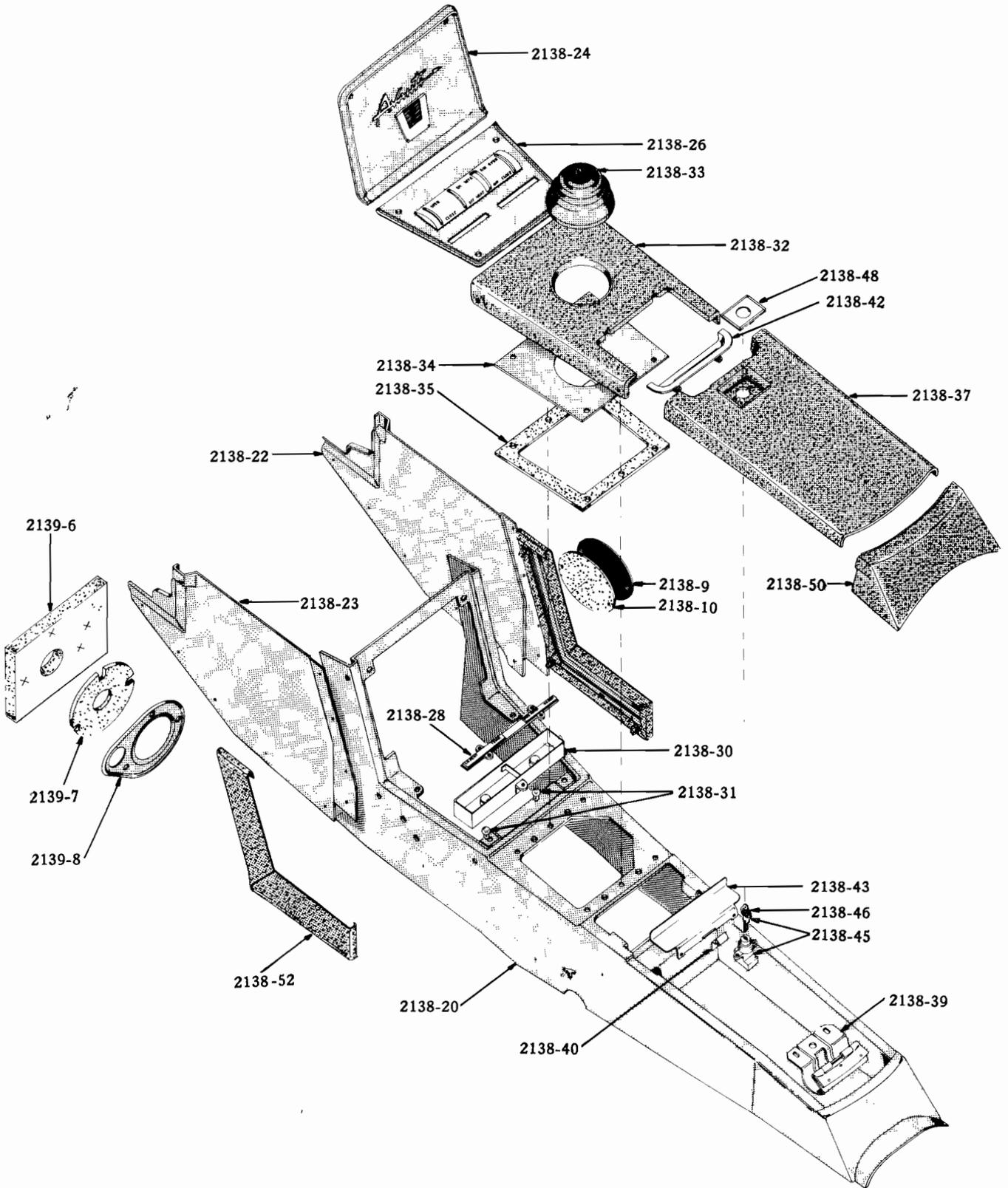


C-4065

REAR COMPARTMENT OR TRUNK AND LID

## BODY

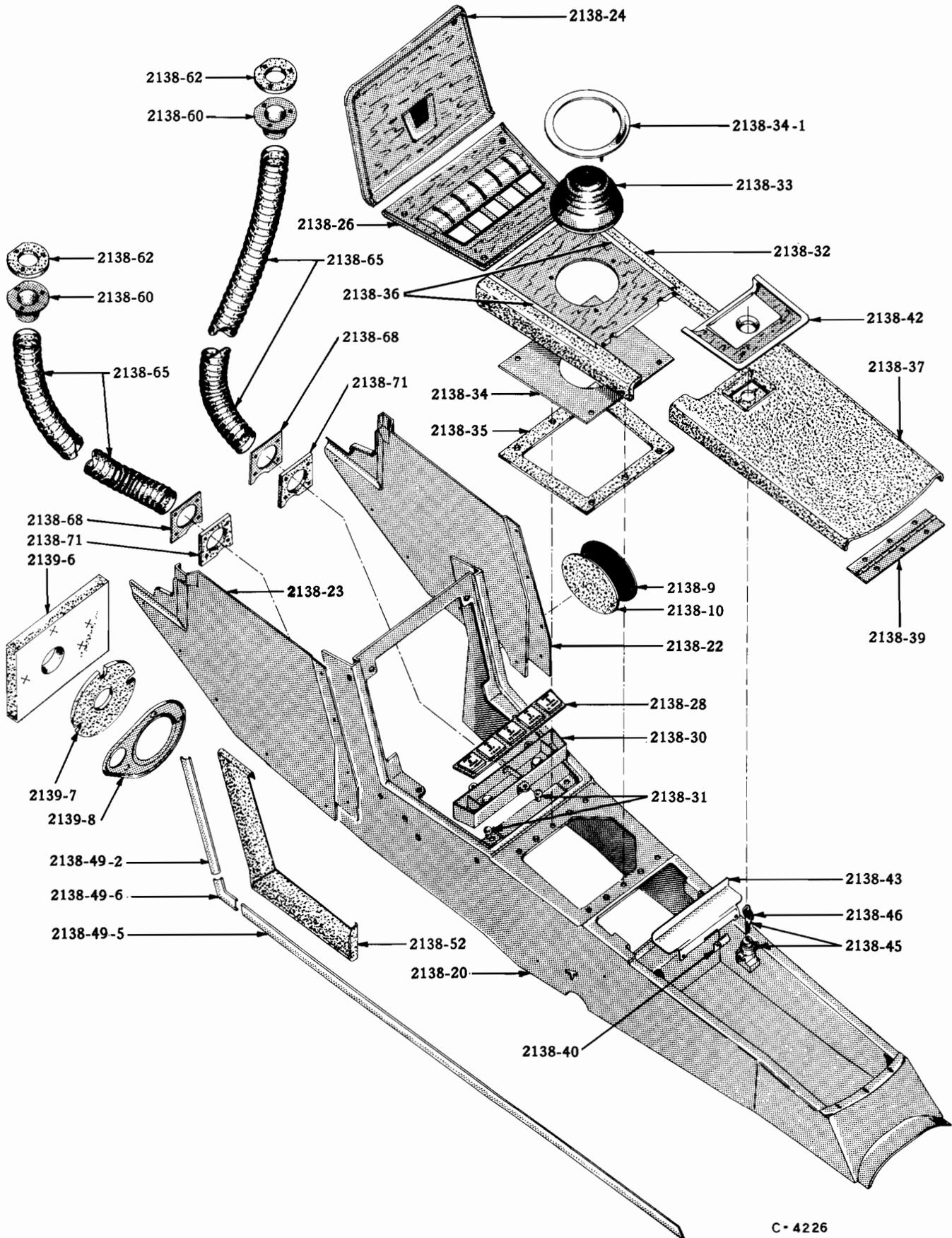
| ILLUST. NUMBER                              | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|---|-------------|--------|---|-----------|---------|
| <b>2130—TRUNK OR DECK LID (Plate 21-17)</b> |             |        |   |           |         |
| 2130-1                                      | 1350071     |        | LID, trunk or deck .....                                | All ..... | 1       |
| 2130-3                                      | 1350790     |        | HINGE less SPRING, right, lid .....                     | All ..... | 1       |
| 2130-4                                      | 1350791     |        | HINGE less SPRING, left, lid .....                      | All ..... | 1       |
|   | 1905X9      |        | SCREW, to lid 1/4" - 20 x 3/4" .....                    | All ..... | 8       |
|   | G120376     |        | NUT, to body 5/16" - 18 .....                           | All ..... | 4       |
|   | -----       |        | WASHER, plain 11/32" .....                              | All ..... | 4       |
|   | G120214     |        | WASHER, lock 5/16" .....                                | All ..... | 2       |
|   | 2056X17     |        | BOLT, to gusset spring 5/16" - 18 x 2-7/8" .....        | All ..... | 2       |
|   | G120376     |        | NUT, to gusset bolt 5/16" - 18 .....                    | All ..... | 2       |
|   | 3075X2      |        | WASHER, sleeve lock 5/16" .....                         | All ..... | 4       |
|   | G120214     |        | WASHER, lock 5/16" .....                                | All ..... | 4       |
| 2130-5                                      | 262993      |        | SLEEVE, spring bolt .....                               | All ..... | 4       |
| 2130-7                                      | 1350800     |        | SPRING, hinge .....                                     | All ..... | 2       |
| 2130-12                                     | 1350810     |        | LATCH, lid inside .....                                 | All ..... | 1       |
|   | -----       |        | BOLT, fastening 1/4" - 20 x 1" .....                    | All ..... | 3       |
|   | G120375     |        | NUT, hex. 1/4" - 20 .....                               | All ..... | 3       |
|   | -----       |        | WASHER, lock 1/4" .....                                 | All ..... | 6       |
| 2130-13                                     | 1350819     |        | SPRING, latch pawl .....                                | All ..... | 1       |
| 2130-20                                     | 1350818     |        | STRIKER, lid latch .....                                | All ..... | 1       |
|   | 1905X9      |        | SCREW & WASHER, to lid 1/4" - 20 x 3/4" .....           | All ..... | 2       |
| 2130-21                                     | 1351014     |        | CONTROL, lid latch (incl. conduit & wire) .....         | All ..... | 1       |
| 2130-21-1                                   | 1547624     |        | NUT, fastening .....                                    | All ..... | 1       |
| 2130-22                                     | 537674      |        | CLIP, control conduit .....                             | All ..... | 6       |
|   | 1903X3      |        | CLIP, control conduit to latch .....                    | All ..... | 1       |
|   | -----       |        | SCREW, to floor pan No. 10 - 12 x 5/8" .....            | All ..... | 5       |
|   | -----       |        | SCREW, to floor pan No. 14 - 10 x 3/4" .....            | All ..... | 1       |
|   | -----       |        | SCREW, to lock pillar extension No. 8 - 15 x 1/2" ..... | All ..... | 2       |
|   | -----       |        | SPEED NUT, screw No. 14 .....                           | All ..... | 1       |
| 2130-22-1                                   | 1558038     |        | PAD, anti-rattle—rubber (illust. Plate 03-1) .....      | All ..... | 1       |
|   | 1351088     |        | GROMMET, control wire .....                             | All ..... | 1       |
| 2130-22-2                                   | 1351170X1   |        | HANDLE, control wire .....                              | All ..... | 1       |
|   | 3324X1      |        | SCREW, set No. 8 - 32 .....                             | All ..... | 1       |
| 2130-23                                     | 1351015     |        | ESCUTCHEON, control handle .....                        | All ..... | 1       |
| 2130-68                                     | 3177X3      |        | WEATHERSTRIP, lid opening—rubber .....                  | All ..... | 1       |
| 2130-80                                     | 1350762     |        | COVER, spare wheel .....                                | All ..... | 1       |
| 2130-86                                     | 1350753     |        | LATCH, spare wheel cover .....                          | All ..... | 1       |
|   | -----       |        | SCREW, to floor pan 1/4" - 20 x 1/2" .....              | All ..... | 2       |
|   | -----       |        | SPEEDNUT, fastening 1/4" .....                          | All ..... | 1       |
| 2130-90                                     | 1350758     |        | CATCH, latch .....                                      | All ..... | 1       |
|   | G455683     |        | SCREW & WASHER, to cover 1/4" - 20 x 1/2" .....         | All ..... | 2       |
|   | 1351156W    |        | NAME PLATE, deck lid "Studebaker" .....                 | All ..... | 1       |
|   | G441251     |        | NUT, stamped No. 6 - 32 .....                           | All ..... | 4       |
|   | 1331877     |        | GASKET, sealer .....                                    | All ..... | 4       |
| 2130-100                                    | 1557774     |        | SOCKET and CABLES, trunk light .....                    | All ..... | 1       |
| 2130-106                                    | 1350476     |        | LENS, trunk light .....                                 | All ..... | 1       |
|   | -----       |        | SCREW, fastening No. 10 - 12 x 5/8" .....               | All ..... | 2       |
| 2130-108                                    | G142453     |        | BULB, trunk light Mazda No. 90 .....                    | All ..... | 1       |
| 2130-110                                    | 1350475     |        | SWITCH, trunk light—mercury .....                       | All ..... | 1       |



C-4067

TYPICAL FRONT FLOOR BOARD AND CONSOLE (First Design)

BODY



C-4226

TYPICAL FRONT FLOOR BOARD AND CONSOLE (Second Design)

# BODY

2138

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS              | PER CAR |
|--|-------------|--------|--|---------------------|---------|
| <b>2138—FRONT FLOOR BOARD AND CONSOLE (Plates 21-18, 19)</b> |             |        |  |                     |         |
| 2138-9   | 1350128     |        | COVER, automatic trans. access hole .....                    | All .....           | 1       |
| 2138-10  | 1350932     |        | GASKET, hole cover .....                                     | All .....           | 1       |
|  | G161895     |        | SCREW, to floor pan No. 10 - 12 x 1/2" .....                 | All .....           | 2       |
|  | 1578X59     |        | SPEED NUT, screw No. 10 .....                                | All .....           | 2       |
| 2138-20  | 1350203     |        | CONSOLE, floor pan (before serial 4849) .....                | All .....           | 1       |
| 2138-20  | 1358772     |        | CONSOLE, floor pan (after serial 4849) .....                 | All .....           | 1       |
| 2138-22  | 1350208     |        | PANEL, right, console front side (less A.C.) .....           | All .....           | 1       |
| 2138-23  | 1350209     |        | PANEL, left, console front side (less A.C.) .....            | All .....           | 1       |
| 2138-22  | 1351238     |        | PANEL, right, console front side (w/A.C.) .....              | R1 .....            | 1       |
| 2138-23  | 1351239     |        | PANEL, left, console front side (w/A.C.) .....               | R1 .....            | 1       |
| 2138-22  | 1358974     |        | PANEL, right, console front side (w/A.C.) .....              | R1, R4 .....        | 1       |
| 2138-23  | 1358975     |        | PANEL, left, console front side (w/A.C.) .....               | R1, R4 .....        | 1       |
|  |             |        | SCREW, to console No. 8 - 15 .....                           | All .....           | 18      |
|  |             |        | Color  |                     |         |
| 2138-24  | 1351080X1   |        | PLATE, console A.C. hole cover (less A.C.) .....             | Fawn All .....      | 1       |
| 2138-24  | 1358914X1   |        | PLATE, console A.C. hole cover (less A.C.) .....             | Walnut All .....    | 1       |
|  |             |        | PLATE, console A.C. hole cover (w/A.C.)—see group 2102 ..... | R1, R4 .....        | 1       |
|  |             |        | SCREW, upper, to console No. 10 - 24 x 5/8" .....            | All .....           | 2       |
|  |             |        | SCREW, lower, to console No. 8 - 15 x 3/4" .....             | All .....           | 2       |
|  |             |        | SPEED NUT, No. 10 .....                                      | All .....           | 2       |
| 2138-26  | 1351085X1   |        | PLATE, console control panel .....                           | Fawn All .....      | 1       |
| 2138-26  | 1358973X1   |        | PLATE, console control panel (w/4 lever slots) .....         | Walnut All .....    | 1       |
| 2138-26  | 1360025X1   |        | PLATE, console control panel (w/5 lever slots) .....         | Walnut All .....    | 1       |
|  |             |        | SCREW, to console No. 10 - 24 x 5/8" .....                   | All .....           | 4       |
|  |             |        | SPEED NUT, No. 10 .....                                      | All .....           | 4       |
| 2138-28  | 1351049     |        | NAME PLATE, control illumination (before serial 4878) .....  | All .....           | 1       |
|  | 1651X4      |        | CLIP, push on .....  | All .....           | 4       |
| 2138-28  | 1358765     |        | NAME PLATE, control illumination (after serial 4878) .....   | All .....           | 1       |
| 2138-30  | 1351093     |        | SHIELD, console control light (before serial 4878) .....     | All .....           | 1       |
| 2138-30  | 1358915     |        | SHIELD, console control light (after serial 4878) .....      | All .....           | 1       |
|  | G273445     |        | SCREW, fastening No. 8 - 18 x 3/8" .....                     | All .....           | 2       |
| 2138-31  | 1557883     |        | BULB, console control light .....                            | All .....           | 2       |
|  |             |        | Color  |                     |         |
| 2138-32  | 1347654X1   |        | PLATE, console trans. mounting .....                         | Black All .....     | 1       |
| 2138-32  | 1347654X2   |        | PLATE, console trans. mounting .....                         | Turquoise All ..... | 1       |
| 2138-32  | 1347654X3   |        | PLATE, console trans. mounting .....                         | Orange All .....    | 1       |
| 2138-32  | 1347654X4   |        | PLATE, console trans. mounting .....                         | Elk All .....       | 1       |
| 2138-32  | 1347654X5   |        | PLATE, console trans. mounting .....                         | Red All .....       | 1       |
| 2138-32  | 1347779X1   |        | ●PLATE, console trans. mounting .....                        | Black All .....     | 1       |
| 2138-32  | 1347779X2   |        | ●PLATE, console trans. mounting .....                        | Turquoise All ..... | 1       |
| 2138-32  | 1347779X3   |        | ●PLATE, console trans. mounting .....                        | Orange All .....    | 1       |
| 2138-32  | 1347779X4   |        | ●PLATE, console trans. mounting .....                        | Elk All .....       | 1       |
| 2138-32  | 1347779X5   |        | ●PLATE, console trans. mounting .....                        | Red All .....       | 1       |
| 2138-32  | 1347655X1   |        | PLATE, console trans. mounting .....                         | Black All .....     | 1       |
| 2138-32  | 1347655X2   |        | PLATE, console trans. mounting .....                         | Turquoise All ..... | 1       |
| 2138-32  | 1347655X3   |        | PLATE, console trans. mounting .....                         | Orange All .....    | 1       |
| 2138-32  | 1347655X4   |        | PLATE, console trans. mounting .....                         | Elk All .....       | 1       |
| 2138-32  | 1347655X5   |        | PLATE, console trans. mounting .....                         | Red All .....       | 1       |
| 2138-32  | 1347877X1   |        | ●PLATE, console trans. mounting .....                        | Black All .....     | 1       |
| 2138-32  | 1347877X2   |        | ●PLATE, console trans. mounting .....                        | Turquoise All ..... | 1       |
| 2138-32  | 1347877X4   |        | ●PLATE, console trans. mounting .....                        | Elk All .....       | 1       |
| 2138-32  | 1347877X6   |        | ●PLATE, console trans. mounting .....                        | Maroon All .....    | 1       |
|  |             |        | SCREW, fastening No. 6 - 18 x 5/8" .....                     | All .....           | 4       |
|  |             |        | WASHER, screw No. 6 .....                                    | All .....           | 4       |

●—Includes walnut grain panel and 1347876 moulding.

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |   |
|--|-------------|--------|---|-----------|---------|---|
| <b>2138—FRONT FLOOR BOARD AND CONSOLE—Cont'd. (Plates 21-18, 19)</b> |             |        |   |           |         |   |
| 2138-33  | 1556146     |        | BOOT, trans. control (less AD.) (before serial 4849)            | All       | 1       |   |
| 2138-33  | 1560760     |        | BOOT, trans. control (less AD.) (after serial 4849)             | All       | 1       |   |
|  | ----        |        | BOOT, trans. control (w/AD.) (see group 0851)                   | All       | 1       |   |
| 2138-34  | 1556327     |        | PLATE, trans. control cover (less AD.) (before serial 4849)     | All       | 1       |   |
| 2138-34  | 1556325     |        | PLATE, trans. control cover & mtg. (w/AD.)                      | All       | 1       |   |
|  | ----        |        | SCREW, fastening No. 12 - 11 x 3/4"                             | All       | 6       |   |
| 2138-34-1  | 1559789     |        | RETAINER, trans. mtg. plate boot (less AD.) (after serial 4849) | All       | 1       |   |
|  | 3055X2      |        | NUT, push   | All       | 3       |   |
| 2138-35  | 1557275     |        | GASKET, trans. cover plate                                      | All       | 1       |   |
| 2138-36  | 1347876     |        | MOULDING, trans. mtg. plate trim (after serial 4730)            | All       | 2       |   |
|  |             |        | Color   |           |         |   |
| 2138-37  | 1347734X1   | }      | LID, console compartment  | Black     | All     | 1 |
| 2138-37  | 1347734X2   |        | LID, console compartment  | Turquoise | All     | 1 |
| 2138-37  | 1347734X3   |        | LID, console compartment  | Orange    | All     | 1 |
| 2138-37  | 1347734X4   |        | LID, console compartment  | Elk       | All     | 1 |
| 2138-37  | 1347734X5   |        | LID, console compartment  | Red       | All     | 1 |
| 2138-37  | 1347825X1   | }      | LID, console compartment  | Black     | All     | 1 |
| 2138-37  | 1347825X2   |        | LID, console compartment  | Turquoise | All     | 1 |
| 2138-37  | 1347825X3   |        | LID, console compartment  | Orange    | All     | 1 |
| 2138-37  | 1347825X4   |        | LID, console compartment  | Elk       | All     | 1 |
| 2138-37  | 1347825X5   |        | LID, console compartment  | Red       | All     | 1 |
| 2138-39  | 1350510     |        | HINGE, console compartment lid (before serial 4849)             | All       | 1       |   |
|  | G131575     |        | NUT, crown No. 10 - 24  | All       | 2       |   |
|  | G120217     |        | WASHER, lock No. 10   | All       | 2       |   |
|  | ----        |        | RIVET, to console (split) 9/64" x 1/4"                          | All       | 3       |   |
| 2138-39  | 1347771W    |        | HINGE, console compartment lid (after serial 4849)              | All       | 1       |   |
|  | G162601     |        | SCREW, to console No. 6 - 20 x 1/2"                             | All       | 3       |   |
|  | G155836     |        | SCREW, to lid No. 6 - 32 x 5/16"                                | All       | 3       |   |
|  | 1347772     |        | SPEED NUT   | All       | 1       |   |
| 2138-40  | 1350514     |        | KEEPER, console compartment lid                                 | All       | 1       |   |
|  | G161860     |        | SCREW, to console No. 8 - 15 x 1/2"                             | All       | 1       |   |
| 2138-42  | 1350216W    |        | HANDLE, console compartment lid (before serial 4849)            | All       | 1       |   |
|  | 3045X3      |        | SCREW, fastening No. 8 - 32 x 3/8"                              | All       | 2       |   |
|  | ----        |        | WASHER, lock No. 6  | All       | 2       |   |
| 2138-42  | 1360028X1   |        | HANDLE, console compartment lid (after serial 4849)             | All       | 1       |   |
| 2138-43  | 1351297     |        | PLATE, compartment trim   | All       | 1       |   |
|  | ----        |        | SCREW, to console No. 6 - 18 x 1/2"                             | All       | 2       |   |
|  | 1350825     |        | KIT, inst. and console compartment lock (before serial 4892)    | All       | 1       |   |
|  | 1360830     |        | KIT, inst. and console compartment lock (after serial 4892)     | All       | 1       |   |
|  |             |        | The above consists of: 2—locks and 2—keys                       |           |         |   |
| 2138-45  | 1350826     | }      | LOCK & HOUSING w/LATCH & KEYS, lid (before serial 4892)         | All       | 1       |   |
| 2138-45  | 1360831     |        | LOCK & HOUSING w/LATCH & KEYS, lid (after serial 4892)          | All       | 1       |   |
|  | G164324     |        | SCREW, to lid No. 6 - 32 x 7/16"                                | All       | 2       |   |
|  | ----        |        | WASHER, lock No. 6  | All       | 2       |   |
| 2138-46  | 1555539     | }      | KEY, compartment lock (coded to key No.)                        | All       | 1       |   |
| 2138-46  | 1343378     |        | KEY, compartment lock (blank)                                   | All       | 1       |   |
| 2138-46  | 1360848     |        | KEY, compartment lock (coded to key No.)                        | All       | 1       |   |
| 2138-46  | 1360849     |        | KEY, compartment lock (blank)                                   | All       | 1       |   |
| 2138-48  | 1350217W    |        | ESCUTCHEON, compartment lock (before serial 4849)               | All       | 1       |   |

# BODY

2139

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS                  | PER CAR |
|--|-------------|--------|---|-------------------------|---------|
| <b>2138—FRONT FLOOR BOARD AND CONSOLE—Cont'd. (Plates 21-18, 19)</b> |             |        |   |                         |         |
|  | 1358664     |        | MOULDING, right front, console side . . . }                     | All . . . . .           | 1       |
| 2138-49-2  | 1358665     |        | MOULDING, left front, console side . . . }                      | All . . . . .           | 1       |
| 2138-49-2  | 1347822     |        | MOULDING, front, console side (after serial 4730) . . . . .     | All . . . . .           | 2       |
|  | 1358698     |        | MOULDING, right rear, console side . . . }                      | All . . . . .           | 1       |
| 2138-49-5  | 1358699     |        | MOULDING, left rear, console side . . . }                       | All . . . . .           | 1       |
|  | 1347820     |        | MOULDING, right rear, console side . . . }                      | All . . . . .           | 1       |
| 2138-49-5  | 1347821     |        | MOULDING, left rear, console side . . . }                       | All . . . . .           | 1       |
|  | 1350675     |        | CLIP, fastening (before serial 4730) . . . . .                  | All . . . . .           | 14      |
|  | 1360573     |        | CLIP, fastening (after serial 4730) . . . . .                   | All . . . . .           | 6       |
|  | G441239     |        | NUT, clip (after serial 4730) . . . . .                         | All . . . . .           | 6       |
| 2138-49-6  | 1358659     |        | MOULDING, corner, console side (after serial 4730) . . . . .    | All . . . . .           | 2       |
| Color  |             |        |   |                         |         |
| 2138-50  | 1347584X1   | }      | PAD, console end crash . . . . .                                | Black All . . . . .     | 1       |
| 2138-50  | 1347584X2   |        | PAD, console end crash . . . . .                                | Turquoise All . . . . . | 1       |
| 2138-50  | 1347584X3   |        | PAD, console end crash . . . . .                                | Orange All . . . . .    | 1       |
| 2138-50  | 1347584X4   |        | PAD, console end crash . . . . .                                | Elk All . . . . .       | 1       |
| 2138-50  | 1347584X5   |        | PAD, console end crash . . . . .                                | Red All . . . . .       | 1       |
|  | 1347518X1   |        | PAD, right, console front side trim . . . . .                   | Black All . . . . .     | 1       |
| 2138-52  | 1347519X1   |        | PAD, left, console front side trim . . . . .                    | Black All . . . . .     | 1       |
|  | 1347518X2   |        | PAD, right, console front side trim . . . . .                   | Turquoise All . . . . . | 1       |
| 2138-52  | 1347519X2   |        | PAD, left, console front side trim . . . . .                    | Turquoise All . . . . . | 1       |
|  | 1347518X3   |        | PAD, right, console front side trim . . . . .                   | Orange All . . . . .    | 1       |
| 2138-52  | 1347519X3   |        | PAD, left, console front side trim . . . . .                    | Orange All . . . . .    | 1       |
|  | 1347518X4   |        | PAD, right, console front side trim . . . . .                   | Elk All . . . . .       | 1       |
| 2138-52  | 1347519X4   |        | PAD, left, console front side trim . . . . .                    | Elk All . . . . .       | 1       |
|  | 1347518X5   |        | PAD, right, console front side trim . . . . .                   | Red All . . . . .       | 1       |
| 2138-52  | 1347519X5   |        | PAD, left, console front side trim . . . . .                    | Red All . . . . .       | 1       |
| 2138-60  | 1358966     |        | CONNECTOR, trans. cooling hose (after serial 4892) . . . . .    | All . . . . .           | 2       |
|  | 3204X5      |        | SCREW, fastening No. 8 - 15 x 5/8" . . . . .                    | All . . . . .           | 6       |
| 2138-62  | 1358967     |        | GASKET, trans. cooling connector (after serial 4872) . . . . .  | All . . . . .           | 2       |
| 2138-65  | 1358968     |        | HOSE, trans. cooling (after serial 4892) . . . . .              | All . . . . .           | 2       |
|  | 3204X1      |        | SCREW, fastening No. 8 - 15 x 1/2" . . . . .                    | All . . . . .           | 2       |
| 2138-68  | 1358972     |        | PLATE, hose to floor pan retainer (after serial 4892) . . . . . | All . . . . .           | 2       |
|  | 3204X5      |        | SCREW, fastening No. 8 - 15 x 5/8" . . . . .                    | All . . . . .           | 8       |
| 2138-71  | 1358971     |        | SEAL, trans. cooling hose plate (after serial 4892) . . . . .   | All . . . . .           | 2       |
| <b>2139—TOE BOARD (DASH) (Plates 21-18, 19)</b>                      |             |        |   |                         |         |
| 2139-6   | 1350434     |        | GASKET, steer. post collar . . . . .                            | R1, R2 . . . . .        | 1       |
| 2139-6   | 1356565     |        | GASKET, steer. post collar . . . . .                            | R3, R4 . . . . .        | 1       |
| 2139-7   | 1350435     |        | SEAL, steer. post collar . . . . .                              | R1, R2 . . . . .        | 1       |
| 2139-7   | 1356564     |        | SEAL, steer. post collar . . . . .                              | R3, R4 . . . . .        | 1       |
| 2139-8   | 1350438     |        | COLLAR, steer. post (less AD.) . . . . .                        | R1, R2 . . . . .        | 1       |
| 2139-8   | 1350439     |        | COLLAR, steer. post (w/AD.) . . . . .                           | R1, R2 . . . . .        | 1       |
| 2139-8   | 1356562     |        | COLLAR, steer. post (less AD.) . . . . .                        | R3, R4 . . . . .        | 1       |
| 2139-8   | 1356563     |        | COLLAR, steer. post (w/AD.) . . . . .                           | R3, R4 . . . . .        | 1       |
|  | 1350271     |        | FASTENER, to dash . . . . .                                     | All . . . . .           | 3       |

# BODY

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION  | MODELS             | PER CAR |
|---|-------------|--------|--|--------------------|---------|
| <b>2141—FLOOR, LUGGAGE COMP'T., AND CONSOLE CARPETS (Plate 21-23)</b> |             |        |  |                    |         |
| <b>2141A—Front Floor Carpets</b>                                      |             |        |  |                    |         |
|   |             |        |  | Color              |         |
| 2141-2  | 1347648X1   |        | CARPET, right, front floor ... } before serial 4356            | Black All          | 1       |
| 2141-3  | 1347649X1   |        | CARPET, left, front floor ... }                                | Black All          | 1       |
| 2141-2  | 1347648X2   |        | CARPET, right, front floor ... } before serial 4314            | Turq. & Black All  | 1       |
|   | 1347649X2   |        | CARPET, left, front floor ... }                                | Turq. & Black All  | 1       |
| 2141-2  | 1347648X3   |        | CARPET, right, front floor ... } before serial 4399            | Orange & Black All | 1       |
|   | 1347649X3   |        | CARPET, left, front floor ... }                                | Orange & Black All | 1       |
| 2141-2  | 1347648X4   |        | CARPET, right, front floor ... } before serial 4709            | Fawn & Black All   | 1       |
|   | 1347649X4   |        | CARPET, left, front floor ... }                                | Fawn & Black All   | 1       |
| 2141-2  | 1347648X5   |        | CARPET, right, front floor ... } before serial 4275            | Red & Black All    | 1       |
|   | 1347649X5   |        | CARPET, left, front floor ... }                                | Red & Black All    | 1       |
| 2141-2  | 1347802X1   |        | CARPET, right, front floor ... } after serial 4356             | Black All          | 1       |
|   | 1347803X1   |        | CARPET, left, front floor ... }                                | Black All          | 1       |
| 2141-2  | 1347802X2   |        | CARPET, right, front floor ... } after serial 4314             | Turq. & Black All  | 1       |
|   | 1347803X2   |        | CARPET, left, front floor ... }                                | Turq. & Black All  | 1       |
| 2141-2  | 1347802X3   |        | CARPET, right, front floor ... } after serial 4399             | Orange & Black All | 1       |
|   | 1347803X3   |        | CARPET, left, front floor ... }                                | Orange & Black All | 1       |
| 2141-2  | 1347802X4   |        | CARPET, right, front floor ... } after serial 4709             | Fawn & Black All   | 1       |
|   | 1347803X4   |        | CARPET, left, front floor ... }                                | Fawn & Black All   | 1       |
| 2141-2  | 1347802X5   |        | CARPET, right, front floor ... } after serial 4275             | Red & Black All    | 1       |
|   | 1347803X5   |        | CARPET, left, front floor ... }                                | Red & Black All    | 1       |
| <b>2141B—Rear Floor Carpets</b>                                       |             |        |  |                    |         |
| 2141-9  | 1347498X1   |        | CARPET, rear floor (before serial 4356)                        | Black All          | 1       |
| 2141-9  | 1347498X2   |        | CARPET, rear floor (before serial 4314)                        | Turq. & Black All  | 1       |
| 2141-9  | 1347498X3   |        | CARPET, rear floor (before serial 4399)                        | Orange & Black All | 1       |
| 2141-9  | 1347498X4   |        | CARPET, rear floor (before serial 4709)                        | Fawn & Black All   | 1       |
| 2141-9  | 1347498X5   |        | CARPET, rear floor (before serial 4275)                        | Red & Black All    | 1       |
| 2141-9  | 1347833X1   |        | CARPET, rear floor (after serial 4356)                         | Black All          | 1       |
| 2141-9  | 1347833X2   |        | CARPET, rear floor (after serial 4314)                         | Turq. & Black All  | 1       |
| 2141-9  | 1347833X3   |        | CARPET, rear floor (after serial 4399)                         | Orange & Black All | 1       |
| 2141-9  | 1347833X4   |        | CARPET, rear floor (after serial 4709)                         | Fawn & Black All   | 1       |
| 2141-9  | 1347833X5   |        | CARPET, rear floor (after serial 4275)                         | Red & Black All    | 1       |
| ----  |             |        | SCREW, frt. fastening No. 6 - 18 x 3/4"                        | All                | 2       |
| 2141-12   | 1347522X1   |        | CARPET, rear seat heel board                                   | Black All          | 1       |
| 2141-12   | 1347522X2   |        | CARPET, rear seat heel board                                   | Turq. & Black All  | 1       |
| 2141-12   | 1347522X3   |        | CARPET, rear seat heel board                                   | Orange & Black All | 1       |
| 2141-12   | 1347522X4   |        | CARPET, rear seat heel board } before serial 4879              | Fawn & Black All   | 1       |
| 2141-12   | 1347522X5   |        | CARPET, rear seat heel board }                                 | Red & Black All    | 1       |
| ----  |             |        | SCREW, heel bd. & rr. floor carpet fastening No. 6 - 18 x 3/4" | All                | 4       |
| ----  |             |        | SCREW, heel bd. & rr. floor carpet fastening No. 6 - 18 x 1/2" | All                | 8       |
| <b>2141C—Luggage Compartment Carpets (illust. on plate 21-17)</b>     |             |        |  |                    |         |
|   | 1347489X1   |        | CARPET, luggage comp't. seat back (before serial 4309)         | Black All          | 1       |
| 2141-23   | 1347628X1   |        | CARPET, right, luggage comp't. floor                           | Black All          | 1       |
|   | 1347629X1   |        | CARPET, left, luggage comp't. floor                            | Black All          | 1       |
| 2141-25   | 1347511X1   |        | CARPET, spare tire board                                       | Black All          | 1       |
|   | 1347647X1   |        | CARPET, comp't. lock   | Black All          | 1       |
| ----  |             |        | SCREW, carpet fastening No. 6 - 18 x 1/2"                      | All                | 2       |

# BODY

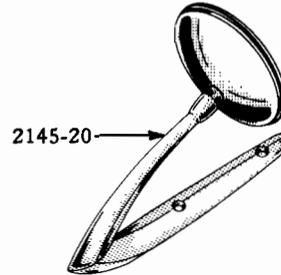
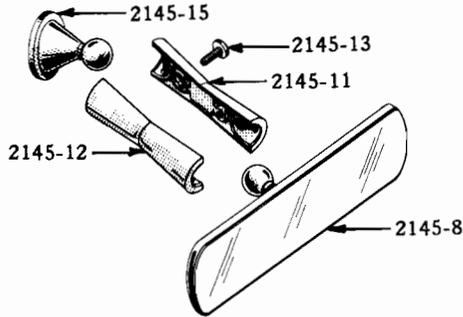
2141

| ILLUST. NUMBER  | PART NUMBER | CHANGE | DESCRIPTION   | MODELS                               | PER CAR |
|---|-------------|--------|---|--------------------------------------|---------|
| <b>2141—FLOOR, LUGGAGE COMP'T., AND CONSOLE CARPETS—Cont'd. (Plate 21-23)</b> |             |        |   |                                      |         |
| <b>2141D—CONSOLE CARPETS</b>  |             |        |   |                                      |         |
|   |             |        | Color   |                                      |         |
| 2141-40   | 1347660X1   |        | CARPET, right, frt. side panel console.....           | Black All                            | 1       |
|   | 1347661X1   |        | CARPET, left, frt. side panel console.....            | Black All                            | 1       |
| 2141-40   | 1347660X2   |        | CARPET, right, frt. side panel console.....           | Turq. & Black All                    | 1       |
|   | 1347661X2   |        | CARPET, left, frt. side panel console.....            | Turq. & Black All                    | 1       |
| 2141-40   | 1347660X3   |        | CARPET, right, frt. side panel console.....           | before serial Orange & Black All     | 1       |
|   | 1347661X3   |        | CARPET, left, frt. side panel console.....            | 4892 Orange & Black All              | 1       |
| 2141-40   | 1347660X4   |        | CARPET, right, frt. side panel console.....           | less A.C. Fawn & Black All           | 1       |
|   | 1347661X4   |        | CARPET, left, frt. side panel console.....            | Fawn & Black All                     | 1       |
| 2140-40   | 1347660X5   |        | CARPET, right, frt. side panel console.....           | Red & Black All                      | 1       |
|   | 1347661X5   |        | CARPET, left, frt. side panel console.....            | Red & Black All                      | 1       |
| 2141-40   | 1347662X1   |        | CARPET, right, frt. side panel console.....           | Black R1                             | 1       |
|   | 1347663X1   |        | CARPET, left, frt. side panel console.....            | Black R1                             | 1       |
| 2141-40   | 1347662X2   |        | CARPET, right, frt. side panel console.....           | Turq. & Black R1                     | 1       |
|   | 1347663X2   |        | CARPET, left, frt. side panel console.....            | before serial Turq. & Black R1       | 1       |
| 2141-40   | 1347662X3   |        | CARPET, right, frt. side panel console.....           | serial Orange & Black R1             | 1       |
|   | 1347663X3   |        | CARPET, left, frt. side panel console.....            | 4892 Orange & Black R1               | 1       |
| 2140-40   | 1347662X4   |        | CARPET, right, frt. side panel console.....           | with A.C. Fawn & Black R1            | 1       |
|   | 1347663X4   |        | CARPET, left, frt. side panel console.....            | Fawn & Black R1                      | 1       |
| 2141-40   | 1347662X5   |        | CARPET, right, frt. side panel console.....           | Red & Black R1                       | 1       |
|   | 1347663X5   |        | CARPET, left, frt. side panel console.....            | Red & Black R1                       | 1       |
| 2141-44   | 1347532X1   |        | CARPET, right, side panel console .....               | Black All                            | 1       |
|   | 1347533X1   |        | CARPET, left, side panel console .....                | Black All                            | 1       |
| 2141-44   | 1347532X2   |        | CARPET, right, side panel console .....               | Turq. & Black All                    | 1       |
|   | 1347533X2   |        | CARPET, left, side panel console .....                | Turq. & Black All                    | 1       |
| 2141-44   | 1347532X3   |        | CARPET, right, side panel console .....               | before serial Orange & Black All     | 1       |
|   | 1347533X3   |        | CARPET, left, side panel console .....                | 4892 Orange & Black All              | 1       |
| 2141-44   | 1347532X4   |        | CARPET, right, side panel console .....               | Fawn & Black All                     | 1       |
|   | 1347533X4   |        | CARPET, left, side panel console .....                | Fawn & Black All                     | 1       |
| 2141-44   | 1347532X5   |        | CARPET, right, side panel console .....               | Red & Black All                      | 1       |
|   | 1347533X5   |        | CARPET, left, side panel console .....                | Red & Black All                      | 1       |
| 2141-44   | 1347834X1   |        | CARPET, right, side panel console .....               | Black R1                             | 1       |
|   | 1347835X1   |        | CARPET, left, side panel console .....                | Black R1                             | 1       |
| 2141-44   | 1347834X2   |        | CARPET, right, side panel console .....               | Turq. & Black R1                     | 1       |
|   | 1347834X2   |        | CARPET, left, side panel console .....                | Turq. & Black R1                     | 1       |
| 2141-44   | 1347834X3   |        | CARPET, right, side panel console .....               | after serial Orange & Black R1       | 1       |
|   | 1347835X3   |        | CARPET, left, side panel console .....                | 4892 with A.C. Orange & Black R1     | 1       |
| 2141-44   | 1347834X4   |        | CARPET, right, side panel console .....               | Fawn & Black R1                      | 1       |
|   | 1347835X4   |        | CARPET, left, side panel console .....                | Fawn & Black R1                      | 1       |
| 2141-44   | 1347834X5   |        | CARPET, right, side panel console .....               | Red & Black R1                       | 1       |
|   | 1347835X5   |        | CARPET, left, side panel console .....                | Red & Black R1                       | 1       |
| 2141-48   | 1347830X1   |        | CARPET, right, console and frt. side panel .....      | Black All                            | 1       |
|   | 1347831X1   |        | CARPET, left, console and frt. side panel .....       | Black All                            | 1       |
| 2141-48   | 1347830X2   |        | CARPET, right, console and frt. side panel .....      | Turq. & Black All                    | 1       |
|   | 1347831X2   |        | CARPET, left, console and frt. side panel .....       | after Turq. & Black All              | 1       |
| 2141-48   | 1347830X3   |        | CARPET, right, console and frt. side panel .....      | serial Orange & Black All            | 1       |
|   | 1347831X3   |        | CARPET, left, console and frt. side panel .....       | 4892 Orange & Black All              | 1       |
| 2141-48   | 1347830X4   |        | CARPET, right, console and frt. side panel .....      | less A.C. Fawn & Black All           | 1       |
|   | 1347831X4   |        | CARPET, left, console and frt. side panel .....       | Fawn & Black All                     | 1       |
| 2141-48   | 1347830X5   |        | CARPET, right, console and frt. side panel .....      | Red & Black All                      | 1       |
|   | 1347831X5   |        | CARPET, left, console and frt. side panel .....       | Red & Black All                      | 1       |
|   | 1347832X1   |        | CARPET, rear, console .....                           | Black All                            | 1       |
|   | 1347832X2   |        | CARPET, rear, console .....                           | Turq. & Black All                    | 1       |
|   | 1347832X3   |        | CARPET, rear, console .....                           | after serial 4892 Orange & Black All | 1       |
|   | 1347832X4   |        | CARPET, rear, console .....                           | Fawn & Black All                     | 1       |
|   | 1347832X5   |        | CARPET, rear, console .....                           | Red & Black All                      | 1       |
|   | 134770X61   |        | MOULDING, carpet joint trim (after serial 4892) ..... | All                                  | 2       |

# BODY

| ILLUST. NUMBER                                | PART NUMBER | CHANGE | DESCRIPTION                         | MODELS    | PER CAR |
|---|-------------|--------|-------------------------------------|-----------|---------|
| <b>2144—SUN SHIELD OR VISOR (Plate 21-23)</b> |             |        |                                     |           |         |
|   |             |        |                                     | Color     |         |
| 2144-2  | 1347700X1   |        | SUN SHIELD, right                   | Fawn      | 1       |
|   | 1347701X1   |        | SUN SHIELD, left                    | Fawn      | 1       |
| 2144-2  | 1347700X2   |        | SUN SHIELD, right                   | Black     | 1       |
|   | 1347701X2   |        | SUN SHIELD, left                    | Black     | 1       |
| 2144-2  | 1347700X3   |        | SUN SHIELD, right                   | Turquoise | 1       |
|   | 1347701X3   |        | SUN SHIELD, left                    | Turquoise | 1       |
| 2144-2  | 1347700X4   |        | SUN SHIELD, right                   | Elk       | 1       |
|   | 1347701X4   |        | SUN SHIELD, left                    | Elk       | 1       |
| 2144-2  | 1347700X5   |        | SUN SHIELD, right                   | Red       | 1       |
|   | 1347701X5   |        | SUN SHIELD, left                    | Red       | 1       |
| 2144-2  | 1347700X6   |        | SUN SHIELD, right                   | Maroon    | 1       |
|   | 1347701X6   |        | SUN SHIELD, left                    | Maroon    | 1       |
|   | G163481     |        | SCREW, to header No. 10 - 16 x 7/8" | All       | 4       |

**2145—REAR VIEW MIRROR**



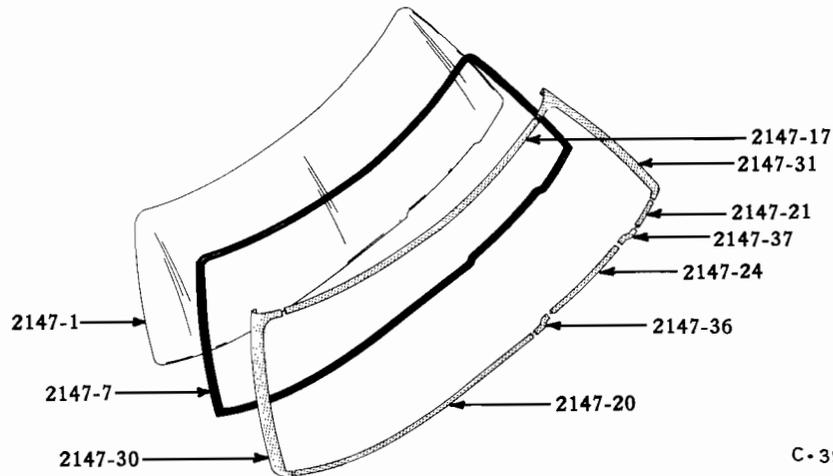
C-4002

**2145A—Inside Rear View Mirror**

|         |          |  |     |   |
|---------|----------|--|-----|---|
| 2145-8  | 1351302W | MIRROR and BALL STUD, rear view—1-1/2" x 4-1/4"    | All | 1 |
| 2145-8  | 1351318W | MIRROR and BALL STUD, rear view—2" x 5-1/4"        | All | 1 |
| 2145-11 | 1356356W | STEM, rear view mirror—male half                   | All | 1 |
| 2145-12 | 1356357W | STEM, rear view mirror—female half                 | All | 1 |
| 2145-13 | 1954X6W  | SCREW, mirror to mtg. base stem No. 6 - 32 x 5/16" | All | 2 |
| 2145-15 | 1351306  | BASE, rear view mirror mounting                    | All | 1 |

**2145B—Outside Rear View Mirror**

|         |         |                                       |     |   |
|---------|---------|---------------------------------------|-----|---|
| 2145-20 | AC-3310 | MIRROR ASSY., outside rear view       | All | 1 |
|         | G272873 | SCREW, fastening No. 10 - 32 x 1-1/4" | All | 2 |

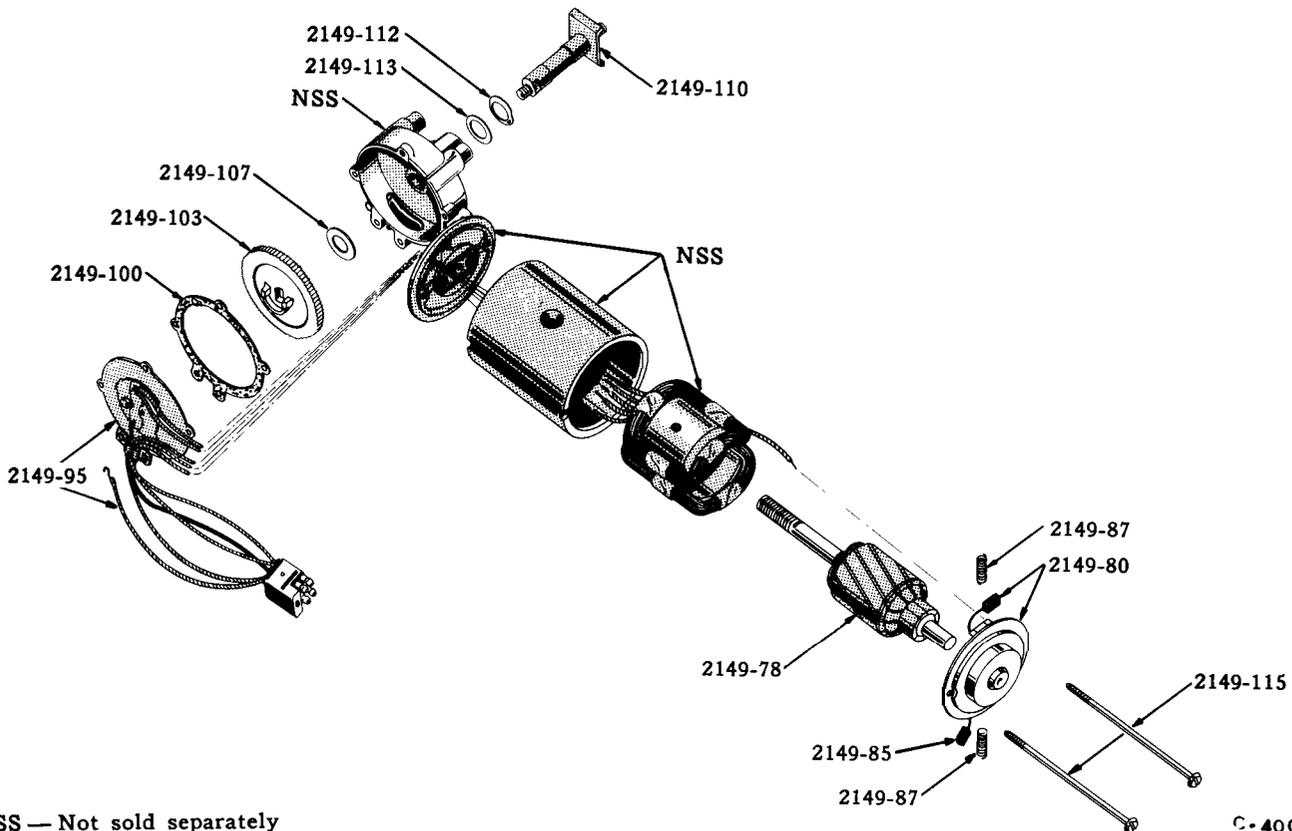
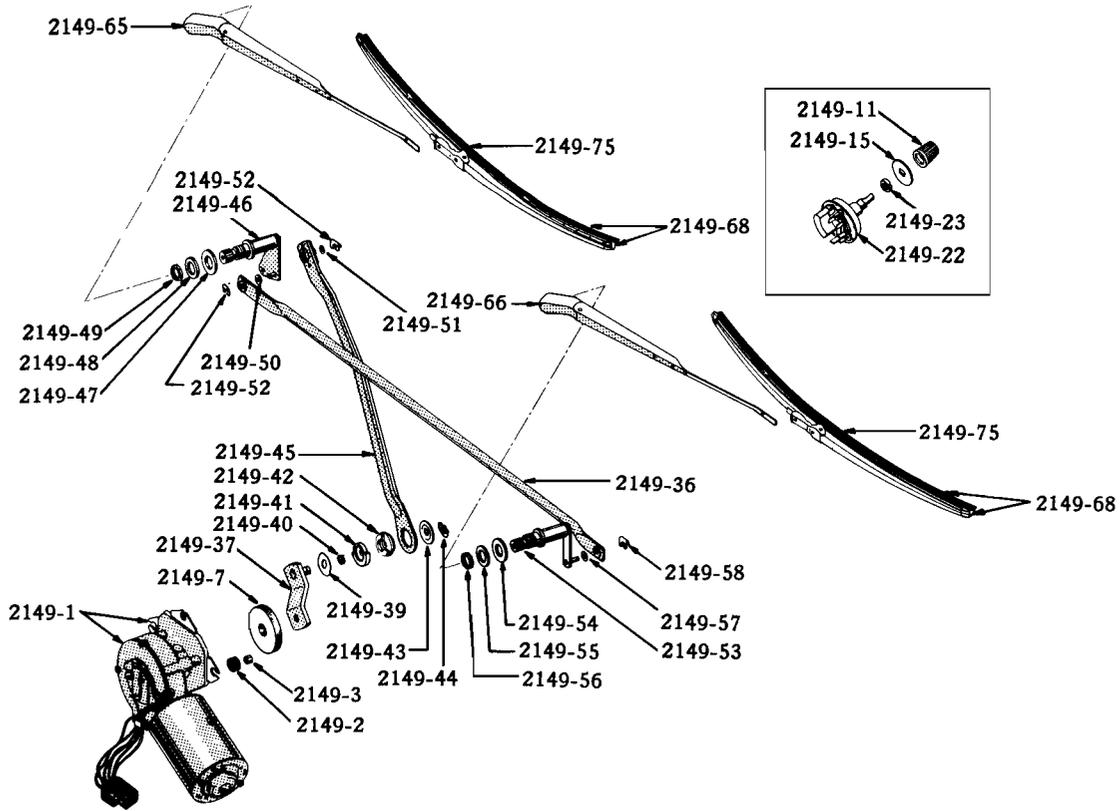


C-3999

WINDSHIELD AND MOULDINGS

2147

| ILLUST. NUMBER                                     | PART NUMBER | CHANGE | DESCRIPTION                                 | MODELS | PER CAR |
|--|-------------|--------|---|--------|---------|
| <b>2147—WINDSHIELD AND MOULDINGS (Plate 21-20)</b> |             |        |   |        |         |
| 2147-1   | 1351310     |        | GLASS, windshield (colored)                 | All    | 1       |
| 2147-1   | 1351311     |        | GLASS, windshield (colored w/sunshade band) | All    | 1       |
| 2147-7   | 1350769     |        | CHANNEL, glass—rubber                       | All    | 1       |
| 2147-17  | 1350633     |        | MOULDING, upper, reveal                     | All    | 1       |
| 2147-20  | 1350634     |        | MOULDING, right lower, reveal               | All    | 1       |
| 2147-21  | 1350635     |        | MOULDING, left lower, reveal                | All    | 1       |
| 2147-24  | 1350638     |        | MOULDING, center lower, reveal              | All    | 1       |
| 2147-30  | 1350642     |        | MOULDING, right side, reveal                | All    | 1       |
| 2147-31  | 1350643     |        | MOULDING, left side, reveal                 | All    | 1       |
|  | G161791     |        | SCREW, to body No. 6 - 18 x 3/8"            | All    | 10      |
| 2147-36  | 1350636     |        | MOULDING, lower right corner, reveal        | All    | 1       |
| 2147-37  | 1350637     |        | MOULDING, lower left corner, reveal         | All    | 1       |



NSS — Not sold separately

C-4004

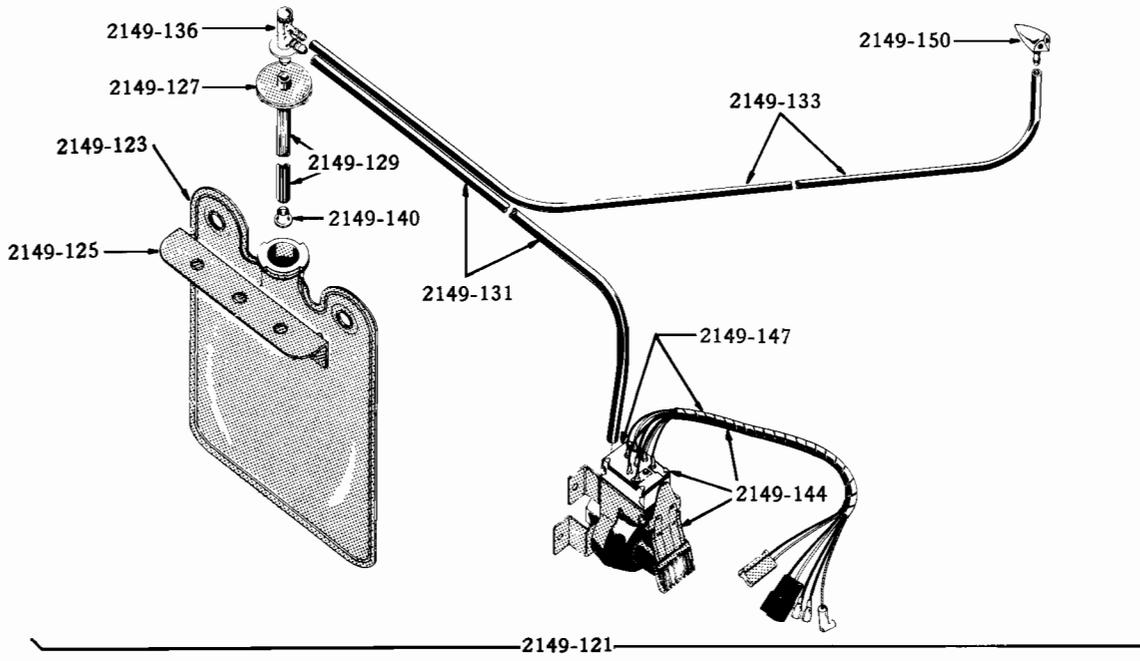
**WINDSHIELD WIPER AND MOTOR**

# BODY

2149

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION  | MODELS    | PER CAR |
|--|-------------|--------|--|-----------|---------|
| <b>2149—WINDSHIELD WIPER &amp; WINDSHIELD WASHER (Plate 21-21)</b> |             |        |  |           |         |
| <b>2149A—Windshield Wiper</b>                                      |             |        |  |           |         |
| 2149-1   | 1351040     |        | MOTOR and BRACKET, w/s wiper .....                             | All ..... | 1       |
| 2149-2   | 311082      |        | GROMMET, bracket mounting—rubber .....                         | All ..... | 4       |
| 2149-3   | 311083      |        | EYELET, bracket mounting .....                                 | All ..... | 4       |
| 2149-7   | 310844      |        | GASKET, bracket to dash—rubber .....                           | All ..... | 1       |
|  | G420989     |        | SCREW & LK. WASHER, motor to mtg. brkt. 1/4" - 20 x 3/8" ..... | All ..... | 3       |
|  | G155203     |        | BOLT, mtg. brkt. to dash No. 10 - 32 x 3/4" .....              | All ..... | 3       |
|  | ----        |        | BOLT, mtg. brkt. to dash No. 10 - 32 x 1" .....                | All ..... | 1       |
|  | G271169     |        | NUT & WASHER, hex. No. 10 - 32 .....                           | All ..... | 4       |
|  | G120385     |        | WASHER, plain 1/4" .....                                       | All ..... | 4       |
| 2149-9   | 1351209     |        | BRACKET, motor to dash support .....                           | All ..... | 1       |
|  | G453048     |        | SCREW & WASHER, to dash No. 10 - 32 x 7/8" .....               | All ..... | 1       |
| 2149-11  | 1557357     |        | KNOB, w/s wiper switch control (before serial 4879) .....      | All ..... | 1       |
| 2149-11  | 1561931     |        | KNOB, w/s wiper switch control (after serial 4879) .....       | All ..... | 1       |
|  | G140907     |        | SCREW, set No. 10 - 24 x 5/16" .....                           | All ..... | 1       |
| 2149-15  | 1557358     |        | ESCUTCHEON, w/s wiper switch control knob .....                | All ..... | 1       |
| 2149-22  | 1557455     |        | SWITCH, w/s wiper .....  | All ..... | 1       |
| 2149-23  | 284969W     |        | NUT, to board 7/16" - 28 .....                                 | All ..... | 1       |
|  | 41X87       |        | WASHER, plain 7/16" .....                                      | All ..... | 1       |
| 2149-32  | 1540288     |        | CIRCUIT BREAKER, w/s wiper (Illust. Plate 06-1) .....          | All ..... | 1       |
| 2149-36  | 1351016     |        | DRIVE LINK, w/s wiper motor .....                              | All ..... | 1       |
| 2149-37  | 1351025     |        | CRANK ARM, w/s wiper motor .....                               | All ..... | 1       |
| 2149-39  | 1351027     |        | WASHER, crank arm spring .....                                 | All ..... | 1       |
| 2149-40  | 1351030     |        | SPRING, crank arm eccentric .....                              | All ..... | 1       |
| 2149-41  | 1351028     |        | TRIP SPRING, crank arm eccentric .....                         | All ..... | 1       |
| 2149-42  | 1351029     |        | BUSHING, crank arm eccentric .....                             | All ..... | 1       |
| 2149-43  | 1351031     |        | WASHER, crank arm link retainer .....                          | All ..... | 1       |
| 2149-44  | 1351032     |        | CLIP, crank arm link retainer .....                            | All ..... | 1       |
| 2149-45  | 1351020     |        | SLAVE LINK, w/s wiper motor .....                              | All ..... | 1       |
| 2149-46  | 1351002     |        | PIVOT, right, w/s wiper drive .....                            | All ..... | 1       |
| 2149-47  | 1351023     |        | GASKET, pivot shaft .....                                      | All ..... | 1       |
| 2149-48  | 1351024W    |        | WASHER, pivot shaft .....                                      | All ..... | 1       |
| 2149-49  | 287693W     |        | NUT, pivot shaft 5/8" - 24 .....                               | All ..... | 1       |
|  | G174916     |        | WASHER, lock 1/4" .....  | All ..... | 1       |
| 2149-50  | 1351009     |        | WASHER, link to pivot—felt .....                               | All ..... | 1       |
| 2149-51  | 41X592      |        | WASHER, link to pivot 1/4"—brass .....                         | All ..... | 1       |
| 2149-52  | 1351022     |        | CLIP, link pivot .....   | All ..... | 2       |
| 2149-53  | 1351007     |        | PIVOT, left, w/s wiper slave .....                             | All ..... | 1       |
| 2149-54  | 1351023     |        | GASKET, pivot shaft .....                                      | All ..... | 1       |
| 2149-55  | 1351024W    |        | WASHER, pivot shaft .....                                      | All ..... | 1       |
| 2149-56  | 287693W     |        | NUT, pivot shaft 5/8" - 24 .....                               | All ..... | 1       |
| 2149-57  | 1351009     |        | WASHER, link to pivot .....                                    | All ..... | 1       |
| 2149-58  | 1351022     |        | CLIP, link pivot .....   | All ..... | 1       |
| 2149-65, 66  | 1351033     |        | ARM and SPRING, w/s wiper .....                                | All ..... | 2       |
| 2140-68  | 1351034     |        | BLADE, w/s wiper .....   | All ..... | 2       |
| 2149-75  | 1351035     |        | REFILL, w/s wiper blade .....                                  | All ..... | 2       |
| <b>2149B—Electric Motor Parts</b>                                  |             |        |  |           |         |
| 2149-78  | 1351326     |        | ARMATURE, w/s wiper motor .....                                | All ..... | 1       |
| 2149-80  | 1351327     |        | HEAD, commutator end .....                                     | All ..... | 1       |
| 2149-85  | 1312471     |        | BRUSH, w/s wiper motor .....                                   | All ..... | 2       |

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                                       | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>2149—WINDSHIELD WIPER &amp; WINDSHIELD WASHER—Cont'd. (Plate 21-21)</b> |             |        |   |           |         |
| <b>2149B—Electric Motor Parts—Cont'd.</b>                                  |             |        |   |           |         |
| 2149-87  | 311079      |        | SPRING, w/s wiper motor brush .....               | All ..... | 2       |
| 2149-95  | 1351328     |        | SWITCH, w/s wiper motor parking .....             | All ..... | 1       |
| 2149-100   | 1351329     |        | GASKET, parking switch .....                      | All ..... | 1       |
| 2149-103   | 1351330     |        | GEAR, w/s wiper motor driven .....                | All ..... | 1       |
| 2149-107   | 1351323     |        | THRUST WASHER, gear shaft inner .....             | All ..... | 1       |
| 2149-110   | 1351320     |        | SHAFT, w/s wiper motor output .....               | All ..... | 1       |
| 2149-112   | 1351325     |        | WASHER, w/s wiper motor output shaft spring ..... | All ..... | 1       |
| 2149-113   | 1351324     |        | THRUST WASHER, w/s wiper motor output shaft ..... | All ..... | 1       |
| 2149-115   | 1351331     |        | BOLT, w/s wiper motor case thru .....             | All ..... | 2       |



C - 40 59

|                                |         |  |  |           |   |
|--------------------------------|---------|--|--|-----------|---|
| <b>2149C—Windshield Washer</b> |         |  |  |           |   |
| 2149-121                       | AC-3336 |  | WASHER KIT, windshield (automatic) .....           | All ..... | 1 |
| 2149-123                       | 1540413 |  | RESERVOIR, w/s washer .....                        | All ..... | 1 |
| 2149-125                       | 1545916 |  | BRACKET, w/s washer reservoir support .....        | All ..... | 1 |
|                                | G177999 |  | SCREW, brkt. fastening 1/4" - 14 x 1/2" .....      | All ..... | 1 |
| 2149-127                       | 1558140 |  | CAP, reservoir .....                               | All ..... | 1 |
| 2149-129                       | 1552800 |  | HOSE, reservoir 1/4" I.D. ....                     | All ..... | 1 |
| 2149-131                       | 1552803 |  | HOSE, check valve to pump 1/4" I.D. x 64" .....    | All ..... | 1 |
| 2149-133                       | 1558129 |  | HOSE, check valve to nozzle 9/32" O.D. x 48" ..... | All ..... | 1 |
|                                | 182050  |  | CLIP, to dash .....                                | All ..... | 1 |
| 2149-136                       | 1552815 |  | VALVE, w/s washer check .....                      | All ..... | 1 |
| 2149-140                       | 535554  |  | STRAINER, w/s washer .....                         | All ..... | 1 |

# BODY

2153

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION   | MODELS    | PER CAR |
|--|-------------|--------|---|-----------|---------|
| <b>2149—WINDSHIELD WIPER &amp; WINDSHIELD WASHER—Cont'd. (Plate 21-21)</b> |             |        |   |           |         |
| <b>2149C—Windshield Washer—Cont'd.</b>                                     |             |        |   |           |         |
| 2149-144   | 1558137     |        | PUMP & SWITCH, w/s washer (incl. cable) .....       | All ..... | 1       |
|  | ----        |        | SCREW, to floor pan No. 10 - 16 x 1" .....          | All ..... | 3       |
| 2149-147   | 1558162     |        | SWITCH & CABLE, w/s washer pump .....               | All ..... | 1       |
| 2149-150   | 1558136     |        | NOZZLE, w/s washer .....                            | All ..... | 1       |
|  | ----        |        | NUT, pal 5/16" .....                                | All ..... | 1       |
|  | SP-50237    |        | SOLVENT, w/s washer .....                           | All ..... | *       |
| <b>2151—DOME LAMPS (Plate 21-23)</b>                                       |             |        |   |           |         |
| 2151-1   | 1351142     |        | LAMP COMPLETE, dome .....                           | All ..... | 2       |
|  | 1351143     |        | BODY, COMPLETE, dome lamp .....                     | All ..... | 2       |
|  | G161373     |        | SCREW, lamp fastening No. 6 - 18 x 1/2" .....       | All ..... | 4       |
|  | 1321895     |        | DOOR and LENS, dome lamp .....                      | All ..... | 2       |
|  | G455136     |        | BULB, dome lamp (Mazda 1004) .....                  | All ..... | 2       |
| <b>Dome Lamp Switches</b>  |             |        |   |           |         |
|  | 1351043     |        | SWITCH, automatic dome lamp (on hinge pillar) ..... | All ..... | 2       |
|  | G161373     |        | SCREW, to pillar No. 8 - 15 x 3/8" .....            | All ..... | 4       |
| <b>2153—COAT HOOK (Plate 21-23)</b>  |             |        |   |           |         |
| 2153-15  | 1320240W    |        | HOOK, panel coat .....                              | All ..... | 2       |
|  | ----        |        | SCREW, to panel No. 8 - 32 x 1" .....               | All ..... | 2       |
| *—Use as required.   |             |        |   |           |         |



# BODY

2160

| ILLUST. NUMBER                                      | PART NUMBER | CHANGE | DESCRIPTION  | MODELS             | PER CAR   |
|---|-------------|--------|--|--------------------|-----------|
| <b>2160—BODY PANELS (Plate 21-22)</b>               |             |        |  |                    |           |
| <b>2160A—Roof Panels, Dash and Cowl Side Panels</b> |             |        |  |                    |           |
| 2160-1  | 1350250     |        | ROOF PANEL .....   | All .....          | 1         |
| 2160-37   | 1350120     |        | PANEL, dash .....  | All .....          | 1         |
| 2160-38   | 1350320     |        | BRACKET, right dash reinf. ....                              | All .....          | 1         |
| 2160-39   | 1350321     |        | BRACKET, left dash reinf. ....                               | All .....          | 1         |
|   | 1350300     |        | PANEL, outer, right cowl side (hinge pillar) .....           | All .....          | 1         |
| 2160-40   | 1350301     |        | PANEL, outer, left cowl side (hinge pillar) .....            | All .....          | 1         |
|   | 1350310     |        | PANEL, inner, right cowl side ....                           | All .....          | 1         |
| 2160-42   | 1350311     |        | PANEL, inner, left cowl side .... } before serial 4892 ..... | All .....          | 1         |
|   | 1358876     |        | PANEL, inner, right cowl side .... } .....                   | All .....          | 1         |
| 2160-42   | 1358877     |        | PANEL, inner, left cowl side .... } after serial 4892 .....  | All .....          | 1         |
| <b>2160B—Cowl Top and Windshield Opening Panels</b> |             |        |  |                    |           |
| 2160-44   | 1350986     |        | PANEL, cowl top reinf. & w/s open. ....                      | All .....          | 1         |
| 2160-46   | 1350985     |        | PANEL, cowl air intake (before serial 4892) .....            | All .....          | 1         |
| 2160-44   | 1358730     |        | PANEL, cowl air intake (after serial 4892) .....             | All .....          | 1         |
| 2110-3  | ....        |        | GRILLE, cowl top air intake (see group 2110) .....           | All .....          | 1         |
| <b>2160C—Roof Rails and Reinforcements</b>          |             |        |  |                    |           |
|   | 1350990     |        | ROOF RAIL, right, front side .....                           | All .....          | 1         |
| 2160-58   | 1350991     |        | ROOF RAIL, left, front side .....                            | All .....          | 1         |
|   | 1350176     |        | ROOF RAIL, right, rear side .....                            | All .....          | 1         |
| 2160-61   | 1350177     |        | ROOF RAIL, left, rear side .....                             | All .....          | 1         |
| 2160-67   | 1351292     |        | REINFORCEMENT, roof panel center (roll bar) .....            | All .....          | 1         |
| 2160-68   | 1350069     |        | REINFORCEMENT, upper, rear window open. ....                 | All .....          | 1         |
| <b>2160D—Rear Quarter Panels</b>                    |             |        |  |                    |           |
|   | 1350080     |        | PANEL ASSY., right rear quarter .....                        | All .....          | 1         |
| 2160-78   | 1350081     |        | PANEL ASSY., left rear quarter .....                         | All .....          | 1         |
|   | 1351222     |        | PANEL, rear, right rear quarter .....                        | All .....          | 1         |
| 2160-80   | 1351223     |        | PANEL, rear, left rear quarter .....                         | All .....          | 1         |
|   | 1350084     |        | EXTENSION, rear upper, right rear quarter .....              | Repair section     | 1         |
| 2160-81   | 1350085     |        | EXTENSION, rear upper, left rear quarter .....               |                    | All ..... |
|   | 1351220     |        | PANEL, lower front, right rear quarter .....                 | All .....          | 1         |
| 2160-82   | 1351221     |        | PANEL, lower front, left rear quarter .....                  | All .....          | 1         |
| 2160-83   | 1350154     |        | PANEL, upper inner, right rear quarter ....                  | before serial 4879 | 1         |
| 2160-84   | 1350155     |        | PANEL, upper inner, left rear quarter ....                   |                    | All ..... |
| 2160-83   | 1358814     |        | PANEL, upper inner, right rear quarter ....                  | after serial 4879  | 1         |
| 2160-84   | 1358815     |        | PANEL, upper inner, left rear quarter ....                   |                    | All ..... |
| 2160-85   | 1350156     |        | PANEL, lower inner, right rear quarter .....                 | All .....          | 1         |
| 2160-86   | 1350157     |        | PANEL, lower inner, left rear quarter .....                  | All .....          | 1         |
|   | 1350610     |        | REINFORCEMENT, right r/q window open. ....                   | before serial 4879 | 1         |
| 2160-89   | 1350611     |        | REINFORCEMENT, left, r/q window open. ....                   |                    | All ..... |
|   | 1358810     |        | REINFORCEMENT, right r/q window open. ....                   | after serial 4879  | 1         |
| 2160-89   | 1358811     |        | REINFORCEMENT, left r/q window open. ....                    |                    | All ..... |
| 2160-92   | 1350162     |        | PILLAR, right rear quarter lock .....                        | All .....          | 1         |
| 2160-93   | 1350163     |        | PILLAR, left rear quarter lock .....                         | All .....          | 1         |

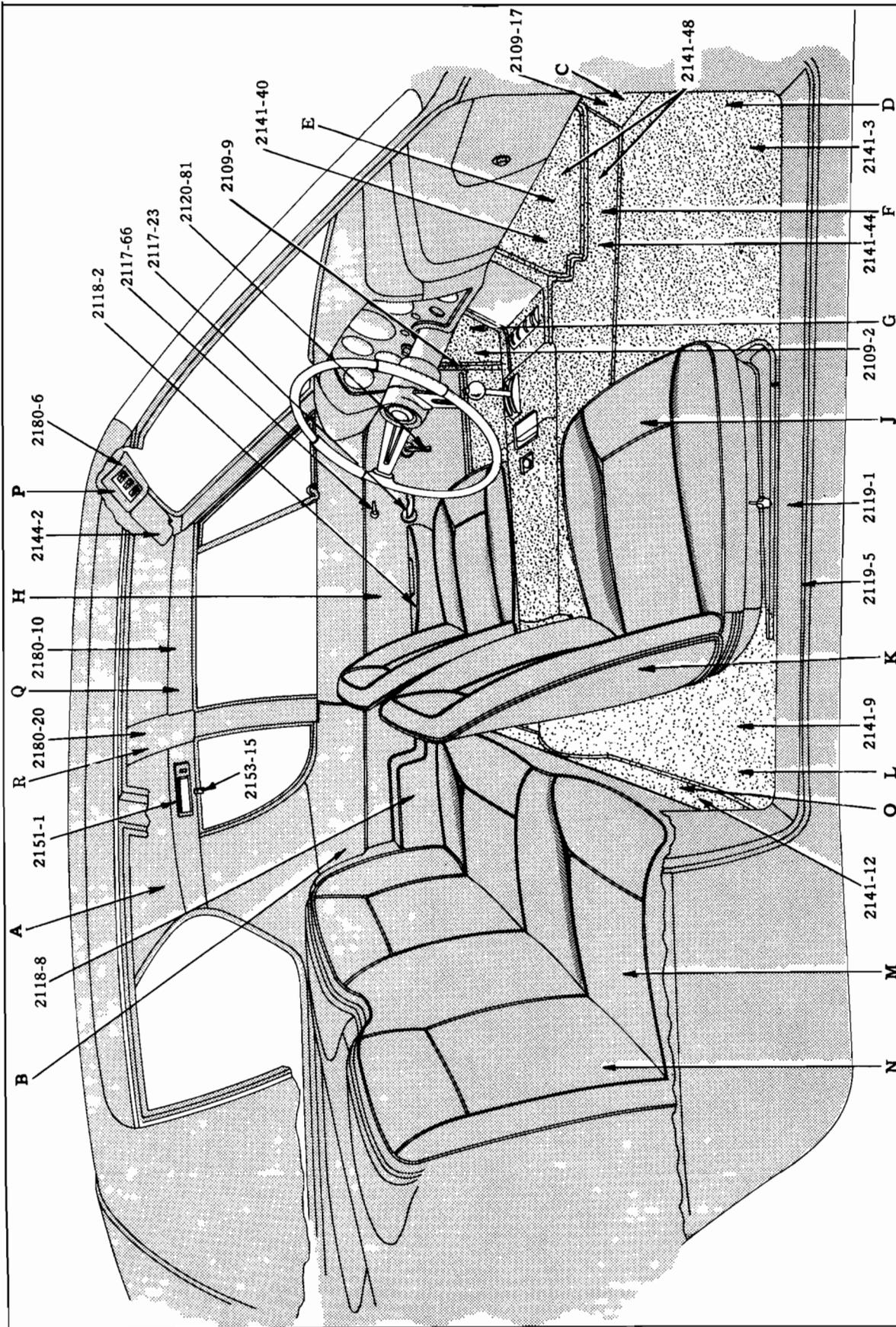
# BODY

| ILLUST. NUMBER                                | PART NUMBER | CHANGE | DESCRIPTION   | MODELS        | PER CAR |
|---|-------------|--------|---|---------------|---------|
| <b>2160—BODY PANELS—Cont'd. (Plate 21-22)</b> |             |        |   |               |         |
| <b>2160D—Rear Quarter Panels—Cont'd.</b>      |             |        |   |               |         |
| 2160-96                                       | 1350158     |        | EXTENSION, right rear quarter lock pillar                       | All           | 1       |
| 2160-97                                       | 1350159     |        | EXTENSION, left rear quarter lock pillar                        | All           | 1       |
| 2160-100                                      | 1350273     |        | DOOR, gas filler (incl. hinge)                                  | All           | 1       |
|   | 3188X5      |        | NUT & WASHER, fastening No. 10-24 (incl. sealer)                | All           | 2       |
| 2160-101                                      | 1350604     |        | SPRING, gas filler door hinge                                   | All           | 1       |
| 2160-103                                      | 1350997     |        | BUMPER, gas filler door   | All           | 1       |
|   | 1351167     |        | EMBLEM, rear quarter panel                                      | All           | 2       |
|   | 1351153W    |        | RETAINER, emblem  | All           | 2       |
|   | 3055X7      |        | NUT & WASHER, fastening (for 1/8" stud)                         | All           | 6       |
|   | ----        |        | PANEL, wheelhouse (integral w/floor pan)                        | All           | 2       |
|   | ----        |        | SPLASHGUARD, rear quarter panel (see group 1601)                | All           | 1       |
| <b>2160E—Sill Panels</b>                      |             |        |   |               |         |
| 2160-106                                      | 1350046     |        | PANEL, right sill   | All           | 1       |
| 2160-107                                      | 1350047     |        | PANEL, left sill  | All           | 1       |
|   | 1350124     |        | REINFORCEMENT, right sill underbody                             | All           | 1       |
| 2160-110                                      | 1350125     |        | REINFORCEMENT, left sill underbody                              | All           | 1       |
| <b>2160F—Deck Opening Panels</b>              |             |        |   |               |         |
| 2160-112                                      | 1350988     |        | PANEL ASSY., upper, deck open.                                  | All           | 1       |
|   | 1350088     |        | EXTENSION, right inner, deck open.                              | All           | 1       |
| 2160-114                                      | 1350089     |        | EXTENSION, left inner, deck open.                               | All           | 1       |
| 2160-115                                      | 1350989     |        | PANEL ASSY., lower, deck open.                                  | All           | 1       |
|   | 1350168     |        | REINFORCEMENT, right, lower deck open. side                     | All           | 1       |
| 2160-116                                      | 1350169     |        | REINFORCEMENT, left, lower deck open. side                      | All           | 1       |
|   | 1351060     |        | BRACE, right, lower deck open. to floor pan                     | All           | 1       |
| 2160-118                                      | 1351061     |        | BRACE, left, lower deck open. to floor pan                      | All           | 1       |
| <b>2160G—Rear Seat Back Shelf</b>             |             |        |   |               |         |
| 2160-119                                      | 1350185     |        | PANEL ASSY., rear seat back                                     | All           | 1       |
| 2160-120                                      | 1350181     |        | SHELF, rear seat back   | All           | 1       |
| 2160-122                                      | 1347597     |        | BRACKET, seat back shelf support                                | All           | 1       |
|   | 3204X1      |        | SCREW, fastening No. 8 - 15 x 1/2"                              | All           | 8       |
|   |             |        | Color   |               |         |
| 2160-121                                      | 1347589X1   |        | COVER, seat back shelf (before serial 4879)                     | All Fawn      | 1       |
| 2160-121                                      | 1347905X2   |        | COVER, seat back shelf  | All Black     | 1       |
| 2160-121                                      | 1347905X3   |        | COVER, seat back shelf  | All Turquoise | 1       |
| 2160-121                                      | 1347905X4   |        | COVER, seat back shelf  | All Elk       | 1       |
| 2160-121                                      | 1347905X6   |        | COVER, seat back shelf  | All Maroon    | 1       |
|   |             |        | after serial 4879   |               |         |
| 2160-124                                      | 1347591X1   |        | LID, seat back shelf cover (incl. 1347725) (before serial 4879) | All Fawn      | 1       |
|   | 1347725     |        | CLIP, spring retainer   | All           | 1       |
|   | 2049X14     |        | SCREW, fastening No. 8 - 15 x 3/8"                              | All           | 2       |
|   |             |        | Color   |               |         |
| 2160-124                                      | 1347894X1   |        | LID, seat back shelf cover                                      | All Fawn      | 1       |
| 2160-124                                      | 1347894X2   |        | LID, seat back shelf cover                                      | All Black     | 1       |
| 2160-124                                      | 1347894X3   |        | LID, seat back shelf cover                                      | All Turquoise | 1       |
| 2160-124                                      | 1347894X4   |        | LID, seat back shelf cover                                      | All Elk       | 1       |
| 2160-124                                      | 1347894X5   |        | LID, seat back shelf cover                                      | All Red       | 1       |
| 2160-124                                      | 1347894X6   |        | LID, seat back shelf cover                                      | All Maroon    | 1       |
|   |             |        | after serial 4879   |               |         |

# BODY

2160

| ILLUST. NUMBER   | PART NUMBER | CHANGE | DESCRIPTION                               | MODELS | PER CAR |
|--|-------------|--------|---|--------|---------|
| <b>2160—BODY PANELS—Cont'd. (Plate 21-22)</b>            |             |        |   |        |         |
| <b>2160G—Rear Seat Back Shelf—Cont'd.</b>                |             |        |   |        |         |
|  | 1347897     |        | HINGE, tonneau lid (after serial 4879)    | All    | 2       |
|  | G451704     |        | SCREW, to shelf No. 10 - 32 x 5/16"       | All    | 8       |
| 2160-132   | 1350068     |        | COVER, gas tank gage access hole          | All    | 1       |
|  | ----        |        | SCREW, fastening No. 8 - 15 x 1/2"        | All    | 3       |
|  | 1351154W    |        | EMBLEM, rear seat back panel              | All    | 1       |
|  | 3055X1      |        | NUT, stamped 1/8"                         | All    | 1       |
| <b>2160H—Rear Floor Pan</b>                              |             |        |   |        |         |
| 2160-134   | 1351224     |        | PAN, rear floor (Repair section)          | All    | 1       |
| 2160-140   | 1350078     |        | RETAINER, spare wheel cover               | All    | 1       |
| 2160-142   | 1351121     |        | BRACKET, upper, deck lid latch mounting   | All    | 1       |
| 2160-144   | 1351120     |        | BRACKET, lower, deck lid latch mounting   | All    | 1       |
| <b>2160J—Fiber Glass Repair and Maintenance Material</b> |             |        |   |        |         |
|  | 1351178     |        | STRIP, bonding 2-1/2" x 48" (for service) | All    | *       |
|  | SP-50336    |        | RESIN, polyester (1 qt. size)             | All    | *       |
|  | SP-50337    |        | RESIN, polyester (1 gal. size)            | All    | *       |
|  | SP-50338    |        | FILLER, polyester resin (1 qt. size)      | All    | *       |
|  | SP-50339    |        | FILLER, polyester resin (1 gal. size)     | All    | *       |
|  | SP-50340    |        | CATALYST, (setting agent) (1 oz.)         | All    | *       |
|  | SP-50341    |        | CLOTH, fiber glass repair 6" x 3'         | All    | *       |
| *—Use as required  |             |        |   |        |         |



- A - HEADLINING
  - B - \*TRIM, REAR QUARTER
  - C - LINER, DASH
  - D - CARPET, FRONT FLOOR
  - E - CARPET, FRONT SIDE PANEL CONSOLE
  - F - CARPET, SIDE PANEL CONSOLE
  - G - KICK PAD
  - H - \* TRIM, DOOR
  - J - COVER, FRONT SEAT CUSHION
  - K - COVER, FRONT SEAT BACK
  - L - CARPET, REAR FLOOR
  - M - COVER, REAR SEAT CUSHION
  - N - COVER, REAR SEAT BACK
  - O - CARPET, REAR SEAT HEEL BOARD
  - P - CRASH PAD, W/S HEADER SWITCH
  - Q - CRASH PAD, ROOF RAIL FRONT
  - R - CRASH PAD, ROOF CENTER REINF.
- \* — TRIM parts include foundations

Trimmed parts must be ordered by description; however, to assure correct trim, car serial, body symbol and number must be furnished.

**TYPICAL BODY INTERIOR TRIM AND ACCESSORIES**

C-4066

# BODY

2180

| ILLUST. NUMBER                          | PART NUMBER | CHANGE | DESCRIPTION  | MODELS                  | PER CAR |
|---|-------------|--------|--|-------------------------|---------|
| <b>2180—INTERIOR TRIM (Plate 21-23)</b> |             |        |  |                         |         |
|   |             |        | Color  |                         |         |
| 2180-6                                  | 1351122X1   |        | CRASH PAD, w/s open. header switch (before serial 4892) . . . . .      | Fawn All . . . . .      | 1       |
| 2180-6                                  | 1358768X1   |        | CRASH PAD, w/s open. header switch . . . . .                           | Fawn All . . . . .      | 1       |
| 2180-6                                  | 1358768X2   |        | CRASH PAD, w/s open. header switch . . . . .                           | Black All . . . . .     | 1       |
| 2180-6                                  | 1358768X3   |        | CRASH PAD, w/s open. header switch . . . . .                           | Turquoise All . . . . . | 1       |
| 2180-6                                  | 1357868X4   |        | CRASH PAD, w/s open. header switch . . . . .                           | Elk All . . . . .       | 1       |
| 2180-6                                  | 1358768X5   |        | CRASH PAD, w/s open. header switch . . . . .                           | Red All . . . . .       | 1       |
| 2180-6                                  | 1358768X6   |        | CRASH PAD, w/s open. header switch . . . . .                           | Maroon All . . . . .    | 1       |
|   | 3035X5      |        | SCREW, to header No. 8 - 18 x 1-1/8" . . . . .                         | All . . . . .           | 2       |
|   | 1351119     |        | NAME PLATE, header switch illumination (before serial 3489) . . . . .  | All . . . . .           | 1       |
|   | 1358767     |        | NAME PLATE, header switch illumination (after serial 3489) . . . . .   | All . . . . .           | 1       |
|   | 1526X58     |        | SCREW, to header No. 8 - 15 x 3/4" . . . . .                           | All . . . . .           | 2       |
|   | ----        |        | HARNESSES, w/s header switch wiring—see group 0627 . . . . .           | All . . . . .           | -       |
|   | ----        |        | SOCKET and CABLES, w/s header switch lighting—see group 0627 . . . . . | All . . . . .           | -       |
|   | 1347564X1   |        | CRASH PAD, right, frt. roof rail . . . . .                             | Fawn All . . . . .      | 1       |
| 2180-10                                 | 1347565X1   |        | CRASH PAD, left, frt. roof rail . . . . .                              | Fawn All . . . . .      | 1       |
|   | 1347564X2   |        | CRASH PAD, right, frt. roof rail . . . . .                             | Black All . . . . .     | 1       |
| 2180-10                                 | 1347565X2   |        | CRASH PAD, left, frt. roof rail . . . . .                              | Black All . . . . .     | 1       |
|   | 1347564X3   |        | CRASH PAD, right, frt. roof rail . . . . .                             | Turquoise All . . . . . | 1       |
| 2180-10                                 | 1347565X3   |        | CRASH PAD, left, frt. roof rail . . . . .                              | Turquoise All . . . . . | 1       |
|   | 1347564X4   |        | CRASH PAD, right, frt. roof rail . . . . .                             | Elk All . . . . .       | 1       |
| 2180-10                                 | 1347565X4   |        | CRASH PAD, left, frt. roof rail . . . . .                              | Elk All . . . . .       | 1       |
|   | 1347564X5   |        | CRASH PAD, right, frt. roof rail . . . . .                             | Red All . . . . .       | 1       |
| 2180-10                                 | 1347565X5   |        | CRASH PAD, left, frt. roof rail . . . . .                              | Red All . . . . .       | 1       |
|   | 1347564X6   |        | CRASH PAD, right, frt. roof rail . . . . .                             | Maroon All . . . . .    | 1       |
| 2180-10                                 | 1347565X6   |        | CRASH PAD, left, frt. roof rail . . . . .                              | Maroon All . . . . .    | 1       |
| 2180-20                                 | 1347494X1   |        | CRASH PAD, roof center reinforcement . . . . .                         | Fawn All . . . . .      | 1       |
| 2180-20                                 | 1347494X2   |        | CRASH PAD, roof center reinforcement . . . . .                         | Black All . . . . .     | 1       |
| 2180-20                                 | 1347494X3   |        | CRASH PAD, roof center reinforcement . . . . .                         | Turquoise All . . . . . | 1       |
| 2180-20                                 | 1347494X4   |        | CRASH PAD, roof center reinforcement . . . . .                         | Elk All . . . . .       | 1       |
| 2180-20                                 | 1347494X5   |        | CRASH PAD, roof center reinforcement . . . . .                         | Red All . . . . .       | 1       |
| 2180-20                                 | 1347494X6   |        | CRASH PAD, roof center reinforcement . . . . .                         | Maroon All . . . . .    | 1       |
|   | 1347499     |        | CLIP, to reinforcement . . . . .                                       | Fawn All . . . . .      | 6       |



# NUMERICAL INDEX

534384

| Part No. | Group No. | Part No. | Group No. | Part No.  | Group No. | Part No. | Group No. | Part No. | Group No. | Part No.  | Group No. |
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| AC-2029  | 0312      | 186695   | 0105      | 198968    | 0702A     | 510774   | 0606      | 526851   | 0105      | 530204    | 1207      |
| AC-2559  | 0118      | 187322   | 1105      | 198970    | 0702A     | 510934   | 1006      | 527066   | 0105      | 530222    | 0103      |
| AC-2987  | 0304      | 187425   | 0901      | 198971    | 0702A     | 511382   | 0116      | 527067   | 0105      | 530266    | 0109      |
| AC-3242  | 2127      | 188291   | 0703A     | 198973    | 0747A     | 511382   | 0627      | 527084   | 0105      | 530311    | 0105      |
| AC-3284  | 0622      | 188295   | 0702A     | 199150    | 0203      | 511382   | 1716      | 527085   | 0104      | 530312    | 0115      |
| AC-3285  | 2127      | 188300   | 0704A     | 199218    | 0116      | 511652   | 1005      | 527086   | 0105      | 530353    | 1116      |
| AC-3286  | 2127      | 188322   | 1105      | 199220    | 0206      | 511653   | 1005      | 527088   | 0103      | 530431x31 | 1518      |
| AC-3287  | 2127      | 188323   | 1105      | 199379x1  | 1005      | 511654   | 1005      | 527089   | 0107      | 530451    | 1002      |
| AC-3288  | 2127      | 188348   | 0702A     | 199385    | 1204      | 511678   | 1004      | 527114   | 0107      | 530496    | 1005      |
| AC-3289  | 2127      | 188349   | 0705A     | 262993    | 2130      | 511679   | 1004      | 527115   | 0107      | 530526    | 0105      |
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| AC-3307  | 1601      | 188367   | 0705A     | 274907    | 1622      | 512709   | 1001      | 527136   | 0103      | 530569    | 1005      |
| AC-3310  | 2145      | 188476   | 0601      | 278950    | 2120B     | 512927   | 0703A     | 527158   | 0116      | 530573    | 1002      |
| AC-3311  | 0118      | 188521   | 0702A     | 284526    | 1622      | 512928   | 0703A     | 527171   | 1005      | 530702    | 1004      |
| AC-3332  | 1409      | 188645   | 0103      | 284969w   | 2149A     | 513143   | 0203      | 527180   | 0103      | 530703    | 1004      |
| AC-3335  | 0307      | 189316   | 0105      | 286105    | 1622      | 513201   | 1812      | 527184   | 0103      | 530705    | 1004      |
| AC-3336  | 2149C     | 190032   | 1005      | 286138    | 0602      | 513536x1 | 0312      | 527197   | 0103      | 530706    | 1002      |
| AC-3339  | 0403      | 190033   | 1005      | 287583    | 0851      | 513666   | 0601      | 527198   | 0103      | 530858    | 0103      |
| AC-3348  | 1105      | 190035   | 1005      | 287685    | 2103      | 513667   | 0601      | 527199   | 0103      | 531013    | 0841      |
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| AC-3400  | 2127      | 190038   | 1005      | 291736    | 1601      | 514013   | 2110      | 527225   | 0117      | 531068    | 0103      |
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| SP-50105 | 0108      | 190048   | 1004      | 299288    | 1107      | 518853   | 0302      | 527303   | 0601      | 531086    | 0230      |
| SP-50106 | 0108      | 190276   | 1306A     | 304374    | 2121      | 518875   | 0302      | 527304   | 0102      | 531156    | 1005      |
| SP-50107 | 0108      | 190460   | 0606      | 306018    | 2117B     | 519483   | 1203      | 527329   | 0601      | 531190    | 1204      |
| SP-50237 | 2149C     | 190983   | 1402      | 306018    | 2120F     | 519690   | 0302      | 527332   | 0601      | 531191    | 1204      |
| SP-50336 | 2160J     | 190984   | 1402      | 309470    | 2120E     | 519699   | 0302      | 527337   | 0601      | 531192    | 1204      |
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| SP-50339 | 2160J     | 192057   | 0760A     | 311082    | 2149A     | 520482   | 1107      | 527353x1 | 0601      | 531577    | 0202      |
| SP-50340 | 2160J     | 192057   | 0760B     | 311083    | 2149A     | 521129   | 0202      | 527353x2 | 0601      | 531713    | 0703A     |
| SP-50341 | 2160J     | 192057   | 0851      | 419932    | 1205      | 521498   | 0747A     | 527353x3 | 0601      | 532035    | 0205      |
| SP-51181 | 0610      | 192057   | 0854      | 419932    | 1801      | 521689   | 0108      | 527421   | 0209      | 532035    | 1108      |
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| SP-51185 | 0610      | 192136   | 0117      | 458053    | 1308B     | 521691   | 0108      | 527517   | 0747A     | 532187    | 1204      |
| SP-51188 | 0610      | 192306   | 0701A     | 458363    | 0601      | 521738   | 1116      | 527696   | 0103      | 532188    | 1204      |
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| 156768   | 0103      | 193687   | 1202      | 458434    | 0747B     | 524227   | 1204      | 527834   | 0102      | 532446    | 0102      |
| 165167   | 1002      | 193688   | 1202      | 458435    | 0747B     | 524230   | 1204      | 527835   | 0102      | 532491    | 0601      |
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| 1555409  | 0105      | 1556021  | 0506      | 1556344  | 0851      | 1557166  | 0303      | 1557399  | 0811      | 1557546  | 1107      |
| 1555429  | 0702A     | 1556028  | 1108      | 1556345  | 0702B     | 1557166  | 0320      | 1557400  | 1402      | 1557547  | 1107      |
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| 1555490  | 0606      | 1556033  | 1305A     | 1556349  | 0851      | 1557180  | 0302      | 1557407  | 1000      | 1557568  | 0603      |
| 1555491  | 0606      | 1556034  | 1310A     | 1556350  | 0851      | 1557181  | 0403      | 1557408  | 1000      | 1557569  | 0603      |
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| 1555502  | 0601      | 1556047  | 1304A     | 1556361  | 0401      | 1557208  | 1805      | 1557412  | 1000      | 1557585  | 0506      |
| 1555503  | 0601      | 1556050  | 1310A     | 1556371  | 0402      | 1557209  | 1805      | 1557413  | 1000      | 1557587  | 0506      |
| 1555538  | 0602      | 1556051  | 1310A     | 1556383  | 0851      | 1557210  | 1805      | 1557414  | 1000      | 1557596  | 0832      |
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| 1557619  | 1302A     | 1557857  | 0108      | 1558167  | 0321      | 1558410  | 0302      | 1558640   | 0401      | 1560011  | 0702B     |
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| 1557634  | 1305A     | 1557898  | 0105      | 1558185  | 1104      | 1558420  | 0302      | 1558692   | 1309B     | 1560409  | 1510      |
| 1557643  | 1304A     | 1557903  | 1112      | 1558186  | 1104      | 1558421  | 0302      | 1558693   | 1309B     | 1560452  | 0115      |
| 1557658  | 0603      | 1557904  | 1112      | 1558187  | 1103      | 1558422  | 0302      | 1558707   | 0116      | 1560454  | 0102      |
| 1557660  | 0601      | 1557907  | 1109      | 1558188  | 1104      | 1558423  | 0302      | 1558771   | 0102      | 1560464  | 0103      |
| 1557663  | 0104      | 1557908  | 1112      | 1558189  | 1104      | 1558424  | 0302      | 1558787   | 0308      | 1560468  | 0108      |
| 1557664  | 1102      | 1557909  | 1109      | 1558190  | 1103      | 1558426  | 0302      | 1558812   | 0116      | 1560469  | 0108      |
| 1557665  | 1102      | 1557909  | 1112      | 1558191  | 1103      | 1558427  | 0302      | 1558817   | 0116      | 1560474  | 0116      |
| 1557668  | 1103      | 1557910  | 1104      | 1558192  | 1103      | 1558428  | 0302      | 1558819   | 0104      | 1560486  | 0102      |
| 1557669  | 1103      | 1557939  | 1001      | 1558195  | 0115      | 1558429  | 0302      | 1558823   | 2112A     | 1560489  | 0115      |
| 1557670  | 1103      | 1557959  | 1720      | 1558196  | 0115      | 1558430  | 0302      | 1558884   | 0302      | 1560508  | 0304      |
| 1557671  | 1103      | 1557964  | 0615      | 1558203  | 0621      | 1558431  | 0302      | 1558885   | 0302      | 1560531  | 0109      |
| 1557672  | 1101      | 1558002  | 0609      | 1558210  | 0851      | 1558432  | 0302      | 1558892   | 0115      | 1560542  | 0320      |
| 1557674  | 2101A     | 1558003  | 0609      | 1558219  | 0700B     | 1558433  | 0302      | 1558900   | 1402      | 1560543  | 0320      |
| 1557675  | 0103      | 1558004  | 0609      | 1558232  | 1103      | 1558434  | 0302      | 1558906   | 1402      | 1560547  | 0506      |
| 1557677  | 1310A     | 1558005  | 0609      | 1558233  | 1103      | 1558435  | 0302      | 1558936   | 1801      | 1560548  | 1720      |
| 1557678  | 0115      | 1558006  | 0609      | 1558237  | 1110      | 1558436  | 0302      | 1558938   | 2112A     | 1560549  | 1720      |
| 1557680  | 2101B     | 1558007  | 0609      | 1558281  | 0601      | 1558437  | 0302      | 1558947   | 0320      | 1560550  | 0601      |
| 1557681  | 2101A     | 1558008  | 0609      | 1558282  | 0601      | 1558438  | 0302      | 1558970   | 0312      | 1560552  | 0603      |
| 1557682  | 2101A     | 1558009  | 0609      | 1558284  | 0601      | 1558439  | 0302      | 1558972   | 0312      | 1560553  | 0603      |
| 1557683  | 2110      | 1558010  | 0609      | 1558285  | 0601      | 1558440  | 0302      | 1558985x1 | 2112A     | 1560554  | 0603      |
| 1557691  | 0115      | 1558012  | 0609      | 1558286  | 0601      | 1558441  | 0302      | 1559002   | 0811      | 1560555  | 0603      |
| 1557692  | 0115      | 1558013  | 0609      | 1558287  | 0601      | 1558442  | 0302      | 1559198   | 2112B     | 1560556  | 0603      |
| 1557697  | 0854      | 1558014  | 0609      | 1558288  | 0601      | 1558443  | 0302      | 1559213   | 0109      | 1560560  | 1402      |
| 1557697  | 0312      | 1558015  | 0609      | 1558289  | 0603      | 1558444  | 0302      | 1559214   | 0302      | 1560561  | 0602      |
| 1557701  | 1812      | 1558016  | 0609      | 1558290  | 0601      | 1558445  | 0302      | 1559215   | 0302      | 1560562  | 0602      |
| 1557702  | 1812      | 1558017  | 0609      | 1558291  | 0601      | 1558446  | 0302      | 1559216   | 0109      | 1560563  | 0602      |
| 1557705  | 0115      | 1558018  | 0609      | 1558292  | 0601      | 1558447  | 0302      | 1559311   | 0609      | 1560564  | 0603      |
| 1557707  | 0102      | 1558019  | 0609      | 1558294  | 0601      | 1558448  | 0302      | 1559326   | 0302      | 1560567  | 0700B     |
| 1557708  | 1107      | 1558033  | 0102      | 1558330  | 0103      | 1558449  | 0302      | 1559330   | 0116      | 1560568  | 0700B     |
| 1557709  | 1107      | 1558034  | 0102      | 1558331  | 0115      | 1558450  | 0302      | 1559479   | 0303      | 1560569  | 0700B     |
| 1557716  | 0627      | 1558035  | 0100      | 1558373  | 1205      | 1558451  | 0302      | 1559515   | 1305A     | 1560576  | 0603      |
| 1557717  | 1402      | 1558036  | 0100      | 1558381  | 0302      | 1558452  | 0302      | 1559648   | 2102A     | 1560578  | 1518      |
| 1557723  | 0603      | 1558038  | 2130      | 1558382  | 0302      | 1558453  | 0302      | 1559672   | 0751A     | 1560596  | 0602      |
| 1557724P | 1402      | 1558062  | 0603      | 1558383  | 0302      | 1558454  | 0302      | 1559672   | 0751B     | 1560612  | 0115      |
| 1557730  | 0603      | 1558063  | 1103      | 1558384  | 0302      | 1558455  | 0302      | 1559673   | 0751A     | 1560614  | 0506      |
| 1557751  | 0320      | 1558064  | 1103      | 1558385  | 0302      | 1558456  | 0302      | 1559673   | 0751B     | 1560643  | 0202      |
| 1557752  | 0115      | 1558065  | 1103      | 1558386  | 0302      | 1558457  | 0302      | 1559674   | 0751A     | 1560648  | 1004      |
| 1557754  | 0402      | 1558066  | 1100      | 1558387  | 0302      | 1558458  | 0302      | 1559674   | 0751B     | 1560653  | 1004      |
| 1557762  | 0115      | 1558068  | 1100      | 1558388  | 0302      | 1558459  | 0302      | 1559675   | 0701B     | 1560654  | 1004      |
| 1557766  | 0603      | 1558069  | 1100      | 1558389  | 0302      | 1558460  | 0302      | 1559676   | 0751A     | 1560655  | 1004      |
| 1557767  | 0603      | 1558070  | 1103      | 1558390  | 0302      | 1558461  | 0302      | 1559677   | 0751B     | 1560656  | 1004      |
| 1557768  | 0603      | 1558073  | 2102A     | 1558391  | 0302      | 1558462  | 0302      | 1559699   | 0303      | 1560657  | 1004      |
| 1557769  | 0603      | 1558074  | 2102A     | 1558392  | 0302      | 1558463  | 0302      | 1559721   | 1112      | 1560667  | 1306A     |
| 1557770  | 0603      | 1558075  | 2102A     | 1558393  | 0302      | 1558464  | 0302      | 1559749   | 0320      | 1560745  | 0312      |

| Part No.  | Group No. | Part No. | Group No. | Part No. | Group No. | Part No. | Group No. | Part No. | Group No. | Part No. | Group No. |
|-----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|
| 1560752   | 0702B     | 1561769  | 1207      | 1562924  | 0601      | 1689266  | 1308B     |          |           |          |           |
| 1560758   | 1721      | 1561771  | 1312A     | 1562951  | 0401      | 1689485  | 1812      |          |           |          |           |
| 1560760   | 2138      | 1561778  | 1312B     | 1562994  | 1308B     | 1689694  | 1306A     |          |           |          |           |
| 1560808   | 0105      | 1561782  | 1001      | 1562997  | 0312      | 1691714  | 2101A     |          |           |          |           |
| 1560816   | 0104      | 1561783  | 1001      | 1563002  | 0751B     | 1692002  | 1004      |          |           |          |           |
| 1560820   | 2102c     | 1561784  | 0602      | 1563009  | 0602      | 1692003  | 1004      |          |           |          |           |
| 1560822   | 0103      | 1561788  | 0602      | 1563014  | 0108      | 1692004  | 1004      |          |           |          |           |
| 1560839   | 0202      | 1561788  | 2117A     | 1563015  | 0108      | 1692005  | 1004      |          |           |          |           |
| 1560841   | 0504      | 1561820  | 0103      | 1563032  | 0827      | 1692006  | 1004      |          |           |          |           |
| 1560842   | 0504      | 1561824  | 2102A     | 1563033  | 0302      | 1694301  | 2102c     |          |           |          |           |
| 1560843   | 0504      | 1561877  | 0900      | 1563034  | 0601      | 1694306  | 2102c     |          |           |          |           |
| 1560856   | 2102c     | 1561905  | 0900      | 1563041  | 0302      | 1694756  | 0817      |          |           |          |           |
| 1560857   | 2102c     | 1561930  | 0615      | 1563042  | 0302      | 1695538  | 0202      |          |           |          |           |
| 1560858   | 2102c     | 1561930  | 2101A     | 1563051  | 0302      | 1696894  | 1105      |          |           |          |           |
| 1560862   | 1002      | 1561931  | 2149A     | 1563052  | 0302      | 6484165  | 0302      |          |           |          |           |
| 1560863   | 1001      | 1561966  | 0202      | 1563055  | 0303      | 6484245  | 0601      |          |           |          |           |
| 1560865   | 1002      | 1562019  | 0901      | 1563056  | 0303      | 6484246  | 0601      |          |           |          |           |
| 1560870   | 0811      | 1562203  | 2112A     | 1563057  | 0303      |          |           |          |           |          |           |
| 1560946   | 0606      | 1562226  | 0202      | 1563068  | 0109      |          |           |          |           |          |           |
| 1560957   | 0606      | 1562228  | 1308B     | 1563105  | 0302      |          |           |          |           |          |           |
| 1560949   | 0202      | 1562288  | 1304A     | 1563106  | 0302      |          |           |          |           |          |           |
| 1560955   | 0107      | 1562289  | 1304A     | 1563107  | 0302      |          |           |          |           |          |           |
| 1560962   | 0312      | 1562290  | 1304A     | 1563108  | 0202      |          |           |          |           |          |           |
| 1560969   | 0206      | 1562291  | 1304A     | 1563109  | 0201      |          |           |          |           |          |           |
| 1560973   | 0603      | 1562292  | 1304A     | 1563110  | 0506      |          |           |          |           |          |           |
| 1560983   | 1002      | 1562293  | 1304A     | 1563111  | 0506      |          |           |          |           |          |           |
| 1560984   | 1002      | 1562294  | 1304A     | 1563113  | 0302      |          |           |          |           |          |           |
| 1561047   | 1002      | 1562295  | 1304A     | 1563115  | 0302      |          |           |          |           |          |           |
| 1561060   | 1102      | 1562296  | 1304A     | 1563131  | 0603      |          |           |          |           |          |           |
| 1561061   | 1102      | 1562297  | 1304A     | 1563132  | 0312      |          |           |          |           |          |           |
| 1561087   | 0308      | 1562298  | 1304A     | 1563135  | 0308      |          |           |          |           |          |           |
| 1561095   | 1402      | 1562299  | 1304A     | 1563136  | 0312      |          |           |          |           |          |           |
| 1561111   | 0308      | 1562300  | 1304A     | 1563137  | 0308      |          |           |          |           |          |           |
| 1561165   | 0103      | 1562301  | 1304A     | 1563138  | 0302      |          |           |          |           |          |           |
| 1561169   | 0103      | 1562302  | 1304A     | 1563147  | 0302      |          |           |          |           |          |           |
| 1561296   | 2102A     | 1562303  | 1304A     | 1563148  | 0302      |          |           |          |           |          |           |
| 1561296   | 2102B     | 1562305  | 1304A     | 1563152  | 0302      |          |           |          |           |          |           |
| 1561296   | 2102c     | 1562306  | 1304A     | 1563153  | 0321      |          |           |          |           |          |           |
| 1561297   | 2102A     | 1562307  | 1304A     | 1563156  | 0302      |          |           |          |           |          |           |
| 1561297   | 2102B     | 1562308  | 1304A     | 1563164  | 0302      |          |           |          |           |          |           |
| 1561297   | 2102c     | 1562309  | 1304A     | 1563167  | 0601      |          |           |          |           |          |           |
| 1561304   | 2102B     | 1562310  | 1304A     | 1563184  | 1107      |          |           |          |           |          |           |
| 1561373   | 2102B     | 1562311  | 1304A     | 1563193  | 0602      |          |           |          |           |          |           |
| 1561405   | 2102A     | 1562312  | 1304A     | 1563219  | 0307      |          |           |          |           |          |           |
| 1561415   | 2102c     | 1562313  | 1304A     | 1563228  | 0109      |          |           |          |           |          |           |
| 1561416   | 2102c     | 1562315  | 1304A     | 1563243  | 0702B     |          |           |          |           |          |           |
| 1561465   | 0115      | 1562316  | 0621      | 1563282  | 0602      |          |           |          |           |          |           |
| 1561562   | 2112A     | 1562317  | 0621      | 1563283  | 0602      |          |           |          |           |          |           |
| 1561632   | 0621      | 1562318  | 0621      | 1563284  | 0602      |          |           |          |           |          |           |
| 1561634   | 1522      | 1562319  | 0621      | 1563285  | 0602      |          |           |          |           |          |           |
| 1561640   | 0609      | 1562320  | 0621      | 1563286  | 0602      |          |           |          |           |          |           |
| 1561641   | 0302      | 1562321  | 0621      | 1563287  | 0602      |          |           |          |           |          |           |
| 1561646   | 0621      | 1562383  | 0102      | 1563288  | 0100      |          |           |          |           |          |           |
| 1561654   | 1310A     | 1562450  | 2112A     | 1563289  | 0100      |          |           |          |           |          |           |
| 1561655   | 1310A     | 1562453  | 2102A     | 1563290  | 0100      |          |           |          |           |          |           |
| 1561658   | 1310A     | 1562545  | 0851      | 1563291  | 0100      |          |           |          |           |          |           |
| 1561659   | 1310A     | 1562669  | 1308B     | 1563296  | 0303      |          |           |          |           |          |           |
| 1561660   | 0621      | 1562670  | 1308B     | 1563297  | 0303      |          |           |          |           |          |           |
| 1561699   | 0302      | 1562824  | 0115      | 1563298  | 0303      |          |           |          |           |          |           |
| 1561700   | 2102c     | 1562825  | 0303      | 1563299  | 0303      |          |           |          |           |          |           |
| 1561702x1 | 2112A     | 1562826  | 0303      | 1563320  | 0102      |          |           |          |           |          |           |
| 1561729   | 2112A     | 1562841  | 0115      | 1563325  | 0108      |          |           |          |           |          |           |
| 1561735   | 0621      | 1562853  | 2112A     | 1563326  | 0108      |          |           |          |           |          |           |
| 1561736   | 1304A     | 1562863  | 1409      | 1563327  | 0108      |          |           |          |           |          |           |
| 1561740   | 0602      | 1562864  | 1409      | 1563328  | 0108      |          |           |          |           |          |           |
| 1561740   | 2117A     | 1562876  | 0102      | 1685390  | 0627      |          |           |          |           |          |           |
| 1561741   | 0602      | 1562905  | 0506      | 1685777  | 0104      |          |           |          |           |          |           |
| 1561741   | 2117A     | 1562914  | 1207      | 1686878  | 0606      |          |           |          |           |          |           |
| 1561759   | 1112      | 1562914  | 1312B     | 1686879  | 0606      |          |           |          |           |          |           |
| 1561767   | 1207      | 1562923  | 0601      | 1688932  | 0627      |          |           |          |           |          |           |



*Avanti*